



10/29/2020

Alaska Department of Environmental Conservation (ADEC)

RE: Alaska Regulation 18 AAC 50.077(c)

Report Revision Hearth & Home Technologies Dauntless FlexBurn Non-Catalytic

To Whom it May Concern:

This cover letter provides an overview of results generated from ADEC's review of OMNI certification report 0061WS104E generated for Hearth & Home Technologies. Stove model Dauntless FlexBurn Non-Catalytic was tested in October 2019 to test standard ASTM 3053, and ASTM 2515. In 2020, ADEC reviewed a Non-CBI version of the report and released a list of findings from their report review. The following is a list of responses to the ADEC audit in the order they appeared in the Summary of Review.

**1. Test Report Elements**

- a.) ADEC requires first hour emissions be less than 6 grams per hour, highest first hour emissions result for this series is 6.63 grams per hour. By ADEC regulations this disapproves the appliance. This regulation does not exist in certification to ASTM standards.
- b.) *Weighted average CO not reported* - Straight average, and a weighted average CO emissions value have been added to Table 3 of the report.
- c.) *Manufacturer's Instructions not reported* - Manufacturer's operating instructions are provided on page 116 of the certification report. Operating instructions shown in the user manual are designed after fueling protocols used during testing.
- d.) *Firebox dimensions and calculations* - Prior to 2019 OMNI considered firebox dimensions as confidential business information and were not included in the non-CBI report. A firebox volume calculation has been added to the revised non-CBI report.



**OMNI-Test Laboratories, Inc.**

---

Product Testing & Certification

[www.omni-test.com](http://www.omni-test.com)

Mailing: Post Office Box 301367 • 97294  
Street: 13327 NE Airport Way • 97230  
Portland, Oregon • USA

Phone: (503) 643-3788  
Fax: (503) 643-3799  
Email: [contact@omni-test.com](mailto:contact@omni-test.com)



### Test Run Data

- a.) *Train precision % not reported* - Actual train precision % was not reported, quality checks do show Dual Train Comparison results are Acceptable on Wood Heater results page for each test run. Precision percentage and gram per kilogram comparison have been added to revised report for each test on the results page. Passing criteria is precision within 7.5% or gram per kilogram within 0.5.
- b.) *Lowest burn rate tested cannot be determined* - Pages 10, and 159 of the certification report show that testing was conducted with the air control fully closed.

### Appliance Fueling

- a.) *Fuel Moisture content load (wb%) not reported* - Fuel load moisture calculated to a wet basis can be viewed on pages 134, 158, 168, and 191.
- b.) *Fuel piece configuration not reported* - Fuel load configuration provided in photo documentation on pages 13 – 16.

### Reporting

- a.) *Summary table complete* - Fuel loading density is provided in table 6 of the certification report, fuel moisture information provided above.
- b.) *Test report complete* - Requested information is explained above.
- c.) *30-day notice submitted* - This information is not included in any certification reports.
- d.) *Testing on proposed dates* - This information is not included in any certification report.
- e.) *60-day report to EPA* - This information is not included in any certification report.

Findings of this evaluation by ADEC did not produce any deficiencies that caused the Certified emissions and efficiency values for the Hearth & Home Technologies model Dauntless FlexBurn Non-Catalytic to change. All requested changes are to simply clarify information already included in the certification report.

If you have any questions, please do not hesitate to contact **OMNI**.

Sincerely,

A handwritten signature in black ink, appearing to read "Bruce Davis".

Bruce Davis  
Testing Manager

# **Non-Confidential Business Information (Non-CBI)**

## **Certification Test Report**

**Hearth and Home Technologies, Inc.  
Freestanding Wood Stove  
Model: Dauntless FlexBurn**

**Prepared for:** Hearth and Home Technologies, Inc.  
352 Mountain House Road  
Halifax, PA 17032

**Prepared by:** OMNI-Test Laboratories, Inc.  
13327 NE Airport Way  
Portland, OR 97230  
(503) 643-3788

**Test Period:** October 4, 2019 – October 5, 2019

**Original Report Date:** December 5, 2019

**Report Number:** 0061WS104E

*All data and information contained in this report are confidential and proprietary to Hearth and Home Technologies, Inc. Its significance is subject to the adequacy and representative character of the samples and to the comprehensiveness of the tests, examinations, or surveys made. The contents of this report cannot be copied or quoted, except in full, without specific, written authorization from Hearth and Home Technologies, Inc. and OMNI-Test Laboratories, Inc. No use of the OMNI-Test Laboratories, Inc. name, logo, or registered mark (O-TL) is permitted, except as expressly authorized by OMNI-Test Laboratories, Inc. in writing.*

*Model: Dauntless FlexBurn  
Hearth and Home Technologies, Inc.  
352 Mountain House Road  
Halifax, PA 17032*

## **AUTHORIZED SIGNATORIES**

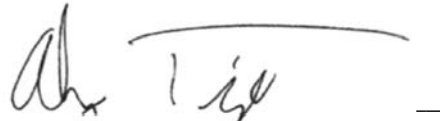
This report has been reviewed and approved by the following authorized signatories:

### **Technician:**



Bruce Davis  
OMNI-Test Laboratories, Inc.

### **QA Review:**



Alex Tiegs, QA Administrator  
OMNI-Test Laboratories, Inc.

## TABLE OF CONTENTS

PREFACE .....	(3 pages)
1. SAMPLING PROCEDURES AND TEST RESULTS.....	4
Introduction.....	5
Individual Run Summaries .....	6
<u>Summary Tables</u>	
Table 1 - Particulate Emissions Results.....	7
Table 2 - Particulate Emissions Results (First Hour).....	7
Table 3 – B415.1 Efficiency and CO Emissions .....	7
Table 4 - Test Facility Conditions .....	8
Table 5 - Fuel Measurements and Crib Descriptions - Pretest .....	8
Table 6 - Fuel Measurements and Crib Descriptions - Test .....	9
Table 7 - Dilution Tunnel Gas Measurements and Sampling Data .....	9
Table 8 - Test Configurations .....	10
2. PHOTOGRAPHS/APPLIANCE DESCRIPTION/DRAWINGS.....	11
Fuel Photographs .....	13
Appliance Description .....	17
Labeling & Owner’s Manual .....	18
3. TEST DATA BY RUN.....	72
Conditioning Data.....	73
Run 1.....	120
Run 2.....	140
Run 3.....	161
Run 4.....	171
4. QUALITY ASSURANCE/QUALITY CONTROL .....	194
Sample Analysis.....	196
Calibrations – ASTM E2515, ASTM E2780.....	205
Example Calculations .....	223
Alt 125 Letter.....	235
Appendix A: Firebox Volume	

# **Section 1**

## **Sampling Procedures and Test Results**

## **INTRODUCTION**

Hearth and Home Technologies, Inc. retained *OMNI* to perform U.S. Environmental Protection Agency (EPA) certification testing on the Dauntless FlexBurn wood stove. The Dauntless FlexBurn wood stove is a radiant freestanding-type room heater. The firebox is constructed of cast iron. Usable firebox volume was measured to be 1.82 cubic feet and the stove is vented through a six-inch flue collar located at the rear of the stove top.

The testing was performed at a Hearth & Home facility located in Bethel Vermont. The altitude of the laboratory is 590 feet above sea level. The unit was received in good condition and logged in on October 1, 2019, then assigned and labeled with *OMNI* ID #2389. *OMNI* representative Bruce Davis conducted the certification testing and completed all testing by October 5, 2019.

This report is organized in accordance with the EPA-recommended outline and is summarized in the Table of Contents immediately preceding this section. The results in this report are limited to the item submitted.

## **SAMPLING PROCEDURE**

The Dauntless FlexBurn wood stove was tested in accordance with the U.S. EPA 40 CFR Part 60, Subpart AAA – Standards of Performance for New Residential Wood Heaters using EPA Method 28R, ASTM E2515 and ASTM E3053. Particulate emissions were measured using sampling trains consisting of two filters (front and back).

The model Dauntless FlexBurn was tested for thermal efficiency and carbon monoxide (CO) emissions in accordance with CSA B415.1-10 using Maple and Beech cord wood.

## **SUMMARY OF RESULTS**

The weighted average emissions of the three test runs included in the results indicate a particulate emission rate of 1.10 grams per hour. A total of four certification tests were conducted; Run number three was a high burn conducted to create a coal bed for run 4, no emissions sampling occurred during this test.

The Dauntless FlexBurn results are within the emission limit of 2.5 g/hr. for affected facilities when tested with cord wood, manufactured on or after May 15, 2020.

The proportionality results for all 4 test runs were acceptable. Quality check results for each test run are presented in Section 4 of this report.

## INDIVIDUAL RUN SUMMARIES – Certification Testing

- Run 1 -** Test procedures followed to produce a high burn rate with a primary air setting of fully open. Observed burn rate was calculated at 3.68 kg/hr. Emissions results were calculated using particulate sampling from Beech cordwood kindling, start-up fuel, and test fuel load combined (cold to hot). Burn rate, and efficiency were calculated using data from the test fuel load only (hot to hot). No sampling anomalies occurred, this test run was determined to be valid for inclusion in the weighted average.
- Run 2 -** Test procedures were followed to produce a medium burn rate with a primary air setting of full closed. Observed burn rate was calculated at 0.95 kg/hr. Emissions and efficiency results were calculated using a hot to hot burn cycle using Beech cordwood, a coal bed generated by the high burn procedure was used. No sampling anomalies occurred, this test run was determined to be valid for inclusion in the weighted average.
- Run 3 -** Test procedures followed to produce a high burn rate with a primary air setting of fully open. Observed burn rate was calculated at 3.44 kg/hr. using data from the fuel load only (hot to hot). Emissions sampling on the Maple cordwood fuel load did not occur during this procedure, it was conducted to create a coal bed for run 4.
- Run 4 -** Test procedures were followed to produce a low burn rate with a primary air setting of two clicks from full closed. Observed burn rate was calculated at 0.82 kg/hr. Emissions and efficiency results were calculated using a hot to hot burn cycle using Maple cordwood, a coal bed generated by the high burn procedure was used. No sampling anomalies occurred, this test run was determined to be valid for inclusion in the weighted average.



**Table 1 – Particulate Emissions**

<b>Run</b>	<b>Burn Rate</b> Calculated from a Hot to Hot burn cycle (kg/hr dry)	<b>ASTM E2515</b> <b>Emissions</b> (g/hr)	<b>ASTM E3053</b> <b>Weighting Factor</b> (%)	<b>ASTM E3053 Weighted</b> <b>Emissions</b> (g/hr)
1	3.68	<sup>1</sup> 3.50	20	0.700
2	0.95	0.34	40	0.136
4	0.82	0.65	40	0.260
The sum of weighted particulate emission of 3 test runs: $0.700 + 0.136 + 0.26 = 1.10$				

1. Results are from a cold to hot cycle including kindling and start-up fuel.

**Table 2 – Particulate Emissions (First Hour)**

<b>Run</b>	<b>ASTM E2515</b> <b>Emissions – First Hour</b> (g/hr)
1	6.63
2	0.27
4	5.17

**Table 3 – B415.1 Efficiency and CO Emissions**

<b>Run</b>	<b>Heat Output</b> (BTU/hr)	<b>HHV Efficiency</b> (%)	<b>LHV Efficiency</b> (%)	<b>CO Emissions</b> (g/MJ Output)	<b>CO Emissions</b> (g/kg Dry Fuel)	<b>CO Emissions</b> (g/min)
1	49,428	73.1	78.3	5.96	81.90	5.17
2	12,933	76.5	82.0	5.30	76.20	1.204
4	12,252	79.1	84.6	3.72	58.69	0.800
Weighted average HHV efficiency of 3 tests: $14.62 + 30.60 + 31.64 = 76.9 \%$ .						
Weighted Average CO Emissions: $(1.03 + 0.48 + 0.32) / 3 = 0.61 \text{ g/min}$						
Average CO emissions: $(5.17 + 1.204 + 0.800) / 3 = 2.39 \text{ g/min}$ .						

**Table 4 – Test Facility Conditions**

Run	Room Temperature (°F)		Barometric Pressure (Hg)		Air Velocity (ft/min)	
	Before	After	Before	After	Before	After
1	72	81	29.52	29.60	<50	<50
2	81	74	29.63	29.76	<50	<50
3	71	82	29.90	29.87	<50	<50
4	81	74	29.87	29.78	<50	<50

**Table 5 – Kindling and Start-up Fuel Description Summary**

Run	Kindling Weight Wet Basis (lbs)	Start-up Fuel Weight Wet Basis (lbs)	Residual Start-up fuel weight (lbs)
1	3.71	5.61	2.7
3	3.46	5.37	2.7

**Table 6 – Fuel Measurement and Cordwood Description Summary – TEST**

<b>Run</b>	<b>Test Fuel Wet Basis (lbs)</b>	<b>Firebox Volume (ft<sup>3</sup>)</b>	<b>Fuel Loading Density Wet Basis (lbs/ft<sup>3</sup>)</b>	<b>Test Fuel Dry Basis (lbs)</b>	<b><sup>1</sup>Test Fuel Consumed During Test Dry Basis (lbs)</b>	<b>Piece Length (in)</b>
1	18.87	1.82	10.4	<sup>1</sup> 15.56 + 8.0	19.0	5@16
2	20.82	1.82	11.4	17.04	16.7	5@16
3	17.98	1.82	9.9	<sup>1</sup> 14.74+7.6	17.8	5@16
4	21.63	1.82	11.9	17.64	16.6	5@16

1. Includes start-up and kindling fuel for high burn tests 1, and 3.

**Table 7 – Dilution Tunnel Gas Measurements and Sampling Data Summary**

<b>Run</b>	<b>Length of Test (min)</b>	<b>Average Dilution Tunnel Gas Measurements</b>		
		<b>Velocity (ft/sec)</b>	<b>Flow Rate (dscf/min)</b>	<b>Temperature (°F)</b>
1	156	19.53	205.4	112
2	480	19.19	211.0	90
4	586	18.88	209.2	88

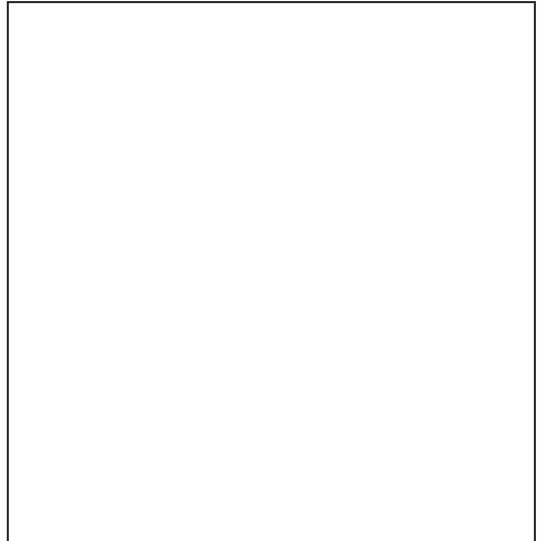
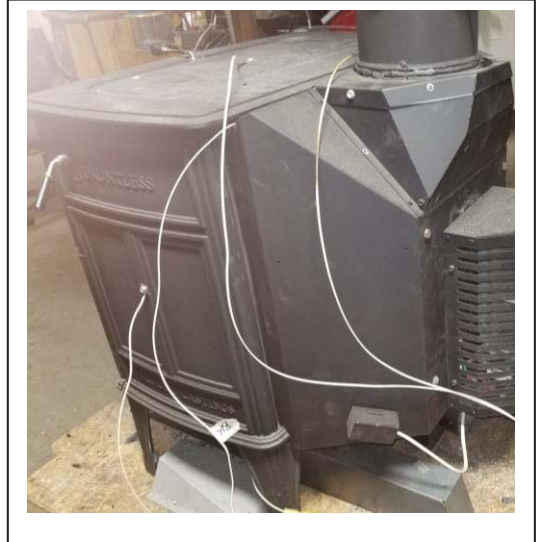
**Table 10 – Test Configurations**

Run	Startup Procedures	Combustion Air
1	<p><u>Fuel Loading:</u> Kindling and start-up fuel loaded separately, a torch was used for 40 seconds to establish a fire. At 15.5 minutes added start-up fuel. placed fuel load into the firebox and closed the loading door. Loading required less than 1 minute to complete.</p> <p><u>Door:</u> For kindling and start-up fuel, loading door was closed by 2.0 minutes. Test fuel load; fuel loading door was closed at 55 seconds.</p> <p><u>Primary Air:</u> Air control fully open for the entire test.</p> <p><u>Bypass:</u> Kindling, bypass closed by 16 minutes, fuel load, bypass closed by 55 seconds.</p> <p><u>Secondary:</u> No user control for secondary air.</p> <p><u>Fan:</u> Fan operated on high the entire test.</p>	Fully open for entire test.
2	<p><u>Fuel Loading:</u> Test fuel loaded onto coal bed generated by test number 1 in 50 seconds.</p> <p><u>Door:</u> Closed by 55 seconds.</p> <p><u>Primary Air:</u> At test setting (full closed) the entire test.</p> <p><u>Bypass:</u> Closed by 55 seconds.</p> <p><u>Secondary:</u> No user control for secondary air.</p> <p><u>Fan:</u> Fan on low entire test.</p>	Full closed for entire test.
3	<p><u>Fuel Loading:</u> Kindling and start-up fuel loaded together, a torch was used for 30 seconds to establish a fire. Fuel loading required 48 seconds to complete.</p> <p><u>Door:</u> For kindling and start-up fuel, loading door was closed by 120 seconds. Test fuel load; fuel loading door was closed 60 seconds after loading.</p> <p><u>Primary Air:</u> Air control fully open for the entire test.</p> <p><u>Bypass:</u> Kindling, bypass closed by 20 minutes, fuel load, bypass closed by 60 seconds.</p> <p><u>Secondary:</u> No user control for secondary air.</p> <p><u>Fan:</u> Fan on high entire test.</p>	Fully open for entire test.
4	<p><u>Fuel Loading:</u> Test fuel loaded onto coal bed generated by test number 3 by 50 seconds.</p> <p><u>Door:</u> Closed by 60 seconds.</p> <p><u>Primary Air:</u> At test setting (2 clicks from full closed) entire test.</p> <p><u>Bypass:</u> Closed by 50 seconds.</p> <p><u>Secondary:</u> No user control for secondary air.</p> <p><u>Fan:</u> Fan on medium entire test.</p>	Two “clicks” from full closed

## **Section 2**

### **Photographs/Appliance Description/Drawings**

**Hearth and Home Technologies**  
**Dauntless FlexBurn**  
**Test Dates: October 4, 2019 – October 5, 2019**



Hearth and Home Technologies  
Dauntless FlexBurn

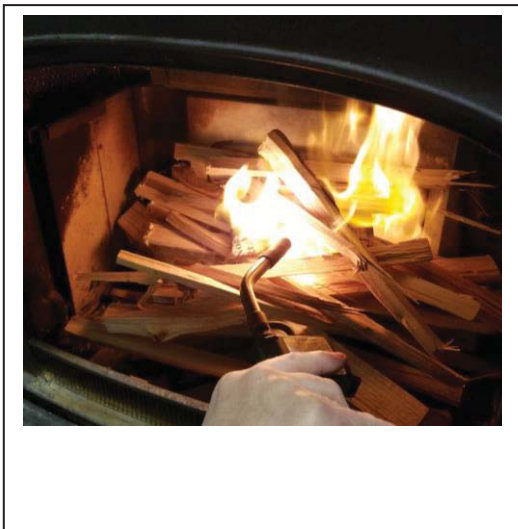
**Run 1 – Start-Up and Kindling Fuel**



**Run 1 – Fuel Load**



**Run 1 – Ignition of Kindling**



**Run 1 – Start-Up Fuel Loaded**



**Run 1 – Fuel Load, Loaded**



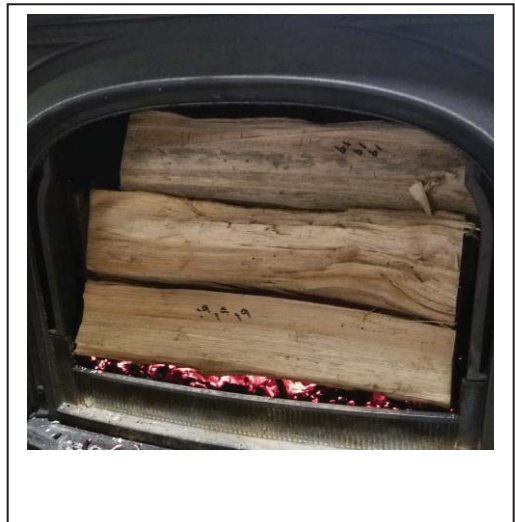
**Run 1 – Remaining Coals**



**Run 2 – Fuel Load**

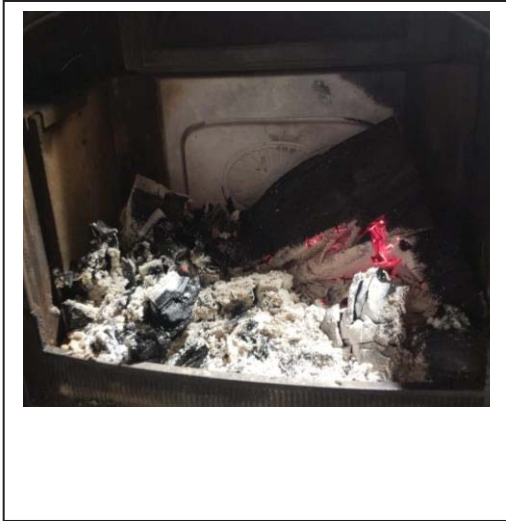


**Run 2 – Fuel Load, Loaded**





**Run 2 – Remaining Coals**



**Run 3 – Start-Up and Kindling Fuel**



**Run 3 – Fuel Load**

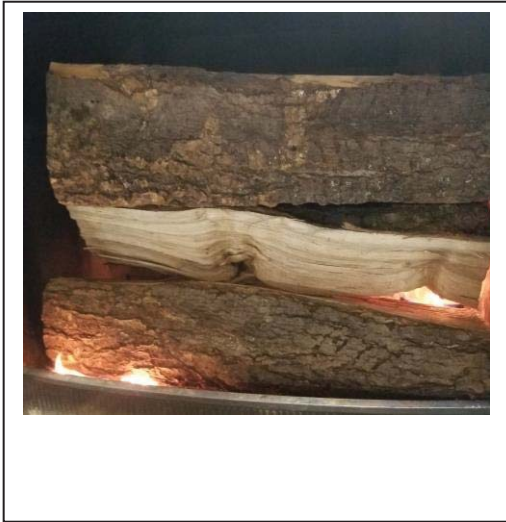


**Run 3 – Ignition of Kindling**



Hearth and Home Technologies  
Dauntless FlexBurn

**Run 3 – Fuel Load, Loaded**



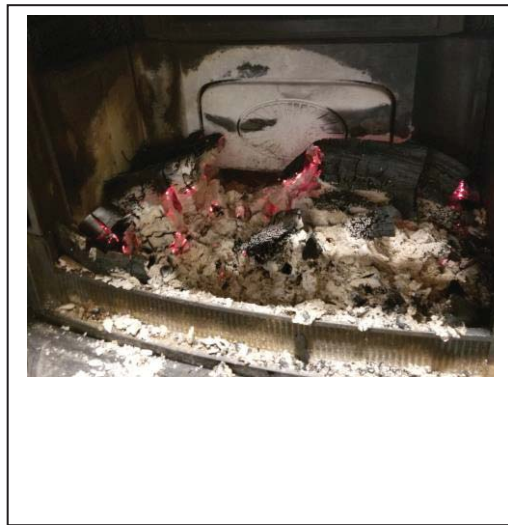
**Run 4 – Fuel Load**



**Run 4 – Fuel Load, Loaded**



**Run 4 – Remaining Coals**



## WOOD HEATER DESCRIPTION

**Appliance Manufacturer:** Hearth and Home Technologies

**Wood Stove Model:** Dauntless FlexBurn

**Type:** Non-Catalytic radiant freestanding

## WOOD HEATER INFORMATION

**Materials of Construction:** The unit is constructed primarily of cast iron. The firebox is lined with refractory brick that measures 9.75" x 3.5" x 1.25". The feed door has a 11.05" x 7.92" glass panel and 0.313" gasket.

**Air Introduction System:** Primary air is controlled by a Bi-metallic spring thermostat located at the right rear of the stove top. Moving the control arm fully to the left opens the air control, fully to the right closes the air. As the spring heats up, it tightens causing the controlling damper to close. Secondary air is un-controlled, it enters the appliance through an opening located at the rear of the stove on the bottom side. Air travels into the refractory secondary combustion system and enters the flame path through orifices in the refractory walls.

**Combustion Control Mechanisms:** Primary air is controlled by a Bi-metallic spring thermostat located at the right rear of the stove top. Moving the control arm fully to the left opens the air control, fully to the right closes the air. As the coil spring heats up, it tightens causing the controlling damper to close, cooling of the spring loosens the coil and allows the controlling damper to open. Position of the control arm sets the tension of the coil that determines how much heat is needed to cause the control damper to close.

**Combustor:** N/A

**Internal Baffles:** An internal baffle is not used; flame path is either directed through a bypass opening or through the refractory combustion chamber.

**Other Features:** A bypass is operated by a handle located on the right side of the firebox. The ash pan is accessed through a door located under the front fuel loading door, a top fuel loading door is in the stove top. Optional blower is a Fasco Transflow model 55416-25350 (70582460B), rated at 120 CFM

**Flue Outlet:** The 6" diameter flue outlet is located in the top rear of the unit.

## WOOD HEATER OPERATING INSTRUCTIONS

**Specific Written Instructions:** See Section 5 of this report. All markings and instruction materials were reviewed for content prior to printing.

# **Labeling & Owner's Manual**



MODEL / MODÈLE: "Dauntless FlexBurn Catalytic / Non-Catalytic"  
LISTED SOLID FUEL ROOM HEATER BURNING FIREPLACE STOVE  
HOMOLOGUE POELE A COMBUSTIBLE SOLIDES

Serial No.  
N° de série:

**HF**

BARCODE LABEL

Report #/Rapport # 0061WS104E, 0061WS104S  
Tested to / Testé à: ASTM E2515, ASTM E3053, UL 1482-2011, ULC-S627-00, CAN/CSA B415.1.

Install and use only in accordance with manufacturer's installation and operation instructions. Contact local building or fire officials about restrictions and installation inspection in your area. Install only with legs provided in accordance with installation instructions.

**WARNING:** Risk of flame and smoke spillage. Do not obstruct the space beneath the heater.

Fuel: Use with solid wood fuel only. Do not burn other fuels.

Build a fire directly on hearth only. Do not elevate fire. Keep doors fully closed or fully open while operating.

Chimney: Use a minimum 6" diameter factory built high temperature (H.T.) chimney which is listed to UL-103-1985 (2100°F) or 8" X 8" nominal or larger approved masonry chimney with flue liner.

Do not connect this unit to a chimney flue serving another appliance.

Chimney Connector: Use a minimum 6" diameter 24 gauge chimney connector. Install chimney connector at least 18" from ceiling. Refer to local building codes and Vermont Castings Owner's Guide for precautions for passing a chimney or chimney connector through a combustible wall or ceiling.

**Floor Protection U.S.:** With the Vermont Castings Bottom Heat Shield installed most installations require an approved hearth pad. The Dauntless was tested using a 1/2" (13mm) non-combustible hearth material with a thermal conductivity, (k) = 0.47 BTU-in/hr ft<sup>2</sup>-°F, resulting in the requirement of providing total thermal resistance (R) of 1.06. (Cover with material if desired). The floor protector is required under the stove and must extend 16" from the front, 6" from the rear and sides. It must extend under the chimney connector and 2" to either side. Without Vermont Castings Bottom Heat Shield, only installations over a totally non-combustible floor such as unpainted concrete over earth are acceptable. UL 737 Doors open require 1" floor protection.

**Floor Protection Canada:** Operate only with Vermont Castings Bottom Heat Shield in place. When installed on a combustible floor, the Dauntless was tested using a 1/2" (13mm) non-combustible hearth material with a thermal conductivity, (k) = 0.47 BTU-in/hr ft<sup>2</sup>-°F, resulting in the requirement of providing total thermal resistance (R) of 1.06. (Cover with decorative non-combustible material if desired). The floor protection must extend 450mm (18in.) to the front and 200mm (8in.) to the front and 200mm (8in.) to the sides and rear. Do not obstruct the space under the heater.

Optional Components: Fan Kit Part No. 1-10-586167, 115V 60Hz 1.1 FLA

Replace glass only with Vermont Castings 5mm ceramic glass.

Do not remove or cover this label. Catalytic Combustor Part No. 30007430

**CAUTION:** Burning of materials other than the specified fuels may make the Catalyst in the combustor inactive. The combustor is fragile, handle carefully. The performance of the catalytic device or it's durability have not been evaluated as part of the certification.

Combustion air cannot be obstructed.

Damper must be open before opening doors.

Do not overfire. Glowing parts indicate overfiring.

The space heater must be installed with the legs provided, attached as shown in the installation instructions.

Installer conformément aux instructions du fabricant. Contacter les autorités locales pour connaître les restrictions et inspections nécessaires. N'installer que les pattes qui sont incluses, en conformité avec les instructions du fabricant.

Ne pas obstruer l'espace sous le poêle.

Attention: Risque de flammes et de fumée spillage. Ne pas obstruer l'espace sous le chauffe-eau.

Le registre doit être ouvert avant d'ouvrir les portes.

Combustible: N'utiliser que du bois comme combustible. Ne pas utiliser d'autres types de combustible. Inspecter et nettoyer la cheminée fréquemment. Sous certains usages, l'accumulation de crasse peut se produire rapidement. Garder les portes toutes fermées ou toutes ouvertes durant l'opération.

Faire le feu directement sur la grille prévue à cet effet. Laisser les portes du poêle soit complètement ouvertes ou complètement fermées lors de l'utilisation. Ne pas raccorder le conduit de cheminée du poêle à une cheminée servant à d'autres appareils. N'utiliser que les vitres de céramique Vermont Castings en cas de remplacement de celles-ci.

**Protection plancher Canada:** fonctionner uniquement avec Vermont Castings écran thermique inférieur en place. Lorsqu'il est installé sur un plancher combustible, le Encore 2010 a été testé en utilisant un 1/2" (13mm) de matériau de être non-combustible avec une conductivité, (k) = 0.47 BTU-in / hr ft<sup>2</sup>-°F, ce qui entraîne l'obligation de providing résistance thermique totale (R) de 1.06. (Couvrir avec un matériau non-combustible décorative si désiré). La protection de plancher doit se prolonger 450mm (18po.) À l'avant et 200 mm (8 po.) À l'avant et 200 mm (8 po.) Sur les côtés et à l'arrière. Ne pas obstruer l'espace sous le poêle.

Accessories disponibles au Canada: Kit de ventilateur numéro de pièce 1-10-586167

Catalyseur pièce no. 30007430

Remplacer uniquement qu'avec une glace 5mm Vermont Castings.

Attention: Bruler des matières autres que celles spécifiées pourrait rendre le catalyseur inactif.

Attention: Le catalyseur est fragile, manipuler avec soin.

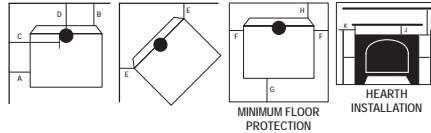
US ENVIRONMENTAL PROTECTION AGENCY

Certified to comply with 2020, particulate emissions standards using cord wood at 1.1 g/hr (without catalyst) and 1.2 g/hr (catalytic). This wood heater contains a catalytic combustor which needs periodic inspection and replacement for proper operation. Consult the Owner's Manual for further information. It is against Federal Regulations to operate this wood heater in a manner inconsistent with operating instructions in the Owner's Manual.

\*Less than 3/4" (19mm) protrusion. For additional types of installations and clearances consult your Owner's Manual. Por autres modes d'installation et degagement supplementaires, consultez votre manuel du propriétaire.

Most vertical installations require a ceiling heat shield and a flue collar heat shield to be installed. Consult your Owner's Manual.

MINIMUM CLEARANCES TO COMBUSTIBLE CONSTRUCTION /  
MINIMUM DE DEGAGEMENT JUSQU'À LA CONSTRUCTION COMBUSTIBLE



A = Unit to Sidewall	19"	A = Entre le mur latéral et l'appareil	493mm
B = Unit to Backwall	20"	B = Entre le mur arrière et l'appareil	508mm
C = Chimney Connector to Sidewall	29"	C = Entre le tuyau et le mur latéral	737mm
D = Chimney Connector to Backwall	21"	D = Entre le tuyau et le mur arrière	534mm
E = Unit to Adjacent Wall	18-1/2"	E = Entre le mur adjacent et l'appareil	470mm
F = Sides (Floor Protection)	6"	F = Côtés (la protection de plancher)	203mm
G = Front to Glass (Floor Protection)	16"	G = Devant, par rapport au verre	457mm
H = Rear (Floor Protection)	6"	H = Arrière (la protection de plancher)	203mm
I = Top to Bottom of Mantel	22"	I = De haut en bas de Mantel	566mm
J = Top to Bottom of Top Trim*	28"	J = De haut en bas de la moulure supérieure*	712mm
K = Edge of Top to Side Wall	21"	K = Edge of Haut de paroi latérale	534mm



Made in U.S.A. of US and imported parts. / Fabriqué aux États-Unis-d'Amérique par des pièces d'origine américaine et pièces importées.



**CAUTION:** HOT WHILE IN OPERATION- DO NOT TOUCH- KEEP CHILDREN AND CLOTHING AWAY- CONTACT MAY CAUSE SKIN BURNS- SEE NAMEPLATE AND INSTRUCTIONS. KEEP FURNISHINGS AND OTHER COMBUSTIBLE MATERIALS A CONSIDERABLE DISTANCE AWAY FROM THE APPLIANCE.

**ATTENTION:** CHAUD LORS DU FONCTIONNEMENT- NE TOUCHEZ PAS L'APPAREIL- GARDEZ LES ENFANTS ET LES VÊTEMENTS ÉLOIGNÉS- TOUT CONTACT PEUT ENTRAÎNER DES BRÛLURES DE LA PEAU. RÉFÉREZ-VOUS À LA PLAQUE SIGNALÉTIQUE ET AU MODE D'EMPLOI. GARDEZ LE MOBILIER ET LES AUTRES MATÉRIEAUX COMBUSTIBLES BIEN À L'ÉCART DE L'APPAREIL.

Date of Manufacture / Date de fabrication:  
2019 2020 2021 JAN FEB MAR APR MAY JUN JUL AUG SEP OCT NOV DEC

Manufactured by / Fabriqué par: Hearth and Home Technologies 352 Mountain House Road, Halifax PA 17032 3-90-586190\_R1

LABEL TICKET			
ECO:	88631	LABEL SIZE:	6.5" H x 11" W
PART # / REV:	3-90-586190_R1	ADHESIVE:	
ORIGINATOR:	Spidlet	MATERIAL:	24 Gauge Aluminum
DATE:	03/05/19	INK:	Black Background Aluminum Lettering
		352 Mountain House Road Halifax, PA 17032  (4) Slotted Holes = .156 x .25 Barcode label must have the serial number on it. The barcode label must be able to read Code 39 Full ASCII.	

# Owner's Manual

## Operation & Care

**INSTALLER:** Leave this manual with party responsible for use and operation.

**OWNER:** Retain this manual for future reference.

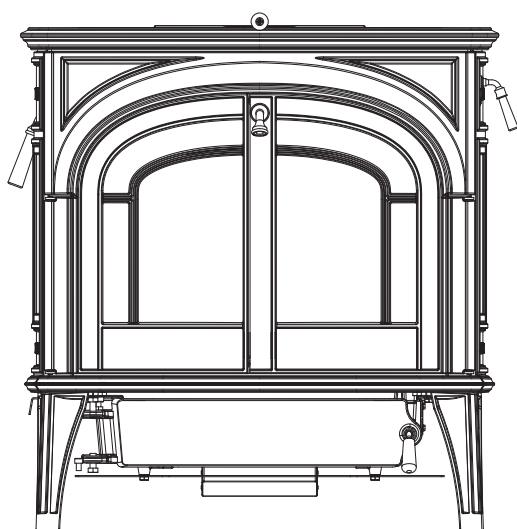
Contact your dealer with questions on installation, operation, or service.



**NOTICE: SAVE THESE INSTRUCTIONS**

**VERMONT CASTINGS**

**Dauntless FlexBurn® Wood Stove**



Installation and service of this appliance should be performed by qualified personnel. Hearth & Home Technologies recommends HHT Factory Trained or NFI certified professionals.



### WARNING



**If the information in these instructions is not followed exactly, a fire may result causing property damage, personal injury, or death.**

- Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.
- Do not over fire - If appliance or chimney connector glows, you are over firing. Over firing will void your warranty.
- Comply with all minimum clearances to combustibles as specified. Failure to comply may cause house fire.

### WARNING



#### **HOT SURFACES!**

Glass and other surfaces are hot during operation AND cool down.

**Hot glass will cause burns.**

- Do not touch glass until it is cooled
- NEVER allow children to touch glass
- Keep children away
- CAREFULLY SUPERVISE children in same room as fireplace.
- Alert children and adults to hazards of high temperatures
- **High temperatures may ignite clothing or other flammable materials.**
- Keep clothing, furniture, draperies and other flammable materials away.

### **NOTE**

To obtain a French translation of this manual, please contact your dealer or visit [www.vermontcastings.com](http://www.vermontcastings.com)

Pour obtenir une traduction française de ce manuel, s'il vous plaît contacter votre revendeur ou visitez [www.vermontcastings.com](http://www.vermontcastings.com)

Congratulations on your choice of a Vermont Castings Dauntless FlexBurn® Wood Stove. At Vermont Castings we take American craftsmanship seriously. We assure you that your cast-iron Vermont Castings stove has been made with the utmost care and will provide you with many years of service.

As you become acquainted with your new stove, you will find that its appearance is matched by its functionality, due to cast iron's unique ability to absorb and radiate heat.

Also, Vermont Castings products are among the cleanest-burning wood stoves available today. However, clean burning depends on both the manufacturer and the operator. Please read this manual carefully to understand how to properly operate and maintain your stove.

At Vermont Castings, we are committed to your satisfaction as a customer. That is why we maintain an exclusive network of the finest dealers in the industry. Our dealers are chosen for their expertise and dedication to customer service. Feel free to contact your Authorized Vermont Castings Dealer anytime you have a particular question about your stove or its performance.

This manual contains valuable instructions on the operation of your Vermont Castings Dauntless FlexBurn® Wood Stove. It also contains useful information on maintenance. Please read the manual thoroughly and keep it as a reference.

This heater meets the U.S. Environmental Protection Agency's emission limits for wood heaters sold on or after May 15, 2020.

Please read this entire manual before you install and use your new stove. Failure to follow instructions may result in property damage, bodily injury, or even death.

**Proposition 65 Warning:** Fuels used in gas, wood burning or oil fired appliances, and the products of combustion of such fuels, contain chemicals known to the State of California to cause cancer, birth defects and other reproductive harm.  
California Health & Safety Code Sec. 25249.6

**MODEL / MODELE: "Dauntless FlexBurn Catalytic / Non-Catalytic"**

LISTED SOLID FUEL ROOM HEATER BURNING FIREPLACE STOVE  
HOMOLOGUE POELE A COMBUSTIBLE SOLIDES

Report #/Rapport #  
Tested to / Testé à: ASTM E2515, ASTM E3053, UL 1482-2011, ULC-S627-00, CAN/CSA B415.1, UL 137

**THIS STOVE MEETS UL 137, STANDARD FOR FIREPLACE STOVES, WHEN FIRESCREEN IS PROVIDED, APPROVED FOR USE IN MOBILE HOMES IN THE U.S. AND CANADA.**

Install and use only in accordance with manufacturer's installation and operation instructions. Contact local building or fire officials about restrictions and installation inspection in your area. Install only with legs provided in accordance with installation instructions.

**WARNING:** Risk of flame and smoke spillage. Do not obstruct the space beneath the heater.

Fuel: Use with solid wood only. Do not burn other fuels.  
Build a fire directly on hearth only. Do not elevate fire. Keep doors fully closed or fully open while operating.

Chimney: Use a minimum 6" diameter factory built high temperature (H.T) chimney which is listed to UL-103-1825 (2100°F) or 8" X 8" nominal or larger approved masonry chimney with flue liner.

Do not connect this unit to chimney flue serving another appliance.

Chimney Connector: Use a minimum 6" diameter 24 gauge chimney connector. Install chimney connector at least 18" from ceiling. Refer to local building codes and Vermont Castings Owner's Guide for details.

Floor Protection U.S.: With the Vermont Castings Bottom Heat Shield installed most installations require an approved hearth pad. The Encore 2040 was tested using a 1/2" (13mm) non-combustible hearth material with a thermal conductivity, (k) = 0.47 BTU-in/hr °F, resulting in the requirement of providing total thermal resistance (R) of 1.06. (Cover with material if desired). The floor protector is required under the stove and must extend 16" from the front, 6" from the rear and sides. It must extend under the chimney connector and 2" to either side. Without Vermont Castings Bottom Heat Shield, only installations over a totally non-combustible floor such as unpainted concrete over earth are acceptable. UL 737 Doors open requires 1" floor protection.

Floor Protection Canada: Operate only with Vermont Castings Bottom Heat Shield in place. When installed on a combustible floor, the Encore 2040 was tested using a 1/2" (13mm) non-combustible hearth material with a thermal conductivity, (k) = 0.47 BTU-in/hr °F, resulting in the requirement of providing total thermal resistance (R) of 1.06. (Cover with decorative non-combustible material if desired). The floor protector must extend 450mm (18in.) to the front and 200mm (8in.) to the front and 200mm (8in.) to the sides and rear. Do not obstruct the space under the heater.

Optional Components: Spark screen Part No. 0127 (only for use with 8" diameter connector and chimney). Flue Collar/ Oval Part No. 9555, Mobile Home Kit-0333, Mobile Kit Part No. FK26, 115V 60Hz 1.1 FLA

Replace glass only with Vermont Castings 5mm ceramic glass.  
Do not remove or cover this label. Catalytic Combustor Part No. 3000533

**CAUTION:** Burning of materials other than the specified fuels may make the operation of the combustor inactive. The combustor is fragile, handle carefully. The performance of the catalytic device or its durability have not been evaluated as part of the certification.

Serial No. **HF**

BARCODE LABEL

Combustion air cannot be obstructed.  
Dampers must be open before opening doors.  
Do not lift fire. Glowing parts indicate overfiring.  
The space heater must be installed with the legs provided, attached as shown in the installation instructions.  
Installer conformément aux instructions du fabricant. Contacter les autorités locales pour connaître les restrictions et inspections nécessaires. N'installer que les pattes qui sont incluses, en conformité avec les instructions du fabricant.  
Ne pas obstruer l'espace sous le poêle.  
**Attention:** Risque de flammes et de fumée spillage. Ne pas obstruer l'espace sous le chauffage.  
Le registre doit être ouvert avant d'ouvrir les portes.  
Combustible: N'utiliser que du bois comme combustible. Ne pas utiliser d'autres types de combustible. Inspecter et nettoyer la cheminée fréquemment - Sous certaines usages, l'accumulation de crottes peut se produire rapidement. Garder les portes toutes fermées ou toutes ouvertes durant l'opération.  
Faire le feu directement sur la grille prévue à cet effet. Laisser les portes du poêle soit complètement ouvertes ou complètement fermées lors de l'utilisation. Ne pas raccorder le conduit de cheminée du poêle à une cheminée servant à d'autres appareils. N'utiliser que les pattes de montage Vermont Castings en cas de remplacement du poêle.

Protection plancher Canada: fonctionner uniquement avec Vermont Castings écran thermique inférieur en place. Lorsqu'il est installé sur un plancher combustible, le Encore 2010 a été testé en utilisant un 1/2" (13mm) de matériau de être non-combustible avec une conductivité, (k) = 0.47 BTU-in / hr °F, ce qui entraîne l'obligation de providing résistance thermique totale (R) de 1.06. (Couvrir avec un matériau non-combustible décorative si désiré). La protection de plancher doit se prolonger 450mm (18po.) à l'avant et 200 mm (8 po.) à l'avant et 200 mm (8 po.) Sur les côtés et à l'arrière. Ne pas obstruer l'espace sous le poêle.

Accessoires disponibles au Canada: écran thermique 1907 (à utiliser qu'avec un conduit d'évacuation et une cheminée de 6" de diamètre). Kit pour FK26.  
Remplacer pièce no. 30005333  
Remplacer uniquement avec une glace 5mm Vermont Castings.  
**Attention:** Brûler des matériaux autres que ceux spécifiés pourrait rendre le catalyseur inactif.  
Attention: le catalyseur est fragile, manipuler avec soin.

U.S. ENVIRONMENTAL PROTECTION AGENCY  
Certifies in compliance with 2020 US EPA particulate emissions standards at 1.1 g/hr. This wood heater complies as a catalytic combustor which needs periodic inspection and replacement for proper operation. Consult the Owner's Manual for further information. It is against Federal regulations to operate this wood heater in a manner inconsistent with operating instructions in the Owner's Manual.

MINIMUM CLEARANCES TO COMBUSTIBLE CONSTRUCTION /  
MINIMUM DE DEGAGEMENT JUSQU'À LA CONSTRUCTION COMBUSTIBLE

A = Unit to Sidewall	19"	A = Entre le mur latéral et l'appareil	483mm
B = Unit to Backwall	20"	B = Entre le mur arrière et l'appareil	508mm
C = Chimney Connector to Sidewall	29"	C = Entre le tuyau et le mur latéral	737mm
D = Chimney Connector to Backwall	21"	D = Entre le tuyau et le mur arrière	534mm
E = Unit to Adjacent Wall	18-1/2"	E = Entre le mur adjoint et l'appareil	470mm
F = Sides (Floor Protection)	6"	F = Côtés (la protection de plancher)	203mm
G = Front to Glass (Floor Protection)	16"	G = Devant, par rapport au verre	407mm
H = Rear (Floor Protection)	6"	H = Arrière (la protection de plancher)	203mm
I = Top to Bottom of Mantel	22"	I = De haut en bas de Mantel	559mm
J = Top to Bottom of Top Trim*	28"	J = De haut en bas de la moulure supérieure*	712mm
K = Edge of Top to Side Wall	21"	K = Edge of Haut de paroi latérale	534mm

**VERMONT CASTINGS**  
Made in U.S.A. of US and imported parts. / Fabriqué aux États-Unis-  
d'Amérique par des pièces d'origine américaine et pièces importées.

**CAUTION: HOT WHILE IN OPERATION- DO NOT TOUCH- KEEP CHILDREN AND CLOTHING AWAY- CONTACT MAY CAUSE SKIN BURNS- SEE NAMEPLATE AND INSTRUCTIONS. KEEP FURNISHINGS AND OTHER COMBUSTIBLE MATERIALS A CONSIDERABLE DISTANCE AWAY FROM THE APPLIANCE.**

**ATTENTION: CHAUD LORS DU FONCTIONNEMENT- NE TOUCHEZ PAS L'APPAREIL- GARDEZ LES ENFANTS ET LES VÊTEMENTS ÉLOIGNÉS- TOUT CONTACT PEUT ENTRAÎNER DES BRÛLURES DE LA PEAU. RÉFÉREZ-VOUS À LA PLAQUE SIGNALÉTIQUE ET AU MODE D'EMPLOI. GARDEZ LE MOBILIER ET LES AUTRES MATÉRIEAUX COMBUSTIBLES BIEN À L'ÉCART DE L'APPAREIL.**

Date of Manufacture / Date de fabrication:  
2019 2020 2021 JAN FEB MAR APR MAY JUN JUL AUG SEP OCT NOV DEC

Manufactured by / Fabriqué par: Hearth and Home Technologies 352 Mountain House Road, Halifax PA 17032

3-90-586190\_R1

Serial No.

Model Name

Test Lab & Report No.

Mfg. Date

2

21 of 240  
Vermont Castings • Dauntless FlexBurn Owner's Manual\_R1 • 2018 - \_\_\_\_ • 11/19

3-90-586000c

 **Safety Alert Key:**

- **DANGER!** Indicates a hazardous situation which, if not avoided will result in death or serious injury.
  - **WARNING!** Indicates a hazardous situation which, if not avoided could result in death or serious injury.
  - **CAUTION!** Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.
  - **NOTICE:** Indicates practices which may cause damage to the appliance or to property.
- 

## **TABLE OF CONTENTS**

A. Warranty Policy.....	4	<b>3 Maintenance</b>	
<b>1 Product Listing and Important Safety Information</b>		A. Cleaning the and Replacement of Glass .....	16
A. Appliance Certification .....	7	B. Damper Adjustment .....	17
B. BTU & Efficiency Specifications.....	7	C. Door Latch Adjustment .....	17
C. California.....	7	D. Gasket Replacement .....	17
D. Mobile Home Approved (USA ONLY) .....	7	E. The Chimney System .....	18
E. Glass Specifications .....	7	F. The Catalytic Element.....	19
<b>2 Operating Instructions</b>		<b>4 Troubleshooting Guide .....</b>	<b>21</b>
A. The Dauntless FlexBurn® Controls .....	9	<b>5 Reference Material</b>	
B. Conditioning Your Stove .....	10	A. Maintenance Log .....	22
C. Wood Burning Operation .....	10	B. Service Parts List.....	23
D. Ways to Add Fuel.....	11	C. Contact Information .....	30
E. Ash Disposal.....	13		
F. Opacity (Visible Smoke) .....	14		
G. Negative Pressure .....	14		
H. Important Information.....	15		

➔ = Contains updated information



## A. Warranty Policy

### Hearth & Home Technologies LIMITED LIFETIME WARRANTY

Hearth & Home Technologies, on behalf of its hearth brands (“HHT”), extends the following warranty for HHT gas, wood, pellet and electric hearth appliances that are purchased from an HHT authorized dealer.

#### **WARRANTY COVERAGE:**

HHT warrants to the original owner of the HHT appliance at the site of installation, and to any transferee taking ownership of the appliance at the site of installation within two years following the date of original purchase, that the HHT appliance will be free from defects in materials and workmanship at the time of manufacture. After installation, if covered components manufactured by HHT are found to be defective in materials or workmanship during the applicable warranty period, HHT will, at its option, repair or replace the covered components. HHT, at its own discretion, may fully discharge all of its obligations under such warranties by replacing the product itself or refunding the verified purchase price of the product itself. The maximum amount recoverable under this warranty is limited to the purchase price of the product. This warranty is subject to conditions, exclusions and limitations as described below.

#### **WARRANTY PERIOD:**

Warranty coverage for consumers begins at the date of installation. In the case of new home construction, warranty coverage begins on the date of first occupancy of the dwelling or six months after the sale of the product by an independent, authorized HHT dealer/distributor, whichever occurs earlier. However, the warranty shall commence no later than 24 months following the date of product shipment from HHT, regardless of the installation or occupancy date. The warranty period for parts and labor for covered components is produced in the following table.

The term “Limited Lifetime” in the table below is defined as: 20 years from the beginning date of warranty coverage for gas appliances, and 10 years from the beginning date of warranty coverage for wood and pellet appliances. These time periods reflect the minimum expected useful lives of the designated components under normal operating conditions.

Warranty Period		HHT Manufactured Appliances and Venting					Components Covered
Parts	Labor	Gas	Pellet	Wood	Electric	Venting	
1 Year		X	X	X	X	x	All parts and material except as covered by Conditions, Exclusions, and Limitations listed
2 years			X	X			Igniters, auger motors, electronic components, and glass
		X	X	X			Factory-installed blowers
				X			Molded refractory panels
		X					Ignition Modules
3 years			X				Firepots, burnpots, mechanical feeders/auger assemblies
5 years	1 year	X					Vent Free burners, Vent Free ceramic fiber logs, Aluminized Burners
			X	X			Castings and Baffles
6 years	3 years			X			Catalyst - limitations listed
7 years	3 years		X	X			Manifold tubes, HHT chimney and termination
10 years	1 year	X					Burners, logs and refractory
Limited Lifetime	3 years	X	X	X			Firebox and heat exchanger, Grate and Stainless Steel Burners, FlexBurn® System (engine, inner cover, access cover and fireback)
90 Days		X	X	X	X	X	All replacement parts beyond warranty period

## **WARRANTY CONDITIONS:**

- This warranty only covers HHT appliances that are purchased through an HHT authorized dealer or distributor. A list of HHT authorized dealers is available on the HHT branded websites.
- This warranty is only valid while the HHT appliance remains at the site of original installation.
- This warranty is only valid in the country in which the HHT authorized dealer or distributor that sold the appliance resides.
- Contact your installing dealer for warranty service. If the installing dealer or distributor is unable to provide necessary parts, contact the nearest HHT authorized dealer or supplier. Additional service fees may apply if you are seeking warranty service from a dealer other than the dealer from whom you originally purchased the product.
- Check with your dealer in advance for any costs to you when arranging a warranty call. Travel and shipping charges for parts are not covered by this warranty.
- Limited Catalyst Warranty
  - For wood burning products containing a catalyst, the catalyst will be warranted for a six-year period as follows: if the original catalyst or a replacement catalyst proves defective or ceases to maintain 70% of its particulate emission reduction activity (as measured by an approved testing procedure) within 36 months from the purchase date, the catalyst will be replaced for free.
  - From 37 to 72 months a pro-rated credit will be allowed against a replacement catalyst and labor credit necessary to install the replacement catalyst. The proration rate is as follows:

<b>Amount of Time Since Purchase</b>	<b>Credit Towards Replacement Cost</b>
0 - 36 Months	100%
37 - 48 Months	30%
49 - 60 Months	20%
61 - 72 Months	10%

- Any replacement catalyst will be warranted under the terms of the catalyst warranty for the remaining term of the original warranty. The purchaser must provide the name, address, and telephone number of the location where the product is installed, proof of original purchase date, date of failure, and any relevant information regarding the failure of the catalyst.

## **WARRANTY EXCLUSIONS:**

This warranty does not cover the following:

- Changes in surface finishes as a result of normal use. As a heating appliance, some changes in color of interior and exterior surface finishes may occur. This is not a flaw and is not covered under warranty.
- Damage to printed, plated, or enameled surfaces caused by fingerprints, accidents, misuse, scratches, melted items, or other external sources and residues left on the plated surfaces from the use of abrasive cleaners or polishes.
- Repair or replacement of parts that are subject to normal wear and tear during the warranty period are not covered. These parts include: paint, wood and pellet gaskets, firebricks, grates, flame guides, batteries and the discoloration of glass.
- Minor expansion, contraction, or movement of certain parts causing noise. These conditions are normal and complaints related to this noise are not covered by this warranty.
- Damages resulting from: (1) failure to install, operate, or maintain the appliance in accordance with the installation instructions, operating instructions, and listing agent identification label furnished with the appliance; (2) failure to install the appliance in accordance with local building codes; (3) shipping or improper handling; (4) improper operation, abuse, misuse, continued operation with damaged, corroded or failed components, accident, or improperly/incorrectly performed repairs (5) environmental conditions, inadequate ventilation, negative pressure, or drafting caused by tightly sealed constructions, insufficient make-up air supply, or handling devices such as exhaust fans or forced air furnaces or other such causes; (6) use of fuels other than those specified in the operation instructions; (7) installation or use of components not supplied with the appliance or any other components not expressly authorized and approved by HHT; (8) modification of the appliance not expressly authorized and approved by HHT in writing; and/or (9) interruptions or fluctuations of electrical power supply to the appliance.
- Non-HHT venting components, hearth connections or other accessories used in conjunction with the appliance.
- Any part of a pre-existing fireplace system in which an insert or a decorative gas appliance is installed.
- HHT's obligation under this warranty does not extend to the appliance's capability to heat the desired space. Information is provided to assist the consumer and the dealer in selecting the proper appliance for the application. Consideration must be given to the appliance location and configuration, environmental conditions, insulation and air tightness of the structure.

**This warranty is void if:**

- The appliance has been over-fired, operated in atmospheres contaminated by chlorine, fluorine, or other damaging chemicals. Over-firing can be identified by, but not limited to, warped plates or tubes, deformation/warping of interior cast iron structure or components, rust colored cast iron, bubbling, cracking and discoloration of steel or enamel finishes.
- The appliance is subjected to prolonged periods of dampness or condensation.
- There is any damage to the appliance or other components due to water or weather damage which is the result of, but not limited to, improper chimney or venting installation.

**LIMITATIONS OF LIABILITY**

- The owner's exclusive remedy and HHT's sole obligation under this warranty, under any other warranty, express or implied, or in contract, tort or otherwise, shall be limited to replacement, repair, or refund, as specified above. In no event will HHT be liable for any incidental or consequential damages caused by defects in the appliance. Some states do not allow exclusions or limitation of incidental or consequential damages, so these limitations may not apply to you. This warranty gives you specific rights; you may also have other rights, which vary from state to state. EXCEPT TO THE EXTENT PROVIDED BY LAW, HHT MAKES NO EXPRESS WARRANTIES OTHER THAN THE WARRANTY SPECIFIED HEREIN. THE DURATION OF ANY IMPLIED WARRANTY IS LIMITED TO DURATION OF THE EXPRESSED WARRANTY SPECIFIED ABOVE.

# 1 Product Listing and Important Safety Information

## A. Appliance Certification

<b>MODEL:</b>	Dauntless FlexBurn® Wood Stove
<b>LABORATORY:</b>	OMNI Test Laboratories, Inc
<b>REPORT NO.</b>	0061WS104E, 0061WS104S
<b>TYPE:</b>	Solid Fuel Type Room Heaters
<b>STANDARD(s):</b>	ASTM E2515, ASTM E3053, UL-1482, ULC-S627, B415.1

## B. BTU & Efficiency Specifications

<b>EPA Report #:</b>	(without catalyst) (catalytic)
<b>EPA Certified Emissions:</b>	1.1 g/hr (without catalyst) 1.2 g/hr (catalytic)
<b>*LHV Tested Efficiency:</b>	81.6% (without catalyst) 82.6% (catalytic)
<b>**HHV Tested Efficiency:</b>	76.9% (without catalyst) 77.9% (catalytic)
<b>***EPA BTU Output:</b>	12,250 - 49,430 (without catalyst)
	14,520 - 41,940 (catalytic)
<b>****Peak BTU/Hour Output:</b>	54,100 (without catalyst) 48,300 (catalytic)
<b>Vent Size:</b>	6 Inch (152 mm)
<b>Firebox Size:</b>	1.8 cu. ft.
<b>Recommended Length:</b>	16"
<b>Max. Wood Length:</b>	18"
<b>Fuel Orientation:</b>	East, West
<b>Fuel</b>	Seasoned Cordwood (20% moisture)
*Weighted average LHV efficiency using Douglas Fir dimensional lumber and data collected during EPA emissions test.	
**Weighted average HHV efficiency using Douglas Fir dimensional lumber and data collected during EPA emissions test.	
***Efficiencies are based on test results calculated using B415; these calculated efficiencies are then used to calculate output BTU's.	
****A peak BTU out of the appliance calculated using the maximum first hour burn rate from the High EPA Test and the BTU content of cord wood (8600) times the efficiency.	

The Vermont Castings Dauntless FlexBurn® Wood Appliance meets the U.S. Environmental Protection Agency Certified to comply with the 2020 particulate emission standards using cord wood.



## C. California



### WARNING

This product and the fuels used to operate this product (wood), and the products of combustion of such fuels, can expose you to chemicals including carbon black, which is known to the State of California to cause cancer, and carbon monoxide, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to: [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

## D. Mobile Home Approved (USA ONLY)

- This appliance is approved for mobile home installations in the USA when not installed in a sleeping room and when an outside combustion air inlet is provided.
- The structural integrity of the mobile home floor, ceiling, and walls must be maintained.
- The appliance must be properly grounded to the frame of the mobile home with #8 copper ground wire, and chimney must be listed to UL103 HT or a listed UL-1777 full length six inch (152mm) diameter liner must be used.
- Mobile Home Bracket Kit, part #0003264 must be installed in a mobile home installation.

## E. Glass Specifications

This appliance is equipped with 5mm ceramic glass. Replace glass only with 5mm ceramic glass. Please contact your dealer for replacement glass.



## WARNING



### Fire Risk.

Hearth & Home Technologies disclaims any responsibility for, and the warranty will be voided by, the following actions:

- Installation and use of any damaged appliance.
- Modification of the appliance.
- Installation other than as instructed by Hearth & Home Technologies.
- Installation and/or use of any component part not approved by Hearth & Home Technologies.
- Operating appliance without fully assembling all components.
- Operating appliance without legs attached (if supplied with appliance).
- Do NOT Overfire - If appliance or chimney connector glows, you are overfiring.

Any such action that may cause a fire hazard.

Improper installation, adjustment, alteration, service or maintenance can cause injury or property damage.

For assistance or additional information, consult a qualified installer, service agency or your dealer.

In the United States it is against the law to operate this wood heater in a manner inconsistent with the operating instructions in this manual.

NOTE: Hearth & Home Technologies, manufacturer of this appliance, reserves the right to alter its products, their specifications and/or price without notice.

Vermont Castings is a registered trademark of Hearth & Home Technologies.

# 2 Operating Instructions

## A. The Dauntless FlexBurn® Controls

Two controls regulate the performance of the Dauntless FlexBurn®: a **primary air control** supplies oxygen for the fire, and a **damper** directs air flow within the stove to activate and deactivate the combustion system, Figure 2.1.

Symbols on the stove are reminders of the correct directions for using the controls. The words 'Left' and 'Right' in these directions are *facing the stove*.

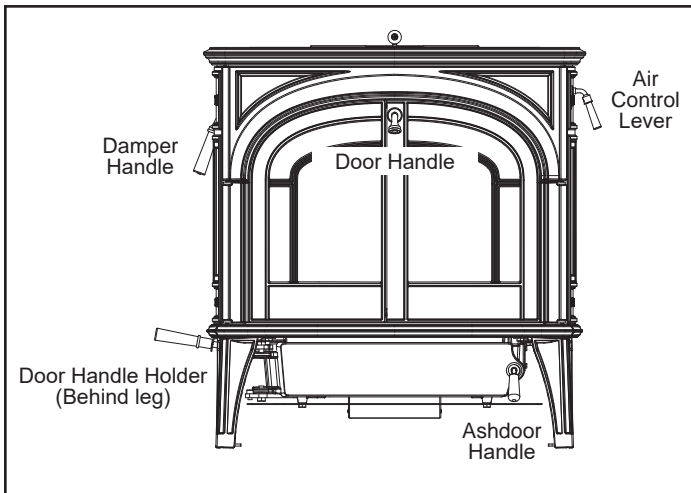


Figure 2.1 - The Dauntless FlexBurn® controls are conveniently located and easy to operate.

### A Single Air Control Regulates Heat Output and Burn Time

The **primary air control lever**, on the right of the stove, controls the amount of incoming air for starting, maintaining, and reviving a fire.

Once the air control is manually set, a bi-metallic thermostat automatically maintains the heat output at a constant level for a more even heat over the life of the burn.

More air entering the stove makes the fire burn hotter and faster, while less air prolongs the burn at a lower heat output level.

For the greatest air supply and maximum heat output (but the shortest burn time), move the lever toward the front of the stove. For a fire that will last longer with less heat, move the lever toward the rear of the unit, Figure 2.2.

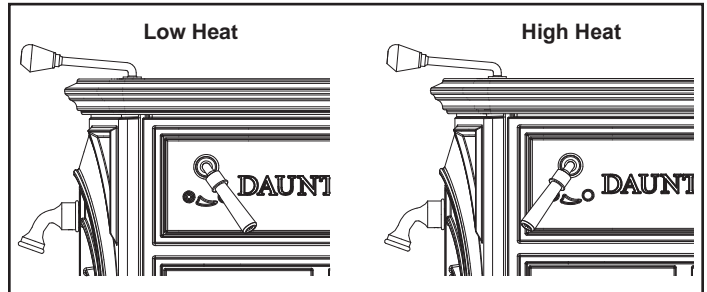


Figure 2.2 - The handle may be positioned anywhere between the two extremes for different heat levels.

### A Damper Directs Air Flow Within the Stove

The **damper handle** on the left side of the stove operates the damper to direct air flow within the stove.

The damper is **open** when the handle points to the **rear**, enabling smoke to pass directly into the chimney. The damper must be open when starting or reviving a fire, and whenever the griddle or doors are opened.

The damper is **closed** when the handle points **down**. Smoke travels through the secondary combustion system where it can be further burned, before passing up the chimney, Figure 2.3.

**The damper should always be either fully open or fully closed. There are no intermediate positions. When closing the damper, be sure to pull firmly enough to snap the handle into the locked position.**

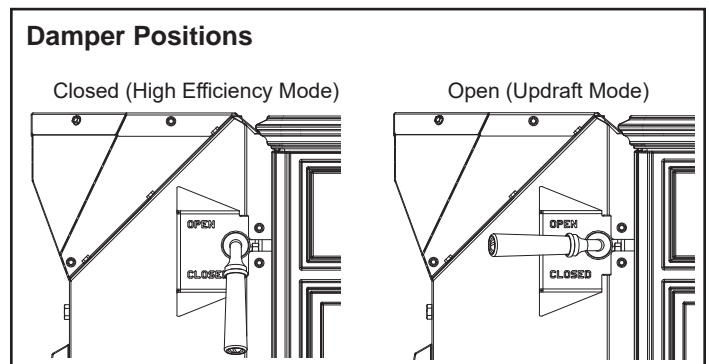


Figure 2.3 - The damper is either open or closed. There are no intermediate positions.

## ! WARNING

This wood heater has a manufactured-set minimum low burn rate that must not be altered. It is against federal regulations to alter this setting or otherwise operate this wood heater in a manner inconsistent with operating instructions in this manual.

## B. Conditioning Your Stove

Cast iron is extremely strong, but it can be broken with a sharp blow from a hammer or from the thermal shock of rapid and extreme temperature change.

The cast plates expand and contract with changes in temperature. When you first begin using your Dauntless FlexBurn®, minimize thermal stress by letting the plates adjust gradually during three or four initial break-in fires.

## C. Wood Burning Operation

Burn only solid wood in the Dauntless FlexBurn® Wood Stove, and burn it directly on the grate. Do not elevate the fuel. Do not burn coal or other fuels. In the United States, it is against the law to operate this wood heater in a manner inconsistent with operating instructions in this manual.

**The bypass damper must be open when starting a fire or when refueling.**

**Do not use chemicals or fluids to start the fire. Do not burn garbage. Never use flammable fluids such as gasoline, gasoline type lantern fuel, kerosene, charcoal lighter fluid, naphtha, engine oil or similar liquids to start or “freshen up” a fire in this heater. Keep all such liquids well away from the heater while it is in use.**

The following procedures are important for reliable, clean and efficient operation of your woodstove. Recommend 16” logs Properly seasoned (up to a year for denser woods) Split to 3” to 6” cross sections

### Cold start:

When starting your stove at room temperature and when no burning coals are present the following kindling procedure has been found to be the most reliable.

Stack about 4 lbs of finely split kindling (1” diameter or less 10 to 20 pcs) in a ‘log cabin’ style directly against the rear wall. Place a small amount of newspaper on top of this pile with one or two small pieces of kindling on top. This is referred to as a top down method and while providing a slower start, also serves to preheat the combustion properly resulting in a reliable start., Figure 2.4.

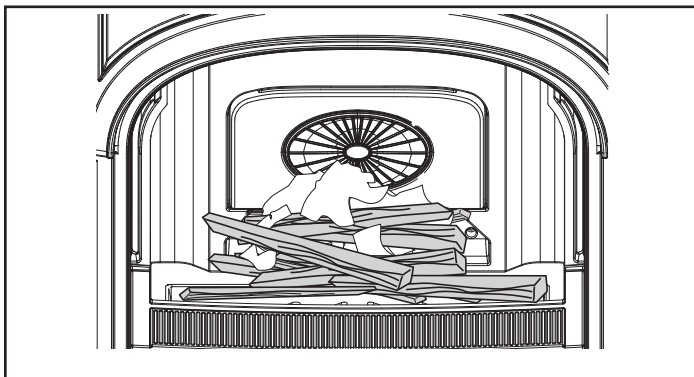


Figure 2.4 - Start the fire with newspaper and dry kindling.

With the bypass damper open and the primary air set to its highest position, light the newspaper. Leave the front door cracked until the kindling ignites, then close the doors.

After most of the kindling has burned into coals (15 to 20 minutes), open the front doors and push remaining coals and unburned wood against the rear wall. Add several pieces of larger split wood between 2 to 3 inches in diameter (about 6 lbs) directly against the rear wall and on top of the kindling coals. Close the doors and bypass to engage the combustion system. The air should remain on high for up to one hour or until the wood is mostly converted to coals.

After a hot bed of coals is produced, open the door and bypass damper and push the remaining coals again toward the rear wall. Add large pieces of wood starting against the rear wall and on top of the coals. Close the doors and bypass immediately after loading the stove.

Ideally, allow this wood load to burn at the highest air setting for the entire wood load. If this is not possible, the wood should burn for at least 30 minutes prior to reducing the primary air setting.

## D. Ways to Add Fuel

To open the front doors, insert the handle into the door latch stub and turn it clockwise, Figure 2.5.

To close them, always close the left door first. Turn the handle in the right door to the left and up (to the open position) and close it. Finally, push on the door as you turn the handle counterclockwise. The doors will draw in slightly, and the handle should offer some resistance as you turn it to the closed position.

To reduce the risk of breaking the glass, avoid striking the glass or slamming the doors.

When you are not using the door handle, store it in the holder behind the left front leg of the stove.

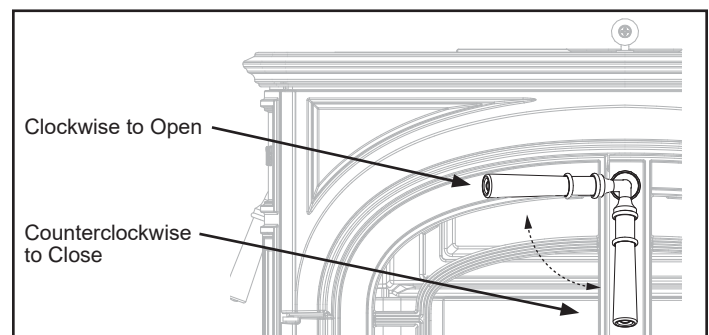


Figure 2.5 - To open the front doors, turn the handle clockwise.

For best results when refueling, wear long-cuffed stove gloves to protect your hands and forearms.

### Reloading a hot stove:

When a wood load is added to a hot bed of coals (continuous use), open the bypass damper and either the top or front loading doors. Stir the hot coals to allow ash to fall through the grate. Hot coals should then be pushed against the rear wall and leveled depending on the amount of coals. Add fresh wood and close the loading door and bypass damper. If the coals are glowing and hot, it is possible to set the air control to any setting immediately after loading the stove.

### Reloading a warm stove:

If the stove is relatively cold (for instance after a long overnight burn), the coal bed may need to be re-energized prior to adding a large load of wood. Open the bypass damper and either the top or front loading door. Stir the coals to allow ash to fall through the grate. Push the remaining coals toward the rear wall. Close the door(s) and bypass damper and set the primary air to the highest position. Allow the coals to re-ignite and heat the system for 10 to 15 minutes. Once the coals are glowing, a fresh batch of wood may be added following the "hot stove" procedure above.

A proper bed of coals is critical to the performance of the Dauntless stove. The rear refractory wall of the stove should be almost entirely white in color with proper operation. This indicates the combustion system is running at a proper elevated temperature. If the rear wall is black with creosote or develops a dark brown color, it is likely that the coal bed is not sufficiently large enough or hot enough. Revisit the above instructions and adjust the amount of kindling or time at high air settings to get the system hotter. Wood size or excessive moisture may also cause lower than desirable stove temperatures.

While not required, operating your stove with the catalytic combustor installed creates optimum conditions for secondary combustion and will increase your efficiency up to 15% on low burn, making sure you get the most heat out of each load of wood.

The catalytic element is a metal "honeycomb" coated with the catalytic material. The element sits at the bottom of the secondary combustion chamber. Smoke, gases and particulates that are not fully combusted during the secondary combustion process pass through the catalyst, creating a tertiary burn. This results in higher efficiency and lower emissions.

The catalyst will initiate combustion of smoke and particulates at 500° - 600°F (260° - 315°C), half the temperature normally required for unaided secondary combustion. If you followed the startup operation steps in the previous section the stove will be sufficiently hot to allow the combustor to work. Once the combustor starts working, heat generated by burning the smoke will keep it working.

To determine whether the combustor is operating, refer to the temperature probe which shows the operating range of the catalytic combustor. This is located on the back of the stove and is viewed from the top.

**NOTE:** It will take several minutes after closing the bypass damper for the temperature probe to fully adjust to the new temperature. If the probe indicator is below the operate catalyst range, add fuel or open the bypass damper to allow the fire to further build before engaging the catalyst again.

If the probe indicator is above the operate catalyst range, the catalytic combustor is running too hot and may be damaged. In many cases, decreasing the primary air can reduce the catalyst temperature and adding less wood with each loading can also help if overheating is persistent. Do not add wood to the stove if the probe reads above the operate catalyst range.

Avoid using a full load of very dry wood in the firebox, such as dry slab wood or wood with below 14% moisture content. This may result in continuous very high temperatures in the secondary combustion area and damage the combustor.

Never burn treated wood, garbage, solvents or trash. All of these may poison the catalyst and prevent it from operating properly. Never burn cardboard or loose paper except for kindling purposes. Never burn coal; doing so can produce soot or large flakes of char or fly ash that can coat the combustor and cause smoke to spill into the room. Coal smoke can also poison the catalyst so that it won't operate properly.

**NOTE:** The metal catalytic combustor is fragile and will crack if subjected to thermal shock. Thermal shock can occur when refueling with wet wood or closing the bypass damper too early after refueling.

### WARNING

**DO NOT OPERATE THE STOVE WITH THE ASH DOOR OPEN. OPERATION WITH THE ASH DOOR OPEN CAN CAUSE AN OVER-FIRING CONDITION TO OCCUR. OVER-FIRING THE STOVE IS DANGEROUS AND CAN RESULT IN PROPERTY DAMAGE, INJURY OR LOSS OF LIFE.**



### Andirons Help Protect the Glass

Your stove has andirons to keep logs away from the glass panels. The andirons are essential to maintain clear fire viewing, and should be left in place. Since the andirons may slightly hinder refueling through the front doors, most stove owners will prefer the convenience of top loading through the griddle. Do not place fuel between the andirons and the doors.

### Burn Only High-Quality Wood

The Dauntless FlexBurn® is designed to burn natural wood only; do not burn fuels other than that for which it was designed.

**IMPORTANT: Do not burn any type of artificial or synthetic materials such as fire starter logs (containing wax) in this appliance. Never burn liquid-based fuels such as kerosene, gasoline or alcohol.**

Burning any materials not allowed in these instructions, or over-firing the stove, may void the warranty.

You'll enjoy the best results when burning wood that has been adequately air-dried. The wood should be 16" - 18" (406-457 mm) in length. Avoid burning "green" wood that has not been properly seasoned. (**Note:** Properly seasoned firewood has a moisture content below 20 percent.) Do not burn construction materials; they often contain chemicals and metals that can damage the inside surfaces of the stove and pollute the air. Do not burn ocean driftwood; when it burns, the salt it contains will attack the cast iron.

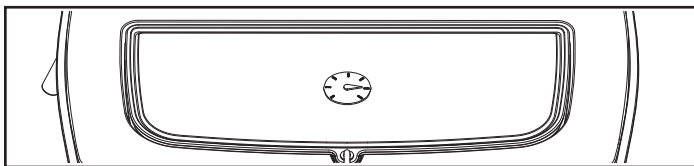
The best hardwood fuels include oak, maple, beech, ash, and hickory that has been split, stacked, and air-dried outside under cover for at least one year.

If hardwood is not available, you can burn softwoods that include tamarack, yellow pine, white pine, Eastern red cedar, fir, and redwood. These should also be properly dried.

Store split wood under cover to keep it dry. Even for short-term storage, be sure to keep wood a safe distance from the stove and keep it out of the areas around the stove used for refueling and ash removal.

### Surface Thermometer is a Valuable Guide to Operation

An optional surface thermometer tells you when to adjust the air control, and when to refuel, Figure 2.8.



**Figure 2.8** - Take temperature readings with a thermometer located in the middle of the griddle.

For example, when the thermometer registers at least 450°F (230°C) on the stove top after start-up you know the stove is hot enough and it may be time to close the damper if a sufficient ember bed has also been established. Note that the stove will warm up much sooner than the chimney, though; a warm chimney is the key to easy, effective stove operation. When thermometer readings drop below 350°F. (175°C) it's time to adjust the air control for a higher burn rate or to reload the stove. A temperature reading over 650°F. (340°C) is a sign to reduce the air supply to slow the burn rate.

Use the following temperature ranges as a guide:

- Readings in the 350°-500°F. (175°-260°C) range indicate low to medium heat output.
- 500°-600°F. (260°-315°C) readings indicate medium heat output.
- Readings of 600°-650°F. (315-340°C) indicate high heat output. Operating your Dauntless FlexBurn® continuously at griddle temperatures higher than 650° F (340°C) may damage the cast iron or enamel finish.

### Use the Air Control Settings that Work Best for You

No single air control setting will fit every situation. Each installation will differ depending on the quality of the fuel, the amount of heat desired, and how long you wish the fire to burn; outdoor air temperature and pressure also affect draft.

The control setting also depends on your particular installation's "draft," or the force that moves air from the stove up through the chimney. Draft is affected by such things as the length, type, and location of the chimney, local geography, nearby obstructions, and other factors.

Too much draft may cause excessive temperatures in the Dauntless FlexBurn®, and could even damage the stove. On the other hand, too little draft can cause backpuffing into the room and/or the "plugging" of the chimney.

How do you know if your draft is excessively high or low? Symptoms of too much draft include an uncontrollable burn or a glowing-red stove part. Signs of weak draft are smoke leaking into the room through the stove or chimney connector joints or low heat output.

In some newer homes that are well-insulated and weather-tight, poor draft may result from an insufficient air supply in the house. In such instances, an open window near the stove on the windward side of the house can provide the combustion air supply needed.

Another option for getting more combustion air to the stove is to duct air directly from outside to the stove. In some areas provisions for outside combustion air are required in all new construction.

When first using the stove, keep track of the air control settings. You will quickly find that a specific setting will give you a fixed amount of heat. It may take a week or two to determine the amount of heat and the length of burn you should expect from various settings.

Most installations do not require a large amount of combustion air, especially if adequate draft is available. Do not for any reason attempt to increase the firing of your heater by altering the air control adjustment range outlined in these directions.

## E. Ash Disposal

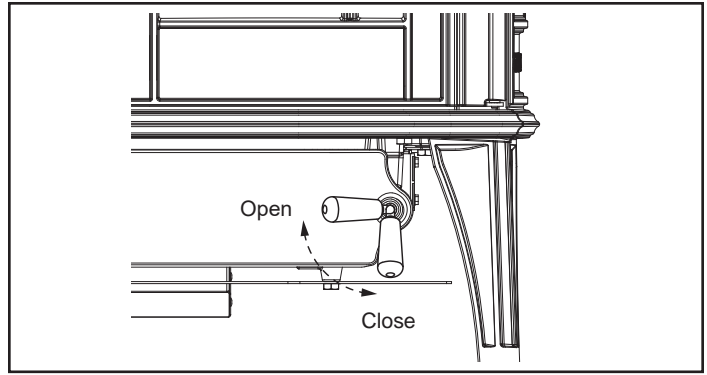
(Refer to the first page of the Operation section.)

**DO NOT OPERATE THE STOVE WITH THE ASH DOOR OPEN. OPERATION WITH THE ASH DOOR OPEN CAN CAUSE AN OVER-FIRING CONDITION TO OCCUR. OVER-FIRING THE STOVE IS DANGEROUS AND CAN RESULT IN PROPERTY DAMAGE, INJURY OR LOSS OF LIFE.**

Routine ash removal is important for ease of maintenance, and is important for the stove's durability. Remove ash before it reaches the top of the ash pan. Check the level at least once a day. Every few days, clear any ash from the outer edges of the firebox. Most of the ash will fall through the grate. Stir the ash with a shovel or poker so that it falls through the grate slots.

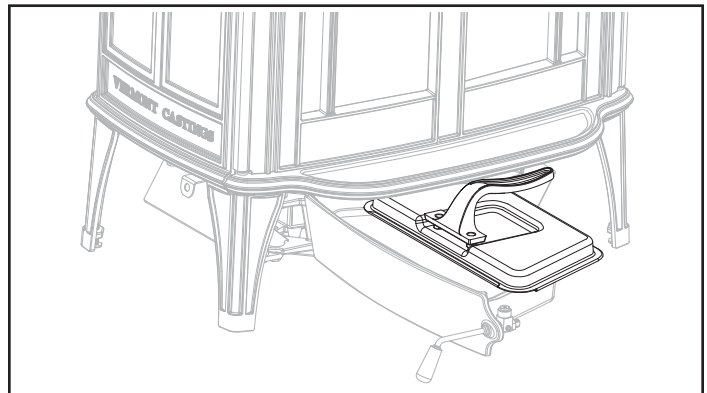
**IMPORTANT:** Check the level of ash in the ash pan before reloading the stove. If the ash level is close to the top edge of the pan, empty the pan according to this procedure:

- Open the damper.
- Open the griddle or front doors, and use a shovel or poker to stir excess ash through the ash slots in the grate down into the ash pan.
- Close the griddle or doors, and unlatch the ash door, Figure 2.9. It will pivot, swinging the ash pan out of the stove.



**Figure 2.9-** Turn the ashdoor handle clockwise to open and counterclockwise to close.

- Slide the cover onto the pan, making sure it is securely closed, Figure 2.10.



**Figure 2.10 -** Be sure the cover is securely attached before removing the ash pan.

- Remove the ash pan, making sure to keep it level.
- To keep the cover from sliding off and to keep ash from falling on the floor, do not tilt the ash pan forward.
- If the stove is in operation, close the ash door while disposing of the ash. You may need to lift the latch end of the door slightly to align the latch with the mating part on the stove bottom.
- Properly dispose of the ash in a metal container with a tight-fitting lid. Store the container outdoors away from all combustible material.
- Return the ash pan to its original position in the stove, and close and latch the ash door.




### WARNING

**Do not operate the stove with the ash door open. This will result in over-firing, and could cause damage to the stove, void the warranty, or even lead to a house fire.**



Empty the ash pan regularly, typically every one to three days. The frequency will vary depending on how you operate your Dauntless FlexBurn®: ash will accumulate faster at higher heat outputs.



Removed ash should be placed outdoors in a metal container with a tight-fitting lid. Keep the closed container of ash on a noncombustible floor or on the ground, well away from all combustible materials, pending final disposal. If the ash is disposed of by burial in soil or otherwise locally dispersed, it should be kept in the closed container until all cinders have thoroughly cooled.


 <b>CAUTION</b>
Never use your household or shop vacuum cleaner to remove ash from the stove; always remove and dispose of the ash properly.

### F. Opacity (Visible Smoke)



This is the measure of how cleanly your appliance is burning. Opacity is measured in percent; 100% opacity is when an object is totally obscured by the smoke column from a chimney, and 0% opacity means that no smoke column can be seen. As you become familiar with your appliance, you should periodically check the opacity. This will allow you to know how to burn as nearly smoke-free as possible (goal of 0% opacity).

 <b>WARNING</b>
 <p><b>Fire Risk</b></p> <ul style="list-style-type: none"> <li>• DO NOT BURN GARBAGE OR FLAMMABLE FLUIDS SUCH AS GASOLINE, NAPHTHA OR ENGINE OIL.</li> </ul> <ul style="list-style-type: none"> <li>• Do NOT burn treated wood or wood with salt (driftwood).</li> <li>• May generate carbon monoxide if burn material other than wood.</li> </ul> <p>May result in illness or possible death.</p>

 <b>WARNING</b>
 <p><b>Fire Risk</b></p> <p>Keep combustible materials, gasoline and other flammable vapors and liquids clear of appliance.</p> <ul style="list-style-type: none"> <li>• Combustible materials may ignite.</li> <li>• Do NOT store flammable materials in the appliance's vicinity.</li> <li>• DO NOT USE GASOLINE, LANTERN FUEL, KEROSENE, CHARCOAL LIGHTER FLUID OR SIMILAR LIQUIDS TO START OR "FRESHEN UP" A FIRE IN THIS Appliance.</li> <li>• Keep all such liquids well away from the appliance while it is in use.</li> </ul>

 <b>CAUTION</b>
<p>When burning your first fire, you will experience smoke and odor from the appliance resulting from the curing of paint and burning off of any oils remaining from manufacturing.</p> <p><b>OPENWINDOWS DURING INITIAL BURNTODISSIPATE SMOKE AND ODORS!</b></p> <ul style="list-style-type: none"> <li>• Odors may be irritating to sensitive individuals.</li> <li>• Smoke detectors may activate.</li> </ul>

### G. Negative Pressure

 <b>WARNING</b>
 <p><b>Asphyxiation Risk</b></p> <ul style="list-style-type: none"> <li>• Negative pressure can cause spillage of combustion fumes, soot and carbon monoxide.</li> <li>• Appliance needs to draft properly for safety.</li> </ul>

Negative pressure results from the imbalance of air available for the appliance to operate properly. It can be strongest in lower levels of the house.

#### Causes include:

- Exhaust fans (kitchen, bath, etc.)
- Range hoods
- Combustion air requirements for furnaces, water appliances and other combustion appliances
- Clothes dryers
- Location of return-air vents to furnace or air conditioning
- Imbalances of the HVAC air handling system
- Upper level air leaks such as:
  - Recessed lighting
  - Attic hatch
  - Duct leaks

To minimize the effects of negative air pressure:

- Install outside air to the stove with the intake facing prevailing winds during the heating season
- Ensure adequate outdoor air for all combustion appliances and exhaust equipment
- Ensure furnace and air conditioning return vents are not located in the immediate vicinity of the appliance
- Avoid installing the appliance near doors, walkways or small isolated spaces
- Recessed lighting should be a "sealed can" design
- Attic hatches weather stripped or sealed
- Attic mounted duct work and air handler joints and seams taped or sealed

## H. Important Information

**Creosote** is a by-product of slow wood-burning. It's an organic tar that can condense in the flue if it is present in the exhaust, slow-moving, and cools to less than 290°F (130°C). Condensed creosote is volatile, and can generate chimney fires if it gets hot enough. All the features that affect chimney draft also affect creosote condensation - so use whatever combination of installation features and operational steps that will encourage good draft and minimize creosote production.

Because letting the exhaust cool off and slow down is one of the keys to creosote accumulation, it makes sense to line a chimney to match the stove's outlet size, for safety reasons as well as performance. Canadian law requires a matching liner to serve any stove or insert vented through a fireplace chimney; in the US, the National Fire Protection Association (NFPA) recommends a chimney liner if the flue is more than three times bigger (in square area) than the outlet on the stove or insert. Some localities enforce the NFPA guidelines as part of their building codes.

**Fuel:** Even the best stove installation will not perform well with poor fuel. The best fuel is hardwood that has air-dried 12-18 months. Softwood burns, but not as long as hardwood. 'Green' wood contains a lot of moisture; it will burn, but some of the heat potential is used to boil the extra moisture from the wood. This reduces the amount of heat that reaches your home and can contribute to a creosote problem. There are moisture meters available for firewood; you can also judge your wood by its appearance and weight (Moisture content of 20% or less is best). If you get it green, lift a piece and get a sense of its weight; it can lose a third or more of its weight as it dries. Also look at the ends of a log; as it dries it shrinks and often cracks. The more weathered and cracked a piece is, the drier it is.

Dry wood burns readily with a good chimney draft. But with modern stoves, wood can be too dry and too volatile. Smoke and combustible gases can 'gas out' from the wood quickly and densely enough to overload the combustion system. If you hear a rumbling or roaring noise (like a propane torch) from the stove, that is a sign that the stove is over-firing.

**Back-puffing** results when the fire produces volatile gases faster than the chimney draft pulls them out of the firebox. The gases back up in the firebox until they are concentrated enough and hot enough to ignite. If your stove back-puffs, the stove needs to cool down. You should open the damper to let the smoke rise to the flue more quickly, allow more air into the firebox, avoid big loads of firewood and check that the wood moisture is not too low.

**Draft Testing:** An easy way to test your chimney draft is to close the stove's damper, wait a few minutes to let the airflow stabilize, then see whether you can vary the strength of the fire by swinging the air control open and closed. Results are not always instant; you may need to wait a few minutes for a change in the air control setting to have an effect on the fire. If there's no change, then the draft isn't strong enough yet to let you close the damper, and you'll need to open it for awhile longer and manage the fire with the air inlet until the draft strengthens. If you keep track of your burning habits and relate them to their effects on the stove's operation, you'll be rewarded with good performance and a safe system.

**Conclusion:** Wood-burning is an art rather than a science. Once the stove and chimney system are in place, you can only vary your technique, mostly your timing, to achieve good results. If you keep track of your burning habits and relate them to their effects on the stove's operation, you'll be rewarded with good performance and years of reliable heating.

# 3 Maintenance

## Keep Your Stove Looking New and Working Its Best

Let the fire in the stove go out and allow the stove to cool completely before beginning any maintenance procedure.

This wood appliance needs periodic inspection and repair for proper operation. It is against federal regulations to operate this wood appliance in a manner inconsistent with operating instructions in this manual.

## Care of the Cast Iron Surface

An occasional dusting with a dry rag will keep the painted cast iron of your Dauntless FlexBurn® looking new.

The stove's paint can be touched up as needed. First, mask the areas, such as enameled parts, glass, or handles, around the spot to be painted. Clean the spot with a wire brush. Remove the griddle and set it aside. It is normal for the griddle to darken after use. You can clean it with a fine-bristle wire brush, or steel wool.

Then, touch up the stove with high temperature stove paint. Apply the paint sparingly; two light coats of paint are better than a single heavy one.

## Care of the Porcelain Enamel Surface

Use a dry or slightly damp rag or soft brush to remove spills or stains. For difficult jobs that require a cleaning agent, use only a kitchen appliance cleaner or polish recommended for use on enamel surfaces.

If porcelain enamel becomes chipped or scratched during use, apply "enamel epoxy" to the damaged area and allow to dry. Once the epoxy has dried, sand the area to blend with surrounding area and apply appropriate color touch-up paint. Allow to dry completely before operating stove.

## A. Cleaning the Glass & Replacement

Most of the carbon deposits on the glass will burn off during hot fires.

However, the ash residue that accumulates on the glass surface should be removed regularly to prevent etching. To clean the glass, follow this procedure:

- Be sure the glass is completely cool.
- Clean the glass with water or a cleaner made especially for this purpose. Do not use abrasive cleaners. Use cleaning agents sparingly and be sure to keep them off the outer surfaces of the stove.
- Rinse the glass thoroughly.
- Dry the glass completely.

## Replace Broken Glass Immediately

Do not operate your stove if the glass in the doors is damaged.

If you need to replace the glass, use only the high temperature 5 mm ceramic glass supplied by Vermont Castings. Do not use substitutes.

## Removing the Glass

1. Remove the right and left door assemblies by removing (4) 1/4-20 bolts located inside the door opening, Figure 3.1.

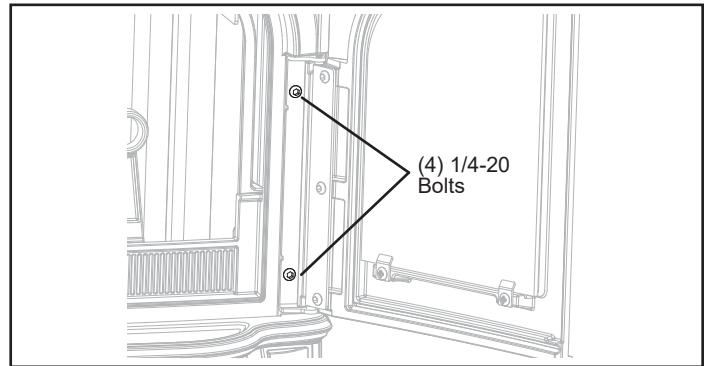


Figure 3.1

2. Place the doors face down on a padded work surface. Be especially careful with enameled doors.
3. Remove the screws that hold the glass retainer clips in place, and remove the clips.
4. Carefully lift the broken glass panel from the door.

## Installing the Glass

Check the gasket around the window; it should be soft and resilient so that the glass will seal properly against the door. Replace the gasket if it has hardened or if it is compressed.

1. Center the glass on the gasket.
2. Secure the glass on both doors with the retainer clips. Tighten all screws, Figure 3.2.
3. Replace the doors on the stove.
4. Open and close the doors to check that they fit and work properly. Adjust as necessary.

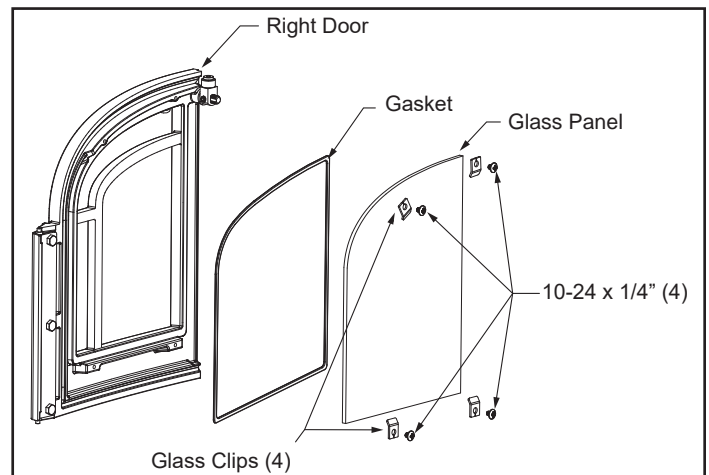


Figure 3.2 - Exploded view of the glass assembly for the right door.

## B. Damper Adjustment (as Needed)

The tension on the Dauntless FlexBurn's damper is adjustable to compensate for compression of the gasket that seals the damper to the upper fireback. To adjust the damper:

1. Remove the griddle. Loosen the lock nut at the center of the damper, Figure 3.3.
2. Turn the pressure screw approximately one half turn clockwise with an Allen wrench provided with your stove.
3. Tighten the lock nut. Prevent the pressure screw from turning as you tighten the nut. Re-test the damper.

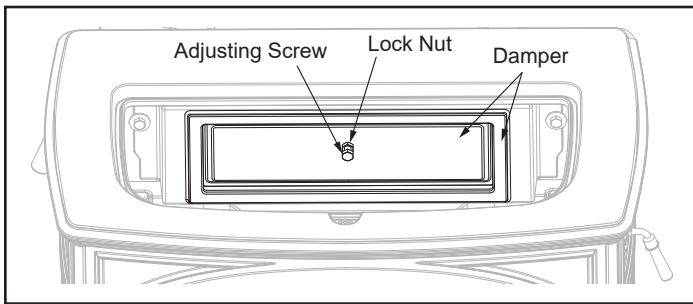


Figure 3.3 - Adjust the damper with the Allen wrench.

### Tighten the Damper Handle as Needed

A handle on the left side of the stove controls the damper. The handle attaches to the damper rod with a set screw. Periodically check the set screw and tighten as necessary.

## C. Door Latch Adjustment

The front door of the stove should close securely to prevent accidental opening and should close tightly to prevent air from leaking into the fire chamber. The door handle will be positioned vertically when the door is closed.

Over a period of time, the gasket around the door will compress and the latch may need adjustment. To adjust the handle, follow this procedure:

1. Remove and retain the lock nut with a 9/16" wrench, Figure 3.4.
2. Loosen the set screw with a 1/8" Allen wrench.
3. Rotate the pawl 180°. Replace the lock nut. Tighten the set screw, Figure 3.4.
4. Additional adjustment can be made by removing the flat washer. Or any combination of washer removal and/or pawl rotation.

Test the door seal. Close the door on a dollar bill and attempt to pull it free. If the bill is freed with little resistance, the gasket isn't snug enough at that spot. Continue to make small adjustments until the setting is right.

If additional adjusting of the latch does not enable the door to seal sufficiently in one area, try adjusting the gasket in that area. Pack more cement or a smaller diameter gasket into the channel beneath the gasket so the main gasket is raised and makes contact with the door frame. If this procedure doesn't solve the problem, replace the gasket. Instructions for gasket replacement are given later in this section.

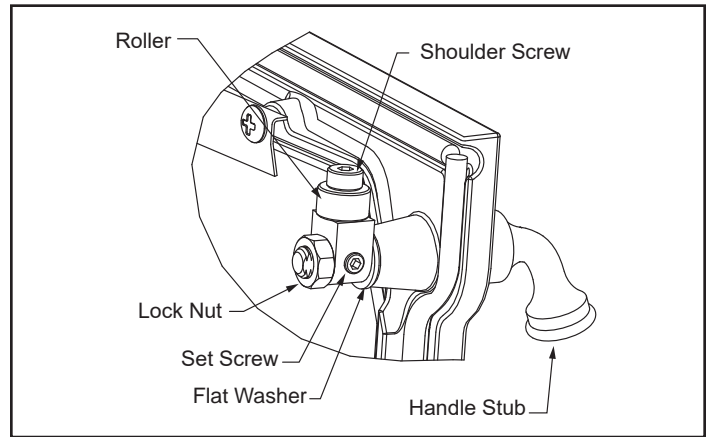


Figure 3.4 - Rotate pawl and/or remove flat washer to adjust latch.

## D. Gasket Replacement (as needed)

Your Dauntless FlexBurn® uses fiberglass rope gaskets to make a tight seal between some parts. With use, particularly on moving parts, gaskets can become brittle and compressed and can begin to lose their effectiveness. These will need periodic replacement.

The sizes of replaceable gasket are listed below, along with their applications.

### Gasket Diameter.....And the Parts it Seals

5/16" The griddle to the stove top (wire reinforced gasket)

3/8" The damper to the upper fireback

5/16" The front doors to the stove front; and the doors to each other.

5/16" The ash door to the front of the bottom panel

3/16" The outer glass panes to the door

If you need to change a gasket, first obtain an appropriate replacement from your Vermont Castings' Authorized Dealer.

Wait until the fire is out and the stove has cooled. Be sure to follow the standard safety procedure for working with dusty materials: wear safety goggles and a dust mask.

The procedure for replacing gaskets is the same, regardless of the gasket location. Follow these steps:

1. Remove the existing gasket by grasping an end and pulling firmly, Figure 3.5.

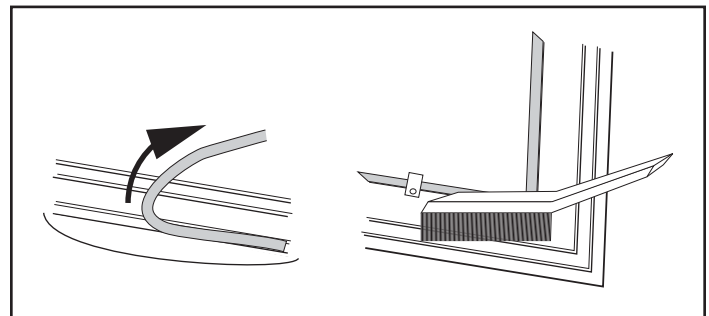
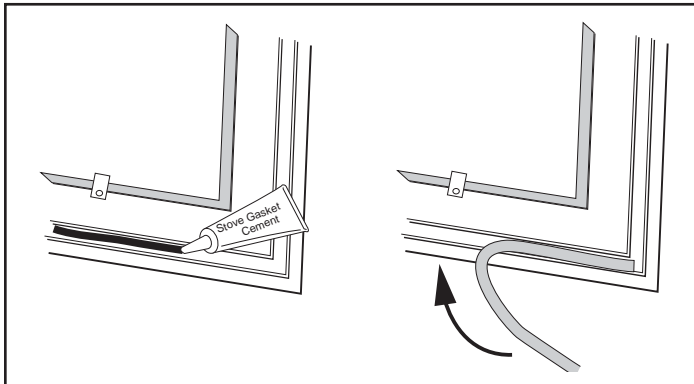


Figure 3.5 - Remove gasket then clean channel with wire brush.

2. Use a wire brush or the tip of a screwdriver to clean the channel of any remaining cement or bits of gasket. Remove stubborn deposits of cement with a cold chisel if necessary, Figure 3.5.
  3. Determine the correct length of the appropriate-sized gasket by laying it out in the channel. Allow an extra 1-2" (25-50 mm), and mark the spot to be cut.
  4. Remove the gasket from the channel, place it on a wood cutting surface, and cut it at the marked spot with a utility knife.
- Twist the ends slightly to keep the gasket from unraveling.
5. Lay an unbroken 1/8" (3 mm) bead of silicone or cement in the newly-cleaned channel, Figure 3.6.



**Figure 3.6** - Lay a bead of gasket silicone or cement then press gasket in place.

6. Starting at one end, press the gasket into the channel, Figure 3.6. Ensure a good joint where the gasket meets before trimming any excess. Do not overlap the gasket ends or leave ends with ragged edges.
7. Press the gasketed part firmly against its normal mating surface to seat the gasket evenly in its channel. Close and latch the door to do this, or tap other parts with the rubber mallet (or hammer/block of wood).
8. Clean any excess cement from around the channel, then let the cement that holds the new gasket dry thoroughly.
9. The stove's doors may need adjustment after you have regasketed them. Initially, it may require loosening the latch to accommodate the new gasket; after a few weeks, it may need tightening to compensate for compression of the new gasket.

#### All Gasketed Construction Gaskets

Other gaskets form seals between all other non-moving parts, but these are not subject to the same wear and deterioration as gaskets on moving parts. It is unlikely that you will ever need to replace these gaskets unless the involved parts are disassembled and then put back together. If this is the case, the job should be done only by a qualified service technician.

5/16" diameter gasket seals the following parts:

- The lower fireback to the back panel
- The left and right air plates (inner sides)
- All connections between the stove plates.

## E. The Chimney System

### Creosote

Your Dauntless FlexBurn® is designed to reduce creosote build-up significantly. However, regular chimney inspection and maintenance must still be performed. For safety, good stove performance, and to protect your chimney and chimney connector, inspect your chimney and chimney connector on a regular schedule. Clean the system if necessary. Failure to keep the chimney and connector system clean can result in a serious chimney fire.



### WARNING

**Inspect and Clean Chimney Frequently – Under certain conditions of use, creosote buildup may occur rapidly.**

When wood is burned slowly, it produces tar, organic vapors and moisture that combine to form creosote. The creosote vapors condense in the relatively cool chimney flue of a slow-burning fire. As a result, creosote residue accumulates on the flue lining. When ignited, this creosote makes an extremely hot fire within the flue system that can damage the chimney and overheat adjacent combustible material. If a significant layer of creosote has accumulated —1/8" (3 mm) or more — it should be removed to reduce the risk of a chimney fire.

You can never be too safe. Contact your local fire authority for information on what to do in the event of a chimney fire, and have a clearly understood plan on how to handle one.

If you do experience a chimney fire, act promptly to:

- Close the damper and air control lever.
- Get everyone out of the house.
- Call the Fire Department.

Inspect the system every two weeks during the heating season as part of a regular maintenance schedule. To inspect the chimney, let the stove cool completely. Then, using a mirror and a strong light, sight up through the flue collar into the chimney flue. If you cannot inspect the flue system in this fashion, the stove must be disconnected to provide better viewing access.

Clean the chimney using a brush the same size and shape as the flue liner. Flexible fiberglass rods are used to run the brush up and down the liner, causing any deposits to fall to the bottom of the chimney where they can be removed through the clean-out door.

Clean the chimney connector by disconnecting the sections, taking them outside, and removing any deposits with a stiff wire brush. Reinstall the connector sections after cleaning, being sure to secure the joints between individual sections with sheet metal screws.

If you cannot inspect or clean the chimney yourself, contact your local Vermont Castings dealer or a professional chimney sweep.

## Maintenance Schedule - The Stove

### Daily:

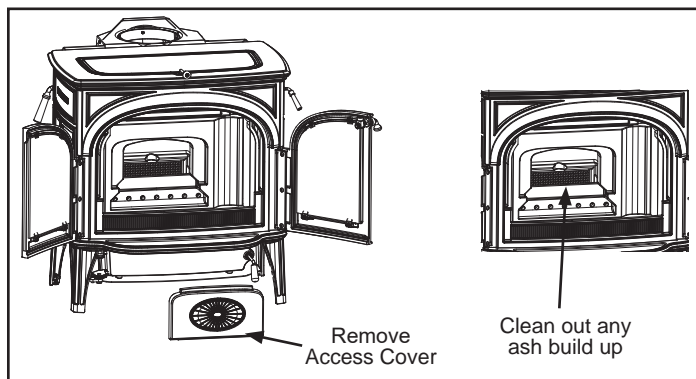
- Clear any ash build-up from around the air holes and combustion flow path in the lower fireback.
- Ashes should be removed before they reach the top of the ash pan. Check accumulation at least once a day.
- Keep the area around the stove clear of any combustible materials such as wood, furniture or clothing.

### Two Months:

- Check door handle to be sure it is working properly. Gasketing becomes compressed after a period of time. Adjust handle tightness if necessary.
- Check leg bolts and heat shield screws; tighten if necessary.
- **If installed:** Inspect the combustor for fly ash accumulation and physical damage. Clean the combustor as needed.

### Annual Spring Cleaning:

- Check gasketing for wear, and replace if necessary.
- Remove ashes from the ash pan and replace with a moisture absorbing material (such as kitty litter) to keep the interior of the stove dry.
- Clean the dust from the inner sides of bottom, rear or pipe heat shields if your stove is equipped with them. Clean surfaces are better heat reflectors than dirty surfaces.
- Touch up the black paint.
- Inspect for and remove ash build-up behind the combustion package. This should be done in conjunction with annual cleaning of the chimney connector. Inspect the passage behind the combustion package (a mirror will be helpful) and vacuum away ash using a flexible vacuum hose inserted in the passage, Figure 3.7.



**Figure 3.7** - Inspect and clean out ash accumulation behind the combustion system.

## The Chimney Connector

### Two Weeks

- Inspect the chimney connector and chimney. Clean if necessary.

### Two Months:

- Inspect the chimney and chimney connector. Pay particular attention to the horizontal runs of chimney connector, and the elbows. Clean the system if necessary.

### Annual Spring Cleaning:

- Disassemble the chimney connector and take it outdoors for inspection and cleaning. Replace weak sections of connector.
- Inspect the chimney for signs of deterioration. Repairs to a masonry chimney should be made by a professional mason. Replace damaged sections of prefabricated chimney. Your local Vermont Castings dealer or a chimney sweep can help determine when replacement is necessary.
- Thoroughly clean the chimney.

## F. The Catalytic Element (Optional)



**BURN UNTREATED WOOD ONLY. OTHER MATERIALS SUCH AS WOOD PRESERVATIVES, METALS, FOILS, COAL, PLASTIC, GARBAGE, SULPHUR, OR OIL, MAY DAMAGE THE CATALYST.**

The Dauntless FlexBurn® is designed to burn equally well with or without a catalytic combustor (Part #30007430), however higher efficiencies will be achieved when operating with the catalyst. The following section only applies if the catalytic performance pack has been purchased and installed. The Dauntless FlexBurn® is designed and certified to function with or without a catalyst. In the event the combustor becomes non-functioning the combustor can either be replaced or removed completely.

If a non-active catalyst is left installed in the unit, it will burn sluggishly and produce noticeable smoke at the outlet of the venting system. The simplest situation in that case is to remove the deactivated catalyst and operate the unit as non-catalytic. The catalyst can then be replaced as time allows without producing a smoky burn or low heat output.

Under normal operating conditions, the catalytic combustor should remain active for five to seven years (depending on the amount of wood burned). However, it is important to monitor the combustor periodically to ensure that it is functioning properly, as well as to determine when it needs to be replaced.



### When to Suspect a Combustor Problem

The best way to evaluate the performance of your Dauntless FlexBurn's combustor is to observe the amount of smoke leaving the chimney—both when the combustor has “lighted-off” and when it has not. Follow these steps:

- With a fire going and the combustor properly activated and the damper closed to route smoke through it as described in the Operation Section, go outside and observe the smoke leaving the chimney.
- Then, open the stove damper and once again check the smoke leaving the chimney.

You should see significantly more smoke when the stove damper is open and exhaust does not pass through the combustor. However, be careful not to confuse smoke with steam from wet wood. Steam dissipates in the air quickly; smoke does not. Remember that a hot stove with a 2”-3” established coal bed is required for catalytic combustion to occur.

If this test indicates a problem, consider other possible factors as well, such as the weather or a change in the quality of your fuel. In warm weather, draft is weaker than it is in colder winter weather, and fires can burn sluggishly. Small, hot fires are a good solution under these conditions.

#### NOTE

Burning “green” (insufficiently seasoned) wood will result in poorer performance than burning properly seasoned fuel. Reloading with green wood can also thermal shock the catalyst, resulting in cracking, or the eventual fallout, of the metal honeycomb substrate. You may have to run your stove hotter (more air) to achieve acceptable performance using green or wet wood.

Also, consider any changes in your operating routine.

Once you have ruled out any other possible causes for a decline in performance, inspect and clean the combustor if necessary. Be sure to protect any surface you use for setting the stove parts aside.

### Inspecting the Combustor

Remove access door and inner firebrick. Remove the catalytic combustor by lifting up and pulling towards you, Figure 3.8.

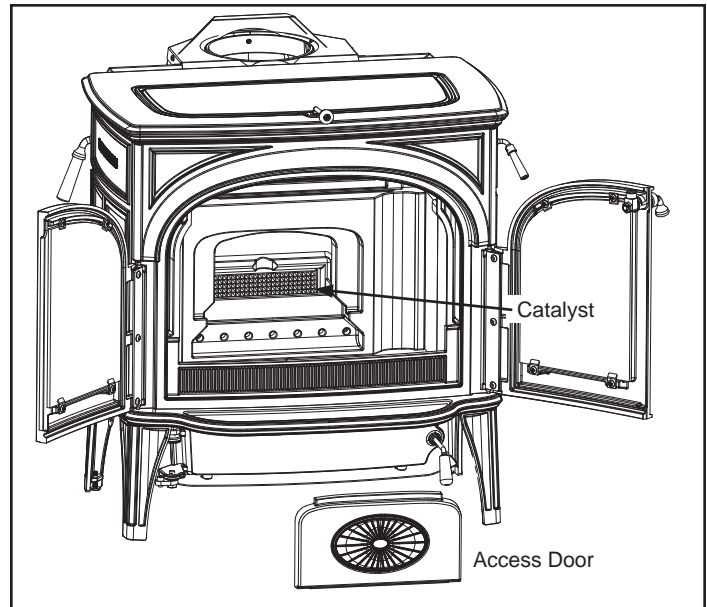


Figure 3.8 - Inspect the catalytic combustor.

### Cleaning the Optional Combustor

1. Check the combustor's honeycomb-like catalyst for a buildup of fly ash. If any is evident, take the catalyst outside and clean it by blowing air gently through it. Do not push anything through the honeycomb; the combustor should be cleaned by forcing air through the combustor to remove fly ash using a vacuum or can of compressed air.
2. Inspect the catalyst for damage or degradation. Although small hairline cracks will not affect performance, the catalyst should be essentially intact. If the catalyst is broken in pieces or has sections missing, it should be removed or replaced. Call your local Vermont Castings Authorized Dealer for a replacement catalyst.
3. If the catalyst is in good condition and clean, re-install it in the stove and replace the refractory access door.

# 4 Troubleshooting Guide

With proper installation, operation, and maintenance your wood appliance will provide years of trouble-free service. If you do experience a problem, this troubleshooting guide will assist you or a qualified service person in the diagnosis of a problem and the corrective action to be taken.

Start Fire Problems	Possible Cause	Solution	
<ul style="list-style-type: none"> <li>• Can not get fire started</li> <li>• Excessive smoke spillage</li> <li>• Burns too slowly</li> <li>• Not enough heat output</li> </ul>	Not enough kindling/paper or no kindling/paper	Use dry kindling, more paper. Arrange kindling & wood for air movement.	
	Not enough air for fire to ignite	Check for restricted termination cap	
		Check for blockage of outside air kit (if installed).	
		Check for flue blockage.	
		Pre-warm flue before starting fire (refer to Building a Fire Section).	
		Check for adequate vent height (refer to Chimney Height Section).	
	Refer to Negative Pressure section		
	Wood condition is too wet, too large	Use dry, seasoned wood (refer to Seasoned Wood Section).	
Bed of coals not established before adding wood	Start with paper & kindling to establish bed of coals (refer to Building a Fire Section).		
Flue blockage such as birds' nests or leaves in termination cap	Have chimney inspected for creosote and cleaned by a certified chimney sweep.		
Down draft or negative pressure Competition with exhaust devices	Do not use exhaust fans during start-up (refer to Negative Pressure Section).		
Fire burns too fast	Extremely dry or soft wood	Mix in hardwood.	
		Mix in larger pieces of wood after fire is established.	
	Overdrafting	Check for correct vent height; too much vertical height creates overdrafting.	
Check location of vent termination (refer to Chimney Termination Requirement Section).			
Low Heat Output	Coal Bed too small	Open damper. Establish deeper coal bed and move coals to the rear of the firebox.	
Excessive Coal Bed	Operating on high for extended periods	Reduce burn rate and allow coals to burn down before reloading.	

**Contact your dealer** for additional information regarding operation and troubleshooting.

Visit [www.vermontcastings.com](http://www.vermontcastings.com) to locate a dealer.

**5 Reference Materials**

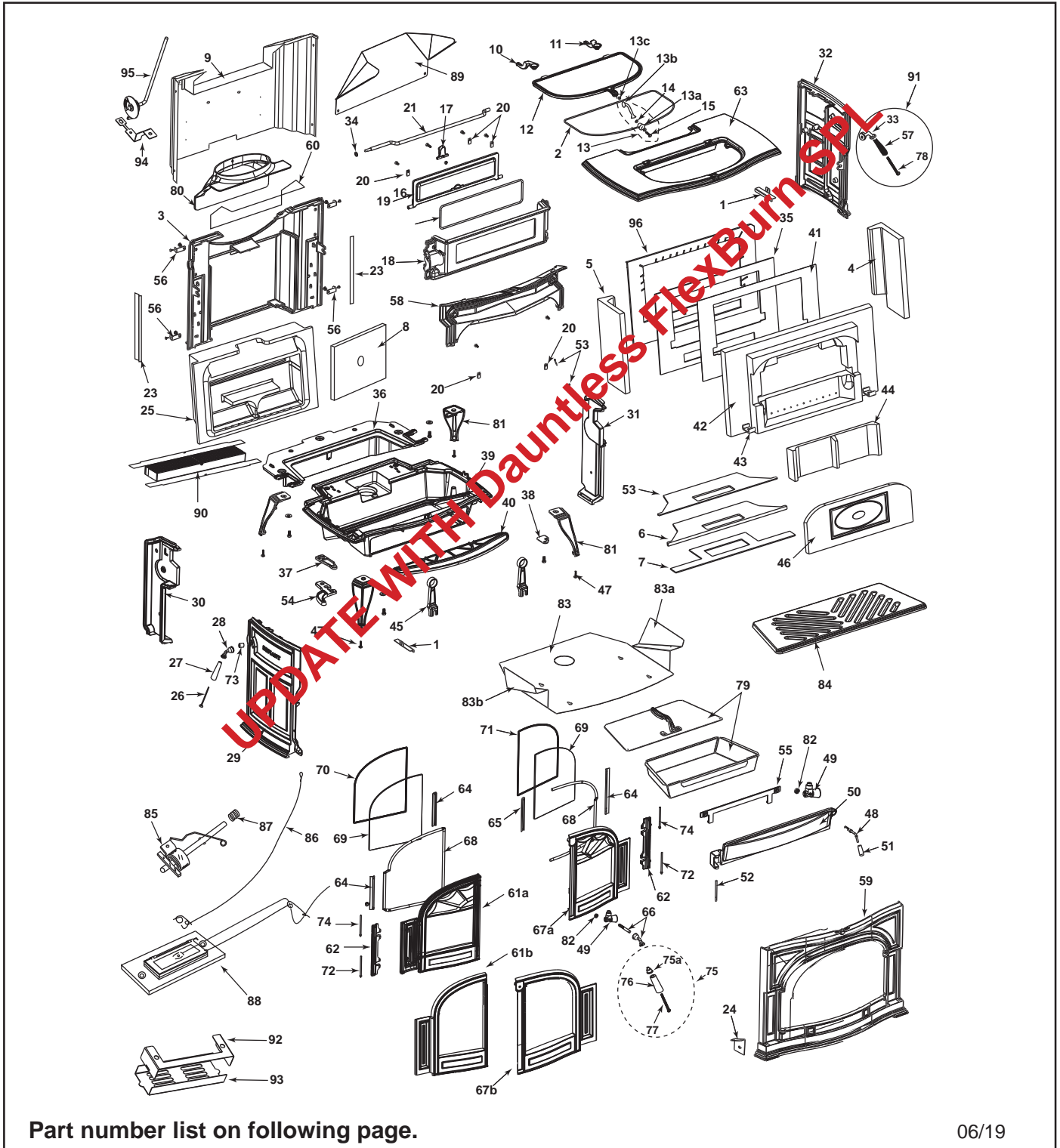
---

**A. Service & Maintenance Log**

Date of Service	Performed By	Description of Service

B. Service Parts & Accessories

- 1975-CAT-C (Classic Black)
- 1976-CAT-C (Biscuit)
- 1977-CAT-C (Majolica Brown)
- 1979-CAT-C (Bordeaux)
- 1980-CAT-C (Twilight)
- 1975T-CAT-C (Classic Black w/Transition Doors)



Part number list on following page.

06/19

IMPORTANT: THIS IS DATED INFORMATION. Parts must be ordered from a dealer or distributor. **Hearth and Home Technologies does not sell directly to consumers.** Provide model number and serial number when requesting service parts from your dealer or distributor.



Stocked  
at Depot

ITEM	DESCRIPTION	COMMENTS	PART NUMBER	
1	Brick Support Bracket		30005279	
2	Griddle Gasket	10 Ft	1-00-1203668	Y
3	Back		30005242A	
4	Refractory, Right End		30005206	
5	Refractory, Left End		30005207	
6	Refractory Support		30005233	
7	Gasket, Cast Base		SRV8344-000	
8	Back Insulation Board		30005269	
9	Outer Back		30005249	
10	Griddle Quadrant, Left		30002399A	
11	Griddle Quadrant, Right		30002401A	
12	Griddle		30005257A	
13	Complete Griddle Handle Assembly		30002775	Y
13a	Griddle Handle, Wood		1600661	Y
13b	Griddle Handle, CRS-BN1		30002715	
13c	Nut, Hex 1/4-20	Pkg of 10	1203210-10	
14	Griddle Handle Bushing	Pkg of 10	1201900-10	
15	Griddle Handle Bolt	Pkg of 10	1201308-10	
16	Damper Gasket	15 Ft	1-00-1203588	Y
17	Damper Ramp		1300643	
18	Damper Housing		30002821A	
19	Damper		30002816	
20	Damper Tab	Pkg of 10	1601488-10	
21	Damper Rod		1600065	
23	Gasket, Back Refractory	10 Ft	1-00-30005270	
24	Rheostat Bracket		30002863	
25	Refractory, Engine - E/D		30005202	
26	Damper Handle Screw	Pkg of 10	1201310-10	
27	Damper Handle		1600664	Y
28	Damper Handle w/Screw Assembly		30002720A	Y
29	Left Side	Classic Black	30002832A	
		Biscuit	SRV30002872	
		Bordeaux	SRV30006697	
		Majolica Brown	SRV30004834	
		Twilight	SRV30007126	
30	Left Air Manifold		30002818	
31	Right Air Manifold		30005243	

Additional service part numbers appear on following page.

IMPORTANT: THIS IS DATED INFORMATION. Parts must be ordered from a dealer or distributor. **Hearth and Home Technologies does not sell directly to consumers.** Provide model number and serial number when requesting service parts from your dealer or distributor.



**Stocked at Depot**

ITEM	DESCRIPTION	COMMENTS	PART NUMBER	
32	Right Side	Classic Black	30002831A	
		Biscuit	SRV30002871	
		Bordeaux	SRV30006698	
		Majolica Brown	SRV30004835	
		Twilight	SRV30007127	
33	Thermostat Handle Base		30002716	Y
34	Washer Damper Rod	Pkg of 10	30007257-10	
35	Refractory Gasket Plate, S/S		SRV8000-008	
36	Inner Bottom		30005241	
37	Top Ashdoor Hinge		1-00-30002836	
38	Door Handle Bracket		30002844	
39	Bottom		30005240A	
40	Ashlip	Classic Black	30002811A	
		Biscuit	SRV30002870	
		Bordeaux	SRV30006696	
		Majolica Brown	SRV30004833	
		Twilight	SRV30007125	
41	Gasket, Fireback		30005209	
42	Refractory, Fireback		30005203	
43	Retainer, Fireback Refractory		30005248	
44	Refractory, Inner Cover		30005205	Y
45	Andiron		30002827A	Y
46	Refractory, Access Cover		30007252	
47	Leg Leveler	Pkg of 10	1201745-10	
48	Ashdoor Handle Shaft		30005301	
49	Pawl Assembly, 3/4 Short Adj.		30005157	Y
49a	Spring Washer	Pkg of 10	63D0069-10	
50	Ashdoor		30002810A	
50a	Ashdoor Gasket	15 Ft	1-00-1203589	
51	Ashdoor Handle, Wood		1600663	Y
52	Hinge Hardware		1-00-2826	
53	Gasket, Ceramic Fiber		SRV30007513	
54	Ashdoor Bottom Hinge Support		1-00-1300642	
55	Ashpan Bracket		30001908	
56	Rear Side Bracket		30002845	
57	Thermostat Handle		1600660	Y
58	Airwash Manifold, Front		30005244	

Additional service part numbers appear on following page.

IMPORTANT: THIS IS DATED INFORMATION. Parts must be ordered from a dealer or distributor. **Hearth and Home Technologies does not sell directly to consumers.** Provide model number and serial number when requesting service parts from your dealer or distributor.



Stocked at Depot

ITEM	DESCRIPTION	COMMENTS	PART NUMBER	
59	Front	Classic Black	30002830A	
		Biscuit	SRV30002873	
		Bordeaux	SRV30006699	
		Majolica Brown	SRV30004836	
		Twilight	SRV30007128	
60	Flue Collar Gasket		1-00-30002422	
61a	Left Door (Shell Enamel Parts)	Classic Black	30002813A	
		Biscuit	SRV30002876	
		Bordeaux	SRV30006703	
		Majolica Brown	SRV30004842	
		Twilight	SRV30007132	
	Left Door Sub Assembly (Shell Enamel Parts) (Does not contain glass or glass gasket)	Classic Black	30002854	
		Biscuit	30002879	
		Bordeaux	30006773	
		Majolica Brown	30004840	
		Twilight	30007133	
61b	Left Door (Transition Door Enamel)	Classic Black	30007091A	
		Biscuit	SRV30007093	
		Bordeaux	SRV30007097	
		Majolica Brown	SRV30007095	
		Twilight	SRV30007109	
	Left Door Sub Assembly (Transition Door Enamel)	Classic Black	30007175	
		Biscuit	30007177	
		Bordeaux	30007179	
		Majolica Brown	30007181	
		Twilight	30007183	
62	Door Hinge Strip		1300645A	
63	Top	Classic Black	30002834A	
		Biscuit	SRV30002874	
		Bordeaux	SRV30006700	
		Majolica Brown	SRV30004837	
		Twilight	SRV30007129	
64	Glass Clip		30001715	
65	Glass Clip ( Right Door Only )		30001716	
66	Front Door Handle and Shaft		30002717	Y

Additional service part numbers appear on following page.

IMPORTANT: THIS IS DATED INFORMATION. Parts must be ordered from a dealer or distributor. **Hearth and Home Technologies does not sell directly to consumers.** Provide model number and serial number when requesting service parts from your dealer or distributor.



Stocked at Depot

ITEM	DESCRIPTION	COMMENTS	PART NUMBER	
67a	Right Door (Shell Enamel Parts)	Classic Black	30002812A	
		Biscuit	SRV30002875	
		Bordeaux	SRV30006702	
		Majolica Brown	SRV30004841	
		Twilight	SRV30007131	
	Right Door Sub Assembly (Shell Enamel Parts) (Does not contain glass or glass gasket)	Classic Black	30002852	
		Biscuit	30002878	
		Bordeaux	30006772	
		Majolica Brown	30004839	
		Twilight	30007134	
67b	Right Door (Transition Door Enamel)	Classic Black	30007090A	
		Biscuit	SRV30007092	
		Bordeaux	SRV30007096	
		Majolica Brown	SRV30007094	
		Twilight	SRV30007108	
	Right Door Sub Assembly (Transition Door Enamel)	Classic Black	30007176	
		Biscuit	30007178	
		Bordeaux	30007180	
		Majolica Brown	30007182	
		Twilight	30007184	
68	Door Gasket	15 Ft	1-00-7000910	Y
69	Glass Gasket	10 Ft	1-00-1186258229	Y
70	Left Door Glass		30005247	
71	Right Door Glass		30005247	
72	Lower Door Hinge Pin		30002727	Y
73	Spacer ( For Damper Rod )	Pkg of 10	1201779-10	
74	Upper Door Hinge Pin		30002727	Y
75	Complete Handle Assembly		30004175K	Y
75a	Handle Base Stub		30002714	Y
76	Wood Handle		1600664	Y
77	Handle Bolt	Pkg of 10	1201310-10	
78	Thermostat Handle Botl	Pkg of 10	1201243-10	
79	Ash Pan Assembly		30001690	
80	Flue Collar	Classic Black	30001576A	
		Biscuit	SRV30002947	
		Bordeaux	SRV30006701	
		Majolica Brown	SRV30004815	
		Twilight	SRV30007130	

Additional service part numbers appear on following page.



IMPORTANT: THIS IS DATED INFORMATION. Parts must be ordered from a dealer or distributor. **Hearth and Home Technologies does not sell directly to consumers.** Provide model number and serial number when requesting service parts from your dealer or distributor.



**Stocked at Depot**

ITEM	DESCRIPTION	COMMENTS	PART NUMBER	
81	Leg	Classic Black	30002835A	
		Biscuit	SRV30002877	
		Bordeaux	30006695A	
		Majolica Brown	30004843A	
		Twilight	30007124	
82	Jam Nut, Hex Head	Pkg of 10	1203290-10	
83	Bottom Heat Shield		30005037	
83a	Bottom Heat Shield, Right Wing		30005038	
83b	Bottom Heat Shield, Left Wing		30005039	
84	Grate Bottom		30005234A	
85	Thermostat Assembly		5005470	Y
86	Thermostat Cable		5005471	Y
87	Thermostat Friction Spring	Pkg of 10	1201846-10	
88	Primary Air Valve Assembly		30005275	
89	Heat Plate Vertical Flue		30005265	
90	Catalyst, Ceramic		30006623	
91	Thermostat Handle Assembly		30007067	
92	Primary Air Cover		30007069	
93	Primary Air Base		30007071	
94	Temperature Probe		30007274	
95	Bracket, Temperature Probe		30007278	
96	Gasket, Slotted Refractory		SRV8344-001	
	Finish Bag		SRV8000-007	
	Warming Shelf Kit	Classic Black	0000210	
		Biscuit	0000211	
		Bordeaux	0000218	
		Majolica Brown	0000217	
		Twilight	0000219	
	Shelf	Classic Black	30002823A	
		Biscuit	SRV30002900	
		Bordeaux	SRV30006704	
		Majolica Brown	SRV30004844	
		Twilight	SRV30007135	
	Dragon Bracket	Classic Black	1302220A	
		Biscuit	SRV30002948	
		Bordeaux	30006690A	
		Majolica Brown	SRV30004818	
		Twilight	SRV30007075	
	Bracket, Left		30002478A	
	Bracket, Right		30002479A	

UPDATE WITH Dauntless FlexBurn SPV



## C. Contact Information



### **CONTACT INFORMATION**

Hearth & Home Technologies  
352 Mountain House Road  
Halifax, PA 17032

Please contact your Vermont Castings dealer with any questions or concerns.  
For the number of your nearest Vermont Castings dealer log onto [www.vermontcastings.com](http://www.vermontcastings.com)

### **CAUTION**



#### **DO NOT DISCARD THIS MANUAL**

- Important operating and maintenance instructions included.
- Read, understand and follow these instructions for safe installation and operation.
- Leave this manual with party responsible for use and operation.



**We recommend that you record the following pertinent information for your heating appliance.**

Date purchased/installed: \_\_\_\_\_

Serial Number: \_\_\_\_\_ Location on appliance: \_\_\_\_\_

Dealership purchased from: \_\_\_\_\_ Dealer phone: \_\_\_\_\_

Notes: \_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

This product may be covered by one or more of the following patents: (United States) 5341794, 5263471, 6688302, 7216645, 7047962 or other U.S. and foreign patents pending.



# Installation Manual

## Installation & Appliance Set-Up

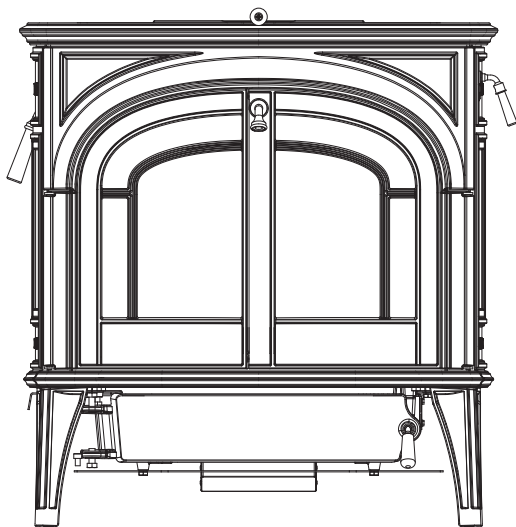
**INSTALLER:** Leave this manual with party responsible for use and operation.  
**OWNER:** Retain this manual for future reference.



**NOTICE: DO NOT DISCARD THIS MANUAL**

VERMONT  CASTINGS

Dauntless FlexBurn® Wood Stove



### WARNING



If the information in these instructions is not followed exactly, a fire may result causing property damage, personal injury, or death.

- Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.
- Do not over fire - If appliance or chimney connector glows, you are over firing. Over firing will void your warranty.
- Comply with all minimum clearances to combustibles as specified. Failure to comply may cause house fire.

### WARNING



#### **HOT SURFACES!**

Glass and other surfaces are hot during operation AND cool down.

**Hot glass will cause burns.**

- Do not touch glass until it is cooled
- NEVER allow children to touch glass
- Keep children away
- CAREFULLY SUPERVISE children in same room as fireplace.
- Alert children and adults to hazards of high temperatures
- **High temperatures may ignite clothing or other flammable materials.**
- Keep clothing, furniture, draperies and other flammable materials away.

Installation and service of this appliance should be performed by qualified personnel. Hearth & Home Technologies recommends HHT Factory Trained or NFI certified professionals.



### **NOTE**

To obtain a French translation of this manual, please contact your dealer or visit [www.vermontcastings.com](http://www.vermontcastings.com)

Pour obtenir une traduction française de ce manuel, s'il vous plaît contacter votre revendeur ou visitez [www.vermontcastings.com](http://www.vermontcastings.com)

**! Safety Alert Key:**

- **DANGER!** Indicates a hazardous situation which, if not avoided will result in death or serious injury.
- **WARNING!** Indicates a hazardous situation which, if not avoided could result in death or serious injury.
- **CAUTION!** Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.
- **NOTICE:** Indicates practices which may cause damage to the appliance or to property.

---

## **TABLE OF CONTENTS**

### **1 Product Listing and Important Safety Information**

A. Appliance Certification .....	3
B. BTU & Efficiency Specifications .....	3
C. Mobile Home Approved (USA ONLY) .....	3
D. Glass Specifications .....	3
E. Non-Combustible Materials .....	4
F. Combustible Materials .....	4
G. California.....	4

### **2 Getting Started**

A. Design and Installation Considerations .....	5
B. Fire Safety .....	5
C. Negative Pressure .....	5
D. Tools And Supplies Needed.....	6
E. Inspect Appliance and Components .....	6
F. Install Checklist.....	7

### **3 Dimensions and Clearances**

A. Appliance Dimensions .....	8
B. Hearth Protection Requirements .....	9
C. Clearances to Combustibles.....	10
D. Locating Your Appliance & Chimney.....	11
E. Chimney Termination Requirements.....	11
F. Chimney Location (2-10-3 Rule).....	12

### **4 Chimney Systems**

A. Venting & Draft Management.....	13
B. Venting Components .....	14
C. Chimney Systems.....	14
D. Installing Chimney Components .....	16

### **5 Appliance Set-Up**

A. Removing Unit From Skid.....	17
B. Assembly .....	17
C. Installing Optional Catalyst .....	18
D. Smoke and CO Detectors & Safety Tips.....	19
E. Reversible Flue Collar .....	20
F. Outside Air Kit Installation.....	20

### **6 Mobile Home Installation .....**

**→ = Contains updated information**

# 1 Product Listing and Important Safety Information

## A. Appliance Certification

<b>MODEL:</b>	Dauntless FlexBurn® Wood Stove
<b>LABORATORY:</b>	OMNI Test Laboratories, Inc
<b>REPORT NO.</b>	0061WS104E, 0061WS104S
<b>TYPE:</b>	Solid Fuel Type Room Heaters
<b>STANDARD(s):</b>	ASTM E2515, ASTM E3053, UL-1482, ULC-S627, B415.1

## B. BTU & Efficiency Specifications

<b>EPA Report #:</b>	(without catalyst) (catalytic)
<b>EPA Certified Emissions:</b>	1.1 g/hr (without catalyst) 1.2 g/hr (catalytic)
<b>*LHV Tested Efficiency:</b>	81.6% (without catalyst) 82.6% (catalytic)
<b>**HHV Tested Efficiency:</b>	76.9% (without catalyst) 77.9% (catalytic)
<b>***EPA BTU Output:</b>	12,250 - 49,430 (without catalyst)
	14,520 - 41,940 (catalytic)
<b>****Peak BTU/Hour Output:</b>	54,100 (without catalyst) 48,300 (catalytic)
<b>Vent Size:</b>	6 Inch (152 mm)
<b>Firebox Size:</b>	1.8 cu. ft.
<b>Recommended Length:</b>	16"
<b>Max. Wood Length:</b>	18"
<b>Fuel Orientation:</b>	East, West
<b>Fuel</b>	Seasoned Cordwood (20% moisture)
*Weighted average LHV efficiency using Douglas Fir dimensional lumber and data collected during EPA emissions test.	
**Weighted average HHV efficiency using Douglas Fir dimensional lumber and data collected during EPA emissions test.	
***Efficiencies are based on test results calculated using B415; these calculated efficiencies are then used to calculate output BTU's.	
****A peak BTU out of the appliance calculated using the maximum first hour burn rate from the High EPA Test and the BTU content of cord wood (8600) times the efficiency.	

The Vermont Castings Dauntless FlexBurn® Wood Appliance meets the U.S. Environmental Protection Agency Certified to comply with the 2020 particulate emission standards using cord wood.




This wood appliance needs periodic inspection and repair for proper operation. It is against federal regulations to operate this wood appliance in a manner inconsistent with operating instructions in this manual.

## C. Mobile Home Approved (USA ONLY)

- This appliance is approved for mobile home installations in the USA when not installed in a sleeping room and when an outside combustion air inlet is provided.
- The structural integrity of the mobile home floor, ceiling, and walls must be maintained.
- The unit must be bolted to the floor. This can be done using an appropriate fastener for the application.
- The appliance must be properly grounded to the frame of the mobile home with #8 copper ground wire, and chimney must be listed to UL103 HT or a listed UL-1777 full length six" (152mm) diameter liner must be used.
- Mobile Home Bracket Kit #2-00-586189 must be installed in a mobile home installation.

## D. Glass Specifications

This appliance is equipped with 5mm ceramic glass. Replace glass only with 5mm ceramic glass. Please contact your dealer for replacement glass.

 <b>WARNING</b>	
	<b>Fire Risk.</b> Hearth & Home Technologies disclaims any responsibility for, and the warranty will be voided by, the following actions:
	<ul style="list-style-type: none"> <li>• Installation and use of any damaged appliance.</li> <li>• Modification of the appliance.</li> <li>• Installation other than as instructed by Hearth &amp; Home Technologies.</li> <li>• Installation and/or use of any component part not approved by Hearth &amp; Home Technologies.</li> <li>• Operating appliance without fully assembling all components.</li> <li>• Operating appliance without legs attached (if supplied with it).</li> <li>• Do NOT Over fire - If appliance or chimney connector glows, you are over firing.</li> </ul> <p>Any such action that may cause a fire hazard.</p>

NOTE: This installation must conform with local codes. In the absence of local codes you must comply with the UL1482-11, UL 737-11, (UM) 84-HUD and NPFA211 in the U.S.A. and the ULC S627-00 and CAN/CSA-B365 Installation Codes in Canada. **NOT APPROVED FOR MOBILE HOME INSTALLATIONS IN CANADA!**

Improper installation, adjustment, alteration, service or maintenance can cause injury or property damage.

For assistance or additional information, consult a qualified installer, service agency or your dealer.

NOTE: Hearth & Home Technologies, manufacturer of this appliance, reserves the right to alter its products, their specifications and/or price without notice.

Hearth & Home Technologies WILL NOT warranty appliances that exhibit evidence of over-firing. Evidence of over-firing includes, but is not limited to:

- Warped Damper
- Deteriorated refractory
- Deteriorated interior components

## E. Non-Combustible Materials

Material which will not ignite and burn, composed of any combination of the following:

- |            |           |
|------------|-----------|
| - Steel    | - Plaster |
| - Brick    | - Iron    |
| - Concrete | - Tile    |
| - Glass    | - Slate   |

Materials reported as passing **ASTM E 136, Standard Test Method for Behavior of Metals, in a Vertical Tube Furnace of 750° C.**

## F. Combustible Materials

Material made of/or surfaced with any of the following materials:

- |                |                        |
|----------------|------------------------|
| - Wood         | - Compressed Paper     |
| - Plant Fibers | - Plastic              |
| - Plywood/OSB  | - Sheet Rock (drywall) |

Any material that can ignite and burn: flame proofed or not, plastered or non-plastered.

## G. California



### WARNING

This product and the fuels used to operate this product (wood), and the products of combustion of such fuels, can expose you to chemicals including carbon black, which is known to the State of California to cause cancer, and carbon monoxide, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to: [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

# 2 Getting Started

## A. Design and Installation Considerations


Consideration must be given to:



- Safety
- Convenience
- Traffic flow
- Chimney and chimney connector required

It is a good idea to plan your installation on paper, using exact measurements for clearances and floor protection, before actually beginning the installation. If you are not using an existing chimney, place the appliance where there will be a clear passage for a factory-built listed chimney through the ceiling and roof.

We recommend that a qualified building inspector and your insurance company representative review your plans before and after installation.

If this appliance is in an area where children may be near it is recommended that you purchase a decorative barrier to go in front of the appliance. Remember to always keep children away while it is operating and do not let anyone operate this appliance unless they are familiar with these operating instructions.

 <b>CAUTION</b>
Check building codes prior to installation. <ul style="list-style-type: none"><li>• Installation <b>MUST</b> comply with local, regional, state and national codes and regulations.</li><li>• Consult insurance carrier, local building, fire officials or authorities having jurisdiction about restrictions, installation inspection, and permits.</li></ul>

 <b>WARNING</b>
 <b>Asphyxiation Risk</b> <ul style="list-style-type: none"><li>• <b>DO NOT CONNECT THIS APPLIANCE TO A CHIMNEY FLUE SERVICING ANOTHER APPLIANCE.</b></li><li>• <b>DO NOT CONNECT TO ANY AIR DISTRIBUTION DUCT OR SYSTEM.</b></li></ul> May allow flue gases to enter the house.

## B. Fire Safety



To provide reasonable fire safety, the following should be given serious consideration:

1. Install at least one smoke detector on each floor of your home to ensure your safety. They should be located away from the heating appliance and close to the sleeping areas. Follow the smoke detector manufacturer's placement and installation instructions, and be sure to maintain regularly.

2. A conveniently located Class A fire extinguisher to contend with small fires resulting from burning embers.
3. A CO detector should be installed in the room with the appliance.
4. A practiced evacuation plan, consisting of at least two escape routes.
5. A plan to deal with a chimney fire as follows:  
**In the event of a chimney fire:**
  - a. Evacuate the house immediately
  - b. Notify fire department.

<b>Notice:</b> Hearth & Home Technologies assumes no responsibility for the improper performance of the appliance system caused by: <ul style="list-style-type: none"><li>• Inadequate draft due to environmental conditions</li><li>• Down drafts</li><li>• Tight sealing construction of the structure</li><li>• Mechanical exhausting devices</li><li>• Over drafting caused by excessive chimney heights</li><li>• Ideal performance is with height of chimney between 16 feet (4.88m) measured from the base of the appliance.</li></ul>
---

## C. Negative Pressure

 <b>WARNING</b>
 <b>Asphyxiation Risk</b> <ul style="list-style-type: none"><li>• Negative pressure can cause spillage of combustion fumes, soot and carbon monoxide.</li><li>• Appliance needs to draft properly for safety.</li></ul>

Negative pressure results from the imbalance of air available for the appliance to operate properly. It can be strongest in lower levels of the house.



### Causes include:

- Exhaust fans (kitchen, bath, etc.)
- Range hoods
- Combustion air requirements for furnaces, water appliances and other combustion appliances
- Clothes dryers
- Location of return-air vents to furnace or air conditioning
- Imbalances of the HVAC air handling system
- Upper level air leaks such as:
  - Recessed lighting
  - Attic hatch
  - Duct leaks





To minimize the effects of negative air pressure:

- Install outside air to the stove with the intake facing prevailing winds during the heating season
- Ensure adequate outdoor air for all combustion appliances and exhaust equipment
- Ensure furnace and air conditioning return vents are not located in the immediate vicinity of the appliance
- Avoid installing the appliance near doors, walkways or small isolated spaces
- Recessed lighting should be a “sealed can” design
- Attic hatches weather stripped or sealed
- Attic mounted duct work and air handler joints and seams taped or sealed
- Basement installations should be avoided

 <b>WARNING</b>	
	<p><b>Fire Risk.</b></p> <p>Hearth &amp; Home Technologies disclaims any responsibility for, and the warranty will be voided by, the following actions:</p> <ul style="list-style-type: none"><li>• Installation and use of any damaged appliance.</li><li>• Modification of the appliance.</li><li>• Installation other than as instructed by Hearth &amp; Home Technologies.</li><li>• Installation and/or use of any component part not approved by Hearth &amp; Home Technologies.</li><li>• Operating appliance without fully assembling all components.</li><li>• Operating appliance without legs attached (if supplied with appliance).</li><li>• Do NOT Over fire - If appliance or chimney connector glows, you are over firing.</li></ul> <p><b>Any such action that may cause a fire hazard.</b></p>

## E. Inspect Appliance and Components

- Remove appliance and components from packaging and inspect for damage.
- Report to your dealer any parts damaged in shipment.
- **Read all the instructions before starting the installation. Follow these instructions carefully during the installation to ensure maximum safety and benefit.**

 <b>WARNING</b>	
	<p><b>Fire Risk</b></p> <p>Inspect appliance and components for damage. Damaged parts may impair safe operation.</p> <ul style="list-style-type: none"><li>• Do NOT install damaged components.</li><li>• Do NOT install incomplete components.</li><li>• Do NOT install substitute components.</li></ul> <p>Report damaged parts to dealer.</p>

## D. Tools And Supplies Needed

Before beginning the installation be sure the following tools and building supplies are available:

<ul style="list-style-type: none"><li>• Reciprocating saw</li><li>• Pliers</li><li>• Hammer</li><li>• Phillips screwdriver</li><li>• Flat blade screwdriver</li><li>• Plumb line</li><li>• Level</li><li>• Misc. screws and nails</li><li>• 1/2-3/4 in. length, #6 or #8 self-drilling screws</li></ul>	<ul style="list-style-type: none"><li>• Framing material</li><li>• High temp caulking material</li><li>• Gloves</li><li>• Framing square</li><li>• Electric drill and bits</li><li>• Safety glasses</li><li>• Tape measure</li></ul>
---	--

## F. Install Checklist

### ATTENTION INSTALLER: Follow this Standard Work Checklist

This standard work checklist is to be used by the installer in conjunction with, not instead of, the instructions contained in this installation manual

Customer: \_\_\_\_\_

Date Installed: \_\_\_\_\_

Lot/Address: \_\_\_\_\_

Location of Appliance: \_\_\_\_\_

Installer: \_\_\_\_\_

Dealer/ Distributor Phone #: \_\_\_\_\_

Serial #: \_\_\_\_\_

Model : \_\_\_\_\_

**WARNING! Risk of Fire or Explosion!** Failure to install appliance according to these instructions can lead to a fire or explosion.

#### Appliance Install

Verified clearance to combustibles.

Appliance is leveled and connector is secured to appliance.

Hearth extension size/height decided.

Outside Air Kit Installed.

Floor protection requirements have been met.

If appliance is connected to a masonry chimney, it should be cleaned and inspected by a professional. If installed to a factory built metal chimney, the chimney must be installed according to the manufacturer's instructions and clearances.

**YES IF NO, WHY?**

YES	IF NO, WHY?
<input type="checkbox"/>	_____
<input type="checkbox"/>	_____
<input type="checkbox"/>	_____
<input type="checkbox"/>	_____
<input type="checkbox"/>	_____
<input type="checkbox"/>	_____

#### Chimney

Chimney configuration complies with diagrams.

Chimney installed, looked and secured in place with proper clearance.

Chimney meets recommended height requirements (16 Feet).

Roof flashing installed and sealed.

Terminations installed and sealed.

<input type="checkbox"/>	_____
<input type="checkbox"/>	_____
<input type="checkbox"/>	_____
<input type="checkbox"/>	_____
<input type="checkbox"/>	_____

#### Clearances

Combustible materials not installed on non-combustible areas.

Verified all clearances meet installation manual requirements.

Mantels and wall projections comply with installation manual requirements.

Protective hearth strips and hearth extensions installed per manual requirements.

<input type="checkbox"/>	_____
<input type="checkbox"/>	_____
<input type="checkbox"/>	_____
<input type="checkbox"/>	_____

#### Appliance Setup

All packaging and protective materials removed.

Firebrick, baffle and ceramic blanket installed correctly

All labels have been removed from the door.

All packaging materials are removed from inside/under the appliance.

Manual bag and all of its contents are removed from inside/under the appliance and given to the party responsible for use and operation.

<input type="checkbox"/>	_____
<input type="checkbox"/>	_____
<input type="checkbox"/>	_____
<input type="checkbox"/>	_____

#### Hearth & Home Technologies recommends the following:

- Photographing the installation and copying this checklist for your file.
- That this checklist remain visible at all times on the appliance until the installation is complete.

**Comments:** Further description of the issues, who is responsible (Installer/Builder/Other Trades, etc.) and corrective action needed:

Comments communicated to party responsible \_\_\_\_\_ by \_\_\_\_\_ on \_\_\_\_\_

(Builder/Gen. Contractor)

(Installer)

(Date)

# 3 Dimensions and Clearances

## A. Appliance Dimensions

NOTE: Flue Collar size is 6" (152mm) diameter (ID)

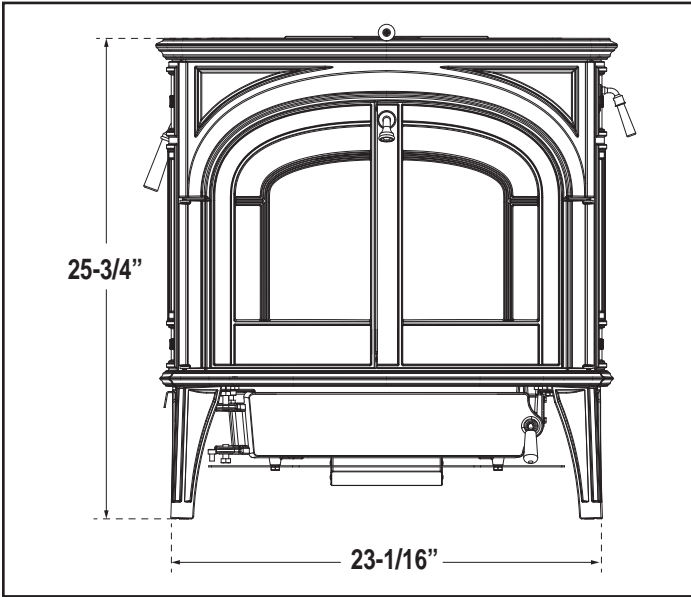


Figure 3.1 - Front View

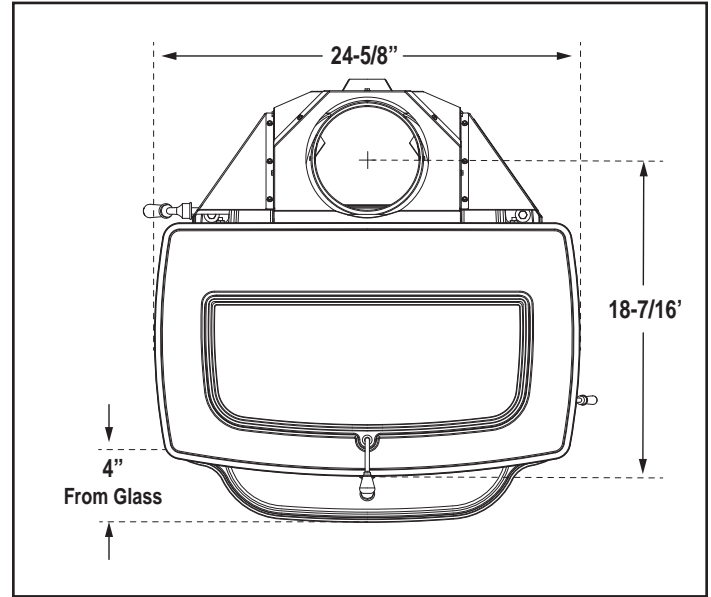


Figure 3.2 - Top View

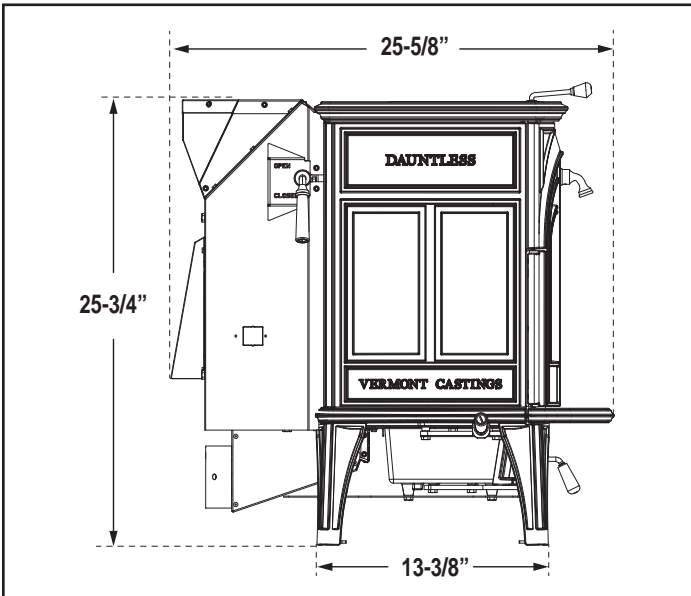


Figure 3.2 - Side View - Top Vent

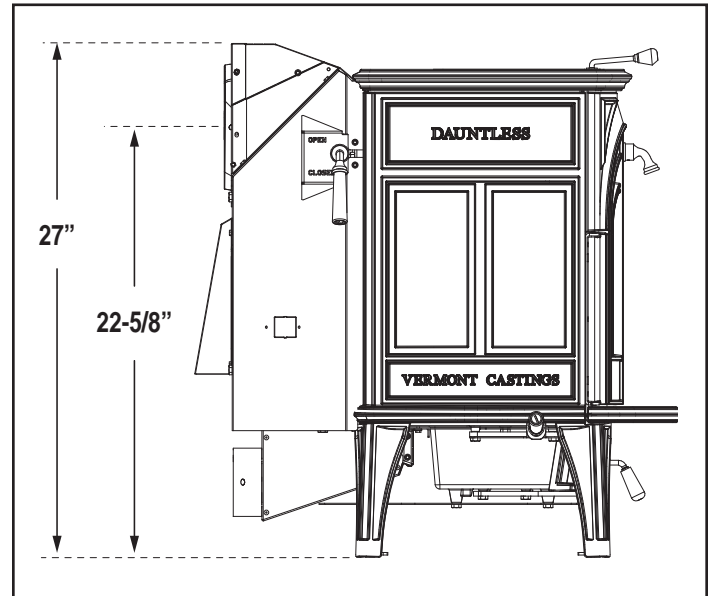


Figure 3.4 - Side View - Rear Vent

## B. Hearth Protection Requirements

### FLOOR PROTECTION: It is necessary to install a Type I floor protector. (Spark & Ember protection ONLY)

Floor protector must be non-combustible material extending under the appliance to a minimum of 16" (406 mm) in front of glass, and 8" (203 mm) to both sides of the fuel loading door. Open the door and measure 8" (203 mm) from the side edge of the opening in the face of the appliance. \*See exception.

**In Canada,** similar floor protection must be provided 18" (457 mm) in front and 8" (203 mm) from the sides and rear of the appliance, Figure 3.8

**\*EXCEPTION:** Non-combustible floor protections must extend beneath the flue pipe when installed with horizontal venting and extend 2" (51 mm) beyond each side, Figure 3.7.

 <b>WARNING</b>	
	<b>Fire Risk</b>
	Hearth pads must be installed exactly as specified. High temperatures or hot embers may ignite concealed combustibles.

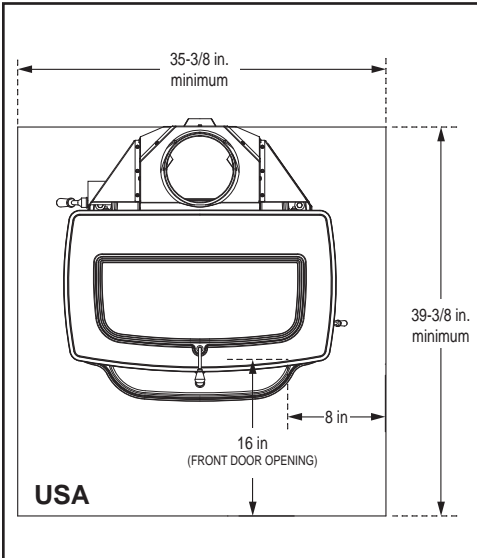


Figure 3.5

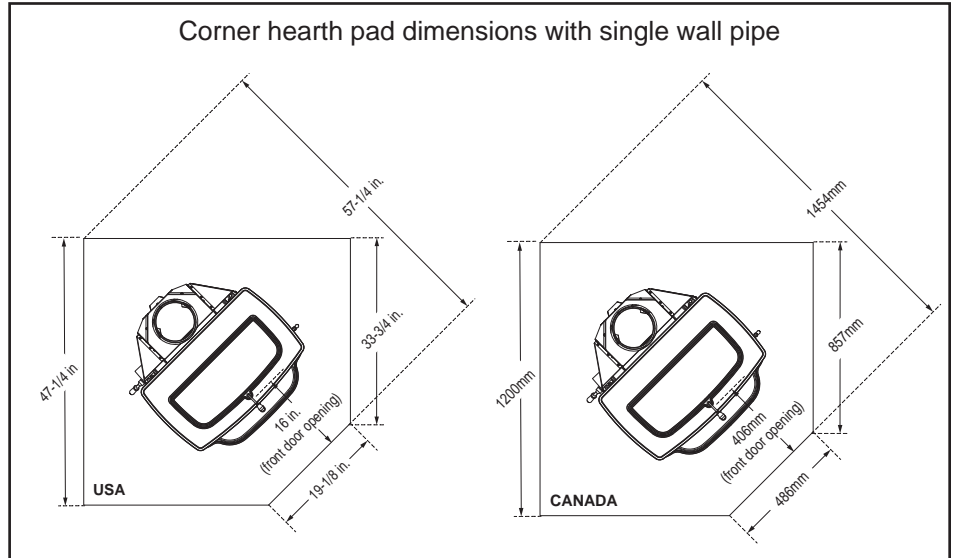


Figure 3.6

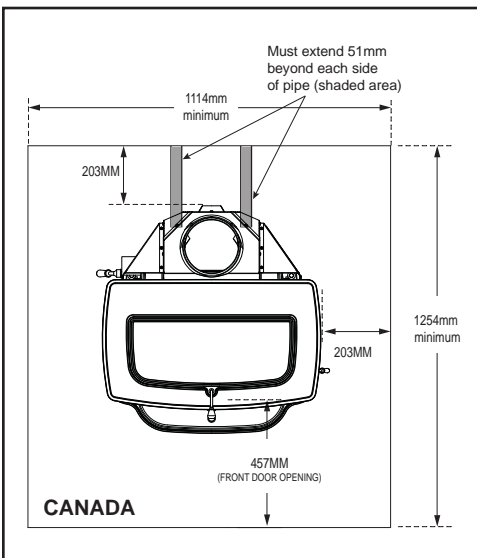


Figure 3.7

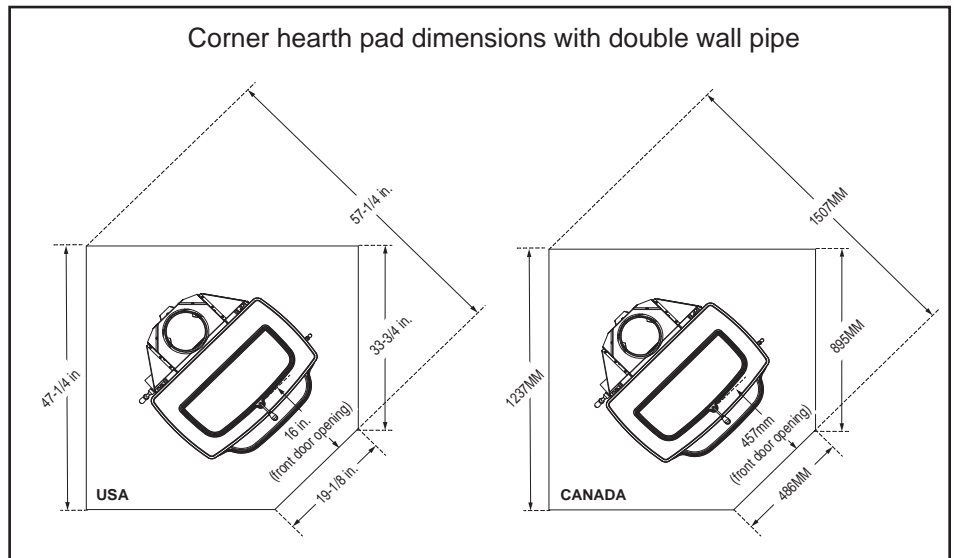


Figure 3.8

## C. Clearances to Combustibles

### Minimum Clearances to Combustible Materials

Note: A, C and F Dimensions are to the center of the flue collar

Installation: Full Vertical								
	A	B	C	D	E	F	G	H*
Single Wall Pipe								
Double Wall Pipe								
Installation: 90 Degree Elbow off Top of Appliance through back wall								
Double Wall Pipe								
Installation: Horizontal Through the Wall								
Single Wall Pipe								

For Factory Alcove: 6" diameter listed Double wall air insulated connector pipe with UL103 HT listed factory built Class A Chimney or Masonry chimney. Maximum depth Alcove shall be no more than 48" (1219 mm) and the referenced Alcove clearances. Canada must comply with CAN/ULC-S269 M87 for the 650° factory built chimney.

\*Follow pipe manufacturers clearances as required.

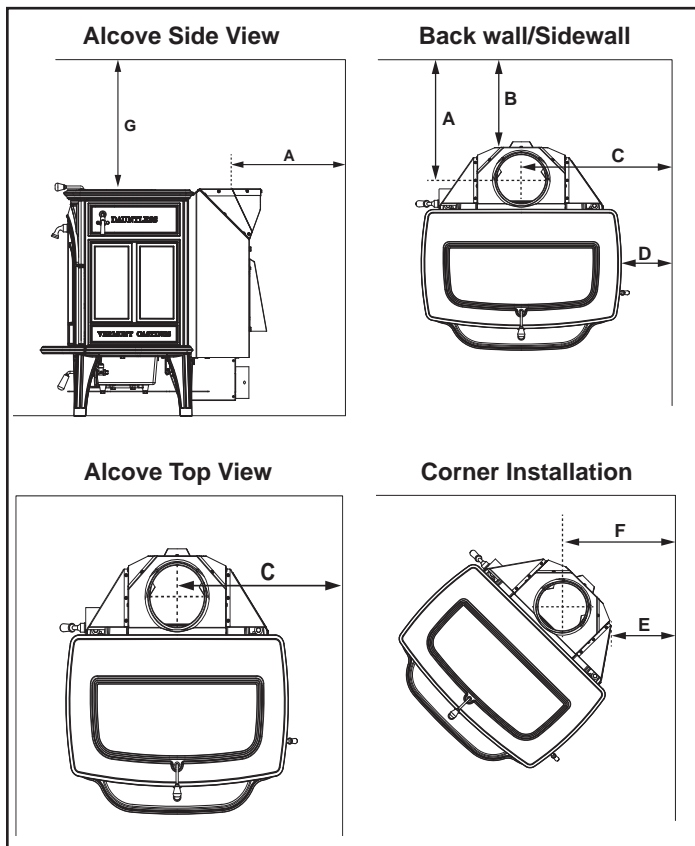




Figure 3.9


**WARNING**



**Fire Risk**

- Comply with all minimum clearances to combustibles as specified.
- Failure to comply may cause house fire.

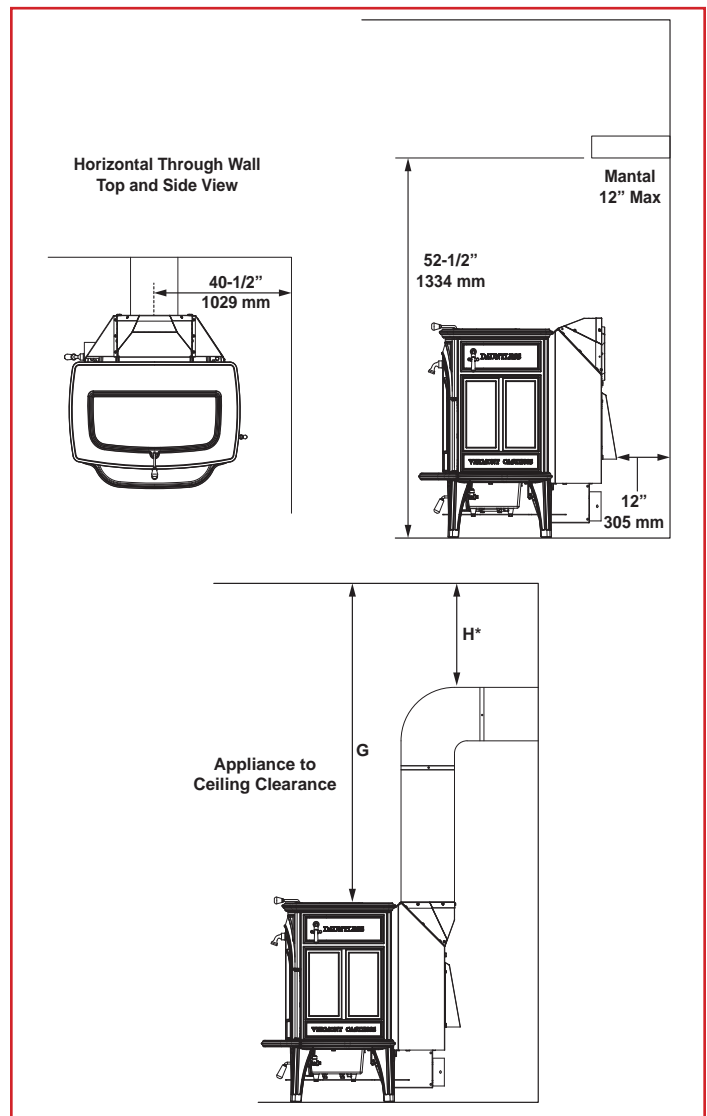


Figure 3.10

## D. Locating Your Appliance & Chimney

Location of the appliance and chimney will affect performance. As shown in Figure 3.11 the chimney should:

- Install through the warm space enclosed by the building envelope. This helps to produce more draft, especially during lighting and die down of the fire.
- Penetrate the highest part of the roof. This minimizes the affects of wind turbulence and down drafts.

- Consider the appliance location in order to avoid floor and ceiling attic joists and rafters.
- Locate termination cap away from trees, adjacent structures, uneven roof lines and other obstructions.

Your local dealer is the expert in your geographic area and can usually make suggestions or discover solutions that will easily correct your flue problem.

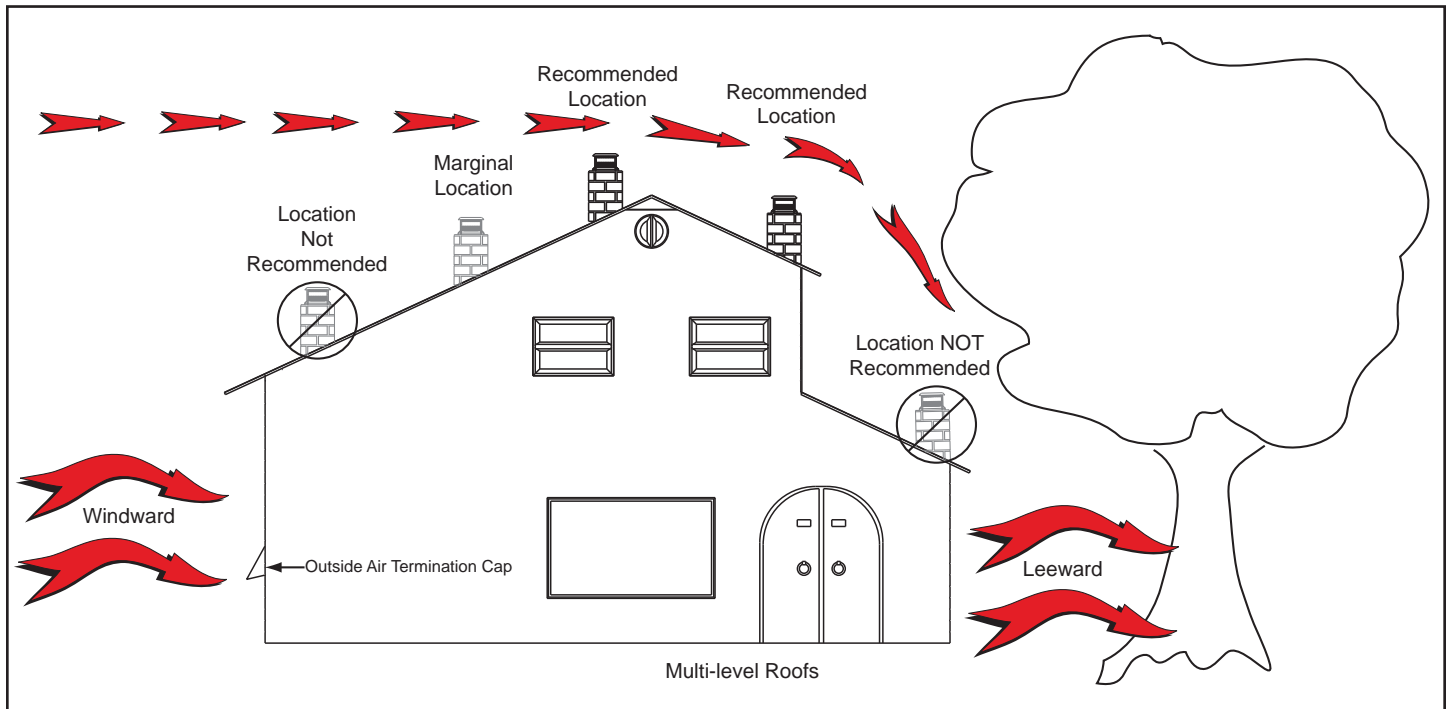


Figure 3.11

## E. Chimney Termination Requirements

Follow manufacturer's instructions for clearance, securing flashing and terminating the chimney, Figures 3.12 & 3.13.

- Must have an approved and Listed cap
- Must not be located where it will become plugged by snow or other material
- Must terminate at least 3 feet (91 cm) above the roof and at least 2 feet (61 cm) above any portion of the roof within 10 feet (305 cm).
- Must be located away from trees or other structures

### NOTICE:

- Chimney performance may vary.
- Trees, buildings, roof lines and wind conditions affect performance.
- Chimney height may need adjustment if smoking or overdraft occurs.

**NOTICE:** Locating the appliance in a basement or in a location of considerable air movement can cause intermittent smoke spillage from appliance. Do not locate appliance near

- Frequently open doors
- Central heat outlets or returns

## F. Chimney Location (2-10-3 Rule)

These are safety requirements and are not meant to assure proper flue draft.

This appliance is made with a 6" (152 mm) diameter chimney connector as the flue collar on the appliance.

- Changing the diameter of the chimney can affect draft and cause poor performance.
- It is not recommended to use offsets and elbows at altitudes above 4000 feet above sea level and or when there are other factors that affect flue draft.

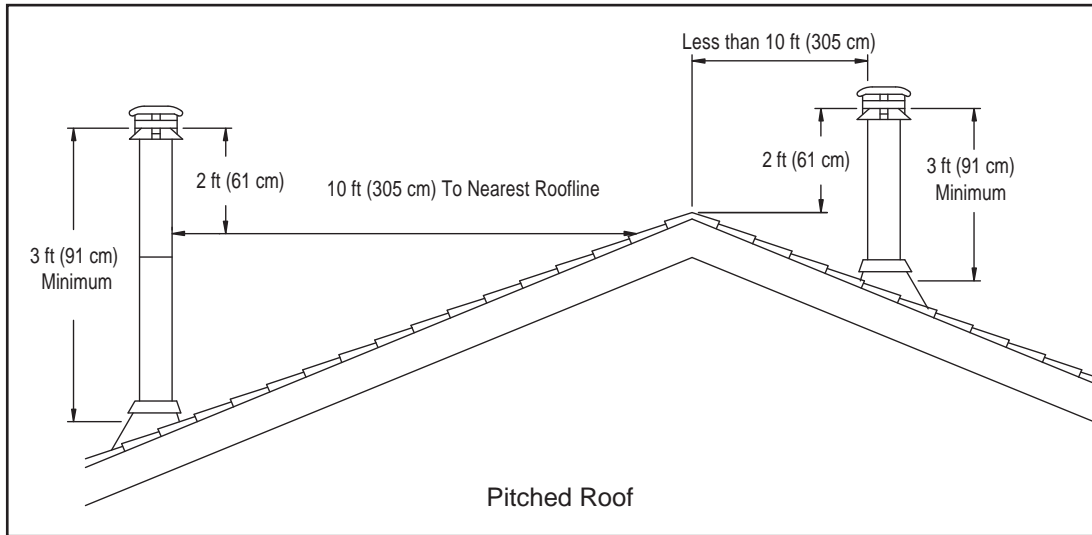


Figure 3.12

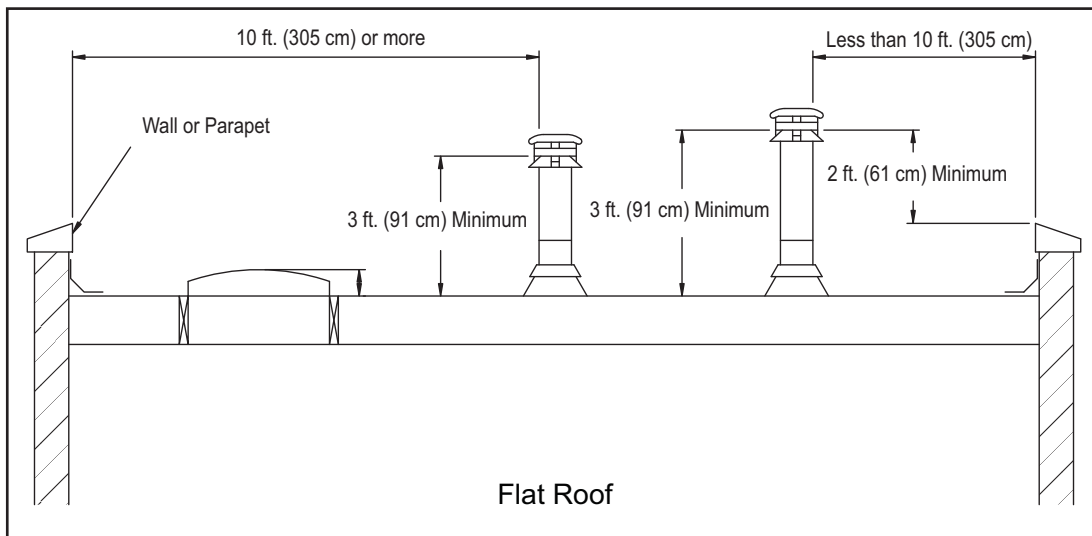


Figure 3.13

# 4 Chimneys & Venting

## A. Venting & Draft Management

A stove is part of a system, which includes the chimney, the operator, the fuel, and the home. The other parts of the system will affect how well the stove works. When there is a good match between all the parts, the system works well.

Wood stove or insert operation depends on natural (unforced) draft. Natural draft occurs when the exhaust is hotter (and therefore lighter) than the outdoor air at the top of the chimney. The bigger the temperature difference, the stronger the draft. As the hot gases rise through the chimney they provide suction or 'draw' that pulls air into the stove for combustion. A slow, lazy fire with the stove's air inlets fully open indicates a weak draft. A brisk fire, supported only by air entering the stove through the normal inlets, indicates a good draft. The stove's air inlets are passive; they regulate how much air can enter the stove, but they don't move air into it.

Depending on the features of your installation - steel or masonry chimney, inside or outside the house, matched to the stove's outlet or oversized - your system may warm up quickly, or it may take a while to warm up and operate well. With an 'airtight' stove, one which restricts the amount of air getting into the firebox, the chimney must keep the stove's exhaust warm all the way to the outdoors in order for the stove to work well. Some chimneys do this better than others. Here's a list of features and their effects.

### Masonry Chimney

Masonry is a traditional material for chimneys, but it can perform poorly when it serves an 'airtight' stove. Masonry is a very effective 'heat sink' - it absorbs a lot of heat. It can cool the chimney gases enough to diminish draft. The bigger the chimney, the longer it takes to warm up. It's often very difficult to warm up an outdoor masonry chimney, especially an oversized one, and keep it warm enough to maintain an adequate draft.

### Steel Chimney

Most factory-made steel chimneys have a layer of insulation around the inner flue. This insulation keeps the chimney warm. The insulation is less dense than masonry, so a steel chimney warms up more quickly than a masonry chimney. Steel doesn't have the good looks of masonry, but it performs much better.

### Indoor/Outdoor Location

Because the chimney must keep the smoke warm, it's best to locate it inside the house. This uses the house as insulation for the flue and allows some heat release into the home. An indoor chimney won't lose its heat to the outdoors, so it takes less heat from the stove to heat it up and keep it warm.

### Single Venting

Each 'airtight' stove requires its own flue. If an airtight stove is vented to a flue that also serves an open fireplace, or a leakier stove, it's easier for the chimney draft to pull air in through those channels and performance of the stove suffers. Imagine a vacuum cleaner with a hole in the hose to understand the effect here. In some cases the other appliance can even cause a negative draft through the stove, and result in a dangerous draft reversal.

### Chimney Height

The common wisdom tells us that a taller flue draws better than a short one. A rule of thumb for minimum height states that the total system height (from the floor the appliance is mounted on to the top of the chimney) should never be less than 4.6 m (15 ft.). Most normal installations exceed this height, but installations in cottages with shallow-pitch roofs may not. Don't make a chimney taller unless you must in order to meet the safety rules, or unless there's some nearby feature causing a downdraft. Even then, there are downdraft-preventing chimney caps available, which are probably the smarter choice.

### Flue Sizing

The inside size of a chimney for an 'airtight' stove should match the size of the stove's flue outlet. When a chimney serves an airtight stove, more is not better; in fact, it can be a disadvantage. Hot gases lose heat faster as they travel slower through a chimney; if we vent a stove with a six-inch flue collar (28 square inch area) into a 10 x 10" flue, the gases slow to one third their original speed. This allows the gases to cool more rapidly, which weakens draft strength. If an oversized flue is also outside the house, the heat it absorbs gets transferred to the outdoor air and the flue usually stays cool.

It is common for a masonry flue, especially one serving a fireplace, to be oversized for the stove. It can take quite a while to warm up such a flue, and the results can be disappointing. The best solution to an oversized flue is an insulated steel chimney liner, the same diameter as the stove or inserts flue outlet; the liner keeps the exhaust warm, and the result is a stronger draft. A non-insulated liner is a second choice - the liner keeps the exhaust restricted to its original size, but the hot gases still must warm up the air around the liner. This makes the warm-up process take longer.

### Pipe & Chimney Layout

Every turn the exhaust must take as it travels to the chimney top will slow it down. The ideal pipe and chimney layout is to vent vertically into a completely straight and vertical chimney. If you are starting from scratch, use this layout if possible. If the stovepipe must elbow to enter a chimney, locate the thimble about midway between the stove top and the ceiling. This achieves several goals: it allows the gases to speed up before they must turn, it leaves some pipe in the room for heat transfer, and it gives you long-term flexibility for installing a different stove without relocating the thimble.

There should be no more than eight feet of single-wall stove pipe between the stove and a chimney; longer runs can cool the exhaust enough to cause draft and creosote problems. With prefabricated chimney, bring it down to six to eight feet from the stove. With a masonry chimney, arrange the pipe so that it turns into the chimney within eight feet of the stove.



## B. Venting Components

**Chimney Connector:** It is also known as flue pipe or appliance pipe. The chimney connector joins the appliance to the chimney. It must be a 6" (152 mm) minimum diameter 24 gauge mild steel black or 26 gauge blued steel, or an approved air-insulated double wall venting pipe.

**Thimble:** A manufactured or site-constructed device installed in combustible walls through which the chimney connector passes to the chimney. It is intended to keep the walls from igniting. Site constructed thimbles must meet NFPA 211 Standards. Prefabricated must be suitable for use with selected chimney and meet UL103 Type HT Standards. Follow instructions provided by the manufacturer for manufactured thimbles for masonry chimney and prefabricated chimneys.

**Chimney:** The chimney can be new or existing, masonry or prefabricated and must meet the following minimum requirements specified in Section 4B.

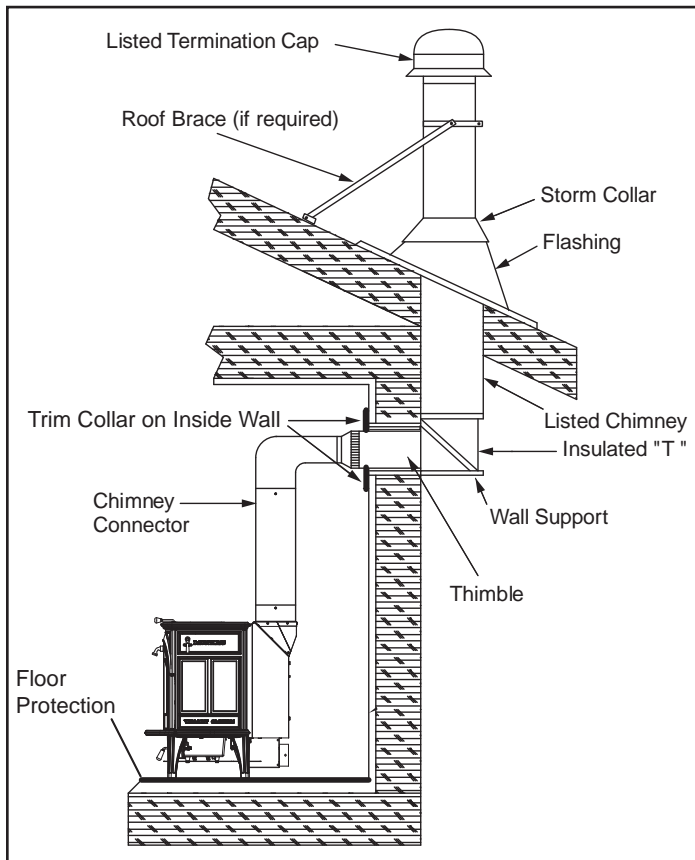


Figure 4.1 - Prefabricated Exterior Chimney

## C. Chimney Systems

### Prefabricated Metal Chimney

- Must be minimum 6" (152 mm) diameter (ID) high temperature chimney listed to UL 103 HT (2100 °F) or ULC S629M.
- Must use components required by the manufacturer for installation.
- Must maintain clearances required by the manufacturer for installation.
- Refer to manufacturers instructions for installation.

**NOTE:** In Canada when using a factory-built chimney it must be safety listed, **Type UL103 HT (2100 °F) CLASS "A"** or conforming to **CAN/ULC-S629M, STANDARD FOR 650 °C FACTORY-BUILT CHIMNEYS.**

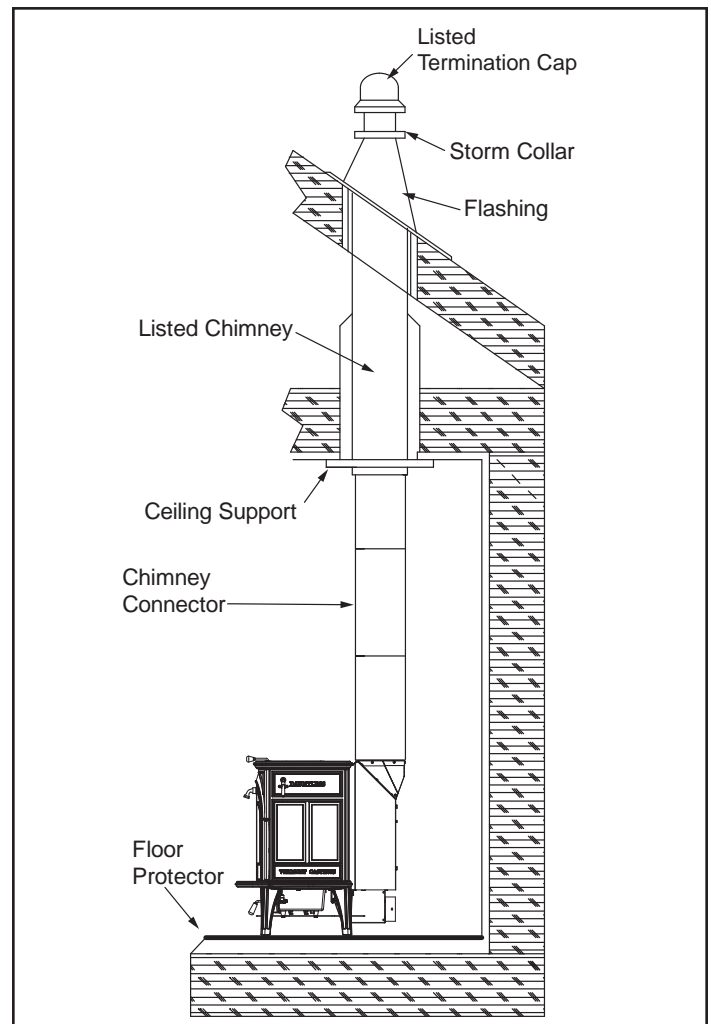


Figure 4.2 - Prefabricated Interior Chimney

## Thimble

Site constructed for masonry chimney installation:

### Components

- A minimum length of 12" (305 mm) (longer for thicker walls) of solid insulated factory-built chimney length constructed to UL 103 Type HT 6" (152 mm) inside diameter. Chimney needs to extend a minimum of 2" (51 mm) from the interior wall and a minimum of 1" (25 mm) from the exterior wall.
- Wall spacer, trim collar and wall band to fit solid pack chimney selected.
- Minimum 8" (203 mm) diameter clay liner section (if not already present in chimney) and refractory mortar.
- When jurisdiction requires install approved chimney liner in masonry chimney.

### Air Clearances

- Masonry chimney clearance must meet NFPA 211 minimum requirement of 2" (51 mm) to sheet metal supports and combustibles.
- Minimum of 1" (25 mm) clearance around the chimney connector.
- Top of wall opening is a minimum of 13-1/2" (343 mm) from ceiling or 4-1/2" (114 mm) below minimum clearance specified by chimney connector manufacturer. NFPA 211 minimum vertical clearance of 18" (457mm) from chimney connector and ceiling or minimum recommended by chimney connector manufacturer, Figure 4.3

### Instructions

1. Open inside wall at proper height for the chimney connector to enter the masonry chimney, Figure 4.3
2. Entry hole to masonry chimney must be lined with an 8" (203 mm) minimum diameter clay liner, or equivalent, secured with refractory mortar.
3. Construct a 17" x 17" (432 mm x 432 mm) outside dimension frame from 2 x 2 framing lumber to fit into wall opening. Inside opening of frame should be no less than 14" x 14" (356 mm x 356 mm), Figure 4.4. Attach the wall spacer to the chimney side of the frame.
5. Nail the frame into the wall opening. The spacer should be on the chimney side.
6. Insert the section of the solid insulated chimney into the outer wall of the masonry chimney.
7. Tightly secure the length of the solid insulated chimney with the wall band to the masonry chimney.
8. Insert a section of chimney connector into the chimney. Make sure it does not protrude past the edge of the clay chimney liner inside the chimney.
9. Seal the end of the chimney connector to the clay liner with refractory mortar.
10. Install trim collar around the sold pack chimney section.

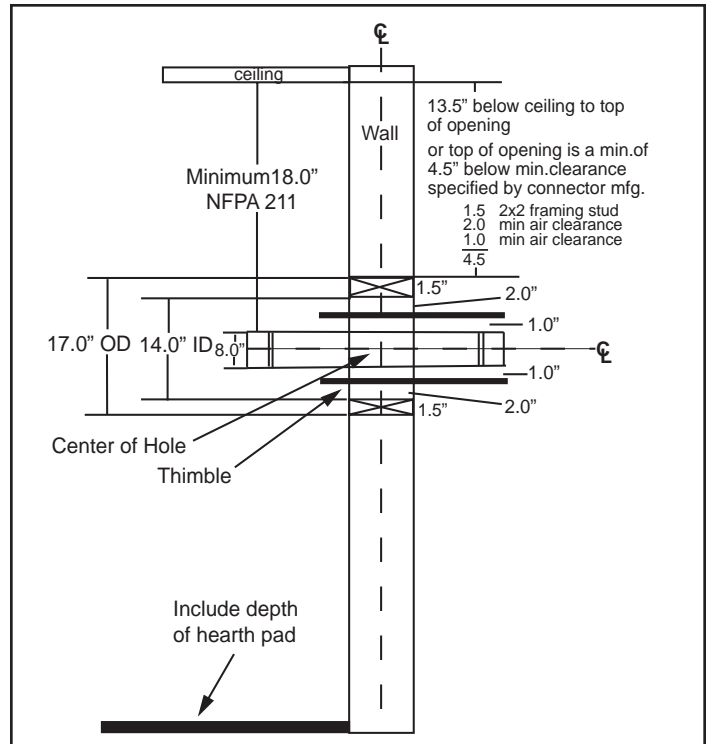


Figure 4.3

### Solid Pack Chimney with Metal Supports as a Thimble

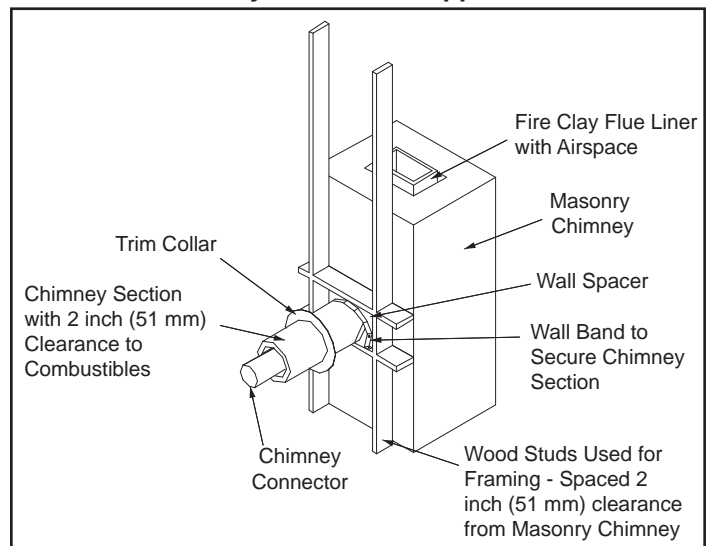


Figure 4.4

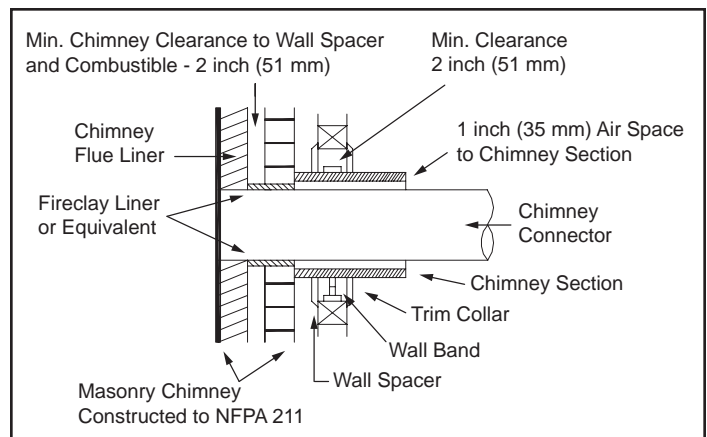


Figure 4.5

**WARNING**



**Fire Risk**

Do NOT pack insulation or other combustibles between spacers.

- ALWAYS maintain specified clearances around venting and spacers.
- Install spacers as specified.

Failure to keep insulation or other material away from vent pipe may cause fire.

**WARNING**



**Fire Risk**

Inspection of Chimney:

- Chimney must be in good condition.
- Meets minimum standard of NFPA 211
- Factory-built chimney must be 6" (152mm) UL103 HT.

**WARNING**



**Asphyxiation Risk**

- DO NOT CONNECT THIS Appliance TO A CHIMNEY FLUE SERVICING ANOTHER APPLIANCE.
  - DO NOT CONNECT TO ANY AIR DISTRIBUTION DUCT OR SYSTEM.
- May allow flue gases to enter the house.

**WARNING**

Improper installation, adjustment, alteration, service or maintenance can cause injury or property damage. Refer to the owner's information manual provided with this appliance. For assistance or additional information consult a qualified installer, service agency or your dealer.

## D. Installing Chimney Components

### Chimney Connector

#### Single wall connector or appliance pipe

This must be at least 24 gauge mild steel or 26 gauge blue steel. The sections must be attached to the appliance and to each other with the crimped (male) end pointing toward the appliance. All joints, including the connection at the flue collar, should be secured with 3 sheet metal screws. Make sure to follow the minimum clearances to combustibles. Where passage through the wall, or partition of combustible construction is desired in Canada, the installation shall conform to CAN/CSA-B365.

#### Factory-built (Double-Wall) listed chimney connector

A listed connector (vented) must be used when installing this appliance in a mobile home. The listed connectors must conform to each other to ensure a proper fit and seal.

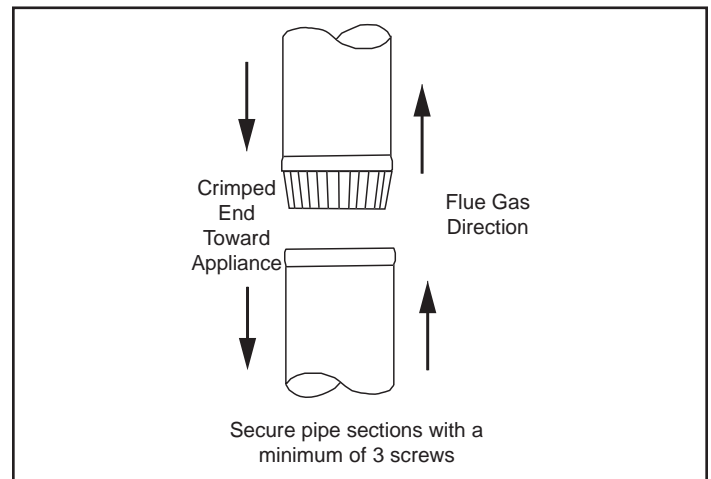


Figure 4.6 - Chimney Connector (Appliance Pipe)

**WARNING**



**Fire Risk**

Follow Chimney Connector Manufacturer's Instructions for Proper Installation.

ONLY use connector:

- Within the room, between appliance and ceiling or wall.
- Connector shall NOT pass through:
- Attic or roof space
  - Closet or similar concealed space
  - Floor or ceiling

Maintain minimum clearances to combustibles

# 5 Appliance Set-Up

## A. Removing Unit from Skid

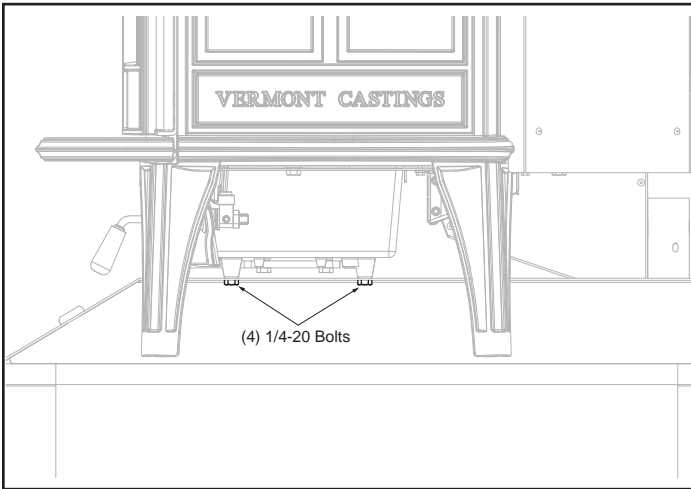


Figure 5.1 - Remove unit from shipping brackets.

Remove the unit from the shipping brackets by removing (2) 1/4-20 hex head bolts from each shipping bracket, leaving brackets attached to the skid, Figure 5.1. (Save the 1/4-20 hex head bolts as they will be needed later to install heat shield.)

**NOTE:** When moving the stove, lift the stove to take weight off the legs whenever possible. Dragging or sliding the stove, especially across rough surfaces can cause the legs to break.

## B. Assembly

### Set Up Your Stove

Cast iron stoves are heavy, and it will take two to four people to move your Dauntless FlexBurn into position.

Wipe the protective coating of oil from the griddle with a clean dry rag or a paper towel.

Install the handle on the griddle. Open front door and push up on griddle and assemble the handle, Figure 5.2.

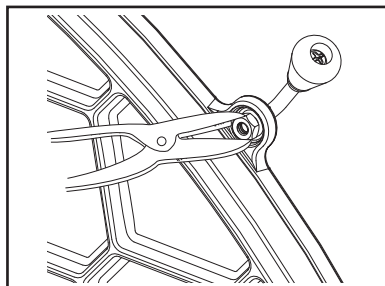


Figure 5.2 - Attach the griddle handle.

With the handle pointing 45° from its final position, tighten the nut as far as possible with the pliers. Move the handle to its final position while still holding the nut with the pliers.

### CAUTION

Overtightening can strip tapped threads.

## Install the Bottom Heat Shield

**NOTE:** The Bottom Heat Shield is required in most installations. Refer to Floor Protection, in the Dimensions and Clearances Section of this manual for further details.

1. Align the bottom heat shield holes with the four bolts removed from the shipping brackets
2. Pass all four bolts through the large end of the keyholes and then pulling the shield forward to engage the smaller ends of the keyhole slots, Figure 5.3.
3. Attach the heat shield sides by passing the slots over the bolt heads. Tighten the hex head bolts.

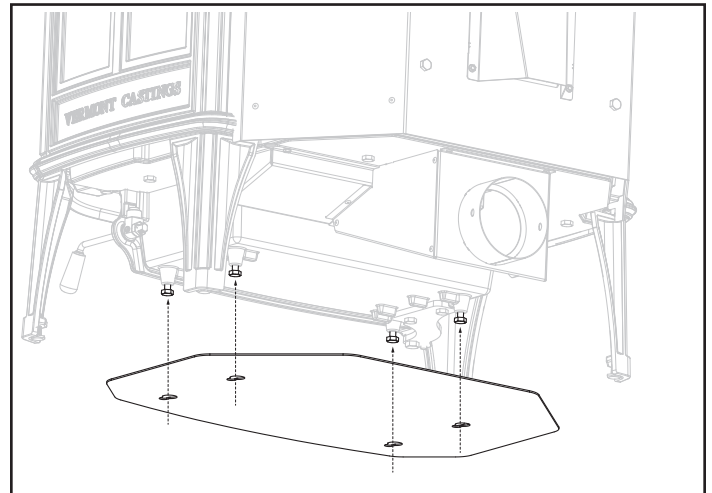


Figure 5.3 - Attach the bottom heat shield.

## Adjust the Leg Levelers

Lift the stove slightly so there is no weight on the leg while making the adjustment.

### WARNING

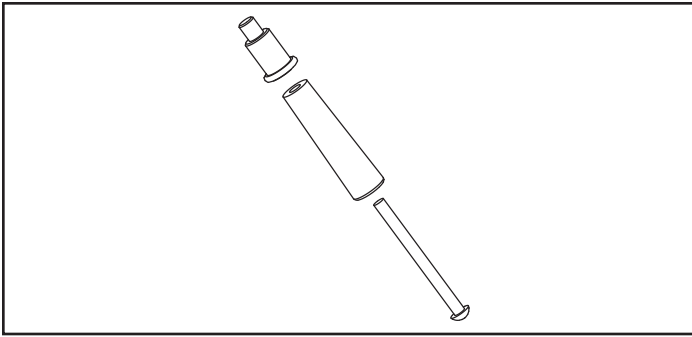
The flue collar heat shield must be installed in all installations.

## Attach the Damper Handle

Use the 1/4"-20 x 3" screw to attach the damper handle to the damper stub on the left side.

## Assemble the Removable Insert Handle

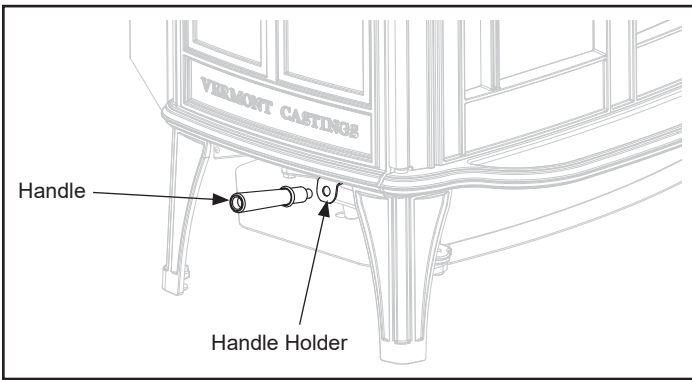
The wooden removable insert handle opens and closes the front doors. Remove after each use, and store it in the handle holder behind the left front leg. Assemble the handle by passing the 3-3/8" screw through the wooden shaft and into the bright metal nub, Figure 5.4. Tighten carefully until snug.



**Figure 5.4** - Assemble the fall away door handle.

### Storing the Handle

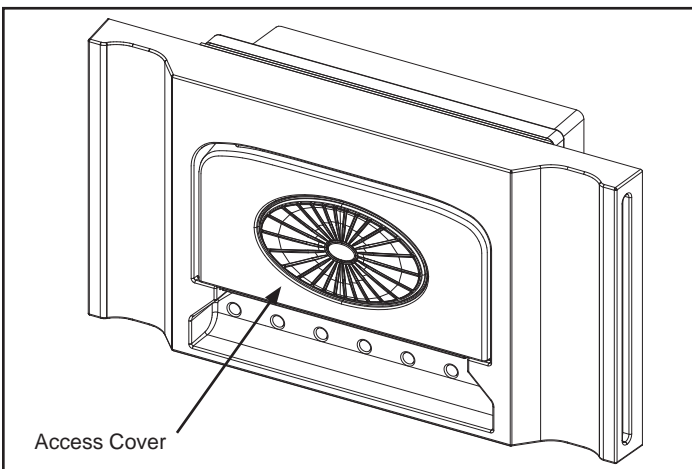
Use the removable handle to open or close the doors. After using it, remove the handle so it will not get hot. Store the handle in the handle holder installed behind the left front leg, Figure 5.5.



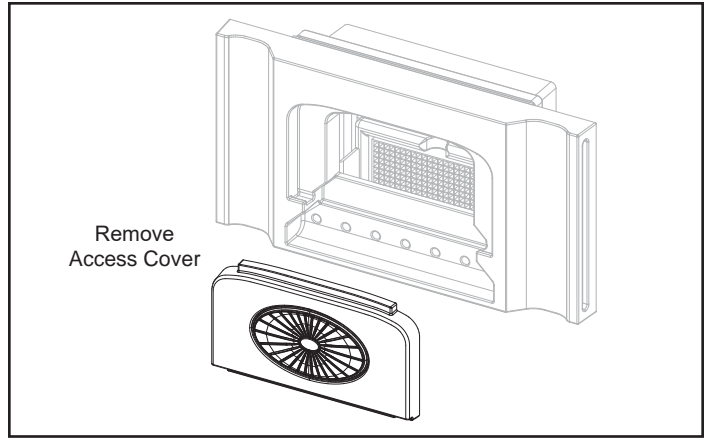
**Figure 5.5** - Handle holder and heat shield positions.

## C. Installing Optional Catalyst

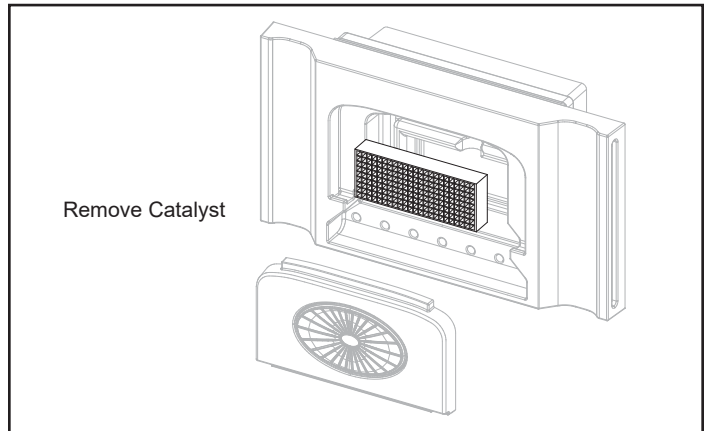
1. Locate the access cover positioned at the rear center of the unit, Figure 5.6.
2. Remove the access cover by pulling straight up and out, Figure 5.7.
3. Install the catalyst by gently placing it into the cavity and straight down, Figure 5.8. Place the catalyst where the catalyst's ceramic components will not be damaged.



**Figure 5.6** - Locate access cover.



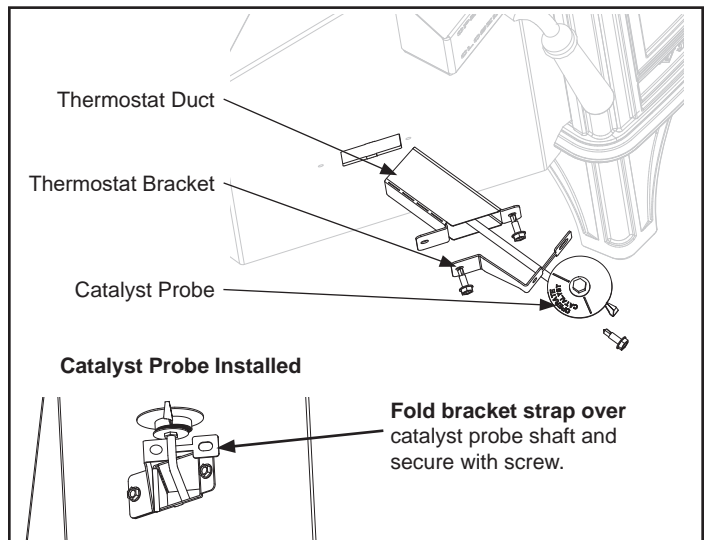
**Figure 5.7** - Remove access cover.



**Figure 5.8** - Remove catalyst.

### Attach the Catalyst Temperature Probe

If the catalytic performance pack has been purchased, install the catalyst temperature probe, remove the knockout located at the back left hand side of the unit, Figure 5.9. Once knockout is removed, drill a hole using the 3/16" Drill bit supplied in the dimple located just behind the air jacket. Install thermostat duct, bracket and temperature probe using (2) #8 Tek screws also supplied in the kit. Lastly, make sure to fold the bracket strap over catalyst probe and secure with remaining screw.



**Figure 5.9** - Install the Catalyst Temperature Probe

## D. Smoke and CO Detectors & Safety Tips

### Smoke and CO Detectors

The use of smoke and carbon monoxide (CO) detectors throughout the home is strongly advised, even if not required by building codes or insurance regulations. It is a good idea to install a smoke detector in the living areas and each bedroom. Follow the smoke/CO detector manufactures placement and installation instructions and maintain regularly.



You may not, however, wish to install a detector in the immediate vicinity of the stove. Depending on the sensitivity of the unit, the alarm can be set off while you are tending the fire or emptying the ashes. If you install a detector in the same room, locate it as far away from the stove as possible.

### Safety Tips

Conveniently locate a “Class A” fire extinguisher to contend with small fires. Be sure the fire extinguisher works and is clearly visible. All occupants of the house should know where it is, and how it operates. Have heavy stove gloves available near the stove. Have special safety accessories (e.g., Child Guard Screen) available for use if small children will be in the home.

In the event of a stove pipe or chimney fire....

- Evacuate the house immediately
- Notify the fire department
- If the fire isn't too threatening, closing down the stove tight, (damper, primary air, all doors) will help to smother the fire.
- Inspect your stove, vent pipe and chimney for any damage caused by the fire and correct any damage before using your stove again.

	<b>WARNING</b>
	<b>Fire Risk</b> <ul style="list-style-type: none"><li>• Do not leave the fire unattended when the door is unlatched or when using the fire screen.</li><li>• Unstable firewood could fall out of the firebox creating a fire hazard to your home.</li></ul>

## F. Reverse the Flue Collar (If necessary)

**Tools Required:** Phillips head screwdriver.

The flue collar is reversible for either a top or rear venting installation. The appliance is shipped with the flue collar in the top vent position.

### Converting Collar For Rear Vent Installation

1. Remove (10) #8 Tek screws from the heat shield cover and heat shield. Remove heat shield and cover, Figure 5.10.
2. Remove (2) 1/4-20 pan head screws from the flue collar. Remove flue collar, Figure 5.10.
3. Turn flue collar to horizontal position. Inspect rope gasket located on the rear cast housing to ensure a leak free seal. Re-install flue collar, heat shield and heat shield cover, Figure 5.11.

**Note:** There is a knockout on the rear air jacket that will need to be removed prior to installing the flue collar for it to fit properly to the unit, Figure 5.11.

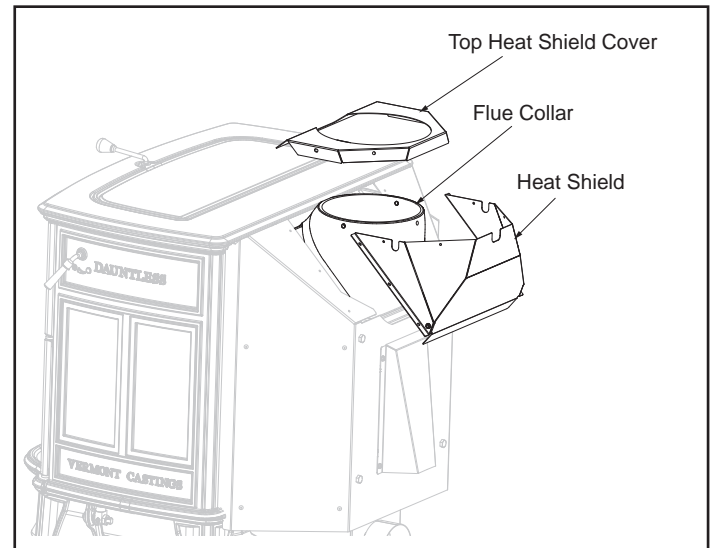


Figure 5.10

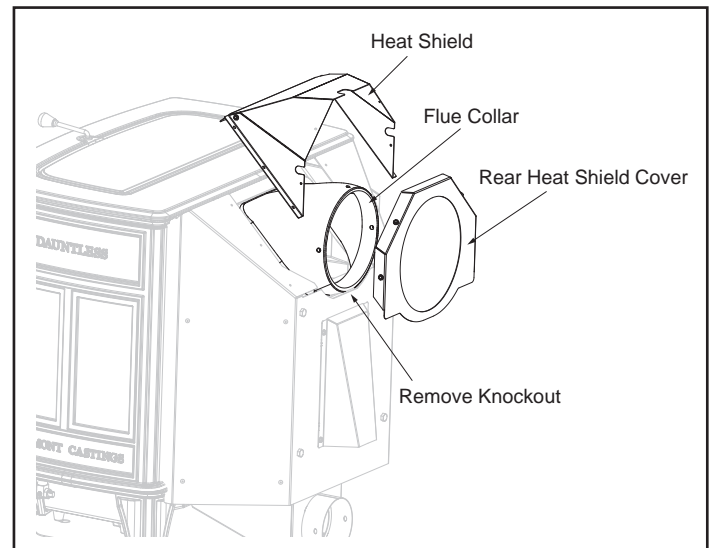


Figure 5.11

## G. Outside Air Kit Installation

A source of air (oxygen) is necessary in order for combustion to take place. Whatever combustion air is consumed by the fire must be replaced. Air is replaced via air leakage around windows and under doors. In homes that have tightly sealed doors and windows, an outside air source is needed. An optional Outside Air Kit is available.

### Items Needed for Installation (not supplied)

- Phillips head screw driver
  - Outside air shield
  - Wire ties
  - Plastic outside air vent
  - Flex / Rigid pipe
  - Silicone sealant
  - Drills and saws necessary for cutting holes through the wall or flooring in your home.
1. Remove all materials from packing box.
  2. Using a #2 Phillips screw driver attach the flex adapter to the appliance using 4 screws. Figure 5.12 & 5.13.
  3. Floor & Rear Installation: Cut a 3" (76 mm) hole in outside wall or floor to accommodate outside air piping. Use 3" (76 mm) aluminum metal flex or rigid piping to directly connect outside air to appliance intake. Use the supplied termination cap with a rodent screen. Seal between the wall (or floor) and the pipe with silicone to prevent moisture penetration.

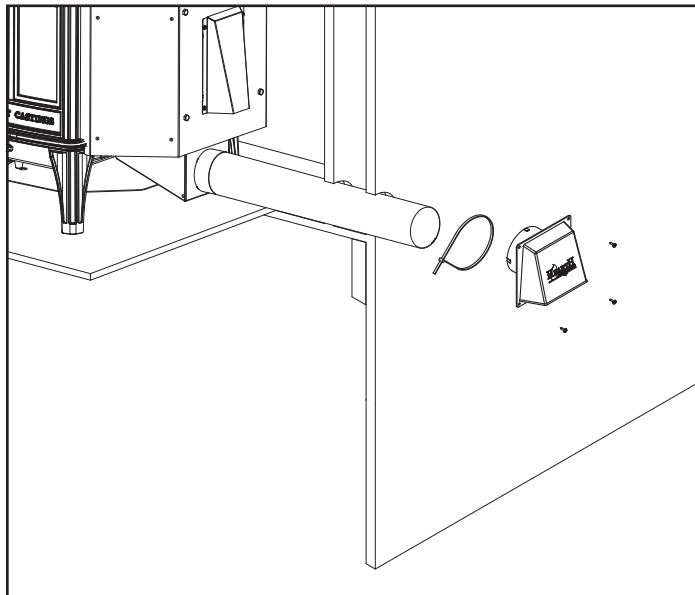


Figure 5.12 - Rear Installation

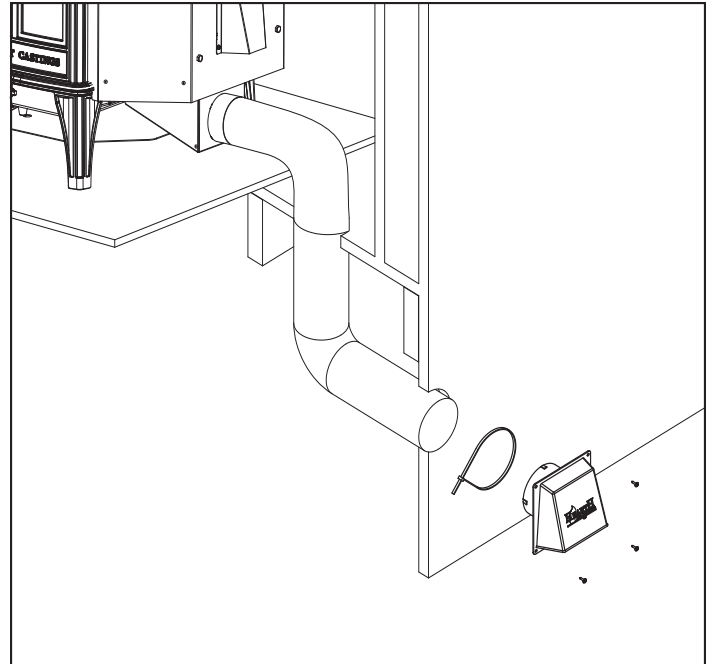


Figure 5.13 - Floor Installation

### ⚠ WARNING



#### Fire Risk

#### Asphyxiation Risk

Do not draw outside combustion air from:

- Wall, floor or ceiling cavity
- Enclosed space such as an attic or garage
- Close proximity to exhaust vents or chimneys

Fumes or odor may result



### ⚠ WARNING



#### Asphyxiation Risk

Outside air inlet must be located to prevent blockage from:

- Leaves
- Snow or ice
- Other debris

Blockage may cause combustion air starvation

Smoke spillage may set off alarms or irritate sensitive individuals.

### ⚠ WARNING



#### Asphyxiation Risk

Length of outside air supply duct shall NOT exceed the length of the vertical height of the exhaust flue.

- Fire will not burn properly
- Smoke spillage occurs when door is opened due to air starvation

# 6 Mobile Home Installation - Approved for USA Installation ONLY!

You must use a Vermont Castings Mobile Home Bracket Kit Part #2-00-586189 for installation in a mobile home.

1. An outside air inlet must be provided for combustion.
2. The stove must be permanently secured to the floor using the mobile home brackets supplied in the manual pack along with screws or lag bolts (not supplied), Figure 6.1.

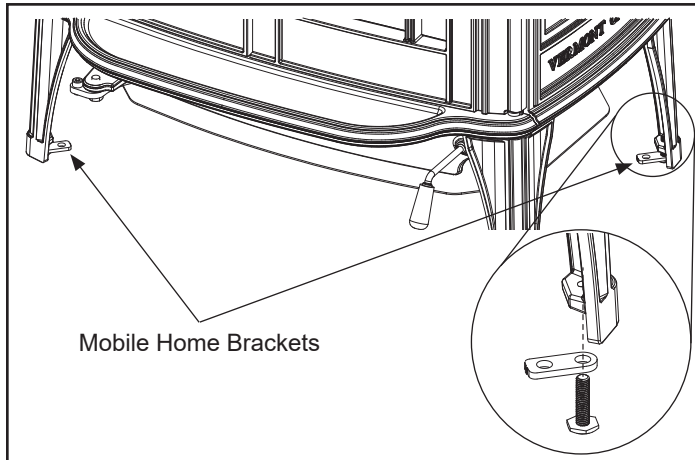


Figure 6.1

3. Appliance must be grounded with #8 solid copper grounding wire or equivalent and terminated at each end with N.E.C. approved grounding device.
4. Appliance must be installed with an approved UL103 HT ventilated chimney connector, UL103 HT chimney, and terminal cap with spark arrestor. Never use a single wall connector (appliance pipe) in a mobile home installation. Use only double-wall connector pipe, Dura-Vent DVL, Selkirk Metalbestos DS or Security DL double-wall connector or any listed double-wall connector pipe.
5. In Canada, this appliance must be connected to a 6" (152 mm) factory-built chimney conforming to CAN/ULC-629M, STANDARD FOR FACTORY BUILT CHIMNEYS.
6. Follow the chimney and chimney connector manufacturer's instructions when installing the flue system for use in a mobile home.
7. Maintain clearance to combustibles.
8. Floor protection requirements must be followed precisely.
9. Use silicone to create an effective vapor barrier at the location where the chimney or other component penetrates to the exterior of the structure.

**NOTE:** Offsets from the vertical, not exceeding 45°, are allowed per Section 905(a) of the Uniform Mechanical Code (UMC). Offsets greater than 45° are considered horizontal and are also allowed, providing the horizontal run does not exceed 75% of the vertical height of the vent. Construction, clearance and termination must be in compliance with the UMC Table 9C. This installation must also comply with NFPA 211.

**NOTE:** Top sections of chimney must be removable to allow maximum clearance of 13.5 feet (411cm) from ground level for transportation purposes.

10. Burn wood only. Other types of fuels may generate poisonous gases (e.g., carbon monoxide).
11. If appliance burns poorly while an exhaust blower is on in home, (i.e., range hood), increase combustion air.
12. Installation shall be in accordance with the Manufacturers Home & Safety Standard (HUD) CFR 3280, Part 24.

## CAUTION

THE STRUCTURAL INTEGRITY OF THE MOBILE HOME FLOOR, WALL AND CEILING/ROOF MUST BE MAINTAINED

Do NOT cut through:

- Floor joist, wall, studs or ceiling trusses.
- Any supporting material that would affect the structural integrity.

## WARNING



### Asphyxiation Risk

NEVER INSTALL IN A SLEEPING ROOM.

Consumes oxygen in the room.



# VERMONT CASTINGS

## CONTACT INFORMATION

Hearth & Home Technologies  
352 Mountain House Road  
Halifax, PA 17032

Please contact your Vermont Castings dealer with any questions or concerns.

For the number of your nearest Vermont Castings dealer

log onto [www.vermontcastings.com](http://www.vermontcastings.com)

### CAUTION



- Important operating and maintenance instructions included.

#### DO NOT DISCARD THIS MANUAL

- Read, understand and follow these instructions for safe installation and operation.

- Leave this manual with party responsible for use and operation.

**DO NOT  
DISCARD**

**We recommend that you record the following pertinent information for your heating appliance.**

Date purchased/installed: \_\_\_\_\_

Serial Number: \_\_\_\_\_ Location on appliance: \_\_\_\_\_

Dealership purchased from: \_\_\_\_\_ Dealer phone: \_\_\_\_\_

Notes: \_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

This product may be covered by one or more of the following patents: (United States) 5341794, 5263471, 6688302, 7216645, 7047962 or other U.S. and foreign patents pending.



# **Section 3**

## **Test Data by Run**

*Model: Dauntless FlexBurn Catalytic  
Hearth and Home Technologies  
352 Mountain House Road  
Halifax, PA 17032*

# Conditioning Data

Stove Name: DauntCatCord Test Date: 9/13/2019 Run #: 1 File: DauntCatCord19 Record # Start 5 Stop 150

Test Time	145 min	<b>Avg Stack Gasses (amb Corrected)</b>	
Wet Wood	8.3 kg	CO	0.566 %
Moisture	21 dry %	CO2	13.01 %
Dry Wood	6.86 kg	O2	7.51 %
Coal Bed	1.27 kg	HC	n/m % as CH4
Stove DeltaT	353 deg F	TCC	1.13 % as CO2
Tunnel CD	0.933		

**Results**

**Real Time Data\***

Rec #	Tst .ET	Top Temp F	Rht Avg F	Lft Temp F	Bak Temp F	Bot Temp F	Avg Stove F	Ext1 F	Ext2 F	Ext3 F	Ext4 F	Stk Temp F	Stk Drft "H2O	Scale kg	10min Drop kg	Stk .O2 %	Stk CO %	Stk CO2 %	Inc CO2 %	CO Fac g/kg	Stk AF	Inc AF	Comb Effic %
0	0	0	0	0	0	0	0	0	0	0	0	0	0.000	0.00	0.00	0.0	0.000	0.0	0.00	0	0.0	0.0	0.0
5	0	67	65	65	67	65	66	65	67	67	67	82	0.000	1.68	-1.68	20.9	0.008	0.0	0.01	0	91.0	90.7	0.0
10	5	123	68	70	68	64	78	66	68	68	68	198	0.000	1.59	0.13	17.9	0.045	3.0	2.77	15	28.0	29.5	97.8
15	10	216	85	87	77	64	106	70	68	68	68	385	0.000	1.36	0.32	14.9	0.089	6.0	5.70	16	16.6	17.3	97.7
20	15	318	113	115	94	66	141	422	68	68	68	526	0.000	1.04	0.50	11.0	0.443	9.7	10.63	53	10.6	9.8	92.8
25	20	288	126	124	117	73	145	1381	68	68	68	416	0.000	3.04	-1.72	7.7	0.137	13.1	11.78	11	8.4	9.2	98.3
30	25	283	141	137	173	90	165	1403	71	69	69	455	0.000	2.63	-1.77	7.6	0.355	13.1	13.69	31	8.3	7.9	95.6
35	30	290	156	143	189	124	181	1471	71	71	71	466	0.000	2.31	0.64	6.8	0.053	14.1	13.92	4	7.9	8.0	99.5
40	35	310	172	159	228	161	206	1518	71	71	71	484	0.000	1.90	0.69	7.3	0.049	13.6	14.05	3	8.2	8.0	99.5
45	40	337	187	172	254	202	230	1485	74	72	72	486	0.000	1.59	0.63	7.6	0.132	13.3	13.30	11	8.3	8.4	98.4
50	45	374	213	192	263	229	254	1351	72	72	72	413	0.000	5.62	-3.76	8.2	0.115	12.6	12.26	9	8.7	8.9	98.6
55	50	331	227	194	259	261	254	1647	75	72	75	509	0.000	9.07	-7.57	5.7	2.016	14.3	14.07	166	7.0	7.1	80.7
60	55	316	227	201	285	283	263	1678	75	75	75	533	0.000	8.62	0.81	4.8	1.544	15.4	15.47	118	6.7	6.6	85.4
65	60	316	227	214	290	296	269	1678	77	75	75	528	0.000	8.16	0.82	5.1	2.016	14.8	14.88	160	6.8	6.7	81.3
70	65	318	230	230	297	312	277	1723	77	75	75	531	0.000	7.76	0.77	5.0	1.579	15.2	15.25	122	6.8	6.8	85.0
75	70	319	230	243	306	334	286	1701	78	75	75	535	0.000	7.35	0.72	4.8	1.938	15.2	15.22	150	6.6	6.6	82.2
80	75	321	228	256	323	367	299	1717	78	76	78	533	0.000	6.94	0.77	5.1	0.809	15.5	15.56	61	7.0	7.0	91.8
85	80	328	235	269	328	400	312	1697	80	76	78	527	0.000	6.62	0.64	5.6	0.237	15.3	15.54	17	7.3	7.2	97.5
90	85	337	235	282	330	424	322	1693	78	76	78	525	0.000	6.26	0.63	5.8	0.122	15.1	15.02	8	7.4	7.5	98.8
95	90	350	239	298	320	441	330	1686	79	79	79	523	0.000	5.85	0.68	6.2	0.086	14.7	15.10	6	7.6	7.4	99.2
100	95	387	248	311	328	450	345	1665	79	77	79	517	0.000	5.53	0.64	6.5	0.070	14.4	14.39	5	7.8	7.8	99.3
105	100	409	255	333	322	455	355	1632	79	77	79	515	0.000	5.17	0.63	7.0	0.051	13.9	14.49	3	8.0	7.7	99.6
110	105	433	262	346	316	453	362	1691	79	79	79	511	0.000	4.81	0.63	6.5	0.070	14.4	14.92	4	7.8	7.5	99.4
115	110	440	266	360	329	453	370	1714	82	79	79	533	0.000	4.49	0.59	6.3	0.089	14.6	14.73	6	7.7	7.6	99.1
120	115	485	279	386	329	451	386	1637	82	80	80	546	0.000	4.04	0.72	5.1	0.310	15.7	15.82	22	7.1	7.1	96.8

Rec #	Tst .ET	Top Temp F	Rht Avg F	Lft Temp F	Bak Temp F	Bot Temp F	Avg Stove F	Ext1 F	Ext2 F	Ext3 F	Ext4 F	Stk Temp F	Stk Drft "H2O	Scale kg	10min Drop kg	Stk .O2 %	Stk CO %	Stk CO2 %	Inc CO2 %	CO Fac g/kg	Stk AF	Inc AF	Comb Effic %
125	120	529	306	401	321	444	400	1635	82	80	80	531	0.000	3.63	0.77	5.8	0.623	14.8	15.04	49	7.3	7.3	93.3
130	125	529	321	406	317	436	402	1659	82	80	80	527	0.000	3.27	0.68	5.3	1.220	15.0	15.09	95	7.0	7.0	87.8
135	130	523	328	412	330	440	407	1675	82	80	80	516	0.000	2.95	0.63	5.9	0.559	14.8	14.92	44	7.4	7.3	94.0
140	135	518	334	417	328	438	407	1706	82	80	80	514	0.000	2.63	0.54	6.0	0.636	14.6	14.83	50	7.4	7.3	93.1
145	140	542	345	421	323	443	415	1655	82	80	80	508	0.000	2.36	0.54	6.3	0.383	14.5	14.97	30	7.6	7.3	95.8
150	145	557	360	417	317	445	419	1636	82	80	80	493	0.000	2.09	0.50	7.1	0.061	13.8	13.86	4	8.1	8.1	99.5

Rec #	Tst .ET	Top Temp F	Rht Avg F	Lft Temp F	Bak Temp F	Bot Temp F	Avg Stove F	Ext1 F	Ext2 F	Ext3 F	Ext4 F	Stk Temp F	Stk Drft "H2O	Scale kg	10min Drop kg	Stk .O2 %	Stk CO %	Stk CO2 %	Inc CO2 %	CO Fac g/kg	Stk AF	Inc AF	Comb Effic %
-------	---------	------------	-----------	------------	------------	------------	-------------	--------	--------	--------	--------	------------	---------------	----------	---------------	-----------	----------	-----------	-----------	-------------	--------	--------	--------------

\* Real time data is presented at 5 minute intervals. Average values appearing in this report are based on more frequent measurements

**Notes:**

Results Table = HHT  
 Filename = DauntCatCord1909131  
 Test Stand A  
 ASTM Maple, nc

Stove Name: DauntCatCord    Test Date: 9/13/2019    Run #: 2    File: DauntCatCord19    Record # Start 9    Stop 429

Test Time	420 min	<b>Avg Stack Gasses (amb Corrected)</b>
Wet Wood	9.98 kg	CO 0.461 %
Moisture	20.5 dry %	CO2 8.48 %
Dry Wood	8.28 kg	O2 12.15 %
Coal Bed	1.36 kg	HC n/m % as CH4
Stove DeltaT	-145 deg F	TCC 0.92 % as CO2
Tunnel CD	0.933	

**Results**

**Real Time Data\***

Rec #	Tst .ET	Top Temp F	Rht Avg F	Lft Temp F	Bak Temp F	Bot Temp F	Avg Stove F	Ext1 F	Ext2 F	Ext3 F	Ext4 F	Stk Temp F	Stk Drft "H2O	Scale kg	10min Drop kg	Stk .O2 %	Stk CO %	Stk CO2 %	Inc CO2 %	CO Fac g/kg	Stk AF	Inc AF	Comb Effic %
0	0	0	0	0	0	0	0	0	0	0	0	0	0.000	0.00	0.00	0.0	0.000	0.0	0.00	0	0.0	0.0	0.0
5	5	482	368	389	263	439	388	1218	81	81	81	341	0.000	1.45	0.82	12.0	0.110	8.9	8.90	12	11.9	11.9	98.2
9	0	480	363	387	257	439	385	1175	83	81	81	333	0.000	5.49	-3.40	12.0	0.274	8.8	7.86	35	11.8	13.1	95.1
14	5	402	350	370	261	433	363	1526	81	81	81	372	0.000	11.11	-9.66	8.0	0.672	12.6	12.47	62	8.4	8.5	91.7
19	10	359	335	350	270	418	347	1503	81	81	81	377	0.000	10.88	0.41	9.0	0.153	11.9	11.20	14	9.2	9.7	98.0
24	15	331	320	331	262	398	328	1486	81	81	81	383	0.000	10.61	0.46	9.1	0.164	11.8	11.81	15	9.3	9.2	97.9
29	20	312	309	316	266	383	317	1524	81	81	81	370	0.000	10.34	0.50	9.1	0.098	11.8	11.73	8	9.3	9.3	98.8
34	25	303	301	301	266	373	309	1567	82	79	79	375	0.000	10.07	0.45	8.4	0.133	12.5	12.45	11	8.8	8.8	98.4
39	30	295	297	290	279	362	304	1561	80	80	80	381	0.000	9.84	0.45	8.0	0.422	12.8	12.74	37	8.5	8.5	94.8
44	35	292	292	282	273	353	299	1561	82	80	80	381	0.000	9.57	0.45	8.2	0.212	12.6	12.46	18	8.7	8.8	97.4
49	40	290	293	275	282	340	296	1523	82	80	80	382	0.000	9.30	0.50	8.2	0.114	12.7	12.47	9	8.7	8.8	98.7
54	45	295	291	273	293	336	297	1572	82	80	80	390	0.000	9.07	0.45	7.4	0.258	13.5	13.43	21	8.2	8.2	97.0
59	50	299	291	267	293	330	296	1581	80	80	80	397	0.000	8.80	0.45	7.1	0.391	13.6	13.53	33	8.0	8.0	95.4
64	55	312	291	267	289	328	297	1564	82	80	80	397	0.000	8.53	0.49	7.3	0.231	13.5	13.36	19	8.1	8.3	97.3
69	60	315	289	263	308	323	300	1603	82	82	80	404	0.000	8.21	0.54	6.8	0.902	13.7	13.74	77	7.7	7.9	89.9
74	65	323	291	265	310	321	302	1601	82	80	80	406	0.000	7.94	0.54	6.7	1.338	13.6	13.55	115	7.6	7.6	85.7
79	70	330	291	263	315	319	304	1599	82	80	80	400	0.000	7.66	0.55	7.1	0.486	13.6	13.61	41	8.0	7.8	94.4
84	75	332	293	263	311	317	303	1599	83	80	80	400	0.000	7.44	0.45	7.1	0.734	13.5	13.47	63	7.9	7.9	91.6
89	80	339	293	265	304	319	304	1597	81	83	83	398	0.000	7.17	0.45	7.0	0.916	13.4	13.33	79	7.8	7.9	89.6
94	85	352	298	265	302	317	307	1560	83	81	81	396	0.000	6.94	0.45	7.3	1.076	13.1	13.16	96	7.9	7.9	87.8
99	90	363	304	268	300	320	311	1509	83	81	81	387	0.000	6.71	0.41	8.2	0.441	12.5	12.75	40	8.6	8.5	94.4
104	95	376	309	270	307	318	316	1498	83	83	83	383	0.000	6.53	0.36	8.3	0.441	12.4	12.83	41	8.7	8.4	94.4
109	100	383	313	274	300	320	318	1487	83	83	83	379	0.000	6.26	0.45	8.8	0.348	12.0	12.26	33	9.0	8.8	95.4
114	105	389	320	274	289	318	318	1449	83	83	83	374	0.000	6.08	0.41	9.0	0.211	11.8	11.80	19	9.2	9.2	97.3
119	110	396	322	274	294	318	321	1417	83	83	83	368	0.000	5.90	0.36	9.6	0.208	11.3	11.46	20	9.6	9.4	97.2





Rec #	Tst .ET	Top Temp F	Rht Avg F	Lft Temp F	Bak Temp F	Bot Temp F	Avg Stove F	Ext1 F	Ext2 F	Ext3 F	Ext4 F	Stk Temp F	Stk Drft "H2O	Scale kg	10min Drop kg	Stk .O2 %	Stk CO %	Stk CO2 %	Inc CO2 %	CO Fac g/kg	Stk AF	Inc AF	Comb Effic %
359	350	366	274	292	130	251	262	554	79	79	77	190	0.000	1.77	0.04	15.4	0.600	5.2	5.26	132	17.1	17.2	83.9
364	355	363	272	292	134	251	262	545	79	79	77	186	0.000	1.68	0.09	15.4	0.596	5.2	5.19	132	17.2	17.3	83.9
369	360	361	270	292	138	248	262	534	79	77	77	186	0.000	1.63	0.09	15.4	0.613	5.2	5.19	136	17.2	17.2	83.6
374	365	361	270	287	136	248	261	528	79	77	77	184	0.000	1.63	0.05	15.5	0.591	5.1	5.11	134	17.5	17.5	83.8
379	370	359	265	285	130	246	257	521	79	77	77	181	0.000	1.63	0.00	15.6	0.567	5.1	5.10	128	17.5	17.6	84.4
384	375	357	265	283	136	246	257	513	77	77	77	177	0.000	1.59	0.04	15.6	0.558	5.1	5.08	125	17.5	17.7	84.6
389	380	357	263	281	128	244	254	506	77	77	77	175	0.000	1.59	0.04	15.6	0.579	5.0	5.00	133	17.7	17.8	83.8
394	385	354	261	278	132	244	254	500	77	77	77	175	0.000	1.54	0.05	15.6	0.570	5.0	5.03	131	17.7	17.7	84.1
399	390	352	261	278	130	244	253	495	76	76	76	175	0.000	1.54	0.05	15.7	0.556	4.9	4.93	131	18.0	18.0	84.1
404	395	352	259	276	125	239	250	499	76	76	76	172	0.000	1.50	0.04	15.8	0.636	4.8	4.79	153	18.1	18.2	81.9
409	400	349	258	273	127	237	249	497	76	76	76	170	0.000	1.50	0.00	15.9	0.610	4.8	4.79	148	18.3	18.3	82.5
414	405	349	256	273	131	234	249	495	76	76	76	170	0.000	1.45	0.05	15.9	0.595	4.7	4.75	145	18.4	18.4	82.7
419	410	347	254	271	125	234	246	496	76	76	76	169	0.000	1.41	0.04	15.9	0.586	4.7	4.76	143	18.5	18.4	82.9
424	415	342	253	269	118	232	243	492	75	75	75	169	0.000	1.41	0.04	16.0	0.568	4.7	4.59	141	18.7	19.0	83.1
429	420	340	251	266	120	229	241	483	75	73	75	167	0.000	1.36	0.05	16.2	0.551	4.5	4.54	141	19.3	19.1	83.0

Rec #	Tst .ET	Top Temp	Rht Avg F	Lft Temp F	Bak Temp F	Bot Temp F	Avg Stove F	Ext1 F	Ext2 F	Ext3 F	Ext4 F	Stk Temp F	Stk Drft "H2O	Scale kg	10min Drop kg	Stk .O2 %	Stk CO %	Stk CO2 %	Inc CO2 %	CO Fac g/kg	Stk AF	Inc AF	Comb Effic %
-------	---------	----------	-----------	------------	------------	------------	-------------	--------	--------	--------	--------	------------	---------------	----------	---------------	-----------	----------	-----------	-----------	-------------	--------	--------	--------------

\* Real time data is presented at 5 minute intervals. Average values appearing in this report are based on more frequent measurements

**Notes:**

Results Table = HHT  
 Filename = DauntCatCord1909132  
 Test Stand A  
 ASTM Maple,

Stove Name: DauntCatCord    Test Date: 9/16/2019    Run #: 1    File: DauntCatCord19    Record # Start 5    Stop 166

Test Time	161 min	<b>Avg Stack Gasses (amb Corrected)</b>
Wet Wood	8.16 kg	CO 0.642 %
Moisture	21 dry %	CO2 11.09 %
Dry Wood	6.74 kg	O2 9.41 %
Coal Bed	1.18 kg	HC n/m % as CH4
Stove DeltaT	332 deg F	TCC 1.28 % as CO2
Tunnel CD	0.933	

**Results**

**Real Time Data\***

Rec #	Tst .ET	Top Temp F	Rht Avg F	Lft Temp F	Bak Temp F	Bot Temp F	Avg Stove F	Ext1 F	Ext2 F	Ext3 F	Ext4 F	Stk Temp F	Stk Drft "H2O	Scale kg	10min Drop kg	Stk .O2 %	Stk CO %	Stk CO2 %	Inc CO2 %	CO Fac g/kg	Stk AF	Inc AF	Comb Effic %
0	0	0	0	0	0	0	0	0	0	0	0	0	0.000	0.00	0.00	0.0	0.000	0.0	0.00	0	0.0	0.0	0.0
5	0	74	72	72	68	70	71	72	72	72	72	112	0.000	1.63	-1.63	20.8	0.015	0.1	0.01	0	85.4	91.4	100.0
10	5	155	78	80	83	70	93	72	72	74	72	244	0.000	1.54	0.14	17.5	0.066	3.4	3.52	17	25.3	24.9	97.6
15	10	242	98	93	76	72	116	79	72	72	72	337	0.000	1.32	0.31	15.4	0.169	5.4	5.08	33	17.7	18.8	95.3
20	15	342	128	117	98	77	152	89	72	75	75	407	0.000	1.00	0.50	13.7	0.163	7.2	6.51	24	14.2	15.4	96.5
25	20	357	149	132	96	79	163	446	75	75	75	285	0.000	2.95	-1.68	15.8	0.164	5.1	5.74	34	18.7	17.0	95.2
30	25	309	160	135	120	92	163	1031	75	75	75	357	0.000	3.08	-2.08	11.6	0.377	9.2	9.10	47	11.3	11.4	93.6
35	30	292	165	139	145	109	170	1050	75	75	75	353	0.000	2.81	0.46	12.1	0.503	8.6	8.82	67	11.8	11.6	91.0
40	35	271	169	141	165	124	174	1248	75	75	75	394	0.000	2.54	0.50	13.1	0.201	7.8	9.52	28	13.2	11.1	96.0
45	40	275	176	148	174	141	183	1147	75	75	75	416	0.000	2.27	0.50	11.5	0.542	9.2	9.30	68	11.1	11.1	91.0
50	45	280	180	157	182	152	190	1184	78	76	76	377	0.000	1.95	0.54	13.9	0.711	6.6	6.50	125	14.2	14.3	84.7
55	50	280	183	163	200	167	199	1416	78	76	76	430	0.000	1.72	0.50	9.4	0.059	11.5	10.54	4	9.5	10.3	99.4
60	55	295	187	174	204	180	208	1219	78	76	78	423	0.000	1.45	0.50	12.9	0.269	7.9	8.02	38	13.0	12.7	94.7
65	60	319	196	194	209	187	221	1151	78	76	76	410	0.000	1.22	0.41	13.0	0.519	7.7	7.40	77	12.9	13.4	89.8
70	65	300	198	200	202	200	220	1592	78	76	76	443	0.000	8.98	-7.57	7.3	2.016	12.6	13.62	187	7.7	7.2	78.9
75	70	291	196	205	237	215	229	1610	78	76	76	489	0.000	8.53	-7.21	5.6	0.972	14.8	14.55	76	7.2	6.9	90.0
80	75	298	198	215	257	228	239	1545	78	78	78	499	0.000	8.03	0.86	5.8	2.016	14.2	14.26	167	7.0	7.0	80.6
85	80	311	203	233	270	242	252	1590	79	77	77	504	0.000	7.57	0.87	6.0	2.016	13.9	14.13	170	7.1	7.0	80.4
90	85	322	207	248	272	257	261	1614	79	79	79	517	0.000	7.12	0.82	5.5	1.594	14.6	14.81	128	7.0	7.0	84.4
95	90	346	211	268	292	272	278	1632	79	79	79	521	0.000	6.71	0.77	5.9	0.424	14.9	14.94	32	7.4	7.4	95.5
100	95	387	220	285	294	290	295	1606	79	79	79	530	0.000	6.21	0.82	5.3	2.016	14.6	14.70	162	6.8	6.8	81.1
105	100	442	233	314	296	303	318	1466	79	79	79	545	0.000	5.76	0.82	5.0	1.102	15.4	15.58	84	6.9	6.8	89.1
110	105	511	251	344	301	316	344	1375	79	79	79	539	0.000	5.40	0.72	6.1	0.866	14.5	14.58	69	7.4	7.3	90.8
115	110	563	270	377	310	325	369	1373	81	79	79	537	0.000	4.94	0.77	5.8	0.796	14.8	14.83	63	7.3	7.3	91.6
120	115	582	292	403	284	331	379	1277	82	80	80	501	0.000	4.54	0.77	6.6	0.999	13.9	12.86	84	7.6	8.1	89.1

Rec #	Tst .ET	Top Temp F	Rht Avg F	Lft Temp F	Bak Temp F	Bot Temp F	Avg Stove F	Ext1 F	Ext2 F	Ext3 F	Ext4 F	Stk Temp F	Stk Drft "H2O	Scale kg	10min Drop kg	Stk .O2 %	Stk CO %	Stk CO2 %	Inc CO2 %	CO Fac g/kg	Stk AF	Inc AF	Comb Effic %
125	120	589	303	425	275	336	386	1283	82	80	80	483	0.000	4.22	0.63	8.1	0.775	12.5	12.48	72	8.4	8.4	90.5
130	125	593	316	447	277	336	394	1334	82	80	80	488	0.000	3.90	0.59	7.5	0.607	13.1	13.40	53	8.2	8.1	92.8
135	130	595	323	464	269	338	398	1422	82	80	80	488	0.000	3.54	0.59	7.4	0.117	13.5	13.45	8	8.2	8.2	98.8
140	135	596	330	473	262	341	400	1465	82	80	80	484	0.000	3.27	0.54	7.5	0.064	13.4	13.39	4	8.3	8.3	99.4
145	140	598	336	477	271	340	404	1525	82	80	82	486	0.000	2.95	0.50	7.1	0.055	13.8	13.98	3	8.1	8.0	99.5
150	145	594	341	480	276	343	407	1453	82	80	80	475	0.000	2.68	0.54	8.0	0.049	12.9	12.47	3	8.6	8.9	99.6
155	150	592	343	478	271	341	405	1436	82	80	80	469	0.000	2.45	0.45	8.9	0.047	12.0	12.05	3	9.2	9.2	99.6
160	155	596	347	471	259	343	403	1415	83	80	80	467	0.000	2.22	0.41	8.2	0.055	12.7	12.50	3	8.7	8.8	99.5
165	160	590	363	460	256	343	402	1370	83	80	80	454	0.000	2.00	0.40	9.3	0.052	11.6	12.01	3	9.5	9.2	99.5
166	161	590	367	460	267	341	405	1345	83	83	83	450	0.000	1.95	0.41	9.3	0.052	11.6	11.19	3	9.5	9.8	99.5

Rec #	Tst .ET	Top Temp	Rht Avg F	Lft Temp F	Bak Temp F	Bot Temp F	Avg Stove F	Ext1 F	Ext2 F	Ext3 F	Ext4 F	Stk Temp F	Stk Drft "H2O	Scale kg	10min Drop kg	Stk .O2 %	Stk CO %	Stk CO2 %	Inc CO2 %	CO Fac g/kg	Stk AF	Inc AF	Comb Effic %
-------	---------	----------	-----------	------------	------------	------------	-------------	--------	--------	--------	--------	------------	---------------	----------	---------------	-----------	----------	-----------	-----------	-------------	--------	--------	--------------

\* Real time data is presented at 5 minute intervals. Average values appearing in this report are based on more frequent measurements

**Notes:**

Results Table = HHT  
 Filename = DauntCatCord1909161  
 Test Stand A  
 ASTM Beech, High

Stove Name: DauntCatCord Test Date: 9/16/2019 Run #: 2 File: DauntCatCord19 Record # Start 19 Stop 436

Test Time	417 min	<b>Avg Stack Gasses (amb Corrected)</b>
Wet Wood	10.24 kg	CO 0.437 %
Moisture	21 dry %	CO2 8.22 %
Dry Wood	8.46 kg	O2 12.41 %
Coal Bed	1.41 kg	HC n/m % as CH4
Stove DeltaT	-138 deg F	TCC 0.87 % as CO2
Tunnel CD	0.933	

Results

Real Time Data\*

Rec #	Tst #	Top Temp F	Rht Avg F	Lft Temp F	Bak Temp F	Bot Temp F	Avg Stove F	Ext1 F	Ext2 F	Ext3 F	Ext4 F	Stk Temp F	Stk Drft "H2O	Scale kg	10min Drop kg	Stk O2 %	Stk CO %	Stk CO2 %	Inc CO2 %	CO Fac g/kg	Stk AF	Inc AF	Comb Effic %
0	0	0	0	0	0	0	0	0	0	0	0	0	0.000	0.00	0.00	0.0	0.000	0.0	0.00	0	0.0	0.0	0.0
5	5	515	389	413	215	337	374	1098	83	81	81	328	0.000	1.63	0.50	13.0	0.378	7.7	7.72	55	13.0	13.0	92.5
10	10	493	387	402	215	335	366	958	83	81	81	313	0.000	1.59	0.13	13.5	0.584	7.2	6.93	94	13.5	13.8	88.0
15	15	482	385	389	211	335	360	874	81	81	81	293	0.000	1.50	0.13	14.1	0.604	6.6	6.53	106	14.5	14.5	86.6
19	0	480	385	383	205	333	357	807	81	81	81	294	0.000	2.09	-0.50	14.4	0.493	6.3	6.40	89	15.1	14.8	88.5
24	5	396	374	363	207	331	334	1189	83	81	81	320	0.000	11.47	-9.97	11.5	0.350	9.3	9.19	42	11.2	11.3	94.1
29	10	346	355	341	224	324	318	1339	81	81	79	339	0.000	11.29	0.37	10.6	0.123	10.3	9.88	12	10.4	10.8	98.3
34	15	313	333	320	229	316	302	1447	81	81	81	359	0.000	11.02	0.45	9.8	0.062	11.1	11.29	4	9.8	9.7	99.4
39	20	290	313	303	233	309	290	1434	83	81	81	372	0.000	10.79	0.46	9.2	0.059	11.7	11.71	4	9.4	9.4	99.4
44	25	279	298	290	246	303	283	1417	81	81	79	372	0.000	10.52	0.46	9.9	0.057	11.0	10.97	4	9.9	10.0	99.4
49	30	270	285	279	253	298	277	1390	81	79	81	374	0.000	10.29	0.46	10.7	0.055	10.2	10.35	4	10.6	10.5	99.4
54	35	261	274	272	246	292	269	1411	81	81	81	372	0.000	10.07	0.41	10.5	0.053	10.5	10.58	4	10.4	10.3	99.4
59	40	257	266	264	257	285	266	1432	81	81	81	374	0.000	9.84	0.41	10.5	0.055	10.5	10.42	4	10.4	10.4	99.5
64	45	255	260	260	249	281	261	1481	81	81	81	379	0.000	9.61	0.41	9.9	0.056	11.1	11.13	4	9.9	9.8	99.4
69	50	255	253	255	251	279	259	1503	81	81	81	385	0.000	9.34	0.46	9.4	0.058	11.5	11.37	4	9.5	9.6	99.4
74	55	255	249	251	255	277	258	1520	82	82	82	392	0.000	9.12	0.40	9.3	0.058	11.7	11.69	4	9.4	9.4	99.4
79	60	260	247	249	277	275	262	1574	82	82	82	397	0.000	8.84	0.46	8.4	0.069	12.5	12.11	5	8.8	9.1	99.3
84	65	266	247	251	286	273	265	1646	82	82	82	431	0.000	8.57	0.45	6.6	1.237	13.7	13.72	106	7.6	7.4	86.7
89	70	282	247	251	299	273	270	1668	84	82	82	416	0.000	8.25	0.55	8.2	0.306	12.6	12.90	27	8.6	8.4	96.2
94	75	290	247	255	303	275	274	1670	82	82	82	418	0.000	8.03	0.45	7.6	0.343	13.1	13.12	29	8.3	8.3	95.9
99	80	299	247	260	301	273	276	1607	82	82	82	412	0.000	7.76	0.45	7.9	0.243	12.9	13.24	20	8.5	8.2	97.1
104	85	310	251	264	299	275	280	1553	82	82	82	403	0.000	7.53	0.41	9.1	0.076	11.8	11.79	6	9.3	9.3	99.2
109	90	318	251	271	299	275	283	1559	82	82	82	397	0.000	7.30	0.41	9.4	0.073	11.5	11.66	5	9.5	9.4	99.2
114	95	336	251	275	288	277	285	1570	84	82	82	403	0.000	7.07	0.41	9.3	0.067	11.6	11.81	5	9.5	9.3	99.3
119	100	368	256	284	297	279	297	1454	84	82	82	392	0.000	6.85	0.41	10.1	0.061	10.8	11.21	5	10.1	9.8	99.3



Rec #	Tst .ET	Top Temp	Rht Avg F	Lft Temp F	Bak Temp F	Bot Temp F	Avg Stove F	Ext1 F	Ext2 F	Ext3 F	Ext4 F	Stk Temp F	Stk Drft "H2O	Scale kg	10min Drop kg	Stk .O2 %	Stk CO %	Stk CO2 %	Inc CO2 %	CO Fac g/kg	Stk AF	Inc AF	Comb Effic %
359	340	378	296	287	140	222	265	620	79	79	79	207	0.000	1.72	0.09	15.7	0.617	4.9	4.91	146	18.0	18.0	82.6
364	345	376	291	285	144	224	264	598	78	76	76	205	0.000	1.68	0.09	15.9	0.616	4.7	4.70	149	18.3	18.5	82.3
369	350	371	289	282	142	222	261	583	78	76	76	200	0.000	1.68	0.04	16.1	0.593	4.5	4.55	152	19.0	19.0	82.1
374	355	367	287	280	131	220	257	566	78	76	76	200	0.000	1.63	0.05	16.2	0.591	4.4	4.36	156	19.4	19.6	81.7
379	360	362	282	278	142	217	256	553	76	76	76	198	0.000	1.63	0.05	16.5	0.568	4.2	4.26	155	20.1	19.9	81.7
384	365	360	280	273	140	217	254	535	78	76	76	193	0.000	1.63	0.00	16.6	0.548	4.1	4.03	156	20.7	20.8	81.7
389	370	354	278	271	138	215	251	525	78	76	76	191	0.000	1.59	0.04	16.7	0.528	4.0	3.98	154	21.1	21.1	81.9
394	375	349	273	269	137	212	248	514	78	75	75	189	0.000	1.59	0.00	16.8	0.518	3.9	3.86	153	21.4	21.6	81.9
399	380	342	271	264	137	210	245	505	75	75	75	184	0.000	1.54	0.05	17.0	0.505	3.7	3.75	157	22.2	22.0	81.6
404	385	338	266	260	130	210	241	492	75	75	75	182	0.000	1.54	0.05	17.1	0.496	3.6	3.59	158	22.6	22.7	81.5
409	390	331	264	255	126	208	237	479	75	75	75	178	0.000	1.50	0.04	17.3	0.469	3.4	3.39	160	23.8	23.7	81.3
414	395	324	259	251	130	208	234	468	75	75	75	175	0.000	1.50	0.04	17.4	0.456	3.3	3.28	159	24.1	24.3	81.4
419	400	320	255	246	130	203	231	454	75	75	75	171	0.000	1.50	0.00	17.5	0.442	3.2	3.19	160	24.8	24.8	81.3
424	405	313	253	244	115	201	225	444	75	75	75	166	0.000	1.45	0.05	17.6	0.443	3.1	3.08	164	25.1	25.4	80.9
429	410	309	248	239	123	198	224	437	74	74	74	166	0.000	1.45	0.05	17.6	0.435	3.1	3.09	162	25.3	25.3	81.1
434	415	302	246	235	121	196	220	426	74	74	74	162	0.000	1.45	0.00	17.7	0.422	3.0	2.95	161	25.9	26.2	81.2
436	417	302	244	235	117	196	219	421	74	74	74	162	0.000	1.41	0.04	17.8	0.416	2.9	2.92	163	26.2	26.4	81.0



Rec #	Tst .ET	Top Temp F	Rht Avg F	Lft Temp F	Bak Temp F	Bot Temp F	Avg Stove F	Ext1 F	Ext2 F	Ext3 F	Ext4 F	Stk Temp F	Stk Drft "H2O	Scale kg	10min Drop kg	Stk .O2 %	Stk CO %	Stk CO2 %	Inc CO2 %	CO Fac g/kg	Stk AF	Inc AF	Comb Effic %
-------	---------	------------	-----------	------------	------------	------------	-------------	--------	--------	--------	--------	------------	---------------	----------	---------------	-----------	----------	-----------	-----------	-------------	--------	--------	--------------

\* Real time data is presented at 5 minute intervals. Average values appearing in this report are based on more frequent measurements

**Notes:**

Results Table = HHT  
 Filename = DauntCatCord1909162  
 Test Stand A  
 ASTM beech, Low

Stove Name: DauntCatCord Test Date: 9/19/2019 Run #: 1 File: DauntCatCord19 Record # Start 4 Stop 149

Test Time	145 min	<b>Avg Stack Gasses (amb Corrected)</b>
Wet Wood	7.99 kg	CO 0.449 %
Moisture	21 dry %	CO2 11.70 %
Dry Wood	6.60 kg	O2 8.89 %
Coal Bed	1.32 kg	HC n/m % as CH4
Stove DeltaT	329 deg F	TCC 0.90 % as CO2
Tunnel CD	0.933	

**Results**

**Real Time Data\***

Rec #	Tst .ET	Top Temp F	Rht Avg F	Lft Temp F	Bak Temp F	Bot Temp F	Avg Stove F	Ext1 F	Ext2 F	Ext3 F	Ext4 F	Stk Temp F	Stk Drft "H2O	Scale kg	10min Drop kg	Stk .O2 %	Stk CO %	Stk CO2 %	Inc CO2 %	CO Fac g/kg	Stk AF	Inc AF	Comb Effic %
0	0	0	0	0	0	0	0	0	0	0	0	0	0.000	0.00	0.00	0.0	0.000	0.0	0.00	0	0.0	0.0	0.0
4	0	72	66	68	66	66	68	66	68	68	68	121	0.000	0.54	-0.54	20.9	0.011	0.0	0.01	0	91.5	91.4	0.0
9	5	139	72	75	75	66	85	68	70	68	68	222	0.000	1.36	-1.36	17.9	0.109	3.0	3.09	39	27.7	27.3	94.5
14	10	233	85	90	85	66	112	75	68	68	68	444	0.000	1.09	0.36	15.3	0.214	5.5	6.15	44	17.5	15.9	93.9
19	15	346	115	120	103	69	150	90	71	71	71	669	0.000	0.63	0.69	9.3	0.358	11.4	9.83	36	9.4	10.7	95.0
24	20	333	128	137	101	75	155	652	71	71	71	299	0.000	2.81	-1.77	15.9	0.888	4.6	6.03	229	18.1	14.9	75.5
29	25	292	131	137	111	88	152	1231	71	71	71	360	0.000	2.54	-2.00	11.4	0.402	9.3	7.42	49	11.1	13.4	93.2
34	30	275	137	142	152	103	162	1340	71	71	71	425	0.000	2.22	0.55	8.8	0.105	12.1	12.18	9	9.1	9.0	98.7
39	35	291	146	157	174	120	178	1259	71	71	71	414	0.000	1.90	0.59	10.4	0.515	10.3	10.09	58	10.1	10.3	92.2
44	40	310	153	176	176	136	190	1228	72	72	72	410	0.000	1.63	0.55	10.8	0.408	9.9	9.66	47	10.5	10.8	93.5
49	45	330	161	198	192	157	208	1253	72	72	72	417	0.000	1.36	0.50	10.2	0.181	10.6	10.94	19	10.1	9.9	97.3
54	50	311	168	209	205	181	215	1543	74	72	72	458	0.000	9.02	-7.43	7.1	0.463	13.6	13.87	39	7.9	7.7	94.5
59	55	307	170	220	222	203	224	1453	72	72	72	497	0.000	8.62	-5.08	6.3	0.623	14.4	14.22	50	7.5	7.4	93.1
64	60	318	175	240	248	220	240	1489	74	72	72	511	0.000	8.21	0.72	5.8	0.283	15.0	15.07	21	7.4	7.4	97.0
69	65	333	179	266	274	238	258	1615	75	75	75	519	0.000	7.76	0.77	5.3	0.235	15.5	15.20	17	7.2	7.4	97.6
74	70	346	186	288	285	255	272	1637	75	73	73	522	0.000	7.30	0.82	6.0	0.121	14.9	14.99	8	7.5	7.5	98.8
79	75	364	195	310	290	275	287	1570	75	75	75	535	0.000	6.89	0.77	5.6	0.123	15.3	15.28	8	7.3	7.3	98.8
84	80	375	201	329	290	290	297	1617	75	75	75	535	0.000	6.44	0.77	5.7	0.126	15.2	15.19	9	7.4	7.4	98.7
89	85	390	212	349	299	312	312	1642	77	75	75	535	0.000	6.03	0.77	5.9	0.088	15.0	15.10	6	7.5	7.4	99.2
94	90	405	217	362	306	327	323	1646	77	75	75	544	0.000	5.58	0.77	5.0	0.258	15.9	15.71	18	7.0	7.1	97.4
99	95	432	228	382	306	343	338	1631	78	78	76	531	0.000	5.17	0.77	6.4	0.304	14.4	14.50	24	7.7	7.7	96.6
104	100	484	243	406	304	356	359	1444	78	78	78	531	0.000	4.81	0.68	5.7	0.897	14.8	14.47	71	7.2	7.5	90.6
109	105	534	258	432	293	365	376	1376	78	76	78	540	0.000	4.35	0.77	5.2	2.016	14.8	15.09	161	6.8	6.7	81.2
114	110	559	278	449	293	365	389	1489	78	78	78	534	0.000	3.95	0.77	5.7	0.742	14.8	14.74	58	7.3	7.0	92.1
119	115	560	304	448	293	365	394	1592	81	78	78	530	0.000	3.54	0.72	5.5	1.171	14.9	14.70	92	7.1	7.2	88.1

Rec #	Tst .ET	Top Temp F	Rht Avg F	Lft Temp F	Bak Temp F	Bot Temp F	Avg Stove F	Ext1 F	Ext2 F	Ext3 F	Ext4 F	Stk Temp F	Stk Drft "H2O	Scale kg	10min Drop kg	Stk .O2 %	Stk CO %	Stk CO2 %	Inc CO2 %	CO Fac g/kg	Stk AF	Inc AF	Comb Effic %
124	120	551	315	452	283	363	393	1483	81	78	78	504	0.000	3.22	0.63	6.5	0.326	14.3	13.94	26	7.7	8.0	96.3
129	125	586	328	465	283	363	405	1245	81	79	79	480	0.000	2.90	0.59	9.4	0.524	11.3	12.36	54	9.4	8.9	92.7
134	130	599	335	478	248	363	405	1098	81	79	79	441	0.000	2.68	0.45	10.9	1.236	9.4	9.30	155	10.3	10.4	81.8
139	135	597	342	487	242	361	406	1119	79	79	79	424	0.000	2.49	0.37	11.1	1.142	9.3	9.14	144	10.4	10.5	82.7
144	140	584	342	489	227	357	400	1239	79	79	79	433	0.000	2.22	0.41	10.7	0.794	9.8	9.96	94	10.3	10.2	87.9
149	145	582	342	485	221	353	396	1243	79	79	79	435	0.000	2.04	0.41	10.6	0.199	10.2	10.31	21	10.5	10.4	96.9

Rec #	Tst .ET	Top Temp F	Rht Avg F	Lft Temp F	Bak Temp F	Bot Temp F	Avg Stove F	Ext1 F	Ext2 F	Ext3 F	Ext4 F	Stk Temp F	Stk Drft "H2O	Scale kg	10min Drop kg	Stk .O2 %	Stk CO %	Stk CO2 %	Inc CO2 %	CO Fac g/kg	Stk AF	Inc AF	Comb Effic %
-------	---------	------------	-----------	------------	------------	------------	-------------	--------	--------	--------	--------	------------	---------------	----------	---------------	-----------	----------	-----------	-----------	-------------	--------	--------	--------------

\* Real time data is presented at 5 minute intervals. Average values appearing in this report are based on more frequent measurements

**Notes:**

Results Table = HHT  
 Filename = DauntCatCord1909191  
 Test Stand A  
 ASTM beech, hi, new door gasket

Stove Name: DauntCatCord Test Date: 9/19/2019 Run #: 2 File: DauntCatCord19 Record # Start 18 Stop 403

Test Time	385 min	<b>Avg Stack Gasses (amb Corrected)</b>	
Wet Wood	9.8 kg	CO	0.354 %
Moisture	21 dry %	CO2	8.68 %
Dry Wood	8.10 kg	O2	11.98 %
Coal Bed	1.41 kg	HC	n/m % as CH4
Stove DeltaT	-118 deg F	TCC	0.71 % as CO2
Tunnel CD	0.933		

**Results**

**Real Time Data\***

Rec #	Tst .ET	Top Temp F	Rht Avg F	Lft Temp F	Bak Temp F	Bot Temp F	Avg Stove F	Ext1 F	Ext2 F	Ext3 F	Ext4 F	Stk Temp F	Stk Drft "H2O	Scale kg	10min Drop kg	Stk .O2 %	Stk CO %	Stk CO2 %	Inc CO2 %	CO Fac g/kg	Stk AF	Inc AF	Comb Effic %
0	0	0	0	0	0	0	0	0	0	0	0	0	0.000	0.00	0.00	0.0	0.000	0.0	0.00	0	0.0	0.0	0.0
5	5	513	336	446	223	340	372	1308	79	79	79	353	0.000	1.68	0.54	9.2	0.345	11.6	11.08	34	9.3	9.6	95.2
10	10	496	331	431	225	336	364	1277	79	79	79	351	0.000	1.54	0.27	10.6	0.186	10.3	10.10	20	10.4	10.6	97.2
15	15	481	329	418	230	329	358	1196	80	80	80	336	0.000	1.50	0.18	12.3	0.282	8.5	8.98	37	12.1	11.7	94.8
18	0	473	327	412	232	325	354	1172	80	80	80	319	0.000	6.39	-4.80	12.4	0.269	8.4	8.33	36	12.3	12.4	94.9
23	5	393	317	384	232	319	329	1382	80	80	80	328	0.000	11.02	-9.57	11.4	0.058	9.5	9.68	6	11.3	11.1	99.2
28	10	347	299	358	232	310	309	1378	80	80	80	343	0.000	10.79	0.41	11.3	0.051	9.6	9.58	4	11.2	11.2	99.4
33	15	315	286	334	234	304	295	1395	80	80	80	358	0.000	10.61	0.37	10.3	0.043	10.6	11.50	3	10.3	9.5	99.6
38	20	295	274	315	239	297	284	1400	80	80	80	363	0.000	10.39	0.40	11.0	0.049	9.9	9.86	4	10.9	10.9	99.4
43	25	282	263	295	252	291	277	1438	80	80	80	371	0.000	10.16	0.41	10.4	0.042	10.5	10.22	3	10.3	10.6	99.6
48	30	276	252	285	246	283	268	1440	81	81	81	376	0.000	9.93	0.41	10.1	0.044	10.8	10.56	3	10.1	10.3	99.6
53	35	283	246	272	261	278	268	1402	81	79	81	378	0.000	9.66	0.45	10.7	0.052	10.2	10.88	4	10.6	10.0	99.4
58	40	287	242	265	252	272	264	1474	81	81	81	385	0.000	9.43	0.46	10.1	0.046	10.8	11.06	3	10.1	9.9	99.5
63	45	296	240	261	259	268	265	1483	81	81	81	385	0.000	9.21	0.45	10.0	0.048	10.9	10.34	3	10.0	10.5	99.5
68	50	300	238	259	272	264	267	1524	81	81	81	400	0.000	8.93	0.46	8.3	0.056	12.6	12.63	4	8.8	8.8	99.5
73	55	305	238	257	279	262	268	1615	81	81	81	407	0.000	8.66	0.46	7.6	0.072	13.3	12.46	5	8.4	8.9	99.3
78	60	316	238	257	288	260	272	1676	81	81	81	429	0.000	8.39	0.50	6.5	0.312	14.3	14.22	24	7.7	7.6	96.5
83	65	325	240	257	303	257	277	1683	81	81	81	435	0.000	8.07	0.55	6.5	0.880	14.0	14.14	73	7.6	7.7	90.3
88	70	331	245	260	307	258	280	1685	82	82	82	444	0.000	7.76	0.54	6.4	0.807	14.2	14.16	66	7.5	7.5	91.2
93	75	353	245	264	314	255	286	1633	84	82	82	423	0.000	7.48	0.55	7.5	0.416	13.3	13.46	35	8.2	8.0	95.1
98	80	377	251	271	310	258	293	1633	84	82	82	421	0.000	7.26	0.50	7.5	0.372	13.2	13.17	32	8.2	8.2	95.5
103	85	390	258	275	310	260	299	1581	84	82	82	412	0.000	7.03	0.45	8.3	0.163	12.6	12.61	14	8.8	8.5	98.0
108	90	408	262	280	308	260	304	1559	82	82	82	408	0.000	6.80	0.41	8.4	0.151	12.4	12.43	13	8.8	8.8	98.2
113	95	408	269	284	308	258	305	1583	84	82	82	412	0.000	6.58	0.40	7.5	0.081	13.4	12.88	6	8.3	8.6	99.2
118	100	406	280	286	293	260	305	1478	82	82	84	397	0.000	6.30	0.46	9.2	0.055	11.7	11.64	4	9.4	9.5	99.5



Rec #	Tst .ET	Top Temp F	Rht Avg F	Lft Temp F	Bak Temp F	Bot Temp F	Avg Stove F	Ext1 F	Ext2 F	Ext3 F	Ext4 F	Stk Temp F	Stk Drft "H2O	Scale kg	10min Drop kg	Stk .O2 %	Stk CO %	Stk CO2 %	Inc CO2 %	CO Fac g/kg	Stk AF	Inc AF	Comb Effic %
358	340	349	266	290	129	219	251	539	80	80	77	193	0.000	1.68	0.00	16.2	0.536	4.5	4.42	137	19.4	19.6	83.4
363	345	346	264	281	141	219	250	535	79	79	79	191	0.000	1.63	0.05	16.2	0.536	4.4	4.40	139	19.5	19.7	83.3
368	350	342	260	279	128	216	245	541	79	79	77	191	0.000	1.63	0.05	16.1	0.560	4.6	4.69	141	19.0	18.7	83.1
373	355	344	257	279	137	212	246	541	79	77	77	190	0.000	1.59	0.04	15.8	0.657	4.8	4.79	159	18.2	18.1	81.4
378	360	344	255	277	130	210	243	539	77	77	77	190	0.000	1.59	0.04	15.9	0.620	4.8	4.72	151	18.3	18.5	82.2
383	365	344	253	275	130	212	243	537	79	77	77	190	0.000	1.54	0.05	16.0	0.585	4.7	4.66	144	18.6	18.7	82.8
388	370	342	251	275	135	208	242	530	77	77	77	190	0.000	1.50	0.09	16.2	0.566	4.5	4.49	146	19.2	19.3	82.6
393	375	340	251	270	137	207	241	524	79	77	77	188	0.000	1.50	0.04	16.3	0.544	4.4	4.39	143	19.7	19.6	82.8
398	380	340	249	270	137	207	240	524	77	77	77	188	0.000	1.45	0.05	16.3	0.541	4.4	4.40	142	19.5	19.6	83.0
403	385	337	246	268	126	205	237	522	77	77	77	186	0.000	1.41	0.09	16.4	0.520	4.3	4.30	139	20.0	20.0	83.3

Rec #	Tst .ET	Top Temp F	Rht Avg F	Lft Temp F	Bak Temp F	Bot Temp F	Avg Stove F	Ext1 F	Ext2 F	Ext3 F	Ext4 F	Stk Temp F	Stk Drft "H2O	Scale kg	10min Drop kg	Stk .O2 %	Stk CO %	Stk CO2 %	Inc CO2 %	CO Fac g/kg	Stk AF	Inc AF	Comb Effic %
-------	---------	------------	-----------	------------	------------	------------	-------------	--------	--------	--------	--------	------------	---------------	----------	---------------	-----------	----------	-----------	-----------	-------------	--------	--------	--------------

\* Real time data is presented at 5 minute intervals. Average values appearing in this report are based on more frequent measurements

**Notes:**

Results Table = HHT  
 Filename = DauntCatCord1909192  
 Test Stand A  
 ASTM beech, Low



Stove Name: DauntCatCord Test Date: 9/20/2019 Run #: 1 File: DauntCatCord19 Record # Start 7 Stop 138

Test Time	131 min	<b>Avg Stack Gasses (amb Corrected)</b>	
Wet Wood	7.82 kg	CO	0.416 %
Moisture	20.5 dry %	CO2	12.61 %
Dry Wood	6.49 kg	O2	7.97 %
Coal Bed	1.18 kg	HC	n/m % as CH4
Stove DeltaT	327 deg F	TCC	0.83 % as CO2
Tunnel CD	0.933		

**Results**

**Real Time Data\***

Rec #	Tst .ET	Top Temp F	Rht Avg F	Lft Temp F	Bak Temp F	Bot Temp F	Avg Stove F	Ext1 F	Ext2 F	Ext3 F	Ext4 F	Stk Temp F	Stk Drft "H2O	Scale kg	10min Drop kg	Stk .O2 %	Stk CO %	Stk CO2 %	Inc CO2 %	CO Fac g/kg	Stk AF	Inc AF	Comb Effic %
0	0	0	0	0	0	0	0	0	0	0	0	0	0.000	0.00	0.00	0.0	0.000	0.0	0.00	0	0.0	0.0	0.0
5	5	73	71	73	76	76	74	73	71	71	73	73	0.000	1.50	-1.50	20.9	0.011	0.0	0.07	0	90.8	88.2	100.0
7	0	76	71	74	69	74	73	74	74	74	71	74	0.000	1.50	-1.50	20.9	0.012	0.0	0.07	0	90.0	88.2	0.0
12	5	144	76	80	74	76	90	76	74	74	74	269	0.000	1.32	14.28	17.6	0.133	3.3	3.75	43	25.8	23.7	94.1
17	10	284	93	112	87	74	130	85	74	74	72	542	0.000	0.95	0.50	11.3	0.294	9.5	7.57	35	11.0	13.5	95.1
22	15	450	134	174	117	76	190	115	74	74	74	566	0.000	0.50	0.82	8.0	0.667	12.6	12.43	61	8.4	8.6	91.7
27	20	417	151	192	121	89	194	1150	74	76	74	343	0.000	2.45	-1.59	13.4	0.342	7.4	3.99	52	13.5	21.6	92.9
32	25	354	155	192	160	104	193	1404	76	76	74	422	0.000	2.13	-1.68	8.2	0.140	12.6	12.84	11	8.7	8.6	98.3
37	30	324	162	196	190	123	199	1440	77	77	75	435	0.000	1.77	0.63	9.3	0.351	11.5	11.89	35	9.3	9.2	95.1
42	35	329	169	203	214	145	212	1287	77	77	77	452	0.000	1.45	0.59	7.7	0.068	13.2	12.36	4	8.4	8.9	99.4
47	40	337	184	212	223	164	224	1321	77	77	77	453	0.000	1.18	0.54	10.2	0.373	10.6	10.38	40	10.0	10.1	94.4
52	45	323	197	216	225	186	229	1529	77	77	77	487	0.000	8.62	-7.21	6.1	1.241	14.3	14.22	102	7.3	7.4	87.1
57	50	318	204	227	247	201	239	1572	79	77	77	492	0.000	8.30	0.68	7.2	0.102	13.6	13.04	7	8.2	8.5	98.9
62	55	323	206	240	262	217	250	1659	80	77	77	522	0.000	7.85	0.68	5.8	0.249	15.0	15.09	18	7.4	7.0	97.4
67	60	323	206	251	286	234	260	1666	80	80	80	527	0.000	7.44	0.77	5.4	0.493	15.3	15.03	37	7.2	7.2	94.8
72	65	334	210	262	286	249	268	1672	80	80	80	533	0.000	6.94	0.82	4.8	2.016	15.1	15.20	157	6.7	6.7	81.6
77	70	354	217	269	304	267	282	1712	82	80	80	542	0.000	6.53	0.77	4.7	1.663	15.4	15.41	127	6.7	6.8	84.5
82	75	363	226	276	308	280	291	1717	82	80	80	546	0.000	6.12	0.77	4.9	0.685	15.7	15.63	51	6.9	6.9	93.1
87	80	376	233	285	315	295	301	1724	82	80	80	536	0.000	5.62	0.82	5.3	0.503	15.4	15.61	37	7.1	6.7	94.8
92	85	395	241	296	313	304	310	1649	83	81	81	527	0.000	5.22	0.77	5.3	0.448	15.4	14.79	33	7.2	7.6	95.4
97	90	428	255	315	315	313	325	1577	83	83	83	510	0.000	4.81	0.77	7.3	0.054	13.6	14.09	3	8.2	8.0	99.6
102	95	482	270	348	296	320	343	1449	83	81	83	502	0.000	4.40	0.72	7.5	0.323	13.3	12.79	27	8.2	8.5	96.1
107	100	545	287	374	289	320	363	1260	83	83	83	500	0.000	3.99	0.73	7.3	2.016	12.7	14.82	188	7.7	6.8	78.8
112	105	547	311	387	292	322	372	1593	83	83	83	509	0.000	3.58	0.82	6.5	0.091	14.4	14.77	6	7.8	7.5	99.1
117	110	545	329	392	279	318	372	1610	83	83	83	509	0.000	3.22	0.68	6.2	0.112	14.7	13.85	8	7.6	8.1	98.9

Rec #	Tst .ET	Top Temp F	Rht Avg F	Lft Temp F	Bak Temp F	Bot Temp F	Avg Stove F	Ext1 F	Ext2 F	Ext3 F	Ext4 F	Stk Temp F	Stk Drft "H2O	Scale kg	10min Drop kg	Stk .O2 %	Stk CO %	Stk CO2 %	Inc CO2 %	CO Fac g/kg	Stk AF	Inc AF	Comb Effic %
122	115	578	351	394	279	316	383	1632	84	84	84	524	0.000	2.86	0.68	5.9	0.136	15.0	15.47	9	7.5	7.2	98.6
127	120	612	368	407	286	312	397	1574	86	84	84	522	0.000	2.54	0.63	5.7	0.203	15.1	15.14	14	7.4	7.3	97.9
132	125	619	375	427	284	310	403	1561	84	84	84	509	0.000	2.22	0.59	6.9	0.063	14.0	14.23	4	8.0	7.9	99.5
137	130	604	379	440	273	308	401	1380	86	84	84	479	0.000	2.00	0.45	10.4	0.057	10.5	11.01	4	10.3	10.0	99.4
138	131	602	377	440	266	308	399	1361	86	84	84	473	0.000	1.95	0.45	10.4	0.057	10.5	10.27	4	10.3	10.6	99.4

Rec #	Tst .ET	Top Temp F	Rht Avg F	Lft Temp F	Bak Temp F	Bot Temp F	Avg Stove F	Ext1 F	Ext2 F	Ext3 F	Ext4 F	Stk Temp F	Stk Drft "H2O	Scale kg	10min Drop kg	Stk .O2 %	Stk CO %	Stk CO2 %	Inc CO2 %	CO Fac g/kg	Stk AF	Inc AF	Comb Effic %
-------	---------	------------	-----------	------------	------------	------------	-------------	--------	--------	--------	--------	------------	---------------	----------	---------------	-----------	----------	-----------	-----------	-------------	--------	--------	--------------

\* Real time data is presented at 5 minute intervals. Average values appearing in this report are based on more frequent measurements

**Notes:**

Results Table = HHT  
 Filename = DauntCatCord1909201  
 Test Stand A  
 ASTM beech, Hi

Stove Name: DauntCatCord    Test Date: 9/20/2019    Run #: 2    File: DauntCatCord19    Record # Start 47    Stop 700

Test Time	653 min	<b>Avg Stack Gasses (amb Corrected)</b>
Wet Wood	10.09 kg	CO 0.237 %
Moisture	20.5 dry %	CO2 2.57 %
Dry Wood	8.37 kg	O2 18.19 %
Coal Bed	1.27 kg	HC n/m % as CH4
Stove DeltaT	-147 deg F	TCC 0.48 % as CO2
Tunnel CD	0.933	

**Results**

**Real Time Data\***

Rec #	Tst .ET	Top Temp F	Rht Avg F	Lft Temp F	Bak Temp F	Bot Temp F	Avg Stove F	Ext1 F	Ext2 F	Ext3 F	Ext4 F	Stk Temp F	Stk Drft "H2O	Scale kg	10min Drop kg	Stk .O2 %	Stk CO %	Stk CO2 %	Inc CO2 %	CO Fac g/kg	Stk AF	Inc AF	Comb Effic %
0	0	0	0	0	0	0	0	0	0	0	0	0	0.000	0.00	0.00	0.0	0.000	0.0	0.00	0	0.0	0.0	0.0
5	5	508	360	412	230	310	364	1288	84	84	84	332	0.000	1.63	0.50	15.7	0.238	5.2	6.69	51	18.4	14.5	93.1
10	10	491	358	397	226	310	357	1211	85	85	85	323	0.000	1.54	0.18	11.2	0.088	9.7	8.93	8	11.1	11.9	98.8
15	15	478	356	387	213	306	348	1139	85	85	85	308	0.000	1.45	0.14	13.3	0.114	7.6	7.93	15	13.6	13.1	97.9
20	20	471	348	378	215	300	342	1072	85	83	85	298	0.000	1.45	0.05	13.6	0.159	7.2	6.98	23	14.1	14.5	96.7
25	25	461	343	370	207	296	335	1010	85	83	85	289	0.000	1.41	0.04	14.2	0.250	6.6	6.70	42	15.1	14.9	94.2
30	30	452	339	361	198	289	328	967	85	83	83	281	0.000	1.36	0.05	14.6	0.334	6.1	6.13	61	15.8	15.8	91.7
35	35	441	335	355	188	283	320	889	85	83	83	270	0.000	1.36	0.05	15.4	0.503	5.3	5.45	110	17.3	17.0	86.3
40	40	429	329	344	173	279	311	822	83	83	83	259	0.000	1.32	0.04	15.8	0.579	4.9	4.82	137	18.1	18.3	83.5
45	45	418	322	335	173	272	304	775	83	83	83	251	0.000	1.32	0.00	16.0	0.576	4.6	4.68	144	18.9	18.7	82.8
47	0	407	320	331	171	268	299	843	83	83	83	251	0.000	1.27	0.05	16.6	0.609	4.1	4.58	174	20.5	19.0	80.1
52	5	349	309	318	158	266	280	1101	84	84	84	279	0.000	11.25	-9.93	13.2	0.640	7.4	7.79	100	13.1	12.7	87.3
57	10	307	294	301	165	260	265	1178	84	84	84	301	0.000	11.07	0.31	12.2	0.547	8.4	8.27	74	11.9	12.0	90.2
62	15	282	275	284	174	253	254	1228	84	84	84	316	0.000	10.88	0.32	11.9	0.292	8.8	8.84	36	11.7	11.8	94.9
67	20	264	262	271	189	251	247	1248	84	84	84	329	0.000	10.70	0.32	11.7	0.234	9.1	8.96	28	11.6	11.8	96.0
72	25	251	249	258	191	247	239	1309	84	82	84	342	0.000	10.48	0.36	10.9	0.174	9.9	10.06	18	10.8	10.7	97.4
77	30	245	241	252	198	243	236	1338	84	84	84	351	0.000	10.25	0.36	10.6	0.238	10.2	10.07	25	10.4	10.6	96.5
82	35	245	232	247	202	236	233	1211	84	84	84	351	0.000	10.02	0.41	10.3	0.502	10.4	9.45	55	10.1	10.8	92.5
87	40	252	226	252	187	237	231	1153	84	84	84	338	0.000	9.80	0.40	12.1	0.824	8.4	8.30	113	11.6	11.7	85.9
92	45	254	222	258	207	235	235	1158	85	82	82	339	0.000	9.52	0.41	11.9	0.763	8.7	8.75	101	11.4	11.4	87.1
97	50	258	217	267	202	235	236	1191	85	85	85	343	0.000	9.34	0.37	11.3	0.596	9.4	9.17	73	10.9	11.1	90.4
102	55	272	218	269	207	233	240	1164	85	83	85	352	0.000	9.07	0.41	10.5	0.723	10.1	10.22	83	10.1	10.0	89.2
107	60	283	218	285	226	231	248	1235	85	85	85	361	0.000	8.84	0.46	9.7	0.818	10.8	10.78	87	9.5	9.5	88.7
112	65	298	218	300	224	233	255	1295	85	83	85	372	0.000	8.53	0.49	9.3	0.907	11.1	11.59	95	9.2	8.9	87.9
117	70	311	218	313	224	233	260	1123	85	83	85	357	0.000	8.25	0.50	10.8	0.885	9.7	10.05	106	10.3	10.1	86.7





Rec #	Tst .ET	Top Temp F	Rht Avg F	Lft Temp F	Bak Temp F	Bot Temp F	Avg Stove F	Ext1 F	Ext2 F	Ext3 F	Ext4 F	Stk Temp F	Stk Drft "H2O	Scale kg	10min Drop kg	Stk .O2 %	Stk CO %	Stk CO2 %	Inc CO2 %	CO Fac g/kg	Stk AF	Inc AF	Comb Effic %
592	545	260	210	188	105	173	187	370	73	73	73	139	0.000	1.50	0.04	20.2	0.017	0.7	2.92	-3	59.5	26.7	99.5
597	550	257	210	186	111	171	187	366	73	73	73	139	0.000	1.50	0.04	20.2	0.015	0.7	2.86	-7	59.8	27.2	99.0
602	555	255	205	184	105	173	184	361	73	73	73	137	0.000	1.50	0.00	20.2	0.016	0.8	2.80	-2	58.9	27.5	99.8
607	560	251	205	182	111	171	184	359	73	73	73	137	0.000	1.45	0.05	20.1	0.016	0.8	2.79	-7	56.5	27.6	98.9
612	565	248	203	181	111	169	182	352	72	72	72	134	0.000	1.45	0.05	20.1	0.017	0.9	2.75	-3	55.9	27.8	99.6
617	570	248	201	179	109	171	182	350	72	72	72	134	0.000	1.45	0.00	20.1	0.017	0.9	2.72	-4	55.9	28.0	99.4
622	575	246	199	179	98	169	178	346	72	72	72	132	0.000	1.41	0.04	20.0	0.016	0.9	2.67	-7	55.7	28.4	99.0
627	580	244	199	177	98	166	177	339	72	72	72	132	0.000	1.41	0.00	20.0	0.018	0.9	2.64	-3	54.2	28.6	99.6
632	585	237	196	175	100	166	175	331	72	72	72	130	0.000	1.41	0.00	20.0	0.017	0.9	2.40	-3	55.6	30.4	99.6
637	590	235	194	175	106	166	175	324	72	72	72	130	0.000	1.41	0.04	20.1	0.017	0.9	2.29	-1	56.4	31.2	99.8
642	595	231	190	173	104	166	173	317	72	72	72	128	0.000	1.41	0.00	20.0	0.017	0.9	2.23	-1	55.4	31.7	99.8
647	600	226	190	173	96	164	170	311	72	72	72	125	0.000	1.36	0.05	20.0	0.017	0.9	2.20	-4	55.1	32.0	99.4
652	605	222	188	168	104	164	169	304	72	72	72	123	0.000	1.36	0.00	20.0	0.016	0.9	2.13	-5	55.2	32.6	99.2
657	610	218	185	166	89	162	164	302	72	72	72	123	0.000	1.36	0.00	19.9	0.017	1.0	2.11	0	52.8	32.8	100.0
662	615	215	183	164	102	161	165	295	72	72	72	121	0.000	1.36	0.00	20.0	0.017	1.0	2.11	-1	53.7	32.8	99.8
667	620	213	181	161	102	159	163	293	74	72	72	121	0.000	1.32	0.04	19.9	0.016	1.0	2.09	-5	52.3	33.0	99.3
672	625	211	179	161	87	159	159	287	72	72	72	119	0.000	1.32	0.04	19.9	0.017	1.0	2.03	-3	53.2	33.6	99.6
677	630	209	176	161	87	159	158	291	72	72	72	116	0.000	1.32	0.04	19.9	0.014	1.0	2.00	-5	52.6	33.9	99.3
682	635	204	174	157	99	157	158	291	72	72	72	118	0.000	1.32	0.00	19.9	0.015	1.0	1.95	-5	53.0	34.4	99.3
687	640	200	172	155	101	157	157	291	71	71	71	116	0.000	1.32	0.00	19.9	0.015	1.0	1.97	-1	52.1	34.1	99.8
692	645	198	170	153	89	155	153	286	72	72	72	114	0.000	1.32	0.00	19.8	0.016	1.1	1.94	-2	50.6	34.5	99.7
697	650	193	168	150	88	152	150	280	71	71	71	114	0.000	1.32	0.00	19.9	0.018	1.1	1.91	-1	51.2	34.8	99.8
700	653	193	168	150	95	155	152	280	71	71	71	114	0.000	1.27	0.05	19.8	0.016	1.1	1.91	-2	49.8	34.7	99.7

Rec #	Tst .ET	Top Temp F	Rht Avg F	Lft Temp F	Bak Temp F	Bot Temp F	Avg Stove F	Ext1 F	Ext2 F	Ext3 F	Ext4 F	Stk Temp F	Stk Drft "H2O	Scale kg	10min Drop kg	Stk .O2 %	Stk CO %	Stk CO2 %	Inc CO2 %	CO Fac g/kg	Stk AF	Inc AF	Comb Effic %
-------	---------	------------	-----------	------------	------------	------------	-------------	--------	--------	--------	--------	------------	---------------	----------	---------------	-----------	----------	-----------	-----------	-------------	--------	--------	--------------

\* Real time data is presented at 5 minute intervals. Average values appearing in this report are based on more frequent measurements

**Notes:**

Results Table = HHT  
 Filename = DauntCatCord1909202  
 Test Stand A  
 ASTM, beech, Low



Stove Name: DauntCatCord Test Date: 9/21/2019 Run #: 1 File: DauntCatCord19 Record # Start 2 Stop 153

Test Time	151 min	<b>Avg Stack Gasses (amb Corrected)</b>	
Wet Wood	8.42 kg	CO	0.596 %
Moisture	21 dry %	CO2	12.46 %
Dry Wood	6.96 kg	O2	8.04 %
Coal Bed	1.32 kg	HC	n/m % as CH4
Stove DeltaT	328 deg F	TCC	1.19 % as CO2
Tunnel CD	0.933		

**Results**

**Real Time Data\***

Rec #	Tst .ET	Top Temp F	Rht Avg F	Lft Temp F	Bak Temp F	Bot Temp F	Avg Stove F	Ext1 F	Ext2 F	Ext3 F	Ext4 F	Stk Temp F	Stk Drft "H2O	Scale kg	10min Drop kg	Stk .O2 %	Stk CO %	Stk CO2 %	Inc CO2 %	CO Fac g/kg	Stk AF	Inc AF	Comb Effic %
0	0	0	0	0	0	0	0	0	0	0	0	0	0.000	0.00	0.00	0.0	0.000	0.0	0.00	0	0.0	0.0	0.0
2	0	82	80	80	80	82	81	80	76	76	76	78	0.000	1.54	-1.54	20.9	0.020	0.1	0.05	0	88.2	90.1	0.0
7	5	112	83	83	78	83	88	80	76	76	76	166	0.000	1.54	-1.54	18.7	0.073	2.2	2.38	32	34.2	32.6	95.5
12	10	209	89	98	87	83	113	85	76	76	76	383	0.000	1.32	0.27	15.1	0.161	5.7	6.43	29	17.0	15.5	95.8
17	15	346	108	138	106	81	156	98	77	79	77	584	0.000	0.91	0.59	9.8	0.322	10.9	9.66	33	9.7	10.9	95.4
22	20	431	134	184	121	85	191	126	79	79	79	517	0.000	0.54	0.73	11.2	0.260	9.7	9.10	29	10.9	11.6	95.9
27	25	370	145	192	124	94	185	1241	79	79	79	405	0.000	2.68	-1.86	6.8	2.016	13.1	8.63	181	7.4	11.4	79.4
32	30	335	152	199	162	107	191	1275	79	79	79	457	0.000	2.36	0.59	6.9	0.477	13.8	12.85	39	7.9	8.4	94.5
37	35	331	158	206	197	124	203	1382	79	79	79	457	0.000	2.00	0.59	7.6	0.127	13.3	12.36	9	8.3	8.7	98.6
42	40	353	165	214	219	141	219	1327	80	80	80	466	0.000	1.68	0.59	8.9	0.086	12.0	12.25	7	9.2	9.0	99.0
47	45	377	178	228	230	159	234	1514	82	80	80	477	0.000	1.27	0.68	7.4	0.057	13.5	14.10	3	8.2	7.9	99.5
52	50	336	187	230	239	176	233	1570	82	80	80	477	0.000	9.30	-7.71	5.6	2.016	14.4	14.09	165	6.9	7.1	80.8
57	55	319	189	226	243	193	234	1506	82	82	82	490	0.000	8.80	0.86	5.9	2.016	14.0	14.15	168	7.1	7.0	80.5
62	60	306	196	226	250	209	237	1538	82	82	82	490	0.000	8.30	0.91	6.0	2.016	13.9	14.19	169	7.1	7.0	80.5
67	65	306	211	226	272	224	248	1584	83	83	83	501	0.000	7.80	0.91	5.2	2.016	14.8	14.47	160	6.8	6.9	81.3
72	70	311	228	226	272	235	254	1618	83	83	83	508	0.000	7.39	0.82	4.9	1.895	15.1	15.13	148	6.7	6.8	82.4
77	75	328	252	231	278	250	268	1638	85	83	83	517	0.000	6.94	0.77	4.9	1.246	15.4	15.41	94	6.8	6.9	87.9
82	80	357	283	239	298	265	288	1645	85	83	83	521	0.000	6.53	0.77	4.8	1.091	15.6	15.64	81	6.8	6.8	89.4
87	85	385	311	244	311	279	306	1647	85	83	83	524	0.000	6.12	0.77	4.8	0.929	15.7	15.78	69	6.9	6.8	90.9
92	90	409	335	253	307	294	319	1630	85	85	85	521	0.000	5.67	0.77	4.9	0.573	15.8	15.73	42	7.0	7.0	94.2
97	95	429	357	259	305	303	331	1602	86	86	86	522	0.000	5.31	0.72	5.2	0.399	15.6	15.46	29	7.1	7.2	95.9
102	100	479	377	273	309	316	351	1509	86	86	86	509	0.000	4.90	0.72	6.1	0.099	14.7	14.58	6	7.6	7.7	99.1
107	105	496	397	284	312	320	362	1529	88	86	86	498	0.000	4.58	0.64	6.7	0.077	14.2	14.08	5	7.9	7.9	99.3
112	110	505	407	292	301	327	367	1574	86	86	86	509	0.000	4.22	0.63	5.7	0.124	15.2	15.18	8	7.4	7.4	98.9
117	115	518	421	301	310	334	377	1553	88	86	86	501	0.000	3.90	0.64	6.1	0.076	14.8	14.91	4	7.6	7.5	99.4

Rec #	Tst .ET	Top Temp F	Rht Avg F	Lft Temp F	Bak Temp F	Bot Temp F	Avg Stove F	Ext1 F	Ext2 F	Ext3 F	Ext4 F	Stk Temp F	Stk Drft "H2O	Scale kg	10min Drop kg	Stk .O2 %	Stk CO %	Stk CO2 %	Inc CO2 %	CO Fac g/kg	Stk AF	Inc AF	Comb Effic %
122	120	525	438	308	304	340	383	1484	88	86	86	490	0.000	3.63	0.50	6.9	0.098	14.0	13.62	6	8.0	8.2	99.1
127	125	540	449	317	295	343	389	1510	89	86	86	490	0.000	3.31	0.54	6.5	0.084	14.4	14.70	5	7.8	7.6	99.3
132	130	579	462	330	280	345	399	1402	89	86	86	471	0.000	3.04	0.54	8.3	0.232	12.6	12.47	20	8.7	8.8	97.1
137	135	594	473	343	278	345	407	1353	89	87	89	460	0.000	2.81	0.46	9.2	0.226	11.6	11.73	21	9.3	9.3	97.0
142	140	602	480	352	267	345	409	1381	89	87	87	454	0.000	2.54	0.45	9.1	0.194	11.7	11.84	17	9.3	9.2	97.5
147	145	600	478	358	272	343	410	1301	89	87	89	450	0.000	2.36	0.36	10.0	0.186	10.8	10.98	18	10.0	9.9	97.5
152	150	594	476	365	254	343	407	1280	89	89	89	441	0.000	2.18	0.31	10.3	0.137	10.5	10.42	13	10.2	10.4	98.1
153	151	592	476	365	261	341	407	1270	89	87	87	441	0.000	2.13	0.32	10.5	0.134	10.4	10.42	12	10.4	10.4	98.2

Rec #	Tst .ET	Top Temp F	Rht Avg F	Lft Temp F	Bak Temp F	Bot Temp F	Avg Stove F	Ext1 F	Ext2 F	Ext3 F	Ext4 F	Stk Temp F	Stk Drft "H2O	Scale kg	10min Drop kg	Stk .O2 %	Stk CO %	Stk CO2 %	Inc CO2 %	CO Fac g/kg	Stk AF	Inc AF	Comb Effic %
-------	---------	------------	-----------	------------	------------	------------	-------------	--------	--------	--------	--------	------------	---------------	----------	---------------	-----------	----------	-----------	-----------	-------------	--------	--------	--------------

\* Real time data is presented at 5 minute intervals. Average values appearing in this report are based on more frequent measurements

**Notes:**

Results Table = HHT  
 Filename = DauntCatCord1909211  
 Test Stand A  
 ASTM Maple, high

Stove Name: DauntCatCord    Test Date: 9/21/2019    Run #: 2    File: DauntCatCord19    Record # Start 27    Stop 505

Test Time	478 min	<b>Avg Stack Gasses (amb Corrected)</b>
Wet Wood	10.02 kg	CO 0.533 %
Moisture	21 dry %	CO2 7.62 %
Dry Wood	8.28 kg	O2 12.95 %
Coal Bed	1.32 kg	HC n/m % as CH4
Stove DeltaT	-136 deg F	TCC 1.07 % as CO2
Tunnel CD	0.933	

**Results**

**Real Time Data\***

Rec #	Tst .ET	Top Temp F	Rht Avg F	Lft Temp F	Bak Temp F	Bot Temp F	Avg Stove F	Ext1 F	Ext2 F	Ext3 F	Ext4 F	Stk Temp F	Stk Drft "H2O	Scale kg	10min Drop kg	Stk .O2 %	Stk CO %	Stk CO2 %	Inc CO2 %	CO Fac g/kg	Stk AF	Inc AF	Comb Effic %
0	0	0	0	0	0	0	0	0	0	0	0	0	0.000	0.00	0.00	0.0	0.000	0.0	0.00	0	0.0	0.0	0.0
5	5	489	416	381	205	326	363	1045	88	88	88	305	0.000	1.68	0.59	12.9	0.555	7.8	7.02	82	12.8	13.7	89.3
10	10	461	398	372	203	322	351	1068	88	88	88	311	0.000	1.59	0.18	12.1	0.212	8.8	8.02	26	11.9	12.7	96.4
15	15	450	385	364	212	318	346	1200	88	88	88	314	0.000	1.50	0.18	10.8	0.114	10.1	10.74	11	10.7	10.1	98.5
20	20	463	375	357	206	314	343	1147	88	86	88	301	0.000	1.41	0.18	12.2	0.169	8.7	8.56	20	12.1	12.3	97.1
25	25	459	366	351	195	307	336	1155	88	86	88	299	0.000	1.32	0.13	12.4	0.118	8.5	8.56	13	12.4	12.3	98.1
27	0	457	364	349	197	305	334	1099	88	86	88	294	0.000	4.54	-3.09	13.1	0.121	7.8	8.22	15	13.4	12.8	97.8
32	5	377	349	333	199	301	312	1390	88	86	88	331	0.000	11.11	-9.75	10.3	0.085	10.6	10.61	7	10.2	10.2	99.0
37	10	331	325	314	225	294	298	1443	88	86	86	349	0.000	10.93	0.36	9.6	0.120	11.3	11.10	10	9.6	9.8	98.5
42	15	308	305	297	234	290	287	1482	86	88	86	355	0.000	10.66	0.41	10.1	0.087	10.8	11.10	7	10.1	9.8	99.0
47	20	295	290	284	245	286	280	1555	88	86	86	364	0.000	10.43	0.41	8.9	0.092	12.0	10.68	7	9.1	10.2	99.0
52	25	282	275	271	260	282	274	1546	88	86	86	375	0.000	10.20	0.41	8.7	0.083	12.2	12.08	6	9.0	9.1	99.2
57	30	280	267	262	258	275	268	1590	86	86	86	382	0.000	9.98	0.41	8.4	0.102	12.5	12.19	8	8.8	9.0	98.9
62	35	280	260	254	269	273	267	1618	88	86	88	393	0.000	9.66	0.50	7.9	0.281	12.9	12.97	24	8.5	8.4	96.6
67	40	284	252	249	291	267	268	1618	89	86	86	397	0.000	9.39	0.54	7.6	0.488	13.1	13.07	42	8.2	8.3	94.2
72	45	293	247	247	284	265	267	1598	89	86	86	401	0.000	9.12	0.49	7.8	0.282	13.0	12.97	23	8.4	8.5	96.7
77	50	299	247	245	299	263	271	1607	89	87	89	406	0.000	8.89	0.45	7.4	0.372	13.3	13.16	31	8.2	8.2	95.6
82	55	317	250	247	302	260	275	1564	89	87	87	404	0.000	8.62	0.45	7.9	0.140	13.0	12.71	10	8.5	8.7	98.5
87	60	336	258	247	302	258	280	1478	89	87	89	393	0.000	8.39	0.45	9.5	0.174	11.3	12.05	16	9.6	9.1	97.7
92	65	345	267	250	282	258	280	1470	89	87	87	389	0.000	8.12	0.45	9.0	0.096	11.9	12.22	7	9.2	9.0	99.0
97	70	350	276	250	280	258	283	1504	89	87	89	387	0.000	7.89	0.41	8.6	0.090	12.3	11.98	6	9.0	9.2	99.1
102	75	358	280	252	282	256	286	1444	89	89	89	380	0.000	7.62	0.45	9.6	0.080	11.3	11.20	6	9.7	9.8	99.1
107	80	369	285	254	289	257	291	1413	89	87	89	380	0.000	7.39	0.46	9.1	0.109	11.8	10.96	8	9.3	9.9	98.8
112	85	382	289	257	278	257	293	1333	89	87	87	374	0.000	7.21	0.41	10.5	0.174	10.3	10.22	17	10.4	10.5	97.5
117	90	389	293	257	265	257	292	1521	89	87	87	393	0.000	6.94	0.41	6.7	0.707	13.9	13.57	59	7.7	8.1	92.1



Rec #	Tst .ET	Top Temp	Rht Avg F	Lft Temp F	Bak Temp F	Bot Temp F	Avg Stove F	Ext1 F	Ext2 F	Ext3 F	Ext4 F	Stk Temp F	Stk Drft "H2O	Scale kg	10min Drop kg	Stk .O2 %	Stk CO %	Stk CO2 %	Inc CO2 %	CO Fac g/kg	Stk AF	Inc AF	Comb Effic %
357	330	386	295	302	140	213	267	658	80	80	78	206	0.000	2.00	0.09	14.3	0.763	6.3	6.26	141	14.7	14.7	83.1
362	335	386	293	302	142	211	267	658	80	78	78	209	0.000	1.95	0.09	14.4	0.753	6.1	6.07	142	15.0	15.1	83.0
367	340	386	293	299	144	211	267	649	80	80	78	209	0.000	1.90	0.10	14.7	0.759	5.8	5.87	151	15.5	15.4	82.1
372	345	386	291	299	140	211	265	640	80	78	78	206	0.000	1.90	0.05	14.9	0.729	5.7	5.73	147	15.8	15.8	82.5
377	350	384	290	297	133	210	263	640	78	78	78	204	0.000	1.86	0.04	14.9	0.662	5.7	5.65	134	16.0	16.1	83.8
382	355	379	288	295	135	212	262	636	80	78	78	204	0.000	1.86	0.00	15.1	0.619	5.5	5.48	128	16.5	16.6	84.3
387	360	377	286	292	133	212	260	625	80	78	78	202	0.000	1.81	0.05	15.2	0.599	5.4	5.44	126	16.7	16.7	84.5
392	365	377	286	290	137	208	260	614	80	80	77	204	0.000	1.81	0.05	15.3	0.580	5.3	5.24	124	17.0	17.2	84.7
397	370	373	284	288	135	210	258	604	79	77	77	201	0.000	1.77	0.04	15.6	0.569	5.1	5.07	128	17.6	17.7	84.3
402	375	368	279	286	139	208	256	593	79	77	77	199	0.000	1.72	0.09	15.6	0.640	5.0	5.00	147	17.5	17.7	82.5
407	380	366	277	283	133	205	253	584	77	77	77	199	0.000	1.72	0.05	15.6	0.617	5.0	5.00	141	17.7	17.7	83.1
412	385	364	272	281	137	205	252	590	79	77	77	197	0.000	1.68	0.04	15.5	0.637	5.2	5.05	142	17.3	17.6	83.0
417	390	363	272	279	137	203	251	577	79	79	77	194	0.000	1.63	0.09	15.8	0.601	4.8	4.86	144	18.2	18.2	82.8
422	395	361	268	277	137	201	249	562	79	77	77	194	0.000	1.63	0.05	16.0	0.584	4.7	4.63	143	18.6	18.8	82.9
427	400	359	266	274	132	201	246	549	79	77	77	190	0.000	1.59	0.04	16.2	0.592	4.5	4.50	152	19.2	19.2	82.0
432	405	357	263	272	128	201	244	532	77	77	77	190	0.000	1.59	0.04	16.2	0.567	4.4	4.39	146	19.4	19.6	82.6
437	410	354	261	270	136	198	244	517	79	76	76	185	0.000	1.54	0.05	16.4	0.534	4.2	4.27	144	20.1	20.1	82.8
442	415	350	259	267	123	196	239	506	79	76	76	183	0.000	1.54	0.05	16.6	0.522	4.1	4.06	144	20.6	20.9	82.8
447	420	345	254	263	130	196	238	493	78	78	76	181	0.000	1.50	0.04	16.7	0.517	4.0	3.96	148	21.1	21.2	82.4
452	425	341	254	261	119	196	234	478	78	76	76	177	0.000	1.50	0.04	16.8	0.511	3.8	3.79	152	21.7	22.0	82.1
457	430	337	250	258	123	189	231	462	76	76	76	172	0.000	1.50	0.00	17.2	0.534	3.5	3.71	174	22.9	22.2	80.0
462	435	328	248	254	112	194	227	449	78	76	76	170	0.000	1.45	0.00	17.4	0.479	3.3	3.30	163	23.9	24.1	81.0
467	440	321	245	250	125	194	227	438	76	76	76	166	0.000	1.45	0.00	17.5	0.450	3.2	3.22	160	24.7	24.7	81.3
472	445	315	241	245	118	193	223	423	76	76	76	161	0.000	1.41	0.04	17.6	0.443	3.1	3.06	163	25.3	25.5	81.0
477	450	308	237	243	114	189	218	408	78	76	76	159	0.000	1.41	0.04	17.8	0.428	3.0	2.97	164	26.1	26.1	80.9
482	455	301	232	239	110	189	214	395	76	76	76	157	0.000	1.41	0.00	17.8	0.421	2.9	2.88	167	26.6	26.7	80.7
487	460	295	232	234	110	189	212	382	78	76	76	152	0.000	1.36	0.05	17.9	0.419	2.8	2.81	168	26.8	27.1	80.6
492	465	290	230	232	116	185	211	373	78	76	76	150	0.000	1.36	0.00	17.9	0.414	2.8	2.81	166	26.9	27.1	80.7
497	470	284	223	228	118	184	207	364	75	75	75	146	0.000	1.36	0.00	17.9	0.418	2.8	2.75	166	26.8	27.5	80.7
502	475	279	221	225	107	182	203	358	75	75	75	144	0.000	1.36	0.00	17.9	0.421	2.8	2.80	169	26.8	27.1	80.5
505	478	279	219	223	101	180	200	353	75	75	75	144	0.000	1.32	0.04	17.9	0.437	2.8	2.70	176	26.7	27.8	79.9

Rec #	Tst .ET	Top Temp F	Rht Avg F	Lft Temp F	Bak Temp F	Bot Temp F	Avg Stove F	Ext1 F	Ext2 F	Ext3 F	Ext4 F	Stk Temp F	Stk Drft "H2O	Scale kg	10min Drop kg	Stk .O2 %	Stk CO %	Stk CO2 %	Inc CO2 %	CO Fac g/kg	Stk AF	Inc AF	Comb Effic %
-------	---------	------------	-----------	------------	------------	------------	-------------	--------	--------	--------	--------	------------	---------------	----------	---------------	-----------	----------	-----------	-----------	-------------	--------	--------	--------------

\* Real time data is presented at 5 minute intervals. Average values appearing in this report are based on more frequent measurements

**Notes:**

Results Table = HHT  
 Filename = DauntCatCord1909212  
 Test Stand A  
 ASTM Maple, Low

Stove Name: DauntCatCord Test Date: 9/24/2019 Run #: 1 File: DauntCatCord19 Record # Start 7 Stop 154

Test Time 147 min **Avg Stack Gasses (amb Corrected)**  
 Wet Wood 8.06 kg CO 0.212 %  
 Moisture 21 dry % CO2 12.67 %  
 Dry Wood 6.66 kg O2 8.03 %  
 Coal Bed 1.22 kg HC n/m % as CH4  
 Stove DeltaT 322 deg F TCC 0.43 % as CO2  
 Tunnel CD 0.933

Results

Real Time Data\*

Rec #	Tst .ET	Top Temp F	Rht Avg F	Lft Temp F	Bak Temp F	Bot Temp F	Avg Stove F	Ext1 F	Ext2 F	Ext3 F	Ext4 F	Stk Temp F	Stk Drft "H2O	Scale kg	10min Drop kg	Stk .O2 %	Stk CO %	Stk CO2 %	Inc CO2 %	CO Fac g/kg	Stk AF	Inc AF	Comb Effic %
0	0	0	0	0	0	0	0	0	0	0	0	0	0.000	0.00	0.00	0.0	0.000	0.0	0.00	0	0.0	0.0	0.0
5	5	79	77	77	81	77	78	77	77	79	77	77	0.000	1.50	-1.50	20.9	0.020	0.0	0.00	0	90.9	92.0	0.0
7	0	79	75	77	79	77	77	75	77	77	77	94	0.000	1.45	-1.45	20.8	0.024	0.1	0.00	0	84.9	92.2	0.0
12	5	132	79	81	77	75	89	79	77	77	77	216	0.000	1.36	0.14	17.7	0.080	3.2	3.29	22	26.6	26.2	96.9
17	10	225	90	96	86	75	114	90	77	77	77	390	0.000	1.13	0.32	14.6	0.143	6.3	6.35	22	15.8	15.5	96.8
22	15	255	101	115	92	79	129	701	79	79	77	260	0.000	3.13	-1.81	18.4	0.282	2.4	2.03	128	30.5	33.1	84.3
27	20	236	107	122	141	82	137	1496	79	79	79	448	0.000	2.72	-1.63	5.9	0.305	14.9	14.89	22	7.4	7.0	96.9
32	25	251	116	131	176	88	152	1520	80	80	80	470	0.000	2.27	0.77	6.5	0.260	14.3	14.70	20	7.7	7.5	97.2
37	30	279	129	141	204	101	171	1535	80	80	80	477	0.000	1.90	0.73	6.8	0.076	14.1	14.02	4	7.9	8.0	99.4
42	35	318	148	154	227	116	193	1439	80	80	80	479	0.000	1.54	0.68	6.5	0.072	14.4	13.32	4	7.8	8.4	99.4
47	40	342	165	169	232	133	208	1607	80	82	80	486	0.000	1.18	0.63	7.6	0.057	13.3	13.42	3	8.4	8.3	99.6
52	45	312	176	176	243	152	212	1756	82	80	80	496	0.000	8.89	-7.44	8.0	0.099	12.9	13.31	7	8.6	8.3	99.0
57	50	290	180	180	264	167	216	1756	82	82	80	505	0.000	8.57	0.64	6.8	0.121	14.1	13.96	8	7.9	8.0	98.8
62	55	282	180	182	282	182	222	1792	82	82	80	518	0.000	8.21	0.63	6.4	0.137	14.5	14.65	9	7.7	7.6	98.7
67	60	286	184	187	303	195	231	1752	82	82	82	540	0.000	7.80	0.68	5.1	1.059	15.4	15.21	80	6.9	7.1	89.5
72	65	297	191	195	306	206	239	1696	84	82	82	535	0.000	7.44	0.68	6.0	0.236	14.8	14.61	17	7.5	7.6	97.6
77	70	308	197	208	295	219	245	1666	82	80	82	542	0.000	7.07	0.64	6.4	0.546	14.3	14.55	43	7.6	7.4	94.0
82	75	317	204	221	304	239	257	1679	82	82	82	525	0.000	6.67	0.68	6.6	0.110	14.3	14.24	7	7.8	7.8	99.0
87	80	325	215	230	308	258	267	1644	84	82	82	512	0.000	6.35	0.63	8.0	0.052	13.0	13.31	2	8.6	8.4	99.7
92	85	338	223	241	303	280	277	1657	84	82	82	514	0.000	5.99	0.63	7.2	0.055	13.7	13.59	3	8.2	8.2	99.6
97	90	358	234	252	308	297	290	1657	84	82	82	514	0.000	5.67	0.59	7.1	0.056	13.8	13.74	3	8.1	8.1	99.6
102	95	380	247	258	308	310	301	1683	82	82	82	514	0.000	5.31	0.59	7.3	0.054	13.6	13.90	3	8.2	8.1	99.6
107	100	401	258	271	306	323	312	1727	82	82	82	542	0.000	4.94	0.64	5.6	0.727	15.0	14.89	56	7.2	7.5	92.4
112	105	460	277	290	306	334	333	1531	84	82	82	516	0.000	4.54	0.72	6.5	0.059	14.4	13.64	3	7.8	8.2	99.6
117	110	499	288	319	310	340	351	1549	84	82	82	507	0.000	4.17	0.68	7.0	0.082	13.9	13.50	5	8.0	8.3	99.3



Rec #	Tst .ET	Top Temp F	Rht Avg F	Lft Temp F	Bak Temp F	Bot Temp F	Avg Stove F	Ext1 F	Ext2 F	Ext3 F	Ext4 F	Stk Temp F	Stk Drft "H2O	Scale kg	10min Drop kg	Stk .O2 %	Stk CO %	Stk CO2 %	Inc CO2 %	CO Fac g/kg	Stk AF	Inc AF	Comb Effic %
122	115	503	299	345	295	345	357	1568	82	82	82	522	0.000	3.81	0.63	5.9	0.141	15.0	14.45	9	7.5	7.7	98.7
127	120	535	310	373	299	349	373	1410	84	82	82	503	0.000	3.54	0.59	7.8	0.320	12.9	13.16	27	8.4	8.4	96.2
132	125	552	323	403	295	349	384	1480	84	82	82	501	0.000	3.22	0.54	7.5	0.336	13.3	13.70	28	8.2	8.0	96.1
137	130	572	334	416	290	349	392	1604	82	82	82	511	0.000	2.86	0.59	6.3	0.367	14.4	14.73	28	7.6	7.5	96.0
142	135	572	351	420	295	344	396	1641	84	82	82	522	0.000	2.54	0.63	5.6	1.025	14.8	14.63	81	7.2	7.2	89.5
147	140	559	364	418	305	342	398	1524	84	82	82	498	0.000	2.27	0.54	7.6	0.076	13.3	13.88	5	8.4	7.9	99.3
152	145	567	370	429	273	340	396	1300	84	82	82	472	0.000	2.09	0.40	9.9	0.129	11.0	10.65	11	9.9	10.1	98.4
154	147	574	377	433	277	340	400	1244	84	82	82	462	0.000	2.00	0.36	10.5	0.284	10.3	10.07	30	10.3	10.5	95.7

Rec #	Tst .ET	Top Temp	Rht Avg F	Lft Temp F	Bak Temp F	Bot Temp F	Avg Stove F	Ext1 F	Ext2 F	Ext3 F	Ext4 F	Stk Temp F	Stk Drft "H2O	Scale kg	10min Drop kg	Stk .O2 %	Stk CO %	Stk CO2 %	Inc CO2 %	CO Fac g/kg	Stk AF	Inc AF	Comb Effic %
-------	---------	----------	-----------	------------	------------	------------	-------------	--------	--------	--------	--------	------------	---------------	----------	---------------	-----------	----------	-----------	-----------	-------------	--------	--------	--------------

\* Real time data is presented at 5 minute intervals. Average values appearing in this report are based on more frequent measurements

**Notes:**

Results Table = HHT  
 Filename = DauntCatCord1909241  
 Test Stand A

Stove Name: DauntCatCord    Test Date: 9/24/2019    Run #: 2    File: DauntCatCord19    Record # Start 13    Stop 232

Test Time	219 min	<b>Avg Stack Gasses (amb Corrected)</b>
Wet Wood	9.56 kg	CO 0.826 %
Moisture	21 dry %	CO2 11.30 %
Dry Wood	7.90 kg	O2 9.10 %
Coal Bed	1.5 kg	HC n/m % as CH4
Stove DeltaT	-32 deg F	TCC 1.65 % as CO2
Tunnel CD	0.933	

**Results**

**Real Time Data\***

Rec #	Tst .ET	Top Temp F	Rht Avg F	Lft Temp F	Bak Temp F	Bot Temp F	Avg Stove F	Ext1 F	Ext2 F	Ext3 F	Ext4 F	Stk Temp F	Stk Drft "H2O	Scale kg	10min Drop kg	Stk .O2 %	Stk CO %	Stk CO2 %	Inc CO2 %	CO Fac g/kg	Stk AF	Inc AF	Comb Effic %
0	0	0	0	0	0	0	0	0	0	0	0	0	0.000	0.00	0.00	0.0	0.000	0.0	0.00	0	0.0	0.0	0.0
5	5	485	357	409	214	340	361	914	81	81	79	303	0.000	1.63	0.50	13.9	0.656	6.7	6.64	112	14.1	14.3	86.0
10	10	476	351	401	214	342	357	872	81	79	79	298	0.000	1.54	0.14	13.9	0.685	6.7	6.73	117	14.1	14.1	85.4
13	0	474	348	396	203	340	352	881	81	79	79	303	0.000	1.63	0.00	13.9	0.746	6.7	6.68	129	14.0	14.2	84.3
18	5	390	333	374	218	335	330	1462	81	79	79	355	0.000	10.79	-9.20	7.8	1.862	12.2	12.32	180	8.0	7.8	79.5
23	10	342	318	351	223	327	312	1563	81	79	79	385	0.000	10.48	0.50	7.6	0.774	13.0	12.67	69	8.2	8.2	90.9
28	15	309	298	331	249	318	301	1628	81	79	79	411	0.000	10.20	0.50	7.2	0.869	13.3	13.23	76	7.9	7.9	90.0
33	20	296	288	314	264	309	294	1643	79	79	79	435	0.000	9.89	0.54	6.8	1.314	13.5	13.29	114	7.6	7.8	85.8
38	25	292	277	305	268	303	289	1650	81	79	79	446	0.000	9.57	0.59	6.9	1.331	13.4	13.32	116	7.6	7.7	85.6
43	30	290	270	298	272	296	285	1667	81	79	79	468	0.000	9.21	0.63	6.2	2.016	13.7	13.63	172	7.2	7.3	80.2
48	35	292	266	294	300	285	287	1658	81	79	79	481	0.000	8.84	0.68	6.3	2.016	13.6	13.72	173	7.2	7.2	80.1
53	40	296	266	289	300	283	287	1660	81	79	79	482	0.000	8.44	0.68	6.2	2.016	13.7	13.79	172	7.2	7.2	80.2
58	45	305	264	285	318	279	290	1676	81	79	79	494	0.000	8.03	0.68	6.0	2.016	14.0	13.97	169	7.1	7.1	80.4
63	50	313	266	283	326	272	292	1691	81	79	79	500	0.000	7.62	0.72	5.8	2.016	14.1	14.07	168	7.0	7.1	80.6
68	55	320	268	283	311	272	291	1687	81	79	81	502	0.000	7.21	0.77	5.8	2.016	14.1	14.19	167	7.0	7.0	80.7
73	60	331	270	285	333	270	298	1682	81	81	79	502	0.000	6.80	0.73	5.7	2.016	14.2	14.21	166	7.0	7.0	80.8
78	65	344	274	289	326	270	301	1671	81	79	79	502	0.000	6.39	0.73	5.7	2.016	14.2	14.26	166	7.0	7.0	80.8
83	70	361	279	298	322	270	306	1673	81	81	79	498	0.000	5.99	0.72	5.7	2.016	14.2	14.28	166	7.0	7.0	80.7
88	75	400	285	311	331	270	319	1675	81	79	81	500	0.000	5.62	0.68	5.6	2.016	14.4	14.52	165	6.9	6.9	80.9
93	80	417	291	333	328	268	328	1673	83	81	81	498	0.000	5.31	0.59	5.6	1.995	14.3	14.49	163	7.0	6.9	81.0
98	85	510	300	348	341	268	354	1654	83	81	79	495	0.000	4.94	0.64	5.6	1.333	14.7	14.76	105	7.1	7.0	86.7
103	90	487	307	359	331	268	350	1671	81	81	81	493	0.000	4.63	0.59	5.9	1.517	14.3	14.32	124	7.2	7.2	84.7
108	95	484	307	370	328	270	352	1671	83	81	81	495	0.000	4.35	0.55	5.8	1.604	14.4	14.37	131	7.1	7.1	84.1
113	100	487	309	383	343	268	358	1678	83	81	81	489	0.000	4.08	0.50	6.2	0.757	14.4	14.41	60	7.5	7.4	91.9
118	105	484	311	400	339	270	361	1686	83	81	81	482	0.000	3.81	0.45	6.8	0.549	13.9	13.83	45	7.8	7.7	93.8

Rec #	Tst .ET	Top Temp F	Rht Avg F	Lft Temp F	Bak Temp F	Bot Temp F	Avg Stove F	Ext1 F	Ext2 F	Ext3 F	Ext4 F	Stk Temp F	Stk Drft "H2O	Scale kg	10min Drop kg	Stk .O2 %	Stk CO %	Stk CO2 %	Inc CO2 %	CO Fac g/kg	Stk AF	Inc AF	Comb Effic %
123	110	568	322	411	337	270	382	1627	83	81	81	469	0.000	3.58	0.41	6.7	0.235	14.1	14.34	18	7.8	7.7	97.5
128	115	598	335	415	315	272	387	1567	83	81	81	443	0.000	3.36	0.45	7.6	0.106	13.3	13.10	7	8.3	8.5	99.0
133	120	611	343	415	307	272	390	1562	83	81	81	426	0.000	3.13	0.36	8.3	0.086	12.6	12.57	6	8.8	8.8	99.2
138	125	579	348	411	304	272	383	1489	81	81	81	402	0.000	2.95	0.36	8.7	0.089	12.2	11.91	6	9.0	9.2	99.1
143	130	551	352	402	278	272	371	1513	83	81	81	367	0.000	2.77	0.36	9.4	0.217	11.5	11.51	20	9.4	9.5	97.1
148	135	530	350	395	280	272	365	1432	83	81	81	350	0.000	2.63	0.27	9.2	0.323	11.6	10.73	31	9.3	9.9	95.7
153	140	491	343	384	261	274	351	1326	83	80	80	339	0.000	2.54	0.23	12.0	0.217	8.9	8.77	26	11.8	11.9	96.3
158	145	473	334	378	256	276	344	1286	80	78	80	339	0.000	2.45	0.18	11.7	0.170	9.2	9.12	19	11.5	11.7	97.3
163	150	456	328	371	243	276	335	1280	80	80	78	347	0.000	2.36	0.18	11.3	0.064	9.6	9.38	5	11.2	11.4	99.2
168	155	471	323	373	230	276	335	1242	80	78	78	352	0.000	2.27	0.18	11.8	0.065	9.2	9.05	6	11.6	11.8	99.2
173	160	458	317	377	232	275	332	1188	80	78	78	351	0.000	2.18	0.18	12.5	0.082	8.4	8.51	8	12.5	12.4	98.8
178	165	453	312	384	225	271	329	1143	80	78	78	345	0.000	2.09	0.18	12.9	0.101	8.0	8.06	12	13.0	13.0	98.3
183	170	447	310	384	217	273	326	1108	80	78	78	336	0.000	2.04	0.14	13.2	0.118	7.6	7.68	15	13.5	13.5	97.8
188	175	447	308	386	212	273	325	1087	80	80	78	329	0.000	2.00	0.09	13.3	0.136	7.6	7.53	18	13.5	13.7	97.5
193	180	444	305	381	204	273	322	1046	80	77	77	323	0.000	1.95	0.09	13.8	0.191	7.0	7.19	28	14.4	14.1	96.0
198	185	442	305	381	202	273	321	1003	77	77	77	316	0.000	1.90	0.05	14.0	0.230	6.8	6.71	37	14.7	14.9	94.9
203	190	438	305	379	193	275	318	955	78	78	78	310	0.000	1.86	0.09	14.4	0.306	6.4	6.43	53	15.3	15.3	92.7
208	195	438	303	375	191	271	315	957	77	77	77	305	0.000	1.81	0.05	13.8	0.272	7.0	6.98	43	14.3	14.3	94.1
213	200	453	305	375	197	273	320	1011	77	77	77	307	0.000	1.72	0.09	12.2	0.202	8.6	8.72	25	12.1	12.0	96.5
218	205	468	305	375	191	270	322	1019	79	77	77	309	0.000	1.68	0.09	12.6	0.203	8.3	8.20	26	12.5	12.6	96.3
223	210	472	309	375	186	270	323	998	77	77	77	309	0.000	1.59	0.09	13.1	0.276	7.7	7.78	40	13.2	13.1	94.5
228	215	476	312	374	190	270	325	967	77	77	77	305	0.000	1.59	0.04	13.5	0.321	7.3	7.24	49	13.7	13.8	93.3
232	219	476	309	370	184	270	322	930	77	77	77	301	0.000	1.50	0.09	13.8	0.380	7.0	6.84	61	14.1	14.3	91.8

Rec #	Tst .ET	Top Temp F	Rht Avg F	Lft Temp F	Bak Temp F	Bot Temp F	Avg Stove F	Ext1 F	Ext2 F	Ext3 F	Ext4 F	Stk Temp F	Stk Drft "H2O	Scale kg	10min Drop kg	Stk .O2 %	Stk CO %	Stk CO2 %	Inc CO2 %	CO Fac g/kg	Stk AF	Inc AF	Comb Effic %
-------	---------	------------	-----------	------------	------------	------------	-------------	--------	--------	--------	--------	------------	---------------	----------	---------------	-----------	----------	-----------	-----------	-------------	--------	--------	--------------

\* Real time data is presented at 5 minute intervals. Average values appearing in this report are based on more frequent measurements

**Notes:**

Results Table = HHT  
 Filename = DauntCatCord1909242  
 Test Stand A  
 ASTM Maple, medium (4 clicks from closed)

# 2 Operating Instructions

## A. The Dauntless FlexBurn® Controls

Two controls regulate the performance of the Dauntless FlexBurn®: a **primary air control** supplies oxygen for the fire, and a **damper** directs air flow within the stove to activate and deactivate the combustion system, Figure 2.1.

Symbols on the stove are reminders of the correct directions for using the controls. The words 'Left' and 'Right' in these directions are *facing the stove*.

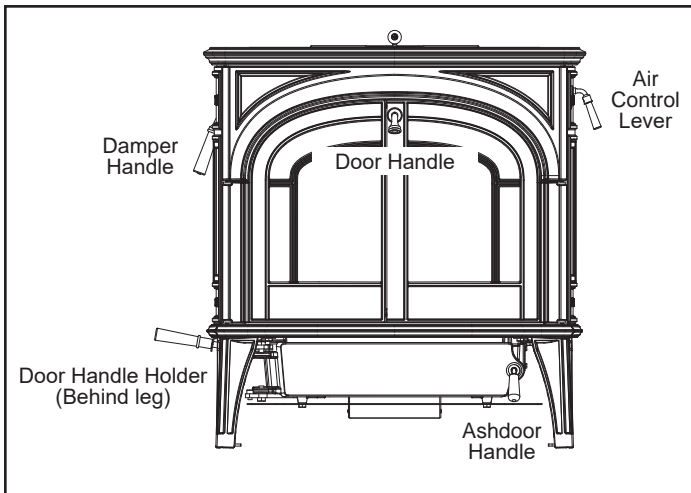


Figure 2.1 - The Dauntless FlexBurn® controls are conveniently located and easy to operate.

### A Single Air Control Regulates Heat Output and Burn Time

The **primary air control lever**, on the right of the stove, controls the amount of incoming air for starting, maintaining, and reviving a fire.

Once the air control is manually set, a bi-metallic thermostat automatically maintains the heat output at a constant level for a more even heat over the life of the burn.

More air entering the stove makes the fire burn hotter and faster, while less air prolongs the burn at a lower heat output level.

For the greatest air supply and maximum heat output (but the shortest burn time), move the lever toward the front of the stove. For a fire that will last longer with less heat, move the lever toward the rear of the unit, Figure 2.2.

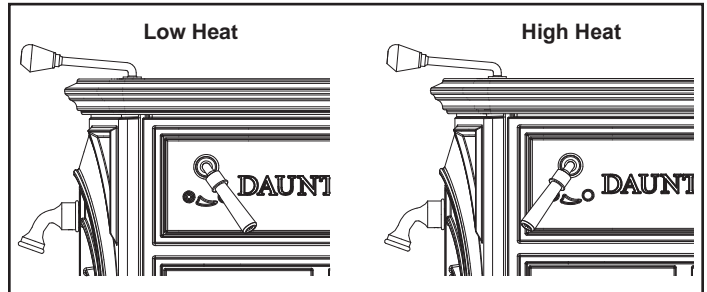


Figure 2.2 - The handle may be positioned anywhere between the two extremes for different heat levels.

### A Damper Directs Air Flow Within the Stove

The **damper handle** on the left side of the stove operates the damper to direct air flow within the stove.

The damper is **open** when the handle points to the **rear**, enabling smoke to pass directly into the chimney. The damper must be open when starting or reviving a fire, and whenever the griddle or doors are opened.

The damper is **closed** when the handle points **down**. Smoke travels through the secondary combustion system where it can be further burned, before passing up the chimney, Figure 2.3.

**The damper should always be either fully open or fully closed. There are no intermediate positions. When closing the damper, be sure to pull firmly enough to snap the handle into the locked position.**

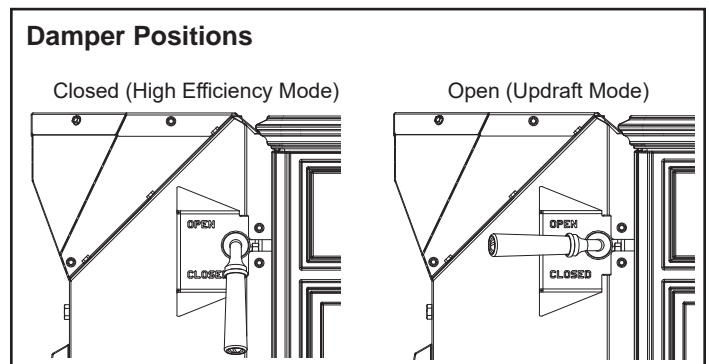


Figure 2.3 - The damper is either open or closed. There are no intermediate positions.

## ! WARNING

This wood heater has a manufactured-set minimum low burn rate that must not be altered. It is against federal regulations to alter this setting or otherwise operate this wood heater in a manner inconsistent with operating instructions in this manual.

## B. Conditioning Your Stove

Cast iron is extremely strong, but it can be broken with a sharp blow from a hammer or from the thermal shock of rapid and extreme temperature change.

The cast plates expand and contract with changes in temperature. When you first begin using your Dauntless FlexBurn®, minimize thermal stress by letting the plates adjust gradually during three or four initial break-in fires.

## C. Wood Burning Operation

Burn only solid wood in the Dauntless FlexBurn® Wood Stove, and burn it directly on the grate. Do not elevate the fuel. Do not burn coal or other fuels. In the United States, it is against the law to operate this wood heater in a manner inconsistent with operating instructions in this manual.

**The bypass damper must be open when starting a fire or when refueling.**

**Do not use chemicals or fluids to start the fire. Do not burn garbage. Never use flammable fluids such as gasoline, gasoline type lantern fuel, kerosene, charcoal lighter fluid, naphtha, engine oil or similar liquids to start or “freshen up” a fire in this heater. Keep all such liquids well away from the heater while it is in use.**

The following procedures are important for reliable, clean and efficient operation of your woodstove. Recommend 16” logs Properly seasoned (up to a year for denser woods) Split to 3” to 6” cross sections

### Cold start:

When starting your stove at room temperature and when no burning coals are present the following kindling procedure has been found to be the most reliable.

Stack about 4 lbs of finely split kindling (1” diameter or less 10 to 20 pcs) in a ‘log cabin’ style directly against the rear wall. Place a small amount of newspaper on top of this pile with one or two small pieces of kindling on top. This is referred to as a top down method and while providing a slower start, also serves to preheat the combustion properly resulting in a reliable start., Figure 2.4.

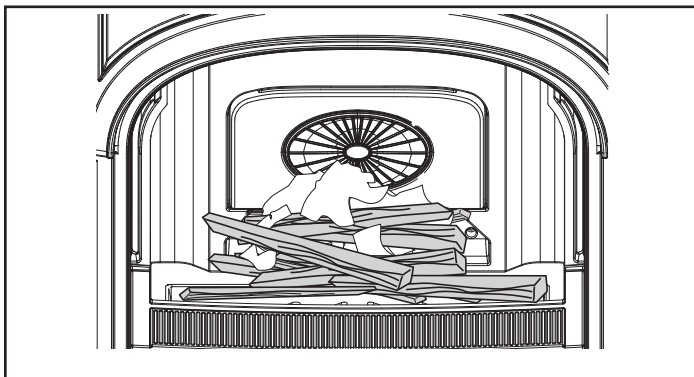


Figure 2.4 - Start the fire with newspaper and dry kindling.

With the bypass damper open and the primary air set to its highest position, light the newspaper. Leave the front door cracked until the kindling ignites, then close the doors.

After most of the kindling has burned into coals (15 to 20 minutes), open the front doors and push remaining coals and unburned wood against the rear wall. Add several pieces of larger split wood between 2 to 3 inches in diameter (about 6 lbs) directly against the rear wall and on top of the kindling coals. Close the doors and bypass to engage the combustion system. The air should remain on high for up to one hour or until the wood is mostly converted to coals.

After a hot bed of coals is produced, open the door and bypass damper and push the remaining coals again toward the rear wall. Add large pieces of wood starting against the rear wall and on top of the coals. Close the doors and bypass immediately after loading the stove.

Ideally, allow this wood load to burn at the highest air setting for the entire wood load. If this is not possible, the wood should burn for at least 30 minutes prior to reducing the primary air setting.

## D. Ways to Add Fuel

To open the front doors, insert the handle into the door latch stub and turn it clockwise, Figure 2.5.

To close them, always close the left door first. Turn the handle in the right door to the left and up (to the open position) and close it. Finally, push on the door as you turn the handle counterclockwise. The doors will draw in slightly, and the handle should offer some resistance as you turn it to the closed position.

To reduce the risk of breaking the glass, avoid striking the glass or slamming the doors.

When you are not using the door handle, store it in the holder behind the left front leg of the stove.

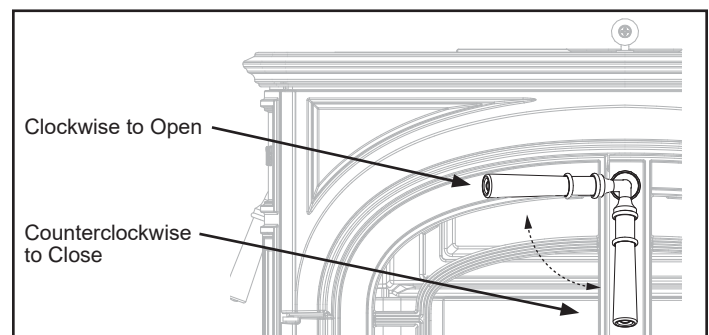


Figure 2.5 - To open the front doors, turn the handle clockwise.

For best results when refueling, wear long-cuffed stove gloves to protect your hands and forearms.

### Reloading a hot stove:

When a wood load is added to a hot bed of coals (continuous use), open the bypass damper and either the top or front loading doors. Stir the hot coals to allow ash to fall through the grate. Hot coals should then be pushed against the rear wall and leveled depending on the amount of coals. Add fresh wood and close the loading door and bypass damper. If the coals are glowing and hot, it is possible to set the air control to any setting immediately after loading the stove.

### Reloading a warm stove:

If the stove is relatively cold (for instance after a long overnight burn), the coal bed may need to be re-energized prior to adding a large load of wood. Open the bypass damper and either the top or front loading door. Stir the coals to allow ash to fall through the grate. Push the remaining coals toward the rear wall. Close the door(s) and bypass damper and set the primary air to the highest position. Allow the coals to re-ignite and heat the system for 10 to 15 minutes. Once the coals are glowing, a fresh batch of wood may be added following the "hot stove" procedure above.

A proper bed of coals is critical to the performance of the Dauntless stove. The rear refractory wall of the stove should be almost entirely white in color with proper operation. This indicates the combustion system is running at a proper elevated temperature. If the rear wall is black with creosote or develops a dark brown color, it is likely that the coal bed is not sufficiently large enough or hot enough. Revisit the above instructions and adjust the amount of kindling or time at high air settings to get the system hotter. Wood size or excessive moisture may also cause lower than desirable stove temperatures.

While not required, operating your stove with the catalytic combustor installed creates optimum conditions for secondary combustion and will increase your efficiency up to 15% on low burn, making sure you get the most heat out of each load of wood.

The catalytic element is a metal "honeycomb" coated with the catalytic material. The element sits at the bottom of the secondary combustion chamber. Smoke, gases and particulates that are not fully combusted during the secondary combustion process pass through the catalyst, creating a tertiary burn. This results in higher efficiency and lower emissions.

The catalyst will initiate combustion of smoke and particulates at 500° - 600°F (260° - 315°C), half the temperature normally required for unaided secondary combustion. If you followed the startup operation steps in the previous section the stove will be sufficiently hot to allow the combustor to work. Once the combustor starts working, heat generated by burning the smoke will keep it working.

To determine whether the combustor is operating, refer to the temperature probe which shows the operating range of the catalytic combustor. This is located on the back of the stove and is viewed from the top.

**NOTE:** It will take several minutes after closing the bypass damper for the temperature probe to fully adjust to the new temperature. If the probe indicator is below the operate catalyst range, add fuel or open the bypass damper to allow the fire to further build before engaging the catalyst again.

If the probe indicator is above the operate catalyst range, the catalytic combustor is running too hot and may be damaged. In many cases, decreasing the primary air can reduce the catalyst temperature and adding less wood with each loading can also help if overheating is persistent. Do not add wood to the stove if the probe reads above the operate catalyst range.

Avoid using a full load of very dry wood in the firebox, such as dry slab wood or wood with below 14% moisture content. This may result in continuous very high temperatures in the secondary combustion area and damage the combustor.

Never burn treated wood, garbage, solvents or trash. All of these may poison the catalyst and prevent it from operating properly. Never burn cardboard or loose paper except for kindling purposes. Never burn coal; doing so can produce soot or large flakes of char or fly ash that can coat the combustor and cause smoke to spill into the room. Coal smoke can also poison the catalyst so that it won't operate properly.

**NOTE:** The metal catalytic combustor is fragile and will crack if subjected to thermal shock. Thermal shock can occur when refueling with wet wood or closing the bypass damper too early after refueling.



### WARNING

**DO NOT OPERATE THE STOVE WITH THE ASH DOOR OPEN. OPERATION WITH THE ASH DOOR OPEN CAN CAUSE AN OVER-FIRING CONDITION TO OCCUR. OVER-FIRING THE STOVE IS DANGEROUS AND CAN RESULT IN PROPERTY DAMAGE, INJURY OR LOSS OF LIFE.**



### Andirons Help Protect the Glass

Your stove has andirons to keep logs away from the glass panels. The andirons are essential to maintain clear fire viewing, and should be left in place. Since the andirons may slightly hinder refueling through the front doors, most stove owners will prefer the convenience of top loading through the griddle. Do not place fuel between the andirons and the doors.

### Burn Only High-Quality Wood

The Dauntless FlexBurn® is designed to burn natural wood only; do not burn fuels other than that for which it was designed.

**IMPORTANT: Do not burn any type of artificial or synthetic materials such as fire starter logs (containing wax) in this appliance. Never burn liquid-based fuels such as kerosene, gasoline or alcohol.**

Burning any materials not allowed in these instructions, or over-firing the stove, may void the warranty.

You'll enjoy the best results when burning wood that has been adequately air-dried. The wood should be 16" - 18" (406-457 mm) in length. Avoid burning "green" wood that has not been properly seasoned. (**Note:** Properly seasoned firewood has a moisture content below 20 percent.) Do not burn construction materials; they often contain chemicals and metals that can damage the inside surfaces of the stove and pollute the air. Do not burn ocean driftwood; when it burns, the salt it contains will attack the cast iron.

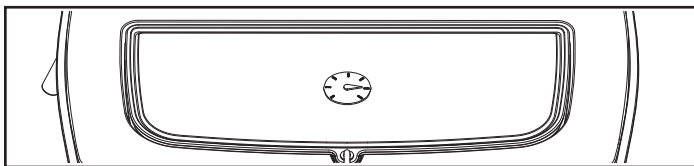
The best hardwood fuels include oak, maple, beech, ash, and hickory that has been split, stacked, and air-dried outside under cover for at least one year.

If hardwood is not available, you can burn softwoods that include tamarack, yellow pine, white pine, Eastern red cedar, fir, and redwood. These should also be properly dried.

Store split wood under cover to keep it dry. Even for short-term storage, be sure to keep wood a safe distance from the stove and keep it out of the areas around the stove used for refueling and ash removal.

### Surface Thermometer is a Valuable Guide to Operation

An optional surface thermometer tells you when to adjust the air control, and when to refuel, Figure 2.8.



**Figure 2.8** - Take temperature readings with a thermometer located in the middle of the griddle.

For example, when the thermometer registers at least 450°F (230°C) on the stove top after start-up you know the stove is hot enough and it may be time to close the damper if a sufficient ember bed has also been established. Note that the stove will warm up much sooner than the chimney, though; a warm chimney is the key to easy, effective stove operation. When thermometer readings drop below 350°F. (175°C) it's time to adjust the air control for a higher burn rate or to reload the stove. A temperature reading over 650°F. (340°C) is a sign to reduce the air supply to slow the burn rate.

Use the following temperature ranges as a guide:

- Readings in the 350°-500°F. (175°-260°C) range indicate low to medium heat output.
- 500°-600°F. (260°-315°C) readings indicate medium heat output.
- Readings of 600°-650°F. (315-340°C) indicate high heat output. Operating your Dauntless FlexBurn® continuously at griddle temperatures higher than 650° F (340°C) may damage the cast iron or enamel finish.

### Use the Air Control Settings that Work Best for You

No single air control setting will fit every situation. Each installation will differ depending on the quality of the fuel, the amount of heat desired, and how long you wish the fire to burn; outdoor air temperature and pressure also affect draft.

The control setting also depends on your particular installation's "draft," or the force that moves air from the stove up through the chimney. Draft is affected by such things as the length, type, and location of the chimney, local geography, nearby obstructions, and other factors.

Too much draft may cause excessive temperatures in the Dauntless FlexBurn®, and could even damage the stove. On the other hand, too little draft can cause backpuffing into the room and/or the "plugging" of the chimney.

How do you know if your draft is excessively high or low? Symptoms of too much draft include an uncontrollable burn or a glowing-red stove part. Signs of weak draft are smoke leaking into the room through the stove or chimney connector joints or low heat output.

# **Run 1**

**High Burn 1-minute data**

**Emissions Results (Cold to Hot Cycle)**



Wood Heater Test Data

Run: 1
Manufacturer: Heath & Home
Model: Stainless No.
Tracking No.: 2386
Project No.: 56 WSWH06E
Test Date: 04/05/15
Total Sampling Time: 156 min
Recording Interval: 1 min
Background Sample Volume: cubic feet
Meter Box Y Factor: 0.992 (1) 0.989 (2) (Amb)
Barometric Pressure: Begin Middle End Average
29.52 29.6 29.56 0
OMNI Equipment Numbers:

PM Control Module: 371, 372
Dilution Tunnel MW(wt/dry): 29.00 lb/lb-mole
Dilution Tunnel MW(wet): 28.76 lb/lb-mole
Dilution Tunnel H2O: 2.00 percent
Dilution Tunnel Sulfur: 0.254 H2O
Tunnel Area: 0.19635 ft2
Pilot Tube Cp: 0.99
Avg. Tunnel Velocity: 19.53 ft/sec
Initial Tunnel Flow: 212.6 scfm
Average Tunnel Flow: 205.4 scfm
Post-Test Leak Check (1): 0.000 cfm @ 12 in. Hg
Post-Test Leak Check (2): 0.000 cfm @ 11 in. Hg
Average Test Piece Fuel Moisture: 19.36 Dry Basis %

Technician Signature: [Signature]

Velocity Traverse Data table with columns: Pt. 1, Pt. 2, Pt. 3, Pt. 4, Pt. 5, Pt. 6, Pt. 7, Pt. 8, Center. Rows: Initial dP, Temp, V\_min, V\_max, Fp.

Main test data table with columns: Elapsed Time (min), Gas Meter 1 (ft³), Gas Meter 2 (ft³), Sample Rate 1 (cfm), Sample Rate 2 (cfm), Orifice dH1 (in), Meter 1 Temp (F), Meter 1 Vacuum (inHg), Orifice dH2 (in), Meter 2 Temp (F), Meter 2 Vacuum (inHg), Dilution Tunnel (F), Dilution Tunnel Center dP, Pro. Rate 1, Pro. Rate 2, Scale Reading, Weight Change, Firebox Top, Firebox Bottom, Firebox Back, Firebox Left, Firebox Right, Avg. Stove Surface, Catalyst Exit, Stack, Filter 1, Dryer Exit 1, Filter 2, Dryer Exit 2, Ambient, Draft (inHg), CO₂ (%), CO (%).

Wood Heater Test Data

Run: 1
Manufacturer: Heath & Home
Model: Sawtooth No.
Tracking No.: 2388
Project No.: 56 WSW15016E
Test Date: 04/25/15
Total Sampling Time: 156 min
Recording Interval: 1 min
Background Sample Volume: cubic feet
Meter Box Y Factor: 0.992 (1) 0.989 (2) (Amb)
Barometric Pressure: Begin Middle End Average
29.52 29.5 29.56 0
OMNI Equipment Numbers:

PM Control Module: 371.372
Dilution Tunnel MW(dry): 29.00 lb/lb-mole
Dilution Tunnel MW(wet): 28.76 lb/lb-mole
Dilution Tunnel H2O: 2.00 percent
Dilution Tunnel Static: -0.294 H2O
Tunnel Area: 0.19635 ft2
Pilot Tube Cp: 0.99
Avg. Tunnel Velocity: 19.53 ft/sec
Initial Tunnel Flow: 212.8 scfm
Average Tunnel Flow: 205.4 scfm
Post-Test Leak Check (1): 0.000 cfm @ 12 in. Hg
Post-Test Leak Check (2): 0.000 cfm @ 11 in. Hg
Average Test Piece Fuel Moisture: 19.36 Dry Basis %

Technician Signature: [Signature]

Velocity Traverse Data table with columns for Pt. 1 through Pt. 8 and Center, containing Initial dP, Temp, V\_avg, V\_vacant, and F\_p values.

Main data table with columns for Elapsed Time, Gas Meter, Sample Rate, Orifice, Meter 1, Meter 2, Dilution Tunnel, Pro. Rate, Scale Reading, Weight Change, Firebox Top, Firebox Bottom, Firebox Back, Firebox Left, Firebox Right, Avg. Stove Surface, Catalyst Exit, Stack, Filter 1, Dryer Exit 1, Filter 2, Dryer Exit 2, Ambient, Draft, CO2, and CO.



Wood Heater Test Data

Run: 1

Manufacturer: Heath & Home  
 Model: Countess NC  
 Tracking No.: 2386  
 Project No.: 561W51516E  
 Test Date: 04/25/15  
 Beginning Clock Time: 10:52  
 Meter Box Y Factor: 0.992 (1) 0.989 (2) \_\_\_\_\_ (Amb)  
 Barometric Pressure: Begin Middle End Average  
29.52 29.6 29.56 0  
 OMNI Equipment Numbers: \_\_\_\_\_

PM Control Modules: 371.372  
 Dilution Tunnel MW(dry): 29.00 lb/lb-mole  
 Dilution Tunnel MW(wet): 28.76 lb/lb-mole  
 Dilution Tunnel H<sub>2</sub>O: 2.00 percent  
 Dilution Tunnel Sulf: 0.298 H<sub>2</sub>O  
 Tunnel Area: 0.19635 ft<sup>2</sup>  
 Pilot Tube Cp: 0.99

Avg. Tunnel Velocity: 19.53 ft/sec  
 Initial Tunnel Flow: 212.8 scfm  
 Average Tunnel Flow: 206.4 scfm  
 Post-Test Leak Check (1): 0.000 cfm @ 12 in. Hg  
 Post-Test Leak Check (2): 0.000 cfm @ 11 in. Hg  
 Average Test Piece Fuel Moisture: 19.36 Dry Basis %

Technician Signature: [Signature]

Velocity Traverse Data									
	Pt. 1	Pt. 2	Pt. 3	Pt. 4	Pt. 5	Pt. 6	Pt. 8	Center	
Initial dP	0.076	0.084	0.084	0.074	0.074	0.084	0.086	0.076	0.086
Temp.	77	77	77	77	77	77	77	77	77
V <sub>initial</sub>	19.08			19.74			F <sub>p</sub>		0.967

Elapsed Time (min)	Particulate Sampling Data										Fuel Weight (lb)		Temperature Data (°F)										Stack Gas Data									
	Gas Meter 1 (ft <sup>3</sup> )	Gas Meter 2 (ft <sup>3</sup> )	Sample Rate 1 (cfm)	Sample Rate 2 (cfm)	Orifice dH 1 (in)	Meter 1 Temp (°F)	Meter 1 Vacuum (inHg)	Orifice dH 2 (in)	Meter 2 Temp (°F)	Meter 2 Vacuum (inHg)	Dilution Tunnel (°F)	Dilution Tunnel Center dP	Pro. Rate 1	Pro. Rate 2	Scale Reading	Weight Change	Firebox Top	Firebox Bottom	Firebox Back	Firebox Left	Firebox Right	Avg. Stove Surface	Catalyst Exit	Stack	Filter 1	Dryer Exit 1	Filter 2	Dryer Exit 2	Ambient	Draft (inH <sub>2</sub> O)	CO <sub>2</sub> (%)	CO (%)
148	24.251	25.623	0.17	0.18	2.28	83	0.14	1.79	80	-3.7	118	0.080	104	104	2.7	-0.1	570	343	439	299	380	406	1456	484	83	83	87	51	81	-0.057	13.94	0.01
149	24.416	25.797	0.16	0.17	2.26	83	0.27	1.79	80	-3.6	117	0.080	98	98	2.5	-0.1	570	345	440	296	380	406	1437	482	83	83	87	51	81	-0.057	13.66	0.01
150	24.582	25.971	0.17	0.17	2.27	83	0.26	1.80	80	-3.7	117	0.080	104	104	2.5	0.0	569	346	441	293	380	406	1417	479	83	83	87	51	81	-0.057	13.3	0.01
151	24.747	26.146	0.16	0.18	2.26	83	0.11	1.79	80	-3.5	117	0.080	103	104	2.3	-0.2	570	348	443	290	380	406	1417	477	83	83	87	51	81	-0.057	13.08	0.02
152	24.913	26.319	0.17	0.17	2.27	83	0.26	1.79	80	-3.6	117	0.080	104	103	2.2	-0.1	571	348	444	288	379	406	1402	475	83	83	87	51	81	-0.056	13.01	0.03
153	25.078	26.494	0.16	0.18	2.26	83	-0.22	1.79	80	-3.6	117	0.080	103	104	2.1	-0.1	571	351	446	286	379	407	1386	472	83	83	87	51	81	-0.056	12.92	0.05
154	25.243	26.668	0.16	0.17	2.27	83	0.3	1.79	81	-3.4	117	0.080	103	103	2.0	-0.1	571	352	447	285	379	407	1363	470	83	83	86	51	81	-0.056	12.7	0.06
155	25.409	26.842	0.17	0.17	2.28	83	0.06	1.79	80	-3.4	117	0.080	104	104	2.0	0.0	571	352	448	282	378	406	1354	465	83	83	86	51	81	-0.056	12.44	0.08
156	25.575	27.017	0.17	0.18	2.28	83	0.26	1.79	81	-3.4	116	0.080	104	104	1.8	-0.1	571	353	449	279	378	406	1362	463	83	83	86	51	81	-0.056	12.21	0.09
Avg/Tot	25.675	27.017	0.16	0.17	2.25	80		1.78	79		112	0.085	100	100								332.0			50	87	48	76	-0.056			

## Wood Heater Lab Data

Manufacturer: Hearth & Home      Equipment Numbers: \_\_\_\_\_  
 Model: Dauntless NC  
 Tracking No.: 2389  
 Project No.: 061WS104E  
 Run #: 1  
 Date: 10/4/19

**TRAIN 1 (First Hour emissions)**

Sample Component	Reagent	Filter, Probe or Dish #	Weights		
			Final, mg	Tare, mg	Particulate, mg
B. Front filter catch	Filter	T183S	92.2	87.1	5.1
C. Rear filter catch	Filter				0.0
D. Probe catch*	Probe				0.0
E. Filter seals catch*	Seals				0.0

**Sub-Total**    Total Particulate, mg:    5.1

**TRAIN 1 (Post First Hour Change-out)**

Sample Component	Reagent	Filter, Probe or Dish #	Weights		
			Final, mg	Tare, mg	Particulate, mg
B. Front filter catch	Filter	T203AP	180.1	179.6	0.5
C. Rear filter catch	Filter				0.0
D. Probe catch*	Probe	36	114883.8	114883.6	0.2
E. Filter seals catch*	Seals	R887	3487.9	3487.0	0.9

**Sub-Total**    Total Particulate, mg:    1.6

**Train 1 Aggregate**    Total Particulate, mg:    6.7

**TRAIN 2**

Sample Component	Reagent	Filter, Probe or Dish #	Weights		
			Final, mg	Tare, mg	Particulate, mg
A. Front filter catch	Filter	T203BP	183.7	180.0	3.7
B. Rear filter catch	Filter	T184S	90.9	87.5	3.4
C. Probe catch*	Probe	56	118613.7	118613.2	0.5
D. Filter seals catch*	Seals	R888	3334.2	3334.1	0.1

Total Particulate, mg:    7.7

**AMBIENT**

Sample Component	Reagent	Filter # or Probe #	Weights		
			Final, mg	Tare, mg	Particulate, mg
A. Front filter catch*	Filter				0.0

Total Particulate, mg:    0.0

\*Particulate catch that results in a negative number, is assumed to be zero for probes and seals, negative numbers for filters are assumed to be part of the seal weight.

Component	Equations:
A. Front filter catch	Final (mg) - Tare (mg) = Particulate, mg
B. Rear filter catch	Final (mg) - Tare (mg) = Particulate, mg
C. Probe catch	Final (mg) - Tare (mg) = Particulate, mg

Technician Signature: 



OMNI-Test Laboratories, Inc.

## Wood Heater Test Results - ASTM E2780 / ASTM E2515

Manufacturer: Hearth & Home  
 Model: Dauntless NC  
 Project No.: 061WS104E  
 Tracking No.: 2389  
 Run: 1  
 Test Date: 10/04/19

Burn Rate	<b>3.31 kg/hr dry</b>
Average Tunnel Temperature	112 degrees Fahrenheit
Average Gas Velocity in Dilution Tunnel - vs	19.53 feet/second
Average Gas Flow Rate in Dilution Tunnel - Qsd	12324.4 dscf/hour
Average Delta p	0.085 inches H2O
Total Time of Test	156 minutes

	AMBIENT	SAMPLE TRAIN 1	SAMPLE TRAIN 2	FIRST HOUR FILTER (TRAIN 1)
Total Sample Volume - Vm	0.000 cubic feet	25.575 cubic feet	27.017 cubic feet	9.809 cubic feet
Average Gas Meter Temperature	76 degrees Fahrenheit	80 degrees Fahrenheit	79 degrees Fahrenheit	78 degrees Fahrenheit
Total Sample Volume (Standard Conditions) - Vmstd	0.000 dscf	24.622 dscf	25.965 dscf	9.476 dscf
Total Particulates - m <sub>n</sub>	0 mg	6.7 mg	7.7 mg	5.1 mg
Particulate Concentration (dry-standard) - C <sub>p</sub> /C <sub>s</sub>	0.000000 grams/dscf	0.00027 grams/dscf	0.00030 grams/dscf	0.00054 grams/dscf
Total Particulate Emissions - E <sub>T</sub>	0.00 grams	8.72 grams	9.50 grams	6.63 grams
Particulate Emission Rate	0.00 grams/hour	3.35 grams/hour	3.65 grams/hour	6.63 grams/hour
Emissions Factor		1.01 g/kg	1.10 g/kg	-1.23 g/kg
Difference from Average Total Particulate Emissions		0.39 grams	0.39 grams	

**Dual Train Comparison Results Are Acceptable**

FINAL AVERAGE RESULTS	
<b>Complete Test Run</b>	
Total Particulate Emissions - E <sub>T</sub>	9.11 grams
Particulate Emission Rate	<b>3.50 grams/hour</b>
Emissions Factor	1.06 grams/kg
<b>First Hour Emissions</b>	
Total Particulate Emissions - E <sub>T</sub>	6.63 grams
Particulate Emission Rate	6.63 grams/hour
Emissions Factor	-1.23 grams/kg
7.5% of Average Total Particulate Emissions	0.68 grams

QUALITY CHECKS	
Filter Temps < 90 °F	OK
Filter Face Velocity (47 mm)	OK
Dryer Exit Temp < 80F	OK
Leakage Rate	OK
Ambient Temp (55-90°F)	OK
Negative Probe Weight Eval.	OK
Pro-Rate Variation	ECK 10 MIN. INTERVAL PRO-RAT
Train A - Train B G/KG ≤ 0.5	0.09
Total PM Precision (%)	4.30

Technician Signature: 

Control No. P-SSAR-0003

Run 1 NC High entire test\_Modified 10-27-20

# **Run 1**

## **High Burn 10-minute data**

**Efficiency and Heat Output Results**  
**Kindling and start-up fuel removed from calculations**

Wood Heater Test Data

Run: 1
Manufacturer: Heath & Home
Model: Dairfield NC
Tracking No.: 2385
Project No.: 361WS-105E
Test Date: 24/03/19
Total Sampling Time: 191 min
Recording Interval: 1 min
Background Sample Volume: cubic feet
Meter Box Y Factor: 0.992 (1) 0.989 (2) (Amb)
Barometric Pressure: Begin Middle End Average
29.52 29.6 29.56 0

PM Control Modules: 271.372
Dilution Tunnel MW(gly): 22.900
Initial Tunnel Flow: 8.790 ft3/min
Dilution Tunnel MW(wet): 28.76 lb/bt-mole
Average Tunnel Flow: 8.790 ft3/min
Dilution Tunnel H2O: 0.2282 H2O
Post-Test Leak Check (1): cfm @ in. Hg
Tunnel Area: 0.19635 ft2
Post-Test Leak Check (2): cfm @ in. Hg
Pilot Tube Cp: 0.99
Average Test Piece Fuel Moisture: 20.90 Dry Basis %

Technician Signature: B.K.P.

Velocity Traverse Data table with columns: Initial dP, Temp, PI.1, PI.2, PI.3, PI.4, PI.5, PI.6, PI.7, PI.8, Center, H2O, F. Includes Vmeter, Vcenter, Fp values.

Main test data table with columns: Elapsed Time (min), Gas Meter 1, Gas Meter 2, Sample Rate 1, Sample Rate 2, Orifice d1, Meter 1 Temp, Meter 1 Vacuum, Orifice dH2, Meter 2 Temp, Meter 2 Vacuum, Dilution Tunnel Temp, Dilution Tunnel Center dP, Pro. Rate 1, Pro. Rate 2, Scale Reading, Weight Change, Firebox Top, Firebox Bottom, Firebox Back, Firebox Left, Firebox Right, Avg. Slove Surface, Catalyst Exit, Stack, Filter 1, Dryer Exit 1, Filter 2, Dryer Exit 2, Ambient, Draft (H2O), CO2 (%), CO (%).



OMNI-Test Laboratories, Inc.

Wood Heater Test Data

Run: 1

Manufacturer: Hearth & Home  
 Model: Duraflame NC  
 Tracking No.: 2385  
 Project No.: 261WS108E  
 Test Date: 2/4/2019

Total Sampling Time: 101 min  
 Recording Interval: 1 min

Background Sample Volume: \_\_\_\_\_ cubic feet

Meter Box Y Factor: 0.992 (1) 0.989 (2) \_\_\_\_\_ (Amb)

Barometric Pressure: Begin Middle End Average  
 29.52 29.6 29.56 0

OMNI Equipment Numbers: \_\_\_\_\_

PM Control Modules: 271.372  
 Dilution Tunnel MW(wt%): 22.00 lb/bt-mole  
 Dilution Tunnel MW(wet): 28.78 lb/bt-mole  
 Dilution Tunnel H<sub>2</sub>O: 2.00 percent  
 Dilution Tunnel Static: -0.2384 H<sub>2</sub>O  
 Tunnel Area: 0.19635 R2  
 Pilot Tube Cp: 0.99

Avg. Tunnel Velocity: #DIV/0! ft/sec  
 Initial Tunnel Flow: #DIV/0! scfm  
 Average Tunnel Flow: #DIV/0! scfm  
 Post-Test Leak Check (1): #DIV/0! cfm @ \_\_\_\_\_ in. Hg  
 Post-Test Leak Check (2): #DIV/0! cfm @ \_\_\_\_\_ in. Hg  
 Average Test Piece Fuel Moisture: 20.90 Dry Basis %

Technician Signature:

Velocity Traverse Data									
	PI.1	PI.2	PI.3	PI.4	PI.5	PI.6	PI.7	PI.8	Center
Initial dP									H <sub>2</sub> O
Temp.									F
V <sub>aver</sub>									ft/sec
V <sub>vac</sub>									ft/sec
F <sub>p</sub>									

Elapsed Time (min)	Particulate Sampling Data										Temperature Data (°F)										Stack Gas Data											
	Gas Meter 1 (ft <sup>3</sup> )	Gas Meter 2 (ft <sup>3</sup> )	Sample Rate 1 (cfm)	Sample Rate 2 (cfm)	Orifice dH 1 (H <sub>2</sub> O)	Meter 1 Temp (°F)	Meter 1 Vacuum (Hg)	Orifice dH 2 (H <sub>2</sub> O)	Meter 2 Temp (°F)	Meter 2 Vacuum (Hg)	Dilution Tunnel (°F)	Dilution Tunnel Center dP	Pro. Rate 1	Pro. Rate 2	Scale Reading	Weight Change	Firebox Top	Firebox Bottom	Firebox Back	Firebox Left	Firebox Right	Avg. Stove Surface	Catalyst Exit	Stack	Filter 1	Dryer Exit 1	Filter 2	Dryer Exit 2	Ambient	Draft (H <sub>2</sub> O)	CO <sub>2</sub> (%)	CO (%)
72															3.7	-0.2	512	287	397	315	376	377	1662	522	85	53	88	51	79	-0.062	16.78	0.46
73															3.6	-0.2	513	290	399	316	378	379	1667	521	85	53	88	51	79	-0.062	16.78	0.43
74															3.5	-0.1	515	292	401	315	378	380	1662	517	85	53	88	51	79	-0.061	16.83	0.42
75															3.3	-0.2	515	294	403	315	378	381	1669	516	85	53	88	51	79	-0.061	16.76	0.37
76															3.1	-0.2	516	296	405	316	379	382	1675	514	85	53	88	51	79	-0.061	16.65	0.32
77															3.0	-0.1	517	299	407	315	379	383	1674	514	84	53	88	51	79	-0.061	16.99	0.27
78															2.9	-0.1	518	301	408	316	380	385	1675	513	84	53	88	51	79	-0.061	16.58	0.27
79															2.8	-0.2	519	303	411	315	382	386	1678	514	84	53	88	51	79	-0.061	16.55	0.23
80															2.6	-0.2	521	305	412	315	382	387	1683	517	84	53	88	51	79	-0.062	16.55	0.25
81															2.4	-0.1	524	308	414	316	384	389	1687	519	84	53	88	51	80	-0.061	16.55	0.27
82															2.3	-0.2	526	310	416	316	382	390	1643	517	84	53	88	51	79	-0.061	16.61	0.35
83															2.2	-0.1	528	312	418	316	384	392	1621	512	84	53	88	51	80	-0.061	16.43	0.23
84															2.0	-0.2	529	315	420	315	384	393	1618	509	84	53	88	51	79	-0.060	16.05	0.13
85															1.8	-0.2	537	317	422	314	384	395	1604	519	84	53	88	51	79	-0.062	16.75	0.09
86															1.7	-0.2	554	320	426	314	385	400	1559	517	84	53	88	51	79	-0.061	16.69	0.17
87															1.5	-0.2	564	323	429	314	386	403	1541	510	84	53	88	51	80	-0.061	16.02	0.34
88															1.5	-0.1	570	328	432	312	384	405	1520	502	84	53	88	51	80	-0.059	15.66	0.2
89															1.3	-0.2	573	331	434	309	384	408	1508	498	83	53	87	51	81	-0.059	15.31	0.06
90															1.2	-0.1	574	335	435	307	382	407	1503	492	83	53	87	51	80	-0.058	14.98	0.03
91															1.1	-0.1	573	338	437	305	382	407	1490	489	83	53	87	51	81	-0.058	14.64	0.02
92															0.9	-0.2	571	340	437	302	381	406	1476	487	83	53	87	51	80	-0.058	14.28	0.01
93															0.9	-0.1	570	343	439	299	380	406	1456	484	83	53	87	51	81	-0.057	13.94	0.01
94															0.7	-0.1	570	345	440	296	380	406	1437	482	83	53	87	51	80	-0.057	13.56	0.01
95															0.7	0.0	569	346	441	293	380	406	1417	479	83	53	87	51	81	-0.057	13.3	0.01
96															0.5	-0.2	570	348	443	290	380	406	1417	477	83	53	87	51	81	-0.057	13.08	0.02
97															0.4	-0.1	571	349	444	288	379	406	1402	475	83	53	87	51	81	-0.056	13.01	0.03
98															0.3	-0.1	571	351	446	286	379	407	1386	472	83	53	87	51	81	-0.056	12.92	0.05
99															0.2	-0.1	571	352	447	285	379	407	1363	470	83	53	86	51	81	-0.056	12.7	0.06
100															0.2	0.0	571	352	448	282	378	408	1354	465	83	53	86	51	81	-0.056	12.44	0.06
101															0.0	0.1	571	353	449	279	378	408	1362	463	83	53	86	51	81	-0.055	12.21	0.08
Avg Tot	0.000	0.000	0.00	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	0.0	0.1	571	353	449	279	378	408	145.8			52	87	50	78	-0.061		

## Wood Heater Test Results

Manufacturer: Hearth & Home  
 Model: Dauntless NC  
 Project No.: 061WS104E  
 Tracking No.: 2389  
 Run: 1  
 Test Date: 10/04/19

Burn Rate	<b>3.68 kg/hr dry</b>
Total Time of Test	101 minutes

	AMBIENT	SAMPLE TRAIN 1	SAMPLE TRAIN 2	FIRST HOUR FILTER (TRAIN 1)
<b>#DIV/0!</b>				


FINAL AVERAGE RESULTS	

QUALITY CHECKS	
<b>Ambient Temp (55-90°F)</b>	OK

Technician Signature: 

## Wood Heater Efficiency Results - CSA B415.1

**Manufacturer:** Hearth & Home  
**Model:** Dauntless NC  
**Date:** 10/04/19  
**Run:** 1  
**Control #:** 061WS104E  
**Test Duration:** 101  
**Output Category:** IV

Technician Signature: 

### Test Results in Accordance with CSA B415.1-09

	HHV Basis	LHV Basis
Overall Efficiency	73.1%	78.3%
Combustion Efficiency	93.8%	93.8%
Heat Transfer Efficiency	78%	83.5%

Output Rate (kJ/h)	52,105	49,428	(Btu/h)
Burn Rate (kg/h)	3.79	8.35	(lb/h)
Input (kJ/h)	71,252	67,590	(Btu/h)

Test Load Weight (dry kg)	6.38	14.06	dry lb
MC wet (%)	17.28701406		
MC dry (%)	20.90		
Particulate (g)	#DIV/0!		
CO (g)	523		
Test Duration (h)	1.68		

Emissions	Particulate	CO
g/MJ Output	#DIV/0!	5.96
g/kg Dry Fuel	#DIV/0!	81.90
g/h	#DIV/0!	310.42
lb/MM Btu Output	#DIV/0!	13.85

Air/Fuel Ratio (A/F)	6.66
----------------------	------

VERSION:

2.2

12/14/2009

Adjunct to ASTM E XXXX Wood Heater Cordwood Test Method - May 10, 2017 Version  
 Cordwood Fuel Load Calculators - 10 lb/ft<sup>3</sup> Nominal Load Density  
 Core 45-65% of Total Load Weight, Remainder 35-55% of Total Load Weight

Values to be input manually

For All Usable Firebox Volumes - High Fire Test Only				
Nominal Required Load Density (wet basis)	10	lb/ft <sup>3</sup>		
Usable Firebox Volume	1.82	ft <sup>3</sup>		
Total Nom. Load Wt. Target	18.20	lb		
Total Load Wt. Allowable Range	17.30	to 19.10	lb	
Core Target Wt. Allowable Range	8.20	to 11.80	lb	
Remainder Load Wt. Allowable Range	6.40	to 10.00	lb	
				Mid-Point
Core Load Pc. Wt. Allowable Range	2.70	to 4.60	lb	3.65
Remainder Load Pc. Wt. Allowable Range	1.80	to 10.00	lb	5.90
	Pc. #			
Core Load Piece Wt. Actual	1	4.00	lb	In Range
	2	4.28	lb	In Range
	3	3.22	lb	In Range
Core Load Total Wt. Actual		11.50	lb	In Range
	Pc. #			
Remainder Load Piece Wt.	1	2.18	lb	In Range
(1 to 3 Pcs.)	2	5.19	lb	In Range
	3		lb	NA
Remainder Load Tot. Wt. Act		7.37	lb	In Range
Total Load Wt. Actual		18.87	lb	In Range
Core % of Total Wt.		61%		In Range 45-65%
Remainder % of Total Wt.		39%		In Range 35-55%
Actual Load % of Nominal Target		104%		In Range 95-105%
Actual Fuel Load Density		10.4	lb/ft <sup>3</sup>	
<b>Kindling and Start-up Fuel</b>				
Maximum Kindling Wt. (20% of Tot. Load Wt.)		3.77	lb	
Actual Kindling Wt.		3.71	lb	In Range 19.7%
Maximum Start-up Fuel Wt. (30% of Tot. Load Wt.)		5.66	lb	
Actual Start-up Fuel Wt.		5.61	lb	In Range 29.7%
Allowable Residual Start-up Fuel Wt. Range	1.9	to 3.8	lb	Mid-Point
Actual Residual Start-up Fuel Wt.		2.7	lb	In Range 2.8
Total Wt. All Fuel Added (wet basis)		28.19	lb	
<b>High Fire Test Run End Point Range</b>				
Based on Fuel Load Wt. (w/tares)	Low	1.7	to 2.1	lb
Actual Fuel Load Ending Wt.		1.9	lb	In Range

THIS DOCUMENT IS NOT AN ASTM STANDARD; IT IS UNDER CONSIDERATION WITHIN AN ASTM TECHNICAL COMMITTEE BUT HAS NOT RECEIVED ALL APPROVALS REQUIRED TO BECOME AN ASTM STANDARD. IT SHALL NOT BE REPRODUCED OR CIRCULATED OR QUOTED, IN WHOLE OR IN PART, OUTSIDE OF ASTM COMMITTEE ACTIVITIES EXCEPT WITH THE APPROVAL OF THE CHAIRMAN OF THE COMMITTEE HAVING JURISDICTION AND THE PRESIDENT OF THE SOCIETY. COPYRIGHT ASTM, 100 BARR HARBOR DRIVE, WEST CONSHOHOCKEN, PA 19428. ALL RIGHTS RESERVED.

Fuel Piece Moisture Reading (%-dry basis)						
1	2	3	Ave.		Pc. Wt. Dry Basis	
18.2	18.6	19.2	18.7	In Range	3.37	1.53
23.4	26.5	20	23.3	In Range	3.47	1.57
18.2	19.6	19.8	19.2	In Range	2.70	1.23
20	19.4	19.6	19.7	In Range	1.82	0.83
21	25.2	24.8	23.7	In Range	4.20	1.90
			NA	NA	NA	NA
Total Load Ave. MC (%-dry basis)				21.3	In Range	
Total Load Ave. MC % (wet basis)				17.5		
Total Test Load Weight (dry basis)					15.56	7.06
Kindling Moisture (%-dry basis)						
10	10	10	10.0	In Range	3.37	1.53
Start-up Fuel Moisture Readings (%-dry basis)						
24.6	18.2	20.2	21.0	In Range	4.64	2.10
Total Wt. All Fuel Added (dry basis)					23.57	10.69
Total Wt. All Fuel Burned (dry basis)					19.0	8.6



### Wood Heater Run Sheets

Client: Hearth & Home Project Number: 0061WS104E Run Number: 1  
 Model: Dauntless-Flexburn M/C Tracking Number: 2389 Date: 11/4/19  
 Test Crew: \_\_\_\_\_  
 OMNI Equipment ID numbers: \_\_\_\_\_

#### Wood Heater Run Notes

##### Air Control Settings

Primary:

*fully open*

Secondary: fixed

Tertiary/Pilot: n/a

Fan: on High

##### Preburn Notes

Time	Notes
0	Torch used for 40 seconds, top down burn, door closed @ 2.0 min. Comb Air fully open Fan on High. At 15.5 min loaded Start-up fuel. Loaded fuel, closed bypass by 16 min. At 14:45 re-positioned fuel.
51	2.6 lbs loaded fuel load.

##### Test Notes

Sketch test fuel configuration:

*See photo*

Start up procedures & Timeline:

Bypass: open until 55 seconds then closed  
 Fuel loaded by: 45 seconds  
 Door closed at: 55 seconds  
 Primary air: fully open entire test

Notes: Fan on High entire test

Time	Notes
60	changed front filter in train A changed front filter in train B

Technician Signature: *[Signature]*

Date: 11/11/19

### Wood Heater Run Sheets

Client: Hearth & Home Project Number: 0061WS104E Run Number: 1  
 Model: Dauntless-Flexburn NC Tracking Number: 2389 Date: 11/4/19  
 Test Crew: D. Davis  
 OMNI Equipment ID numbers: \_\_\_\_\_

#### Wood Heater Supplemental Data

Start Time: 10:52 Booth #: N/A

Stop Time: \_\_\_\_\_

**Stack Gas Leak Check:**

Initial: good Final: good

**Sample Train Leak Check:**

A: 0.0 @ 12 "Hg  
 B: 0.0 @ 11 "Hg

**Calibrations:** Span Gas CO<sub>2</sub>: 15.0 CO: 2.0

	Pre Test		Post Test	
	Zero	Span	Zero	Span
Time	<u>1047</u>	<u>1047</u>		
CO <sub>2</sub>	<u>-0.00</u>	<u>15.00</u>		
CO	<u>-0.00</u>	<u>2.00</u>		

Air Velocity (ft/min): Initial: 250 Final: 250  
 Scale Audit (lbs): Initial: 10.0 Final: 10.0  
 Pitot Tube Leak Test: Initial: good Final: good  
 Stack Diameter (in): 6"  
 Induced Draft: 0.0  
 % Smoke Capture: 100%  
 Flue Pipe Cleaned Prior to First Test in Series:  
 Date: 9/30/19 Initials: AK

	Initial	Middle	Ending
P <sub>b</sub> (in/Hg)	<u>29.52</u>		<u>29.60</u>
RH (%)	<u>41</u>		<u>44</u>
Ambient (°F)	<u>72</u>		<u>81</u>

Tunnel Traverse		
Microtector Reading	dP (in H <sub>2</sub> O)	T(°F)
	<u>.076</u>	<u>77</u>
	<u>.084</u>	<u>77</u>
	<u>.084</u>	<u>77</u>
	<u>.074</u>	<u>77</u>
	<u>.074</u>	<u>77</u>
	<u>.084</u>	<u>77</u>
	<u>.086</u>	<u>77</u>
	<u>.076</u>	<u>77</u>
Center:		
	<u>.086</u>	<u>77</u>

Background Filter Volume: N/A

Tunnel Static Pressure (in H <sub>2</sub> O):	
Beginning of Test	End of Test
<u>-.284</u>	<u>-.284</u>

Technician Signature: [Signature]

Date: 11/4/19

# **Run 1**

## **High Burn**

Proportional Rate Verification  
10-minute data

### Wood Heater Test Data

Run: **1**  
 Manufacturer: **Hearth & Home**  
 Model: **Countess No**  
 Tracking No.: **2389**  
 Project No.: **501WST1016E**  
 Test Date: **24-Oct-15**  
 Beginning Clock Time: **10:52**  
 Meter Box Y Factor: **0.992** (1) **0.989** (2) (Amb)  
 Barometric Pressure: **Begin Middle End Average**  
**29.62 29.6 29.56 0**  
 OMNI Equipment Numbers: \_\_\_\_\_

Total Sampling Time: **156 min**  
 Recording Interval: **10 min**  
 Background Sample Volume: \_\_\_\_\_ cubic feet

PM Control Module: **371-372**  
 Dilution Tunnel MW(dry): **25.00** lb/lb-mole  
 Dilution Tunnel MW(wet): **26.76** lb/lb-mole  
 Dilution Tunnel H<sub>2</sub>O: **2.00** percent  
 Dilution Tunnel Sulfate: **0.258** H<sub>2</sub>O  
 Tunnel Area: **0.19635** ft<sup>2</sup>  
 Pilot Tube Cp: **0.89**  
 Avg. Tunnel Velocity: **19.50** ft/sec  
 Initial Tunnel Flow: **212.8** scfm  
 Average Tunnel Flow: **206.7** scfm  
 Post-Test Leak Check (1): **0.000** cfm @ **12** in. Hg  
 Post-Test Leak Check (2): **0.000** cfm @ **11** in. Hg  
 Average Test Piece Fuel Moisture: **19.36** Dry Basis %

Technician Signature: 

Velocity Traverse Data									
	Pt. 1	Pt. 2	Pt. 3	Pt. 4	Pt. 5	Pt. 7	Pt. 8	Center	
Initial dP	0.076	0.084	0.084	0.074	0.074	0.084	0.086	0.076	0.086
Temp:	77	77	77	77	77	77	77	77	77
V <sub>avg</sub>	19.08 ft/sec			V <sub>center</sub> 19.74 ft/sec			F <sub>p</sub> 0.967		

Elapsed Time (min)	Particulate Sampling Data															Fuel Weight (lb)		Temperature Data (°F)											Stack Gas Data																	
	Gas Meter 1 (ft <sup>3</sup> )	Gas Meter 2 (ft <sup>3</sup> )	Sample Rate 1 (cfm)	Sample Rate 2 (cfm)	Orifice dH 1 (in)	Meter 1 Temp (°F)	Meter 1 Vacuum (inHg)	Orifice dH 2 (in)	Meter 2 Temp (°F)	Meter 2 Vacuum (inHg)	Dilution Tunnel (°F)	Dilution Tunnel Center dP	Pro. Rate 1	Pro. Rate 2	Scale Reading	Weight Change	Firebox Top	Firebox Bottom	Firebox Back	Firebox Left	Firebox Right	Avg. Stove Surface	Catalyst Exit	Stack	Filter 1	Dryer Exit 1	Filter 2	Dryer Exit 2	Ambient	Draft (inH <sub>2</sub> O)	CO <sub>2</sub> (%)	CO (%)														
0	0.000	0.000			1.87	77	0.19	2.32	77	-2.2	77	0.090																						72												
10	1.597	1.718	0.16	0.17	2.28	78	0.29	1.78	77	-3.6	115	0.080	98	100		0.0																				73										
20	3.234	3.442	0.16	0.17	2.32	78	0.8	1.75	78	-3.9	101	0.080	100	99		0.0																					74									
30	4.875	5.171	0.16	0.17	2.25	78	0.8	1.75	78	-4.5	102	0.080	100	100		0.0																					74									
40	6.501	6.881	0.16	0.17	2.28	79	-7.54	1.75	78	-10.9	103	0.080	93	93		0.0																					74									
50	8.153	8.599	0.17	0.17	2.31	79	-8.41	1.79	78	-3.2	102	0.080	101	99		0.0																						76								
60	9.809	10.331	0.17	0.17	2.19	80	-11.52	1.77	79	-3.3	105	0.080	101	100		0.0																							75							
70	11.437	12.066	0.16	0.17	2.22	80	0.07	1.78	79	-3.3	112	0.090	94	95		0.0																							76							
80	13.073	13.795	0.16	0.17	2.24	80	0.15	1.76	79	-3.5	115	0.090	95	95		0.0																								76						
90	14.712	15.535	0.16	0.17	2.23	81	0.36	1.79	79	-3.7	117	0.080	101	101		0.0																								76						
100	16.353	17.274	0.16	0.17	2.25	81	0.03	1.79	80	-3.7	118	0.090	95	95		0.0																									77					
110	17.996	19.013	0.16	0.17	2.25	82	0.32	1.79	80	-3.4	120	0.090	95	95		0.0																									77					
120	19.647	20.752	0.17	0.17	2.24	82	-0.2	1.77	80	-3.7	120	0.090	96	96		0.0																										79				
130	21.293	22.401	0.16	0.17	2.25	82	0.19	1.79	80	-3.7	120	0.080	101	101		0.0																										79				
140	22.934	24.230	0.16	0.17	2.23	83	-0.15	1.78	80	-3.4	120	0.080	101	101		0.0																										79				
150	24.582	25.971	0.16	0.17	2.27	83	0.26	1.80	80	-3.7	117	0.080	101	101		0.0																											81			
156	26.236	27.714	0.17	0.17	2.25	83	-0.13	1.79	81	-3.7	116	0.090	95	95		0.0																												82		
Avg Tot	26.236	27.714	0.16	0.17	2.23	80		1.81	79		111	0.085	98	98								0.0																								

## Wood Heater Test Results

Manufacturer: Hearth & Home  
 Model: Dauntless NC  
 Project No.: 061WS104E  
 Tracking No.: 2389  
 Run: 1  
 Test Date: 10/04/19

Burn Rate	<b>3.31 kg/hr dry</b>
Average Tunnel Temperature	111 degrees Fahrenheit
Average Gas Velocity in Dilution Tunnel - vs	19.50 feet/second
Average Gas Flow Rate in Dilution Tunnel - Qsd	12340.5 dscf/hour
Average Delta p	0.085 inches H2O
Total Time of Test	156 minutes

	AMBIENT	SAMPLE TRAIN 1	SAMPLE TRAIN 2	FIRST HOUR FILTER (TRAIN 1)
Total Sample Volume - Vm	0.000 cubic feet	26.236 cubic feet	27.714 cubic feet	9.809 cubic feet
Average Gas Meter Temperature	76 degrees Fahrenheit	80 degrees Fahrenheit	79 degrees Fahrenheit	80 degrees Fahrenheit
Total Sample Volume (Standard Conditions) - Vmstd	0.000 dscf	25.255 dscf	26.635 dscf	9.442 dscf
Total Particulates - m <sub>n</sub>	0 mg	6.7 mg	7.7 mg	5.1 mg
Particulate Concentration (dry-standard) - C <sub>p</sub> /C <sub>s</sub>	0.000000 grams/dscf	0.00027 grams/dscf	0.00029 grams/dscf	0.00054 grams/dscf
Total Particulate Emissions - E <sub>T</sub>	0.00 grams	8.51 grams	9.28 grams	6.67 grams
Particulate Emission Rate	0.00 grams/hour	3.27 grams/hour	3.57 grams/hour	6.67 grams/hour
Emissions Factor		0.99 g/kg	1.08 g/kg	#DIV/0! g/kg
Difference from Average Total Particulate Emissions		0.38 grams	0.38 grams	

**Dual Train Comparison Results Are Acceptable**

FINAL AVERAGE RESULTS	
<b>Complete Test Run</b>	
Total Particulate Emissions - E <sub>T</sub>	8.89 grams
Particulate Emission Rate	<b>3.42 grams/hour</b>
Emissions Factor	1.03 grams/kg
<b>First Hour Emissions</b>	
Total Particulate Emissions - E <sub>T</sub>	6.67 grams
Particulate Emission Rate	6.67 grams/hour
Emissions Factor	#DIV/0! grams/kg
7.5% of Average Total Particulate Emissions	0.67 grams

QUALITY CHECKS	
<b>Filter Temps &lt; 90 °F</b>	OK
<b>Filter Face Velocity (47 mm)</b>	OK
<b>Dryer Exit Temp &lt; 80F</b>	OK
<b>Leakage Rate</b>	OK
<b>Ambient Temp (55-90°F)</b>	OK
<b>Negative Probe Weight Eval.</b>	OK
<b>Pro-Rate Variation</b>	OK

Technician Signature: 

**Run 2**

**Medium Burn**



Wood Heater Test Data

Run: 2
Manufacturer: Heath & Home
Model: Dauntless No.
Tracking No.: 2386
Project No.: 561WSTH06E
Test Date: 04/25/15
Beginning Clock Time: 13:58
Meter Box Y Factor: 0.992 (1) 0.989 (2)
Barometric Pressure: Begin Middle End Average
29.63 29.76 29.70 0

PM Control Module: 371.372
Dilution Tunnel MW(wt): 29.00 lb/lb-mole
Dilution Tunnel MW(wet): 28.76 lb/lb-mole
Dilution Tunnel H2O: 2.00 percent
Dilution Tunnel Sulfur: 0.294 H2O
Tunnel Area: 0.19635 ft2
Pilot Tube Cp: 0.99
Avg. Tunnel Velocity: 19.19 ft/sec
Initial Tunnel Flow: 209.9 scfm
Average Tunnel Flow: 211.0 scfm
Post-Test Leak Check (1): 0.000 cfm @ 8 in. Hg
Post-Test Leak Check (2): 0.000 cfm @ 6 in. Hg
Average Test Piece Fuel Moisture: 22.67 Dry Basis %

Technician Signature: [Signature]

Velocity Traverse Data table with columns for Pit 1 through Pit 8 and Center, showing initial and final temperatures and velocities.

Main data table with columns for Elapsed Time, Gas Meter 1/2, Sample Rate 1/2, Orifice, Meter 1/2, Dilution Tunnel, Pro. Rate 1/2, Scale Reading, Weight Change, Firebox Top/Bottom/Back/Left/Right, Avg. Stove Surface, Catalyst Exit, Stack, Filter 1, Dryer Exit 1, Filter 2, Dryer Exit 2, Ambient, Draft, CO, CO2.



Wood Heater Test Data

Run: 2
Manufacturer: Heath & Home
Model: Dauntless NC
Tracking No.: 2386
Project No.: 561W51505E
Test Date: 04/25/15
Total Sampling Time: 480 min
Recording Interval: 1 min
Background Sample Volume: cubic feet
Meter Box Y Factor: 0.992 (1), 0.989 (2)
Barometric Pressure: Begin Middle End Average
29.63 29.76 29.70 0

PM Control Module: 371.372
Dilution Tunnel MW(dry): 29.00 lb/lb-mole
Dilution Tunnel MW(wet): 28.76 lb/lb-mole
Dilution Tunnel H2O: 2.00 percent
Dilution Tunnel Sulfur: 0.254 H2O
Tunnel Area: 0.19635 ft2
Pilot Tube Cp: 0.99
Avg. Tunnel Velocity: 19.19 ft/sec
Initial Tunnel Flow: 209.9 scfm
Average Tunnel Flow: 211.0 scfm
Post-Test Leak Check (1): 0.000 cfm @ 8 in. Hg
Post-Test Leak Check (2): 0.000 cfm @ 6 in. Hg
Average Test Piece Fuel Moisture: 22.67 Dry Basis %

Technician Signature: [Handwritten Signature]

Velocity Traverse Data table with columns: Pt. 1, Pt. 2, Pt. 3, Pt. 4, Pt. 5, Pt. 6, Pt. 7, Pt. 8, Center. Rows: Initial dP, Temp, V\_min, V\_max, F\_p.

Main data table with columns: Elapsed Time, Gas Meter 1, Gas Meter 2, Sample Rate 1, Sample Rate 2, Orifice dH1, Meter 1 Temp, Meter 1 Vacuum, Orifice dH2, Meter 2 Temp, Meter 2 Vacuum, Dilution Tunnel Temp, Dilution Tunnel Center dP, Pro. Rate 1, Pro. Rate 2, Scale Reading, Weight Change, Firebox Top, Firebox Bottom, Firebox Back, Firebox Left, Firebox Right, Avg. Stove Surface, Catalyst Exit, Stack, Filter 1, Dryer Exit 1, Filter 2, Dryer Exit 2, Ambient, Draft (H2O), CO2 (%), CO (%).

Wood Heater Test Data

Run: 2
Manufacturer: Heath & Home
Model: Stainless No.
Tracking No.: 2389
Project No.: 56 WSTH06
Test Date: 04/25/15
Beginning Clock Time: 13:58
Meter Box Y Factor: 0.992 (1) 0.989 (2)
Barometric Pressure: Begin Middle End Average
29.63 29.76 29.70 0

PM Control Module: 371, 372
Dilution Tunnel MW(wet): 23.00 lb/lb-mole
Dilution Tunnel MW(wet): 26.76 lb/lb-mole
Dilution Tunnel H2O: 2.00 percent
Dilution Tunnel Static: -0.394 H2O
Tunnel Area: 0.19635 ft2
Pilot Tube Cp: 0.99
Avg. Tunnel Velocity: 19.19 ft/sec
Initial Tunnel Flow: 209.9 scfm
Average Tunnel Flow: 211.0 scfm
Post-Test Leak Check (1): 0.000 cfm @ 8 in. Hg
Post-Test Leak Check (2): 0.000 cfm @ 6 in. Hg
Average Test Piece Fuel Moisture: 22.67 Dry Basis %

Technician Signature: [Signature]

Velocity Traverse Data table with columns: Pt. 1, Pt. 2, Pt. 3, Pt. 4, Pt. 5, Pt. 6, Pt. 7, Pt. 8, Center, H2O, Temp, V\_avg, V\_local, Fp

Main test data table with columns: Elapsed Time, Gas Meter 1, Gas Meter 2, Sample Rate 1, Sample Rate 2, Orifice #H1, Meter 1 Temp, Meter 1 Vacuum, Orifice #H2, Meter 2 Temp, Meter 2 Vacuum, Dilution Tunnel Temp, Dilution Tunnel Center dp, Pro. Rate 1, Pro. Rate 2, Scale Reading, Weight Change, Firebox Top, Firebox Bottom, Firebox Back, Firebox Right, Firebox Left, Avg. Stove Surface, Catalyst Exit, Stack, Filter 1, Dryer Exit 1, Filter 2, Dryer Exit 2, Ambient, Draft (H2O), CO2 (%), CO (%)

Wood Heater Test Data

Run: 2
Manufacturer: Heath & Home
Model: Dauntless NC
Tracking No.: 2386
Project No.: 56 WSW15016E
Test Date: 04/05/15
Total Sampling Time: 480 min
Recording Interval: 1 min
Background Sample Volume: cubic feet
Meter Box Y Factor: 0.992 (1) 0.989 (2) (Amb)
Barometric Pressure: Begin Middle End Average
29.63 29.76 29.70 0

PM Control Module: 371.372
Dilution Tunnel MW(dry): 29.00 lb/lb-mole
Dilution Tunnel MW(wet): 28.76 lb/lb-mole
Dilution Tunnel H2O: 2.00 percent
Dilution Tunnel Sulfate: 0.254 H2O
Tunnel Area: 0.19635 ft2
Pilot Tube Cp: 0.99
Avg. Tunnel Velocity: 19.19 ft/sec
Initial Tunnel Flow: 209.9 scfm
Average Tunnel Flow: 211.0 scfm
Post-Test Leak Check (1): 0.000 cfm @ 8 in. Hg
Post-Test Leak Check (2): 0.000 cfm @ 6 in. Hg
Average Test Piece Fuel Moisture: 22.67 Dry Basis %

Technician Signature: [Signature]

Velocity Traverse Data table with columns: Pt. 1, Pt. 2, Pt. 3, Pt. 4, Pt. 5, Pt. 6, Pt. 7, Pt. 8, Center. Includes Initial dP, Temp, Vavg, Vcenter, and Fp values.

Main data table with columns: Elapsed Time (min), Gas Meter 1 (ft³), Gas Meter 2 (ft³), Sample Rate 1 (cfm), Sample Rate 2 (cfm), Orifice dH1 (in), Meter 1 Temp (°F), Meter 1 Vacuum (inHg), Orifice dH2 (in), Meter 2 Temp (°F), Meter 2 Vacuum (inHg), Dilution Tunnel (°F), Dilution Tunnel Center dP, Pro. Rate 1, Pro. Rate 2, Scale Reading, Weight Change, Firebox Top, Firebox Bottom, Firebox Back, Firebox Left, Firebox Right, Avg. Stove Surface, Catalyst Exit, Stack, Filter 1, Dryer Exit 1, Filter 2, Dryer Exit 2, Ambient, Draft (inHg), CO2 (%), CO (%).

Wood Heater Test Data

Run: 2
Manufacturer: Heath & Home
Model: Stainless NC
Tracking No.: 2386
Project No.: 56 WSTH06
Test Date: 10/15/15
Total Sampling Time: 480 min
Recording Interval: 1 min
Background Sample Volume: cubic feet
Meter Box Y Factor: 0.992 (1) 0.989 (2) (Amb)
Barometric Pressure: Begin Middle End Average

PM Control Module: 371.372
Dilution Tunnel MW(dry): 29.00 lb/lb-mole
Dilution Tunnel MW(wet): 28.78 lb/lb-mole
Dilution Tunnel H2O: 2.00 percent
Dilution Tunnel Sulfur: 0.354 H2O
Tunnel Area: 0.19635 ft2
Pilot Tube Cp: 0.99
Avg. Tunnel Velocity: 19.19 ft/sec
Initial Tunnel Flow: 209.9 scfm
Average Tunnel Flow: 211.0 scfm
Post-Test Leak Check (1): 0.000 cfm @ 8 in. Hg
Post-Test Leak Check (2): 0.000 cfm @ 6 in. Hg
Average Test Piece Fuel Moisture: 22.87 Dry Basis %

Technician Signature: [Signature]

Velocity Traverse Data table with columns for Pit 1 through Pit 8 and Center, and rows for Initial dP and Temp.

Main test data table with columns for Elapsed Time, Gas Meter 1/2, Sample Rate, Orifice dH1/dH2, Meter 1/2 Temp, Orifice dH1/dH2, Meter 2 Temp, Dilution Tunnel Temp, Pro. Rate 1/2, Scale Reading, Weight Change, Firebox Top/Bottom/Back/Left/Right, Avg. Stove Surface, Catalyst Exit, Stack, Filter 1, Dryer Exit 1, Filter 2, Dryer Exit 2, Ambient, Draft, CO2, CO.





Wood Heater Test Data

Run: 2
Manufacturer: Heath & Home
Model: Dauntless NC
Tracking No.: 2386
Project No.: 56 WIS1016E
Test Date: 24 Oct 13
Beginning Clock Time: 13:58
Meter Box V Factor: 0.992 (1) 0.989 (2)
Barometric Pressure: Begin Middle End Average
29.63 29.76 29.70 0

PM Control Module: 371, 372
Dilution Tunnel MW(wt): 29.00 lb/lb-mole
Dilution Tunnel MW(wt): 28.76 lb/lb-mole
Dilution Tunnel H2O: 2.00 percent
Dilution Tunnel Sulfur: 0.284 %H2O
Tunnel Area: 0.19635 ft2
Pilot Tube Cp: 0.99
Avg. Tunnel Velocity: 19.19 ft/sec
Initial Tunnel Flow: 209.9 scfm
Average Tunnel Flow: 211.0 scfm
Post-Test Leak Check (1): 0.000 cfm @ 8 in. Hg
Post-Test Leak Check (2): 0.000 cfm @ 6 in. Hg
Average Test Piece Fuel Moisture: 22.67 Dry basis %

Technician Signature: [Signature]

Velocity Traverse Data table with columns for Pt. 1 through Pt. 8, Center, Initial dP, Temp., Vavg, Vcenter, and Fp.

Main test data table with columns for Elapsed Time, Gas Meter 1 & 2, Sample Rate 1 & 2, Orifice dH1 & dH2, Meter 1 Temp, Meter 1 Vacuum, Orifice dH1 & dH2, Meter 2 Temp, Meter 2 Vacuum, Dilution Tunnel Temp, Dilution Tunnel Center dP, Pro. Rate 1 & 2, Scale Reading, Weight Change, Firebox Top, Firebox Bottom, Firebox Back, Firebox Left, Firebox Right, Avg. Stove Surface, Catalyst Exit, Stack, Filter 1, Dryer Exit 1, Filter 2, Dryer Exit 2, Ambient, Draft (H2O), CO2 (%), and CO (%).







Wood Heater Test Data

Run: 2
Manufacturer: Heath & Home
Model: Dauntless NC
Tracking No.: 2386
Project No.: 56 WSWH06E
Test Date: 04/25/15
Total Sampling Time: 480 min
Recording Interval: 1 min
Background Sample Volume: cubic feet
Meter Box Y Factor: 0.992 (1) 0.989 (2) (Amb)
Barometric Pressure: Begin Middle End Average
29.63 29.76 29.70 0

PM Control Module: 371.372
Dilution Tunnel MW(wt/dry): 29.00 lb/lb-mole
Avg. Tunnel Velocity: 19.19 ft/sec
Initial Tunnel Flow: 209.9 scfm
Average Tunnel Flow: 211.0 scfm
Post-Test Leak Check (1): 0.000 cfm @ 8 in. Hg
Tunnel Area: 0.19635 ft2
Post-Test Leak Check (2): 0.000 cfm @ 6 in. Hg
Pilot Tube Cp: 0.99 Average Test Piece Fuel Moisture: 22.67 Dry Basis %

Technician Signature: [Signature]

Velocity Traverse Data table with columns P1.1 through P1.8 and Center, containing initial and final temperatures and velocities.

Main data table with columns: Elapsed Time (min), Gas Meter 1 (ft3), Gas Meter 2 (ft3), Sample Rate 1 (cfm), Sample Rate 2 (cfm), Orifice dH1 (in), Meter 1 Temp (F), Meter 1 Vacuum (inHg), Orifice dH2 (in), Meter 2 Temp (F), Meter 2 Vacuum (inHg), Dilution Tunnel (F), Dilution Tunnel Center (F), Pro. Rate 1, Pro. Rate 2, Scale Reading, Weight Change, Firebox Top, Firebox Bottom, Firebox Back, Firebox Left, Firebox Right, Avg. Stove Surface, Catalyst Exit, Stack, Filter 1, Dryer Exit 1, Filter 2, Dryer Exit 2, Ambient, Draft (inH2O), CO2 (%), CO (%).



### Wood Heater Test Data

Run: 2

Manufacturer: Hearth & Home  
 Model: Dauntless NC  
 Tracking No.: 2389  
 Project No.: 2019W51916E  
 Test Date: 24-Oct-19  
 Beginning Clock Time: 13:58  
 Meter Box Y Factor: 0.992 (1) 0.989 (2) (Amb)  
 Barometric Pressure: 29.63 29.76 29.70 0  
 OMNI Equipment Numbers: \_\_\_\_\_

PM Control Module: 371-372  
 Dilution Tunnel MW(dry): 29.00 lb/lb-mole  
 Dilution Tunnel MW(wet): 28.76 lb/lb-mole  
 Dilution Tunnel H<sub>2</sub>O: 2.00 percent  
 Dilution Tunnel Static: -0.393 H<sub>2</sub>O  
 Tunnel Area: 0.19635 ft<sup>2</sup>  
 Pilot Tube Cp: 0.99

Avg. Tunnel Velocity: 19.19 ft/sec  
 Initial Tunnel Flow: 209.9 scfm  
 Average Tunnel Flow: 211.0 scfm  
 Post-Test Leak Check (1): 0.000 cfm @ 8 in. Hg  
 Post-Test Leak Check (2): 0.000 cfm @ 6 in. Hg  
 Average Test Piece Fuel Moisture: 22.67 Dry Basis %

Technician Signature: B. K. [Signature]

Velocity Traverse Data									
	Pt. 1	Pt. 2	Pt. 3	Pt. 4	Pt. 5	Pt. 6	Pt. 7	Pt. 8	Center
Initial dP	0.074	0.084	0.080	0.072	0.072	0.080	0.082	0.076	0.086
Temp.	79	79	79	79	79	79	79	79	79
V <sub>aver</sub>	18.84			19.74			F <sub>p</sub> 0.955		

Elapsed Time (min)	Particulate Sampling Data											Fuel Weight (lb)										Temperature Data (°F)								Stack Gas Data		
	Gas Meter 1 (ft <sup>3</sup> )	Gas Meter 2 (ft <sup>3</sup> )	Sample Rate 1 (cfm)	Sample Rate 2 (cfm)	Orifice dH 1 (in)	Meter 1 Temp (°F)	Meter 1 Vacuum (inHg)	Orifice dH 2 (in)	Meter 2 Temp (°F)	Meter 2 Vacuum (inHg)	Dilution Tunnel (°F)	Dilution Tunnel Center dP	Pro. Rate 1	Pro. Rate 2	Scale Reading	Weight Change	Firebox Top	Firebox Bottom	Firebox Back	Firebox Left	Firebox Right	Avg. Stove Surface	Catalyst Exit	Stack	Filter 1	Dryer Exit 1	Filter 2	Dryer Exit 2	Ambient	Draft (°H <sub>2</sub> O)	CO <sub>2</sub> (%)	CO (%)
Avg Tot	79.643	83.642	0.17	0.17	2.28	82		1.79	80		90	0.088	100	100								184.8				61	85	61	76	-0.025		

## Wood Heater Lab Data

Manufacturer: Hearth & Home      Equipment Numbers: \_\_\_\_\_  
 Model: Dauntless NC  
 Tracking No.: 2389  
 Project No.: 061WS104E  
 Run #: 2  
 Date: 10/4/19

**TRAIN 1 (First Hour emissions)**

Sample Component	Reagent	Filter, Probe or Dish #	Weights		
			Final, mg	Tare, mg	Particulate, mg
B. Front filter catch	Filter	T211S	90.8	90.6	0.2
C. Rear filter catch	Filter				0.0
D. Probe catch*	Probe				0.0
E. Filter seals catch*	Seals				0.0

**Sub-Total**    Total Particulate, mg:    0.2

**TRAIN 1 (Post First Hour Change-out)**

Sample Component	Reagent	Filter, Probe or Dish #	Weights		
			Final, mg	Tare, mg	Particulate, mg
B. Front filter catch	Filter	T204AP	183.3	181.6	1.7
C. Rear filter catch	Filter				0.0
D. Probe catch*	Probe	62	117660.9	117660.9	0.0
E. Filter seals catch*	Seals	R889	3295.1	3295.1	0.0

**Sub-Total**    Total Particulate, mg:    1.7

**Train 1 Aggregate**    Total Particulate, mg:    1.9

**TRAIN 2**

Sample Component	Reagent	Filter, Probe or Dish #	Weights		
			Final, mg	Tare, mg	Particulate, mg
A. Front filter catch	Filter	T204BP	185.6	183.4	2.2
B. Rear filter catch	Filter				0.0
C. Probe catch*	Probe	66	118155.0	118455.0	0.0
D. Filter seals catch*	Seals	R890	3368.9	3368.8	0.1

Total Particulate, mg:    2.3

**AMBIENT**

Sample Component	Reagent	Filter # or Probe #	Weights		
			Final, mg	Tare, mg	Particulate, mg
A. Front filter catch*	Filter				0.0

Total Particulate, mg:    0.0

\*Particulate catch that results in a negative number, is assumed to be zero for probes and seals, negative numbers for filters are assumed to be part of the seal weight.

Component	Equations:
A. Front filter catch	Final (mg) - Tare (mg) = Particulate, mg
B. Rear filter catch	Final (mg) - Tare (mg) = Particulate, mg
C. Probe catch	Final (mg) - Tare (mg) = Particulate, mg

Technician Signature: 

## Wood Heater Test Results

Manufacturer: Hearth & Home  
 Model: Dauntless NC  
 Project No.: 061WS104E  
 Tracking No.: 2389  
 Run: 2  
 Test Date: 10/04/19

Burn Rate	<b>0.95 kg/hr dry</b>
Average Tunnel Temperature	90 degrees Fahrenheit
Average Gas Velocity in Dilution Tunnel - vs	19.19 feet/second
Average Gas Flow Rate in Dilution Tunnel - Qsd	12658.0 dscf/hour
Average Delta p	0.088 inches H2O
Total Time of Test	480 minutes

	AMBIENT	SAMPLE TRAIN 1	SAMPLE TRAIN 2	FIRST HOUR FILTER (TRAIN 1)
Total Sample Volume - Vm	0.000 cubic feet	79.643 cubic feet	83.642 cubic feet	9.850 cubic feet
Average Gas Meter Temperature	76 degrees Fahrenheit	82 degrees Fahrenheit	80 degrees Fahrenheit	83 degrees Fahrenheit
Total Sample Volume (Standard Conditions) - Vmstd	0.000 dscf	76.850 dscf	80.597 dscf	9.476 dscf
Total Particulates - m <sub>n</sub>	0 mg	1.9 mg	2.3 mg	0.2 mg
Particulate Concentration (dry-standard) - C <sub>p</sub> /C <sub>s</sub>	0.000000 grams/dscf	0.00002 grams/dscf	0.00003 grams/dscf	0.00002 grams/dscf
Total Particulate Emissions - E <sub>T</sub>	0.00 grams	2.50 grams	2.89 grams	0.27 grams
Particulate Emission Rate	0.00 grams/hour	0.31 grams/hour	0.36 grams/hour	0.27 grams/hour
Emissions Factor		0.33 g/kg	0.38 g/kg	0.11 g/kg
Difference from Average Total Particulate Emissions		0.19 grams	0.19 grams	

**Dual Train Comparison Results Are Acceptable**

	FINAL AVERAGE RESULTS
<b>Complete Test Run</b>	
Total Particulate Emissions - E <sub>T</sub>	2.70 grams
Particulate Emission Rate	<b>0.34 grams/hour</b>
Emissions Factor	0.36 grams/kg
<b>First Hour Emissions</b>	
Total Particulate Emissions - E <sub>T</sub>	0.27 grams
Particulate Emission Rate	0.27 grams/hour
Emissions Factor	0.11 grams/kg
7.5% of Average Total Particulate Emissions	0.20 grams

QUALITY CHECKS	
Filter Temps < 90 °F	OK
Filter Face Velocity (47 mm)	OK
Dryer Exit Temp < 80F	OK
Leakage Rate	OK
Ambient Temp (55-90°F)	OK
Negative Probe Weight Eval.	OK
Pro-Rate Variation	OK
Train A - Train B G/KG ≤ 0.5	0.05
Total PM Precision (%)	7.16

Technician Signature: 

# Wood Heater Efficiency Results - CSA B415.1

**Manufacturer:** Hearth & Home  
**Model:** Dauntless NC  
**Date:** 10/04/19  
**Run:** 2  
**Control #:** 061WS104E  
**Test Duration:** 480  
**Output Category:** II

Technician Signature: 

## Test Results in Accordance with CSA B415.1-09

	HHV Basis	LHV Basis
Overall Efficiency	76.5%	82.0%
Combustion Efficiency	94.4%	94.4%
Heat Transfer Efficiency	81%	86.8%

Output Rate (kJ/h)	13,634	12,933	(Btu/h)
Burn Rate (kg/h)	0.95	2.09	(lb/h)
Input (kJ/h)	17,819	16,903	(Btu/h)

Test Load Weight (dry kg)	7.58	16.71	dry lb
MC wet (%)	18.47826087		
MC dry (%)	22.67		
Particulate (g)	0.34		
CO (g)	578		
Test Duration (h)	8.00		

Emissions	Particulate	CO
g/MJ Output	0.00	5.30
g/kg Dry Fuel	0.04	76.20
g/h	0.04	72.23
lb/MM Btu Output	0.01	12.31

Air/Fuel Ratio (A/F)	12.63
----------------------	-------

VERSION:

2.2

12/14/2009

Adjunct to ASTM E XXXX Wood Heater Cordwood Test Method - May 10, 2017 Version  
 Cordwood Fuel Load Calculators - 12 lb/ft<sup>3</sup> Nominal Load Density  
 Core 45-65% of Total Load Weight, Remainder 35-55% of Total Load Weight  
 Values to be input manually

THIS DOCUMENT IS NOT AN ASTM STANDARD. IT IS UNDER CONSIDERATION WITHIN AN ASTM TECHNICAL COMMITTEE BUT HAS NOT RECEIVED ALL APPROVALS REQUIRED TO BECOME AN ASTM STANDARD. IT SHALL NOT BE REPRODUCED OR CIRCULATED OR QUOTED, IN WHOLE OR IN PART, OUTSIDE OF ASTM COMMITTEE ACTIVITIES EXCEPT WITH THE APPROVAL OF THE CHAIRMAN OF THE COMMITTEE HAVING JURISDICTION AND THE PRESIDENT OF THE SOCIETY. COPYRIGHT ASTM, 100 BARR HARBOR DRIVE, WEST CONSHOHOCKEN, PA 19428. ALL RIGHTS RESERVED.

**For Usable Firebox Volumes up to 3.0 ft<sup>3</sup> - Low and Medium Fire**

Nominal Required Load Density (wet basis)	12	lb/ft <sup>3</sup>		
Usable Firebox Volume	1.82	ft <sup>3</sup>		
Total Nom. Load Wt. Target	21.84	lb		
Total Load Wt. Allowable Range	20.75	to	22.93	lb
Core Target Wt. Allowable Range	9.828	to	14.20	lb
Remainder Load Wt. Allowable Range	7.64	to	12.01	lb
			Mid-Point	
Core Load Fuel Pc. Wt. Allowable Range	3.28	to	5.46	lb
Remainder Load Pc. Wt. Allowable Range	2.18	to	6.55	lb
			4.37	
	Pc. #			
Core Load Piece Wt. Actual	1	3.28	lb	In Range
	2	4.80	lb	In Range
	3	4.60	lb	In Range
Core Load Total. Wt. Actual		12.68	lb	In Range
	Pc. #			
Remainder Load Piece Wt.	1	5.40	lb	In Range
(2 or 3 Pcs.)	2	2.74	lb	In Range
	3		lb	NA
Remainder Load Piece Weight Ratio - Small/Large		51%		In Range
				≤ 67%
Remainder Load Tot. Wt. Act		8.14	lb	In Range
Total Load Wt. Actual		20.82	lb	In Range
Core % of Total Wt.		61%		In Range
				45-65%
Remainder % of Total Wt.		39%		In Range
				35-55%
Actual Load % of Nominal Target		95%		In Range
				95-105%
Actual Fuel Load Density		11.4	lb/ft <sup>3</sup>	
Allowable Charcoal Bed Wt. Range (lb)	2.1	to	4.1	Mid-Point
Actual Charcoal Bed Wt.		3.0	lb	In Range
Actual Fuel Load Ending Wt.		0.3	lb	Valid Test
				≥ 90%
Total Wt. of Fuel Burned During Test Run lb.		20.5	lb	

Fuel Piece Moisture Reading (%-dry basis)						Pc. Wt. Dry Basis			
1	2	3	Ave.						
23.8	23	23.6	23.5	In Range	2.66	lb	1.21	kg	
26	26.2	25.2	25.8	In Range	3.82	lb	1.73	kg	
19.2	18.6	19.8	19.2	In Range	3.86	lb	1.75	kg	
18.2	19.8	20.2	19.4	In Range	4.52	lb	2.05	kg	
27	25.2	24.2	25.5	In Range	2.18	lb	0.99	kg	
			NA	NA	NA	lb	NA	kg	
Total Load Ave. MC % (dry basis)				22.2	In Range				
Total Load Ave. MC % (wet basis)				18.2					
Total Test Load Weight (dry basis)						17.04	lb	7.73	kg
Total Fuel Weight Burned During Test Run (dry basis)						16.7	lb	7.59	kg



### Wood Heater Run Sheets

Client: Hearth & Home Project Number: 0061WS104E Run Number: 2  
 Model: Dauntless-Flexburn Tracking Number: 2389 Date: 10/4/19  
 Test Crew: A. W. A. W.  
 OMNI Equipment ID numbers: \_\_\_\_\_

#### Wood Heater Run Notes

##### Air Control Settings

Primary:

Full closed

Secondary: Fixed

Tertiary/Pilot: N/A

Fan: On Low

##### Preburn Notes

Time	Notes
N/A	

##### Test Notes

Sketch test fuel configuration:

See photo

Start up procedures & Timeline:

Bypass: open for 55 seconds then closed  
 Fuel loaded by: 50 seconds  
 Door closed at: 55 seconds  
 Primary air: AT test setting entire test

Notes: Fan on Low entire test

Time	Notes
60	changed front filter in train-A.

Technician Signature: [Signature]

Date: 11/11/19

### Wood Heater Run Sheets

Client: Hearth & Home Project Number: 0061WS104E Run Number: 2  
 Model: Dauntless-Flexburn NC Tracking Number: 2389 Date: 11/4/19  
 Test Crew: BD  
 OMNI Equipment ID numbers: \_\_\_\_\_

#### Wood Heater Supplemental Data

Start Time: 1358 Booth #: \_\_\_\_\_

Stop Time: \_\_\_\_\_

**Stack Gas Leak Check:**

Initial: \_\_\_\_\_ Final: good

**Sample Train Leak Check:**

A: 0.0 @ 8 "Hg  
 B: 0.0 @ 6 "Hg

**Calibrations:** Span Gas CO<sub>2</sub>: 15.0 CO: 2.0

	Pre Test		Post Test	
	Zero	Span	Zero	Span
Time	<u>see R-1</u>		<u>2210</u>	<u>2210</u>
CO <sub>2</sub>			<u>0.02</u>	<u>15.07</u>
CO			<u>0.00</u>	<u>1.992</u>

Air Velocity (ft/min): Initial: 250 Final: 250

Scale Audit (lbs): Initial: 100 Final: 100

Pitot Tube Leak Test: Initial: good Final: good

Stack Diameter (in): 6"

Induced Draft: 0.0

% Smoke Capture: 100%

Flue Pipe Cleaned Prior to First Test in Series:

Date: 9/30/19 Initials: AL

	Initial	Middle	Ending
P <sub>b</sub> (in/Hg)	<u>29.63</u>		<u>29.76</u>
RH (%)	<u>44</u>		<u>41</u>
Ambient (°F)	<u>81</u>		<u>74</u>

Tunnel Traverse		
Microtector Reading	dP (in H <sub>2</sub> O)	T(°F)
	<u>.074</u>	<u>79</u>
	<u>.084</u>	<u>79</u>
	<u>.080</u>	<u>79</u>
	<u>.1072</u>	<u>79</u>
	<u>.072</u>	<u>79</u>
	<u>.080</u>	<u>79</u>
	<u>.082</u>	<u>79</u>
	<u>.076</u>	<u>79</u>
Center:		
	<u>.086</u>	<u>79</u>

Background Filter Volume: Max

Tunnel Static Pressure (in H <sub>2</sub> O):	
Beginning of Test	End of Test
<u>-284</u>	<u>-284</u>

Technician Signature: BD

Date: 11/11/19

# **Run 3**

**Non-Sampling High Burn 1-minute data**

**Results (Cold to Hot Cycle)**









### Wood Heater Test Data

7

Run: 3

Manufacturer: Hearth & Home  
 Model: Dauntless NC  
 Tracking No.: 2386  
 Project No.: 361W51504E  
 Test Date: 05/25/15  
 Beginning Clock Time: 09:17  
 Meter Box Y Factor: 0.992 (1) 0.989 (2) \_\_\_\_\_ (Amb)  
 Barometric Pressure: 29.90 29.87 29.89 0  
 OMNI Equipment Numbers: \_\_\_\_\_

PM Control Module: 371-372  
 Dilution Tunnel MW(dry): 29.00 lb/lb-mole  
 Dilution Tunnel MW(wet): 28.78 lb/lb-mole  
 Dilution Tunnel H<sub>2</sub>O: 2.00 percent  
 Dilution Tunnel Static: H<sub>2</sub>O  
 Tunnel Area: 0.19635 ft<sup>2</sup>  
 Pilot Tube Cp: 0.99

Avg. Tunnel Velocity: #DIV/0! ft/sec  
 Initial Tunnel Flow: #DIV/0! scfm  
 Average Tunnel Flow: #DIV/0! scfm  
 Post-Test Leak Check (1): \_\_\_\_\_ cfm @ \_\_\_\_\_ in. Hg  
 Post-Test Leak Check (2): \_\_\_\_\_ cfm @ \_\_\_\_\_ in. Hg  
 Average Test Piece Fuel Moisture: 22.00 Dry Basis %

Technician Signature: [Signature]

Velocity Traverse Data									
	PT.1	PT.2	PT.3	PT.4	PT.5	PT.6	PT.7	PT.8	Center
Initial dP									
Temp:									
	V <sub>inlet</sub> _____ ft/sec			V <sub>outlet</sub> _____ ft/sec			F <sub>p</sub> _____		

Elapsed Time (min)	Particulate Sampling Data												Fuel Weight (lb)										Temperature Data (°F)										Stack Gas Data		
	Gas Meter 1 (ft <sup>3</sup> )	Gas Meter 2 (ft <sup>3</sup> )	Sample Rate 1 (cfm)	Sample Rate 2 (cfm)	Orifice dH 1 (in)	Meter 1 Temp (F)	Meter 1 Vacuum (inHg)	Orifice dH 2 (in)	Meter 2 Temp (F)	Meter 2 Vacuum (inHg)	Dilution Tunnel (F)	Dilution Tunnel Center dP	Pro. Rate 1	Pro. Rate 2	Scale Reading	Weight Change	Firebox Top	Firebox Bottom	Firebox Back	Firebox Left	Firebox Right	Avg. Stove Surface	Catalyst Exit	Stack	Filter 1	Dryer Exit 1	Filter 2	Dryer Exit 2	Ambient	Draft (inH <sub>2</sub> O)	CO <sub>2</sub> (%)	CO (%)			
148															2.6	-0.11	616	420	430	265	343	415		464						82	-0.056	13.25	0.02		
149															2.5	-0.09	613	419	433	262	342	414		461						82	-0.055	13.06	0.02		
150															2.4	-0.11	609	418	435	260	341	413		458						81	-0.054	12.75	0.02		
151															2.3	-0.09	606	416	438	258	340	412		455						82	-0.055	12.57	0.02		
152															2.2	-0.11	604	415	440	256	338	411		455						82	-0.055	12.57	0.02		
153															2.1	-0.09	602	414	441	254	338	410		453						82	-0.053	12.88	0.02		
154															2.0	-0.11	602	413	442	253	337	409		451						82	-0.055	12.84	0.02		
155															1.9	-0.09	604	413	444	252	336	410		449						82	-0.054	12.7	0.03		
156															1.8	-0.11	604	412	445	250	335	409		447						82	-0.053	12.41	0.05		
AvgTot	0.000	0.000	0.00	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!																					



## Wood Heater Test Results

Manufacturer: Hearth & Home  
 Model: Dauntless NC  
 Project No.: 061WS104E  
 Tracking No.: 2389  
 Run: 3  
 Test Date: 10/05/19

Burn Rate  Average Tunnel Temperature Average Gas Velocity in Dilution Tunnel - vs Average Gas Flow Rate in Dilution Tunnel - Qsd  Average Delta p Total Time of Test	<b>3.44 kg/hr dry</b>      102 minutes
--	--

AMBIENT	SAMPLE TRAIN 1	SAMPLE TRAIN 2	FIRST HOUR FILTER (TRAIN 1)

#DIV/0!

FINAL AVERAGE RESULTS	

QUALITY CHECKS	
Filter Temps < 90 °F	OK
Filter Face Velocity (47 mm)	OK
Dryer Exit Temp < 80F	OK
Ambient Temp (55-90°F)	OK

Technician Signature:

Adjunct to ASTM E XXXX Wood Heater Cordwood Test Method - May 10, 2017 Version  
 Cordwood Fuel Load Calculators - 10 lb/ft<sup>3</sup> Nominal Load Density  
 Core 45-65% of Total Load Weight, Remainder 35-55% of Total Load Weight

Values to be input manually

For All Usable Firebox Volumes - High Fire Test Only				
Nominal Required Load Density (wet basis)	10	lb/ft <sup>3</sup>		
Usable Firebox Volume	1.82	ft <sup>3</sup>		
Total Nom. Load Wt. Target	18.20	lb		
Total Load Wt. Allowable Range	17.30	to 19.10	lb	
Core Target Wt. Allowable Range	8.20	to 11.80	lb	
Remainder Load Wt. Allowable Range	6.40	to 10.00	lb	
				Mid-Point
Core Load Pc. Wt. Allowable Range	2.70	to 4.60	lb	3.65
Remainder Load Pc. Wt. Allowable Range	1.80	to 10.00	lb	5.90
	Pc. #			
Core Load Piece Wt. Actual	1	2.81	lb	In Range
	2	3.90	lb	In Range
	3	3.65	lb	In Range
Core Load Total Wt. Actual		10.36	lb	In Range
	Pc. #			
Remainder Load Piece Wt.	1	4.24	lb	In Range
(1 to 3 Pcs.)	2	3.38	lb	In Range
	3		lb	NA
Remainder Load Tot. Wt. Act		7.62	lb	In Range
Total Load Wt. Actual		17.98	lb	In Range
Core % of Total Wt.		58%		In Range 45-65%
Remainder % of Total Wt.		42%		In Range 35-55%
Actual Load % of Nominal Target		99%		In Range 95-105%
Actual Fuel Load Density		9.9	lb/ft <sup>3</sup>	
<b>Kindling and Start-up Fuel</b>				
Maximum Kindling Wt. (20% of Tot. Load Wt.)		3.60	lb	
Actual Kindling Wt.		3.46	lb	In Range 19.2%
Maximum Start-up Fuel Wt. (30% of Tot. Load Wt.)		5.39	lb	
Actual Start-up Fuel Wt.		5.37	lb	In Range 29.9%
Allowable Residual Start-up Fuel Wt. Range	1.8	to 3.6	lb	Mid-Point
Actual Residual Start-up Fuel Wt.		2.7	lb	In Range 2.7
Total Wt. All Fuel Added (wet basis)		26.81	lb	
<b>High Fire Test Run End Point Range</b>				
Based on Fuel Load Wt. (w/tares)	Low	1.6	to 2.0	lb
Actual Fuel Load Ending Wt.		1.8	lb	In Range 1.8

THIS DOCUMENT IS NOT AN ASTM STANDARD; IT IS UNDER CONSIDERATION WITHIN AN ASTM TECHNICAL COMMITTEE BUT HAS NOT RECEIVED ALL APPROVALS REQUIRED TO BECOME AN ASTM STANDARD. IT SHALL NOT BE REPRODUCED OR CIRCULATED OR QUOTED, IN WHOLE OR IN PART, OUTSIDE OF ASTM COMMITTEE ACTIVITIES EXCEPT WITH THE APPROVAL OF THE CHAIRMAN OF THE COMMITTEE HAVING JURISDICTION AND THE PRESIDENT OF THE SOCIETY. COPYRIGHT ASTM, 100 BARR HARBOR DRIVE, WEST CONSHOHOCKEN, PA 19428. ALL RIGHTS RESERVED.

Fuel Piece Moisture Reading (%-dry basis)						
1	2	3	Ave.		Pc. Wt. Dry Basis	
23	22.2	22.5	22.6	In Range	2.29	1.04
22.8	21	23	22.3	In Range	3.19	1.45
22.2	19.8	20.5	20.8	In Range	3.02	1.37
21.5	24.5	19.5	21.8	In Range	3.48	1.58
23.2	21.5	22.8	22.5	In Range	2.76	1.25
			NA	NA	NA	NA
Total Load Ave. MC (%-dry basis)				22.0	In Range	
Total Load Ave. MC % (wet basis)				18.0		
Total Test Load Weight (dry basis)					14.74	6.69
Kindling Moisture (%-dry basis)						
10	10	10	10.0	In Range	3.15	1.43
Start-up Fuel Moisture Readings (%-dry basis)						
20.9	20.9	20.9	20.9	In Range	4.44	2.01
Total Wt. All Fuel Added (dry basis)					22.33	10.13
Total Wt. All Fuel Burned (dry basis)					17.8	8.1

### Wood Heater Run Sheets

Client: Hearth & Home Project Number: 0061WS104E Run Number: 3  
 Model: Dauntless-Flexburn NC Tracking Number: 2389 Date: 10/5/19  
 Test Crew: B. Davis  
 OMNI Equipment ID numbers: \_\_\_\_\_

#### Wood Heater Run Notes

##### Air Control Settings

Primary:

Secondary: fixed

*Now sampling through fully open*

Tertiary/Pilot: N/A

Fan: on High

##### Preburn Notes

Time	Notes
0	Torch used for 30 seconds, Bypass open, door open, Air fully open Door closed at 2.0 minutes
19.5	loaded start up fuel. Bypass closed, door closed, Air fully open, fan on high by 20 min.
32	Report: Relocated fuel pieces

53 At 53 min 2.55 lbs loaded test load. Bypass and door were opened then closed by 54 minutes.

##### Test Notes

Sketch test fuel configuration:

*See photo*

Start up procedures & Timeline:

Bypass: \_\_\_\_\_  
 Fuel loaded by: \_\_\_\_\_  
 Door closed at: \_\_\_\_\_  
 Primary air: \_\_\_\_\_

Notes: Fan on high entire test

Time	Notes
<u>N/A</u>	

Technician Signature: B. Davis

Date: 11/11/19

### Wood Heater Run Sheets

Client: Hearth & Home Project Number: 0061WS104E Run Number: 3  
 Model: Dauntless-Flexburn NC Tracking Number: 2389 Date: 10/5/19  
 Test Crew: A. DAVIS  
 OMNI Equipment ID numbers: \_\_\_\_\_

#### Wood Heater Supplemental Data

Start Time: 0917 Booth #: \_\_\_\_\_

Stop Time: \_\_\_\_\_

**Stack Gas Leak Check:**

Initial: good Final: \_\_\_\_\_

**Sample Train Leak Check:**

A: n/a @ \_\_\_\_\_ "Hg  
 B: \_\_\_\_\_ @ \_\_\_\_\_ "Hg

**Calibrations:** Span Gas CO<sub>2</sub>: 15.0 CO: 2.0

	Pre Test		Post Test	
	Zero	Span	Zero	Span
Time	<u>0908</u>	<u>0908</u>	<u>See</u>	<u>R- 4</u>
CO <sub>2</sub>	<u>0.00</u>	<u>15.03</u>		
CO	<u>0.00</u>	<u>2.00</u>		

Air Velocity (ft/min): Initial: 250 Final: 250  
 Scale Audit (lbs): Initial: 10.0 Final: 10.0  
 Pitot Tube Leak Test: Initial: good Final: good  
 Stack Diameter (in): 6"  
 Induced Draft: 0.0  
 % Smoke Capture: 100%  
 Flue Pipe Cleaned Prior to First Test in Series:  
 Date: 9/30/19 Initials: AL

	Initial	Middle	Ending
P <sub>b</sub> (in/Hg)	<u>29.90</u>		<u>29.87</u>
RH (%)	<u>32</u>		<u>29</u>
Ambient (°F)	<u>71</u>		<u>82</u>

Tunnel Traverse		
Microtector Reading	dP (in H <sub>2</sub> O)	T(°F)
<u>n/a</u>		
Center:		

**Background Filter Volume:** n/a

Tunnel Static Pressure (in H <sub>2</sub> O):	
Beginning of Test	End of Test
<u>n/a</u>	

Technician Signature: BD

Date: 11/11/19

**Run 4**  
**Low Burn**



Wood Heater Test Data

Run: 4
Manufacturer: Hearth & Home
Model: Dauntless NC
Tracking No.: 2386
Project No.: 06/WS/1506
Test Date: 05/05/15
Beginning Clock Time: 12:41
Meter Box Y Factor: 0.992 (1) 0.989 (2)
Barometric Pressure: Begin Middle End Average
29.87 29.78 29.83 0
OMNI Equipment Numbers:

PM Control Module: 371, 372
Dilution Tunnel MW(dry): 29.00 lb/lb-mole
Dilution Tunnel MW(wet): 28.76 lb/lb-mole
Dilution Tunnel H2O: 2.00 percent
Dilution Tunnel Sulfate: 0.392 H2O
Tunnel Area: 0.19635 ft2
Pilot Tube Cp: 0.99
Avg. Tunnel Velocity: 18.88 ft/sec
Initial Tunnel Flow: 213.4 scfm
Average Tunnel Flow: 209.2 scfm
Post-Test Leak Check (1): 0.000 cfm @ 6 in. Hg
Post-Test Leak Check (2): 0.000 cfm @ 10 in. Hg
Average Test Piece Fuel Moisture: 22.83 Dry Basis %

Technician Signature: [Handwritten Signature]

Velocity Traverse Data table with columns: Pt. 1, Pt. 2, Pt. 3, Pt. 4, Pt. 5, Pt. 6, Pt. 7, Pt. 8, Center. Includes Initial dP, Temp, V\_ave, V\_scent, F\_p values.

Main data table with columns: Elapsed Time (min), Gas Meter 1 (ft3), Gas Meter 2 (ft3), Sample Rate 1 (cfm), Sample Rate 2 (cfm), Orifice dH1 (in), Meter 1 Temp (F), Meter 1 Vacuum (inHg), Orifice dH2 (in), Meter 2 Temp (F), Meter 2 Vacuum (inHg), Dilution Tunnel (F), Dilution Tunnel Center dP, Pro. Rate 1, Pro. Rate 2, Scale Reading, Weight Change, Firebox Top, Firebox Bottom, Firebox Back, Firebox Left, Firebox Right, Avg. Stove Surface, Catalyst Exit, Stack, Filter 1, Dryer Exit 1, Filter 2, Dryer Exit 2, Ambient, Draft (inHg), CO2 (%), CO (%).





Wood Heater Test Data

Run: 4
Manufacturer: Heath & Home
Model: Dauntless NC
Tracking No.: 2389
Project No.: 26 WIS1016E
Test Date: 10/25/15
Beginning Clock Time: 12:41
Meter Box Y Factor: 0.992 (1) 0.989 (2)
Barometric Pressure: Begin Middle End Average

PM Control Module: 371.372
Dilution Tunnel MW(wt): 29.00 lb/lb-mole
Dilution Tunnel MW(wet): 28.78 lb/lb-mole
Dilution Tunnel H2O: 2.00 percent
Dilution Tunnel Sulfate: 0.332 H2O
Tunnel Area: 0.19635 ft2
Pilot Tube Cp: 0.99
Avg. Tunnel Velocity: 18.88 ft/sec
Initial Tunnel Flow: 213.4 scfm
Average Tunnel Flow: 209.2 scfm
Post-Test Leak Check (1): 0.000 cfm @ 6 in. Hg
Post-Test Leak Check (2): 0.000 cfm @ 10 in. Hg
Average Test Piece Fuel Moisture: 22.83 Dry Basis %

Technician Signature: [Signature]

Velocity Traverse Data table with columns: Pt. 1, Pt. 2, Pt. 3, Pt. 4, Pt. 5, Pt. 6, Pt. 7, Pt. 8, Center. Rows: Initial dP, Temp, V\_start, V\_end, Fp.

Main test data table with columns: Elapsed Time, Gas Meter 1, Gas Meter 2, Sample Rate 1, Sample Rate 2, Orifice dH1, Meter 1 Temp, Meter 1 Vacuum, Orifice dH2, Meter 2 Temp, Meter 2 Vacuum, Dilution Tunnel, Dilution Tunnel Center dP, Pro. Rate 1, Pro. Rate 2, Scale Reading, Weight Change, Firebox Top, Firebox Bottom, Firebox Back, Firebox Left, Firebox Right, Avg. Stove Surface, Catalyst Exit, Stack, Filter 1, Dryer Exit 1, Filter 2, Dryer Exit 2, Ambient, Draft, CO2, CO.

Wood Heater Test Data

Run: 4
Manufacturer: Heath & Home
Model: Dairless No.
Tracking No.: 2386
Project No.: 567W5104E
Test Date: 10/25/15
Beginning Clock Time: 12:41
Meter Box Y Factor: 0.992 (1) 0.989 (2)
Barometric Pressure: Begin Middle End Average
OMNI Equipment Numbers:

PM Control Module: 371-372
Dilution Tunnel MW(dry): 29.00 lb/bb-mole
Dilution Tunnel MW(wet): 28.76 lb/bb-mole
Dilution Tunnel H2O: 2.00 percent
Dilution Tunnel Sulfur: 0.292 H2O
Tunnel Area: 0.19635 ft2
Pilot Tube Cp: 0.99
Avg. Tunnel Velocity: 18.88 ft/sec
Initial Tunnel Flow: 213.4 acfm
Average Tunnel Flow: 208.2 acfm
Post-Test Leak Check (1): 0.000 cfm @ 6 in. Hg
Post-Test Leak Check (2): 0.000 cfm @ 10 in. Hg
Average Test Piece Fuel Moisture: 22.83 Dry Basis %

Technician Signature: [Signature]

Table with 9 columns: Pt. 1, Pt. 2, Pt. 3, Pt. 4, Pt. 5, Pt. 6, Pt. 7, Pt. 8, Center. Rows for Initial dP and Temp.

Main data table with columns: Elapsed Time, Gas Meter, Sample Rate, Orifice, Meter 1, Meter 2, Dilution Tunnel, Pro. Rate, Scale Reading, Weight Change, Firebox Top, Firebox Bottom, Firebox Back, Firebox Left, Firebox Right, Avg. Stove Surface, Catalyst Exit, Stack, Filter 1, Dryer Exit 1, Filter 2, Dryer Exit 2, Ambient, Draft, CO2, CO.

Wood Heater Test Data

Run: 4
Manufacturer: Heath & Home
Model: Dauntless NC
Tracking No.: 2389
Project No.: 56 WSWH06E
Test Date: 10/25/13
Total Sampling Time: 588 min
Recording Interval: 1 min
Background Sample Volume: cubic feet
Meter Box Y Factor: 0.992 (1) 0.989 (2)
Barometric Pressure: Begin Middle End Average
29.87 29.78 29.83 0

PM Control Module: 371.372
Dilution Tunnel MW(dry): 29.00 lb/lb-mole
Dilution Tunnel MW(wet): 28.76 lb/lb-mole
Dilution Tunnel H2O: 2.00 percent
Dilution Tunnel Sulfate: 0.292 H2O
Tunnel Area: 0.19635 ft2
Pilot Tube Cp: 0.99
Avg. Tunnel Velocity: 18.88 ft/sec
Initial Tunnel Flow: 213.4 scfm
Average Tunnel Flow: 209.2 scfm
Post-Test Leak Check (1): 0.000 cfm @ 6 in. Hg
Post-Test Leak Check (2): 0.000 cfm @ 10 in. Hg
Average Test Piece Fuel Moisture: 22.83 Dry Basis %

Technician Signature: [Handwritten Signature]

Velocity Traverse Data table with columns: Pt. 1, Pt. 2, Pt. 3, Pt. 4, Pt. 5, Pt. 6, Pt. 7, Pt. 8, Center. Rows: Initial dP, Temp, V\_start, V\_end, Fp.

Main data table with columns: Elapsed Time (min), Gas Meter 1 (scf), Gas Meter 2 (scf), Sample Rate 1 (cfm), Sample Rate 2 (cfm), Orifice dH 1 (in), Meter 1 Temp (F), Meter 1 Vacuum (inHg), Orifice dH 2 (in), Meter 2 Temp (F), Meter 2 Vacuum (inHg), Dilution Tunnel (F), Dilution Tunnel Center dP, Pro. Rate 1, Pro. Rate 2, Scale Reading, Weight Change, Firebox Top, Firebox Bottom, Firebox Back, Firebox Left, Firebox Right, Avg. Stove Surface, Catalyst Exit, Stack, Filter 1, Dryer Exit 1, Filter 2, Dryer Exit 2, Ambient, Draft (inH2O), CO2 (%), CO (%).







Wood Heater Test Data

Run: 4
Manufacturer: Heath & Home
Model: Dauntless NC
Tracking No.: 2386
Project No.: 55 WVS1508E
Test Date: 10/25/15
Beginning Clock Time: 12:41
Meter Box Y Factor: 0.992 (1) 0.989 (2)
Barometric Pressure: Begin Middle End Average

PM Control Module: 371.372
Dilution Tunnel MW(wt/dry): 29.00 lb/lb-mole
Avg. Tunnel Velocity: 18.88 ft/sec
Initial Tunnel Flow: 213.4 scfm
Dilution Tunnel H2O: 2.50 percent
Post-Test Leak Check (1): 0.000 cfm @ 6 in. Hg
Dilution Tunnel Static: -0.192 H2O
Tunnel Area: 0.19635 ft2
Post-Test Leak Check (2): 0.000 cfm @ 10 in. Hg
Pilot Tube Cp: 0.99
Average Test Piece Fuel Moisture: 22.83 Dry Basis %

Technician Signature: [Signature]

Velocity Traverse Data table with columns: Pt. 1, Pt. 2, Pt. 3, Pt. 4, Pt. 5, Pt. 6, Pt. 7, Pt. 8, Center. Includes initial air temp, velocity, and fuel flow rate.

Main test data table with columns: Elapsed Time, Gas Meter 1, Gas Meter 2, Sample Rate 1, Sample Rate 2, Orifice, Meter 1 Temp, Meter 2 Temp, Orifice, Meter 2 Temp, Dilution Tunnel, Pro. Rate 1, Pro. Rate 2, Scale Reading, Weight Change, Firebox Top, Firebox Bottom, Firebox Back, Firebox Left, Firebox Right, Avg. Stove Surface, Catalyst Exit, Stack, Filter 1, Dryer Exit 1, Filter 2, Dryer Exit 2, Ambient, Draft, CO, CO2.









Wood Heater Test Data

Run: 4
Manufacturer: Heath & Home
Model: Dauntless No.
Tracking No.: 2386
Project No.: 567WS1506
Test Date: 10/25/15
Beginning Clock Time: 12:41
Meter Box Y Factor: 0.992 (1) 0.989 (2)
Barometric Pressure: Begin Middle End Average

PM Control Module: 371.372
Dilution Tunnel MW(wt/dry): 29.00 lb/bbl-mole
Dilution Tunnel MW(wet): 28.76 lb/bbl-mole
Dilution Tunnel H2O: 2.00 percent
Dilution Tunnel Sulfur: 0.382 H2O
Tunnel Area: 0.19635 ft2
Pilot Tube Cp: 0.99
Avg. Tunnel Velocity: 18.88 ft/sec
Initial Tunnel Flow: 213.4 scfm
Average Tunnel Flow: 209.2 scfm
Post-Test Leak Check (1): 0.000 cfm @ 6 in. Hg
Post-Test Leak Check (2): 0.000 cfm @ 10 in. Hg
Average Test Piece Fuel Moisture: 22.83 Dry Basis %

Technician Signature: [Signature]

Velocity Traverse Data table with columns P1.1 through P1.8 and Center, containing Initial dP, Temp, V\_inlet, V\_exhaust, and Fp values.

Main data table with columns: Elapsed Time (min), Gas Meter 1 (ft3), Gas Meter 2 (ft3), Sample Rate 1 (cfm), Sample Rate 2 (cfm), Orifice dH1 (in), Meter 1 Temp (F), Meter 1 Vacuum (inHg), Orifice dH2 (in), Meter 2 Temp (F), Meter 2 Vacuum (inHg), Dilution Tunnel (F), Dilution Tunnel Center dP, Pro. Rate 1, Pro. Rate 2, Scale Reading, Weight Change, Firebox Top, Firebox Bottom, Firebox Back, Firebox Left, Firebox Right, Avg. Stove Surface, Catalyst Exit, Stack, Filter 1, Dryer Exit 1, Filter 2, Dryer Exit 2, Ambient, Draft (inH2O), CO2 (%), CO (%)

Wood Heater Test Data

Run: 4
Manufacturer: Heath & Home
Model: Dauntless No.
Tracking No.: 2386
Project No.: 06/WS1504E
Test Date: 05/25/15
Total Sampling Time: 586 min
Recording Interval: 1 min
Background Sample Volume: cubic feet
Meter Box Y Factor: 0.992 (1) 0.989 (2) (Amb)
Barometric Pressure: Begin Middle End Average
29.87 29.78 29.83 0

PM Control Module: 371.372
Dilution Tunnel MW(wt/dry): 23.00 lb/lb-mole
Dilution Tunnel MW(wet): 28.78 lb/lb-mole
Dilution Tunnel H2O: 2.00 percent
Dilution Tunnel Sulfate: 0.282 H2O
Tunnel Area: 0.19635 ft2
Pilot Tube Cp: 0.99
Avg. Tunnel Velocity: 18.88 ft/sec
Initial Tunnel Flow: 213.4 scfm
Average Tunnel Flow: 209.2 scfm
Post-Test Leak Check (1): 0.000 cfm @ 6 in. Hg
Post-Test Leak Check (2): 0.000 cfm @ 10 in. Hg
Average Test Piece Fuel Moisture: 22.83 Dry Basis %

Technician Signature: [Signature]

Velocity Traverse Data table with columns for Pit 1 through Pit 8 and Center, containing initial air pressure, temperature, velocity, and flow rate data.

Main test data table with columns for Elapsed Time, Gas Meter, Sample Rate, Orifice, Meter 1 Temp, Meter 1 Vacuum, Orifice dH2, Meter 2 Temp, Meter 2 Vacuum, Dilution Tunnel, Pro. Rate 1, Pro. Rate 2, Scale Reading, Weight Change, Firebox Top, Firebox Bottom, Firebox Back, Firebox Left, Firebox Right, Avg. Stove Surface, Catalyst Exit, Stack, Filter 1, Dryer Exit 1, Filter 2, Dryer Exit 2, Ambient, Draft, CO2, CO.

Wood Heater Test Data

Run: 4
Manufacturer: Hearth & Home
Model: Dauntless NC
Tracking No.: 2386
Project No.: 261W51504E
Test Date: 10/25/15
Total Sampling Time: 586 min
Recording Interval: 1 min
Background Sample Volume: cubic feet
Meter Box Y Factor: 0.992 (1) 0.989 (2) (Amb)
Barometric Pressure: Begin Middle End Average
29.87 29.78 29.83 0
OMNI Equipment Numbers:

PM Control Module: 371-372
Dilution Tunnel MW(wt/dry): 29.00 lb/lb-mole
Dilution Tunnel MW(wet): 28.76 lb/lb-mole
Dilution Tunnel H2O: 2.30 percent
Dilution Tunnel Sulfate: 0.292 H2O
Tunnel Area: 0.19635 ft2
Pilot Tube Cp: 0.99
Avg. Tunnel Velocity: 18.88 ft/sec
Initial Tunnel Flow: 213.4 scfm
Average Tunnel Flow: 209.2 scfm
Post-Test Leak Check (1): 0.000 cfm @ 6 in. Hg
Post-Test Leak Check (2): 0.000 cfm @ 10 in. Hg
Average Test Piece Fuel Moisture: 22.83 Dry Basis %

Technician Signature: [Signature]

Velocity Traverse Data table with columns for Pit 1 through Pit 8 and Center, containing Initial dP, Temp, V\_meter, and V\_vent values.

Main data table with columns: Elapsed Time (min), Gas Meter 1 (ft³), Gas Meter 2 (ft³), Sample Rate 1 (cfm), Sample Rate 2 (cfm), Orifice dH 1 (in), Meter 1 Temp (F), Meter 1 H2O (Hg), Orifice dH 2 (in), Meter 2 Temp (F), Meter 2 H2O (Hg), Dilution Tunnel (F), Dilution Tunnel Center dP, Pro. Rate 1, Pro. Rate 2, Scale Reading, Weight Change, Firebox Top, Firebox Bottom, Firebox Back, Firebox Left, Firebox Right, Avg. Stove Surface, Catalyst Exit, Stack, Filter 1, Dryer Exit 1, Filter 2, Dryer Exit 2, Ambient, Draft (in H2O), CO2 (%), CO (%)

## Wood Heater Lab Data

Manufacturer: Hearth & Home      Equipment Numbers: \_\_\_\_\_  
 Model: Dauntless NC  
 Tracking No.: 2389  
 Project No.: 061WS104E  
 Run #: 4  
 Date: 10/5/19

**TRAIN 1 (First Hour emissions)**

Sample Component	Reagent	Filter, Probe or Dish #	Weights		
			Final, mg	Tare, mg	Particulate, mg
B. Front filter catch	Filter	T212S	94.4	90.5	3.9
C. Rear filter catch	Filter				0.0
D. Probe catch*	Probe				0.0
E. Filter seals catch*	Seals				0.0

**Sub-Total**    Total Particulate, mg:    3.9

**TRAIN 1 (Post First Hour Change-out)**

Sample Component	Reagent	Filter, Probe or Dish #	Weights		
			Final, mg	Tare, mg	Particulate, mg
B. Front filter catch	Filter	T205AP	184.2	183.1	1.1
C. Rear filter catch	Filter				0.0
D. Probe catch*	Probe	64	118206.9	118206.8	0.1
E. Filter seals catch*	Seals	R891	3386.7	3386.5	0.2

**Sub-Total**    Total Particulate, mg:    1.4

**Train 1 Aggregate**    Total Particulate, mg:    5.3

**TRAIN 2**

Sample Component	Reagent	Filter, Probe or Dish #	Weights		
			Final, mg	Tare, mg	Particulate, mg
A. Front filter catch	Filter	T205BP	186.0	181.4	4.6
B. Rear filter catch	Filter				0.0
C. Probe catch*	Probe	65	117084.2	117084.3	0.0
D. Filter seals catch*	Seals	R892	3294.9	3294.8	0.1

Total Particulate, mg:    4.7

**AMBIENT**

Sample Component	Reagent	Filter # or Probe #	Weights		
			Final, mg	Tare, mg	Particulate, mg
A. Front filter catch*	Filter				0.0

Total Particulate, mg:    0.0

\*Particulate catch that results in a negative number, is assumed to be zero for probes and seals, negative numbers for filters are assumed to be part of the seal weight.

Component	Equations:
A. Front filter catch	Final (mg) - Tare (mg) = Particulate, mg
B. Rear filter catch	Final (mg) - Tare (mg) = Particulate, mg
C. Probe catch	Final (mg) - Tare (mg) = Particulate, mg

Technician Signature: 

## Wood Heater Test Results

Manufacturer: Hearth & Home  
 Model: Dauntless NC  
 Project No.: 061WS104E  
 Tracking No.: 2389  
 Run: 4  
 Test Date: 10/05/19

Burn Rate	<b>0.82 kg/hr dry</b>
Average Tunnel Temperature	88 degrees Fahrenheit
Average Gas Velocity in Dilution Tunnel - vs	18.88 feet/second
Average Gas Flow Rate in Dilution Tunnel - Qsd	12551.2 dscf/hour
Average Delta p	0.082 inches H2O
Total Time of Test	586 minutes

	AMBIENT	SAMPLE TRAIN 1	SAMPLE TRAIN 2	FIRST HOUR FILTER (TRAIN 1)
Total Sample Volume - Vm	0.000 cubic feet	96.601 cubic feet	101.951 cubic feet	9.806 cubic feet
Average Gas Meter Temperature	76 degrees Fahrenheit	81 degrees Fahrenheit	80 degrees Fahrenheit	83 degrees Fahrenheit
Total Sample Volume (Standard Conditions) - Vmstd	0.000 dscf	93.673 dscf	98.668 dscf	9.477 dscf
Total Particulates - m <sub>n</sub>	0 mg	5.3 mg	4.7 mg	3.9 mg
Particulate Concentration (dry-standard) - C <sub>p</sub> /C <sub>s</sub>	0.000000 grams/dscf	0.00006 grams/dscf	0.00005 grams/dscf	0.00041 grams/dscf
Total Particulate Emissions - E <sub>T</sub>	0.00 grams	6.94 grams	5.84 grams	5.17 grams
Particulate Emission Rate	0.00 grams/hour	0.71 grams/hour	0.60 grams/hour	5.17 grams/hour
Emissions Factor		0.87 g/kg	0.73 g/kg	2.55 g/kg
Difference from Average Total Particulate Emissions		0.55 grams	0.55 grams	

**Dual Train Comparison Results Are Acceptable**

FINAL AVERAGE RESULTS	
<b>Complete Test Run</b>	
Total Particulate Emissions - E <sub>T</sub>	6.39 grams
Particulate Emission Rate	<b>0.65 grams/hour</b>
Emissions Factor	0.80 grams/kg
<b>First Hour Emissions</b>	
Total Particulate Emissions - E <sub>T</sub>	5.17 grams
Particulate Emission Rate	5.17 grams/hour
Emissions Factor	2.55 grams/kg
7.5% of Average Total Particulate Emissions	0.48 grams

QUALITY CHECKS	
Filter Temps < 90 °F	OK
Filter Face Velocity (47 mm)	OK
Dryer Exit Temp < 80F	OK
Leakage Rate	OK
Ambient Temp (55-90°F)	OK
Negative Probe Weight Eval.	OK
Pro-Rate Variation	OK
Train A - Train B G/KG ≤ 0.5	0.14
Total PM Precision (%)	8.58

Technician Signature: 

# Wood Heater Efficiency Results - CSA B415.1

**Manufacturer:** Hearth & Home  
**Model:** Dauntless NC  
**Date:** 10/05/19  
**Run:** 4  
**Control #:** 061WS104E  
**Test Duration:** 586  
**Output Category:** II

Technician Signature: 

## Test Results in Accordance with CSA B415.1-09

	HHV Basis	LHV Basis
Overall Efficiency	79.1%	84.6%
Combustion Efficiency	96.0%	96.0%
Heat Transfer Efficiency	82%	88.1%

Output Rate (kJ/h)	12,916	12,252	(Btu/h)
Burn Rate (kg/h)	0.82	1.80	(lb/h)
Input (kJ/h)	16,329	15,490	(Btu/h)

Test Load Weight (dry kg)	7.99	17.61	dry lb
MC wet (%)	18.58445506		
MC dry (%)	22.83		
Particulate (g)	0.65		
CO (g)	469		
Test Duration (h)	9.77		

Emissions	Particulate	CO
g/MJ Output	0.01	3.72
g/kg Dry Fuel	0.08	58.69
g/h	0.07	48.02
lb/MM Btu Output	0.01	8.64

Air/Fuel Ratio (A/F)	12.79
----------------------	-------

VERSION:

2.2

12/14/2009



Adjunct to ASTM E XXXX Wood Heater Cordwood Test Method - May 10, 2017 Version  
 Cordwood Fuel Load Calculators - 12 lb/ft<sup>3</sup> Nominal Load Density  
 Core 45-65% of Total Load Weight, Remainder 35-55% of Total Load Weight  
 Values to be input manually

THIS DOCUMENT IS NOT AN ASTM STANDARD. IT IS UNDER CONSIDERATION WITHIN AN ASTM TECHNICAL COMMITTEE BUT HAS NOT RECEIVED ALL APPROVALS REQUIRED TO BECOME AN ASTM STANDARD. IT SHALL NOT BE REPRODUCED OR CIRCULATED OR QUOTED, IN WHOLE OR IN PART, OUTSIDE OF ASTM COMMITTEE ACTIVITIES EXCEPT WITH THE APPROVAL OF THE CHAIRMAN OF THE COMMITTEE HAVING JURISDICTION AND THE PRESIDENT OF THE SOCIETY. COPYRIGHT ASTM, 100 BARR HARBOR DRIVE, WEST CONSHOHOCKEN, PA 19428. ALL RIGHTS RESERVED.

**For Usable Firebox Volumes up to 3.0 ft<sup>3</sup> - Low and Medium Fire**

Nominal Required Load Density (wet basis)	12	lb/ft <sup>3</sup>		
Usable Firebox Volume	1.82	ft <sup>3</sup>		
Total Nom. Load Wt. Target	21.84	lb		
Total Load Wt. Allowable Range	20.75	to	22.93	lb
Core Target Wt. Allowable Range	9.828	to	14.20	lb
Remainder Load Wt. Allowable Range	7.64	to	12.01	lb
			Mid-Point	
Core Load Fuel Pc. Wt. Allowable Range	3.28	to	5.46	lb
Remainder Load Pc. Wt. Allowable Range	2.18	to	6.55	lb
			4.37	
	Pc. #			
Core Load Piece Wt. Actual	1	4.54	lb	In Range
	2	4.68	lb	In Range
	3	4.41	lb	In Range
Core Load Total. Wt. Actual		13.63	lb	In Range
	Pc. #			
Remainder Load Piece Wt.	1	5.46	lb	In Range
(2 or 3 Pcs.)	2	2.54	lb	In Range
	3		lb	NA
Remainder Load Piece Weight Ratio - Small/Large		47%		In Range
				≤ 67%
Remainder Load Tot. Wt. Act		8.00	lb	In Range
Total Load Wt. Actual		21.63	lb	In Range
Core % of Total Wt.		63%		In Range
				45-65%
Remainder % of Total Wt.		37%		In Range
				35-55%
Actual Load % of Nominal Target		99%		In Range
				95-105%
Actual Fuel Load Density		11.9	lb/ft <sup>3</sup>	
Allowable Charcoal Bed Wt. Range (lb)	2.2	to	4.3	Mid-Point
Actual Charcoal Bed Wt.		2.5	lb	In Range
Actual Fuel Load Ending Wt.		0.0	lb	Valid Test
				≥ 90%
Total Wt. of Fuel Burned During Test Run lb.		21.6	lb	

Fuel Piece Moisture Reading (%-dry basis)					Pc. Wt. Dry Basis	
1	2	3	Ave.			
22.3	24.8	22.6	23.2	In Range	3.68	1.67
22.4	18.2	20.8	20.5	In Range	3.88	1.76
24.3	24.6	22.3	23.7	In Range	3.56	1.62
20.4	23	23.4	22.3	In Range	4.47	2.03
22.4	25.5	25.4	24.4	In Range	2.04	0.93
			NA	NA	NA	NA
			22.6	In Range		
Total Load Ave. MC % (dry basis)						
Total Load Ave. MC % (wet basis)				18.4		
Total Test Load Weight (dry basis)					17.64	8.00
Total Fuel Weight Burned During Test Run (dry basis)					17.6	8.00

### Wood Heater Run Sheets

Client: Hearth & Home Project Number: 0061WS104E Run Number: 4  
 Model: Dauntless-Flexburn w/c Tracking Number: 2389 Date: 11/5/19  
 Test Crew: B. D. N. K. P. S.  
 OMNI Equipment ID numbers: \_\_\_\_\_

#### Wood Heater Run Notes

##### Air Control Settings

Primary:

2 "clicks" from full closed

Secondary: fixed

Tertiary/Pilot: w/c

Fan: on medium

##### Preburn Notes

Time	Notes
<u>N/A</u>	

##### Test Notes

Sketch test fuel configuration:

See photo

Start up procedures & Timeline:

Bypass: open for 50 seconds then closed  
 Fuel loaded by: 50 seconds  
 Door closed at: 60 seconds  
 Primary air: At test setting entire test

Notes: Fan on medium entire test

Time	Notes
<u>60</u>	<u>Changed front filter in Train A</u>

Technician Signature: B. D. N. K. P. S.

Date: 11/4/19

### Wood Heater Run Sheets

Client: Hearth & Home Project Number: 0061WS104E Run Number: 4  
 Model: Dauntless-Flexburn NC Tracking Number: 2389 Date: 10/5/19  
 Test Crew: B. Davis  
 OMNI Equipment ID numbers: \_\_\_\_\_

#### Wood Heater Supplemental Data

Start Time: 12:41 Booth #: \_\_\_\_\_

Stop Time: \_\_\_\_\_

**Stack Gas Leak Check:**

Initial: good Final: good

**Sample Train Leak Check:**

A: 0.0 @ 6 "Hg  
 B: 0.0 @ 10 "Hg

**Calibrations:** Span Gas CO<sub>2</sub>: 15.0 CO: 2.0

	Pre Test		Post Test	
	Zero	Span	Zero	Span
Time	<u>see start of Run</u>		<u>22:45</u>	<u>22:45</u>
CO <sub>2</sub>		<u>3</u>	<u>0.03</u>	<u>14.96</u>
CO			<u>-0.00</u>	<u>1.98</u>

Air Velocity (ft/min): Initial: 250 Final: 250

Scale Audit (lbs): Initial: 10.0 Final: 10.0

Pitot Tube Leak Test: Initial: good Final: good

Stack Diameter (in): 6"

Induced Draft: 0.0

% Smoke Capture: 100%

Flue Pipe Cleaned Prior to First Test in Series:

Date: 9/30/19 Initials: nc

	Initial	Middle	Ending
P <sub>b</sub> (in/Hg)	<u>29.87</u>		<u>29.75</u>
RH (%)	<u>27</u>		<u>29</u>
Ambient (°F)	<u>81</u>		<u>74</u>

Tunnel Traverse		
Microtector Reading	dP (in H <sub>2</sub> O)	T(°F)
	<u>.074</u>	<u>79</u>
	<u>.082</u>	<u>79</u>
	<u>.084</u>	<u>79</u>
	<u>.080</u>	<u>79</u>
	<u>.074</u>	<u>79</u>
	<u>.084</u>	<u>79</u>
	<u>.084</u>	<u>79</u>
	<u>.076</u>	<u>79</u>
Center:		
	<u>.084</u>	<u>79</u>

Background Filter Volume: N/A

Tunnel Static Pressure (in H <sub>2</sub> O):	
Beginning of Test	End of Test
<u>-282</u>	<u>-282</u>

Technician Signature: [Signature]

Date: 10/5/19

# **Section 4**

## **Quality Assurance/Quality Control**

## QUALITY ASSURANCE/QUALITY CONTROL

*OMNI* follows the guidelines of ISO/IEC 17025, “General Requirements for the Competence of Testing and Calibration Laboratories,” and the quality assurance/quality control (QA/QC) procedures found in *OMNI*’s Quality Assurance Manual.

*OMNI*’s scope of accreditation includes, but is not limited to, the following:

- ANSI (American National Standards Institute) for certification of product to safety standards.
- To perform product safety testing by the International Accreditation Service, Inc. (formerly ICBO ES) under accreditation as a testing laboratory designated TL-130.
- To perform product safety testing as a “Certification Organization” by the Standards Council of Canada (SCC).
- Serving as a testing laboratory for the certification of wood heaters by the U.S. Environmental Protection Agency.

This report is issued within the scope of *OMNI*’s accreditation. Accreditation certificates are available upon request.

The manufacturing facilities and quality control system for the production of the Dauntless FlexBurn at Hearth and Home Technologies were evaluated to determine if sufficient to maintain conformance with *OMNI*’s requirements for product certification. *OMNI* has concluded that the manufacturing facilities, processes, and quality control system are adequate to produce the appliance congruous with the standards and model codes to which it was evaluated.

This report shall not be reproduced, except in full, without the written approval of *OMNI*-Test Laboratories, Inc.

**Sample Analysis**  
Analysis Worksheets  
Tared Filter, Probe, and O-Ring Data

### Wood Heater Run Sheets

Client: Hearth & Home Project Number: 0061WS104E Run Number: 1

Model: Dauntless-Flexburn NC Tracking Number: 2389 Date: 10/4/19

Test Crew: B Davis

OMNI Equipment ID numbers: 637 572, 203A

#### ASTM E2515 Lab Sheet

Assembled By:

B Davis

Date/Time in Dessicator:

10/8/19 0910

Weighing #1	Weighing #2	Weighing #3	Weighing #4	Weighing #5
Date/Time: <u>10/7/19 1010</u>	Date/Time: <u>10/10/19 0905</u>	Date/Time: <u>10/14/19 0819</u>	Date/Time: <u>10/15/19 0815</u>	Date/Time:
R/H %: <u>19.8</u>	R/H %: <u>21.4</u>	R/H %: <u>20.7</u>	R/H %: <u>20.3</u>	R/H %:
Temp: <u>71.3</u>	Temp: <u>70.9</u>	Temp: <u>72.5</u>	Temp: <u>71.0</u>	Temp:
200 mg Audit: <u>200.1</u>	200 mg Audit: <u>200.1</u>	200 mg Audit: <u>200.1</u>	200 mg Audit: <u>200.1</u>	200 mg Audit:
2 g Audit: <u>2000.3</u>	2 g Audit: <u>2000.3</u>	2 g Audit: <u>2000.3</u>	2 g Audit: <u>2000.1</u>	2 g Audit:
100 g Audit: <u>99997.5</u>	100 g Audit: <u>99997.8</u>	100 g Audit: <u>99997.8</u>	100 g Audit: <u>99997.9</u>	100 g Audit:
Initials: <u>BL</u>	Initials: <u>BL</u>	Initials: <u>BL</u>	Initials: <u>BL</u>	Initials:

Train	Element	ID #	Tare (mg)	Weight (mg)	Weight (mg)	Weight (mg)	Weight (mg)	Weight (mg)
A (First Hour)	Front Filter	<u>T1835</u>	<u>87.1</u>	<u>92.3</u>	<u>92.2</u>			
	Rear Filter							
	Probe							
	O-Ring Set							
A (Remainder)	Front Filter	<u>T203AP</u>	<u>179.6</u>	<u>180.0</u>	<u>180.1</u>			
	Rear Filter							
	Probe	<u>36</u>	<u>114883.6</u>	<u>114883.8</u>	<u>114883.8</u>			
	O-Ring Set	<u>R887</u>	<u>34870</u>	<u>3489.2</u>	<u>3488.7</u>	<u>3488.0</u>	<u>3487.9</u>	
B	Front Filter	<u>T203BP</u>	<u>180.0</u>	<u>183.5</u>	<u>183.7</u>			
	Rear Filter	<u>T1845</u>	<u>87.5</u>	<u>90.9</u>	<u>90.9</u>			
	Probe	<u>56</u>	<u>118613.2</u>	<u>118613.8</u>	<u>118613.5</u>	<u>118613.7</u>		
	O-Ring Set	<u>R888</u>	<u>3334.1</u>	<u>3336.0</u>	<u>3335.1</u>	<u>3334.1</u>	<u>3334.2</u>	
BG	Filter							

Technician Signature: B Davis

Date: 10/11/19

**Wood Heater Run Sheets**

Client: Hearth & Home Project Number: 0061WS104E Run Number: 3

Model: Dauntless-Flexburn N/C Tracking Number: 2389 Date: 10/14/19

Test Crew: \_\_\_\_\_

OMNI Equipment ID numbers: 637, 592, 283A

**ASTM E2515 Lab Sheet**

Assembled By:

B Davis

Date/Time in Dessicator:

10/8/19 0910

Weighing #1	Weighing #2	Weighing #3	Weighing #4	Weighing #5
Date/Time: <u>10/9/19 1010</u>	Date/Time: <u>10/14/19 0905</u>	Date/Time: <u>10/17/19 0819</u>	Date/Time: <u>10/15/19 0815</u>	Date/Time:
R/H %: <u>19.8</u>	R/H %: <u>21.4</u>	R/H %: <u>26.7</u>	R/H %:	R/H %:
Temp: <u>71.3</u>	Temp: <u>70.9</u>	Temp: <u>72.5</u>	Temp:	Temp:
200 mg Audit: <u>200.1</u>	200 mg Audit: <u>200.1</u>	200 mg Audit: <u>200.1</u>	200 mg Audit:	200 mg Audit:
2 g Audit: <u>2000.3</u>	2 g Audit: <u>2000.3</u>	2 g Audit: <u>2000.3</u>	2 g Audit:	2 g Audit:
100 g Audit: <u>99997.5</u>	100 g Audit: <u>99997.8</u>	100 g Audit: <u>99997.8</u>	100 g Audit:	100 g Audit:
Initials: <u>BD</u>	Initials: <u>BD</u>	Initials: <u>BD</u>	Initials:	Initials:

Train	Element	ID #	Tare (mg)	Weight (mg)	Weight (mg)	Weight (mg)	Weight (mg)	Weight (mg)
A (First Hour)	Front Filter	<u>T211S</u>	<u>90.6</u>	<u>90.8</u>	<u>90.8</u>	✓		
	Rear Filter							
	Probe							
	O-Ring Set							
A (Remainder)	Front Filter	<u>T204AF</u>	<u>181.6</u>	<u>183.3</u>	<u>183.3</u>	✓		
	Rear Filter							
	Probe	<u>62</u>	<u>117660.9</u>	<u>117661.0</u>	<u>117660.9</u>	✓		
	O-Ring Set	<u>R889</u>	<u>3295.1</u>	<u>3295.9</u>	<u>3295.2</u>	<u>3295.1</u>	✓	
B	Front Filter	<u>T204BP</u>	<u>183.4</u>	<u>185.4</u>	<u>185.6</u>	✓		
	Rear Filter							
	Probe	<u>66</u>	<u>118455.0</u>	<u>118455.1</u>	<u>118455.0</u>	✓		
	O-Ring Set	<u>R890</u>	<u>3368.8</u>	<u>3370.2</u>	<u>3369.1</u>	<u>3368.9</u>	✓	
BG	Filter							

Technician Signature: BD

Date: 10/14/19



### Wood Heater Run Sheets

Client: Hearth & Home Project Number: 0061WS104E Run Number: 4  
 Model: Dauntless-Flexburn W/C Tracking Number: 2389 Date: 10/5/19  
 Test Crew: B Davis  
 OMNI Equipment ID numbers: 637, 592, 223A

#### ASTM E2515 Lab Sheet

Assembled By:

B Davis

Date/Time in Dessicator:

10/8/19 910

Weighing #1	Weighing #2	Weighing #3	Weighing #4	Weighing #5
Date/Time: <u>10/5/19 1010</u>	Date/Time: <u>10/10/19 0905</u>	Date/Time: <u>10/11/19 0819</u>	Date/Time: <u>10/15/19 0815</u>	Date/Time:
R/H %: <u>19.5</u>	R/H %: <u>21.4</u>	R/H %: <u>20.7</u>	R/H %: <u>20.3</u>	R/H %:
Temp: <u>71.3</u>	Temp: <u>70.9</u>	Temp: <u>72.5</u>	Temp: <u>71.0</u>	Temp:
200 mg Audit: <u>200.1</u>	200 mg Audit: <u>200.1</u>	200 mg Audit: <u>200.1</u>	200 mg Audit: <u>200.1</u>	200 mg Audit:
2 g Audit: <u>2000.3</u>	2 g Audit: <u>2000.3</u>	2 g Audit: <u>2000.3</u>	2 g Audit: <u>2000.1</u>	2 g Audit:
100 g Audit: <u>99997.5</u>	100 g Audit: <u>99997.8</u>	100 g Audit: <u>99997.8</u>	100 g Audit: <u>99997.9</u>	100 g Audit:
Initials: <u>BL</u>	Initials: <u>BL</u>	Initials: <u>BL</u>	Initials: <u>BL</u>	Initials:

Train	Element	ID #	Tare (mg)	Weight (mg)	Weight (mg)	Weight (mg)	Weight (mg)	Weight (mg)
A (First Hour)	Front Filter	<u>7212S</u>	<u>90.5</u>	<u>94.3</u>	<u>94.4</u>			
	Rear Filter							
	Probe							
	O-Ring Set							
A (Remainder)	Front Filter	<u>7205AP</u>	<u>183.1</u>	<u>184.3</u>	<u>184.2</u>			
	Rear Filter							
	Probe	<u>64</u>	<u>118206.8</u>	<u>118206.8</u>	<u>118206.9</u>			
	O-Ring Set	<u>R891</u>	<u>3386.5</u>	<u>3387.8</u>	<u>3387.0</u>	<u>3386.6</u>	<u>3386.7</u>	
B	Front Filter	<u>7205BP</u>	<u>181.4</u>	<u>185.9</u>	<u>186.0</u>			
	Rear Filter							
	Probe	<u>65</u>	<u>117084.3</u>	<u>117084.2</u>	<u>117084.2</u>			
	O-Ring Set	<u>R892</u>	<u>3294.8</u>	<u>3295.5</u>	<u>3294.9</u>	<u>3294.9</u>		
BG	Filter							

Technician Signature: [Signature]

Date: 10/6/19

Tare Sheet: (check one)

Probes

47mm Filters

100mm Filters

O-Ring Pair

Prepared By: B Davis

Balance ID #: Omni - 00637

Thermohyrometer ID #: Omni - 00592 Audit Weight ID#/Mass: Omni - 002834 / 100g

Placed in Dessicator: Date: <u>9/24/19</u> Time: <u>0815</u>	Date: <u>9/25/19</u> Time: <u>1040</u> RH %: <u>21.7</u> T (°F): <u>75.5</u> Audit: <u>99997.8</u>	Date: <u>9/26/19</u> Time: <u>0858</u> RH %: <u>25.0</u> T (°F): <u>73.9</u> Audit: <u>99998.0</u>	Date: <u>9/27/19</u> Time: <u>08:12</u> RH %: <u>23.6</u> T (°F): <u>71.7</u> Audit: <u>99997.9</u>	Date: _____ Time: _____ RH %: _____ T (°F): _____ Audit: _____	Date Used	Project Number	Run No.
	ID #						
2	115016.0	115016.0	✓				
6	115349.3	115349.3	✓				
7	114981.6	114981.8	✓				
15	114341.4	114341.5	✓				
30	114328.2	114328.4	✓				
53	118273.0	118273.2	✓				
56	118613.1	118613.2	✓		10/4/19	0061WS104 E MC	1
36	114883.4	114883.6	✓				↓
62	117660.9	117660.9	✓				2
66	118454.9	118455.0	✓				↓
64	118206.7	118206.8	✓				↓
65	117084.1	117084.3	✓		11/5/19		↓
67	117758.0	117758.3	117758.1 ✓				
68	116804.1	116804.3	✓				
Initials: <u>BD</u>	Initials: <u>TT</u>	Initials: <u>TT</u>	Initials: _____				

Final Technician Signature: [Signature]  
Control No. P-SFDP-0002.xls, Effective date: 2/1/2017

Date: 9/24/19  
200 of 240

Evaluator signature: [Signature]

Tare Sheet: (check one)

Probes \_\_\_\_\_

47mm Filters

100mm Filters \_\_\_\_\_

O-Ring Pair \_\_\_\_\_

Prepared By: BDAWS

Balance ID #: Omni-00637

Thermohyrometer ID #: Omni-00592

Audit Weight ID #/Mass: Omni-282A

1 200 mg

Placed in Dessicator:	Date: <u>9/24/19</u>	Date: <u>9/25/19</u>	Date: <u>9/26/19</u>	Date: _____	Date Used	Project Number	Run No.
Date: <u>9/23/19</u>	Time: <u>0900</u>	Time: <u>10:03</u>	Time: <u>11:13</u>	Time: _____			
Time: <u>0925</u>	RH %: <u>17.9</u>	RH %: <u>21.2</u>	RH %: <u>25.0</u>	RH %: _____			
ID #	T (°F): <u>75.5</u>	T (°F): <u>73.4</u>	T (°F): <u>73.9</u>	T (°F): _____			
	Audit: <u>200.1</u>	Audit: <u>201.0</u>	Audit: <u>200.1</u>	Audit: _____			
T200 AP	179.1	179.1	-				
T200 BP	180.1	180.1	-				
T201 AP	177.6	177.4	-				
T201 BP	177.7	177.4	177.6	-			
T202 AP	178.6	178.3	178.3	-			
T202 BP	180.8	180.4	180.6	-			
T203 AP	179.8	179.6	-				
T203 BP	180.3	180.0	180.0	-	10/4/19	006/WS104E NC	1
T204 AP	182.1	181.8	181.6	-	↓		2
T204 BP	183.7	183.4	183.4	-	↓		↓
T205 AP	183.2	183.1	-				4
T205 BP	181.6	181.4	-		10/5/19		↓
T206 AP	181.5	181.1	181.3	-			
T206 BP	182.2	182.0	-				
T207 AP	179.5	179.1	179.1	-			
T207 BP	179.7	179.3	179.2	-			
T208 AP	180.1	179.8	180.0	-			
T208 BP	179.2	178.9	179.1	-			
T209 AP	178.5	178.2	178.4	-			
T209 BP	178.8	178.4	178.5	-			
Initials: <u>BK</u>	Initials: <u>AS</u>	Initials: <u>TT</u>	Initials: _____				

Final Technician Signature: BDAWS  
 Control No. P-SFDP-0002.xls, Effective date: 2/1/2017

Date: 9/26/19

Evaluator signature: [Signature]

Tare Sheet: (check one)  Probes  47mm Filters  100mm Filters  O-Ring Pair   
 Prepared By: B. Davis Balance ID #: omm-00637 Thermohyrometer ID #: omm-00572 Audit Weight ID #/Mass: omm-00838-1 200g

Placed in Dessicator:	Date: <u>9/24/19</u>	Date: <u>9/25/19</u>	Date: <u>9/26/19</u>	Date: _____	Date Used	Project Number	Run No.
Date: <u>9/23/19</u>	Time: <u>0900</u>	Time: <u>10:03</u>	Time: <u>10:13</u>	Time: _____			
Time: <u>0826</u>	RH %: <u>17.7</u>	RH %: <u>21.2</u>	RH %: <u>25.0</u>	RH %: _____			
ID #	T (°F): <u>75.5</u>	T (°F): <u>73.4</u>	T (°F): <u>73.4</u>	T (°F): _____			
Audit: <u>200.1</u>	Audit: <u>200.1</u>	Audit: <u>200.1</u>	Audit: _____	Audit: _____			
T211S	90.5	90.6	-	-	10/4/19	006143104E	2
T212S	90.5	90.5	-	-	10/5/19		4
T213S	91.3	91.0	91.0	✓			
T214S	90.0	89.8	-	-			
T215S	88.4	88.4	-	-			
T216S	89.8	89.7	-	-			
T217S	88.4	88.2	-	-			
T218S	89.0	88.9	-	-			
T219S	89.0	88.9	-	-			
T220S	91.5	91.3	-	-			
Initials: <u>BA</u>	Initials: <u>BA</u>	Initials: <u>TT</u>	Initials: _____				

Final Technician Signature: B. Davis  
 Control No. P-SFDP-0002.xls, Effective date: 2/1/2017

Date: 9/26/19  
 202 of 240

Evaluator signature: [Handwritten Signature]

Tare Sheet: (check one)

Probes \_\_\_\_\_

47mm Filters

100mm Filters \_\_\_\_\_

O-Ring Pair \_\_\_\_\_

Prepared By: B Davis

Balance ID #: omm-00637

Thermohygrometer ID #: omm-00592

Audit Weight ID #/Mass: omm-00283A / 200 mg

Placed in Dessicator:	Date: <u>6-28-19</u>	Date: <u>6/29/19</u>	Date: _____	Date: _____	Date Used	Project Number	Run No.
Date: <u>6/27/19</u>	Time: <u>14:40</u>	Time: <u>08:00</u>	Time: _____	Time: _____			
Time: <u>12:10</u>	RH %: <u>24</u>	RH %: <u>32</u>	RH %: _____	RH %: _____			
ID #	T (°F): <u>73.6</u>	T (°F): <u>72.8</u>	T (°F): _____	T (°F): _____			
	Audit: <u>200.0</u>	Audit: <u>200.1</u>	Audit: _____	Audit: _____			
T170AP	<sup>16</sup> 83.2	166.0	166.1	—			
T170BP	165.5	165.4	—	—			
T171AP	166.4	166.3	—	—			
T171BP	167.4	167.3	—	—			
T172AP	166.8	166.9	—	—			
T172BP	167.3	167.4	—	—			
T173AP	167.1	167.0	—	—			
T173BP	167.5	167.6	—	—			
T174AP	167.8	167.6	—	—			
T174BP	167.5	167.5	—	—			
T175S	84.2	84.3	—	—			
T176S	84.0	84.0	—	—			
T177S	84.5	84.4	—	—			
T178S	83.8	83.8	—	—			
T179S	86.0	86.1	—	—			
T180S	86.8	86.7	—	—			
T181S	86.8	86.9	—	—			
T182S	87.2	87.1	—	—			
T183S	87.1	87.1	—	—			
T184S	87.5	87.5	—	—			
	Initials: <u>16</u>	Initials: <u>16</u>	Initials: _____	Initials: _____	<u>10/4/19</u>	<u>006148164E NC</u>	<u>1</u>

Final Technician Signature: [Signature]

Date: 6/27/19

Evaluator signature: [Signature]

Tare Sheet: (check one)

Probes \_\_\_\_\_

47mm Filters \_\_\_\_\_

100mm Filters \_\_\_\_\_

O-Ring Pair

Prepared By: B. Davis

Balance ID #: OMM-00637

Thermohygrometer ID #: OMM-00592

Audit Weight ID #/Mass: OMM-2834

1-5

ID #	Placed in Dessicator:				Date Used	Project Number	Run No.
	Date: <u>9/23/19</u> Time: <u>0920</u> RH %: <u>22.9</u> T (°F): <u>74.6</u> Audit: <u>5000.0</u>	Date: <u>9/24/19</u> Time: <u>0950</u> RH %: <u>17.9</u> T (°F): <u>75.5</u> Audit: <u>5000.1</u>	Date: <u>9/25/19</u> Time: <u>10:03</u> RH %: <u>21.2</u> T (°F): <u>73.4</u> Audit: <u>5000.0</u>	Date: _____ Time: _____ RH %: _____ T (°F): _____ Audit: _____			
R881	3514.1	3513.6	3513.6	-	10/2/19	0061WS104E	1
R882	4282.2	4281.9	4281.8	-	↓	↓	↓
R883	3544.8	3544.3	3544.4	-	10/2/19	↓	2
R884	3569.4	3568.8	3568.8	-	↓	↓	↓
R885	3532.3	3532.0	3532.1	-	10/3/19	↓	4
R886	3501.1	3500.6	3500.6	-	↓	↓	↓
R887	3487.4	3487.1	3487.0	-	10/4/19	0061WS104E AC	1
R888	3334.4	3333.9	3334.1	-	↓	↓	↓
R889	3295.2	3295.1	-	-	↓	↓	2
R890	3368.9	3368.8	-	-	↓	↓	↓
R891	3386.6	3386.3	3386.5	-	10/5/19	↓	4
R892	3294.8	3294.8	-	-	↓	↓	↓
R893	4155.8	4155.8	-	-	10/8/19	0117WB038E	3
R894	3364.5	3364.4	-	-	↓	↓	↓
R895	4102.7	4102.6	-	-			
R896	3330.4	3330.2	-	-			
R897	3402.0	3402.1	-	-	10/17/19	0117WB038E	5
R898	3322.4	3322.5	-	-	↓	↓	↓
R899	3310.5	3310.6	-	-			
R900	3421.7	3421.8	-	-			

Initials: BD      Initials: BC      Initials: BM      Initials: MA

Final Technician Signature: B. Davis  
Control No. P-SFDP-0002.xls, Effective date: 2/1/2017

Date: 9/25/19  
204 of 240

Evaluator signature: H. J. May

# Calibrations

## Methods EPA 28R, ASTM E2515, ASTM E3053

ID #	Lab Name/Purpose	Log Name	Attachment Type
132	10 lb Weight	Weight Standard, 10 lb.	Calibration Certificate
82919	Platform Scale	Digital Floor – GSE 350	Calibration Certificate
650	Digital Barometer	Traceable Barometer	Calibration Certificate
283A	Audit Weights	Troemner 21pc Msas Set	Calibration Certificate
371	Sample Box / Dry Gas Meter	Apex Automated Emissions Sampling Box	Calibration Log
372	Sample Box / Dry Gas Meter	Apex Automated Emissions Sampling Box	Calibration Log
410	Microtector	Dwyer Microtector	Calibration Certificate
559	Vaneometer	Dwyer Vaneometer	Equipment Record
592	Thermohygrometer	Omega Digital Thermohygrometer	Calibration Log
420	Combustion Gas Analyzer	CAI Gas Analyzer	See Run Sheet
637	Milligram Balance	Analytical Balance - Mettler - Toledo	Calibration Certificate

## SCALE WEIGHT CALIBRATION DATA SHEET

Weight to be calibrated: 10 pounds

ID Number: OMNI-00132

Standard Calibration Weight: 10 pounds

ID Number: OMNI-00255

Scale Used: MTW-150K

ID Number: OMNI-00353

Date: 2/23/2018

By: B. Davis

Standard Weight (A) (Lb.)	Weight Verified (B) (Lb.)	Difference (A - B)	% Error
10.0	10.0	0.0	0

\*Acceptable tolerance is 1%.

*This calibration is traceable to NIST using calibrated standard weights.*

Technician signature:  Date: 2/23/18





PO Box 450; 289 VT-64  
Williamstown, VT 05679  
802-433-6000

### SCALE INSPECTION AND TEST REPORT

cindy@farnhamscales.com

CUSTOMER	VT Castings
ADDRESS	VT Casting Road Bethel VT

SCALE #	SCALE LOCATION	
MAKE-MODEL	SERIAL NUMBER	
GSE 350		
SCALE TYPE		
Digital Floor		
SCALE CAPACITY		
700 x .05 LBS		
<b>CORNER TESTS</b>		
WEIGHT USED	AS FOUND	AS LEFT
200 LBS	200.00	
	200.00	
	199.90	
	199.90	

LB	OZ	G	KG	TEST RESULTS		
VT ID#	TEST WT	AS FOUND	ERROR	AS LEFT	ERROR	
	0	0	0			
	50	50.00	0			
	100	100.00	0			
	200	200.00	0			
	300	300.00	0			
	400	399.95	-0.05			
	500	499.95	-0.05			

REMARKS AND RECOMMENDATIONS	Scale is in tolerance		CALIBRATION TOLERANCE: $\pm 3$ Grads	
			1 Grad = .05 LBS	
	AS FOUND:	ACCEPT	REJECT	
	AS LEFT:	ACCEPT	REJECT	
	DUE DATE:	8-2020		
	COMPLETE DATE:	8-29-19		
	TECH 1:	NF		
TECH 2:	[Signature]			
CUSTOMER SIGNATURE:	X [Signature]			



22 Albiston Way  
Auburn, ME 04210  
800-292-6218  
207-777-6218  
Fax 207-777-6215  
www.specair.com

Date: 09/05/2019

## Certificate of Analysis

**Customer:**  
HEARTH & HOME

**Order #:** 1613110

Results are reported in mole percent, unless otherwise indicated. Mixes are prepared via partial pressure methods, or gravimetrically, using high load high sensitivity electronic scales. Prior to use, scales are verified for accuracy using applicable NIST traceable weights; analyses are calibrated against reference materials traceable to NIST weights and/or NIST gas reference materials.

**Cylinder Serial #:** AS0720066

**Cylinder Size:** EC2

**CGA Connection:** 580

**Fill Pressure:** 2000 PSI

**Analysis:** Nitrogen Batch Analysis

**Lot #:** 4924801

<b>Component(s):</b>	<b>Requested Concentration(s):</b>	<b>Actual Concentration(s):</b>
Oxygen	< 2 PPM	0.6 PPM
Moisture	< 3 PPM	0.4 PPM
THC	< 0.5 PPM	< 0.1 PPM

**Expiration Date:** 09/2022

**Comments:** MEETS OR EXCEEDS 99.999% ULTRA HIGH PURITY

**Approved By:**

Ron Abbott

The information contained herein has been prepared at your request by qualified experts. While we believe that the information is accurate within the limits of the analytical methods employed, and is complete to the extent of the specific analyses performed, we make no warranty or representation as to the suitability of the use of the information for any particular purpose. The information is offered with the understanding that any use of the information is at the sole discretion and risk of the user. In no event shall the liability arising out of the use of the information contained herein exceed the fee established for providing such information.



22 Albiston Way  
Auburn, ME 04210  
800-292-6218  
207-777-6218  
Fax 207-777-6215  
www.specair.com

Date: 09/05/2019

## Certificate of Analysis

Customer:  
HEARTH & HOME

Order #: 1613110

Results are reported in mole percent, unless otherwise indicated. Mixes are prepared via partial pressure methods, or gravimetrically, using high load high sensitivity electronic scales. Prior to use, scales are verified for accuracy using applicable NIST traceable weights; analyses are calibrated against reference materials traceable to NIST weights and/or NIST gas reference materials.

Cylinder Serial #: AS400477

Cylinder Size: EC2

CGA Connection: 350

Fill Pressure: 2000 PSI

Analysis: Certified Batch Analysis

Lot #: 4924802

Component(s):	Requested Concentration(s):	Actual Concentration(s):
Carbon Monoxide	2%	2.0%
Carbon Dioxide	15%	15.0%
Nitrogen	BALANCE	BALANCE

Expiration Date: 09/2022

Approved By:

Ron Abbott

The information contained herein has been prepared at your request by qualified experts. While we believe that the information is accurate within the limits of the analytical methods employed, and is complete to the extent of the specific analyses performed, we make no warranty or representation as to the suitability of the use of the information for any particular purpose. The information is offered with the understanding that any use of the information is at the sole discretion and risk of the user. In no event shall the liability arising out of the use of the information contained herein exceed the fee established for providing such information.

# Certificate of Calibration

Certificate Number: **698278**



**JJ Calibrations, Inc.**  
 7007 SE Lake Rd  
 Portland, OR 97267-2105  
 Phone 503.786.3005  
 FAX 503.786.2994

**Omni-Test Laboratories**  
 13327 NE Airport Way  
 Portland, OR 97230

PO: **190231**  
 Order Date: **04/04/2019**  
 Authorized By: **N/A**



Calibrated on: **04/18/2019**  
 \*Recommended Due: **04/18/2020**  
 Environment: **22 °C 53 % RH**  
 \* As Received: **Within Tolerance**  
 \* As Returned: **Within Tolerance**  
 Action Taken: **Calibrated**  
 Technician: **146**

Property #: **OMNI-00650**  
 User: **N/A**  
 Department: **N/A**  
 Make: **Control Company**  
 Model: **6530**  
 Serial #: **181062211**  
 Description: **Thermohygrometer / Barometer**  
 Procedure: **403406**  
 Accuracy: **±3%RH, ±.4 °C (0.8 °F), ±4mbar (0.12inHg)**

Remarks: \* Many factors may cause the unit to drift out of calibration before the recommended due date. Any reported error is the absolute value between the reference and the unit. Uncertainties include the effects of the unit.

### Standards Used

Std ID	Manufacturer	Model	Nomenclature	Due Date	Trace ID
847A	Fluke	RPM4	Reference Pressure Monitor	11/21/2019	688957
644A	Thunder Scientific	1200	Two Pressure Humidity Generator	07/30/2019	674006

Parameter	Measurement Description	Range Unit	Measurement Data				UUT	Uncertainty
			Reference	Min	Max	*Error		
<b>Before/After Humidity</b>		%	13.0	10	16	1	14 %	5.8E-01 ✓
		%	50.0	47	53	2	48 %	5.8E-01 ✓
		%	80.0	77	83	3	77 %	5.8E-01 ✓
<b>Temperature</b>		°C	20.00	19.6	20.4	0.4	19.6 °C	8.1E-02 ✓
		°C	35.00	34.6	35.4	0.4	34.6 °C	8.1E-02 ✓
		°C	50.00	49.6	50.4	0.2	49.8 °C	8.1E-02 ✓
<b>Barometer</b>		29 inHg	29.6210	29.501	29.741	0.009	29.630 inHg	8.1E-02 ✓

JJ Calibrations, Inc. certifies that this instrument has been calibrated in accordance with the JJ Calibrations Quality Assurance Manual with the stated procedure using standards that are traceable to the National Institute of Standards and Technology (NIST), or other National Measurement Institutes (NMI's), or by using natural physical constants, intrinsic standards or ratio calibration techniques. The quality system and this certificate are in compliance with ANSI/NCSL Z540-1-1994, ISO/IEC 17025-2005, ISO 10012-1, the ISO 9000 family and QS 9000. The expanded uncertainties of measurements for this calibration are based upon 95% (2 sigma) confidence limits. Unless otherwise stated, a test accuracy ratio (TAR) of 4:1, if achievable, is maintained. The results reported herein apply only to the calibration of the item described above. This report may not be reproduced, except in full, without prior written consent of JJ Calibrations, Inc.  
 JJ Calibrations, Inc. quality system has been assessed and accredited to ISO/IEC 17025:2005.

  
 Reviewer

3 Issued 04/19/2019 Rev # 15

  
 Inspector

# Certificate of Calibration

Certificate Number: **685888**



**JJ Calibrations, Inc.**

7007 SE Lake Rd  
Portland, OR 97267-2105  
Phone 503.786.3005  
FAX 503.786.2994

**Omni-Test Laboratories**  
13327 NE Airport Way  
Portland, OR 97230

PO: **180188**  
Order Date: **10/09/2018**  
Authorized By: **N/A**



Calibrated on: **10/26/2018**  
\*Recommended Due: **10/26/2023**  
Environment: **20 °C 57 % RH**  
\* As Received: **Within Tolerance**  
\* As Returned: **Within Tolerance**  
Action Taken: **Calibrated**  
Technician: **139**

Property #: **OMNI-00283A**  
User: **N/A**  
Department: **N/A**  
Make: **Troemner Inc**  
Model: **1mg-100g (Class F)**  
Serial #: **47883**  
Description: **Mass Set, 21pc**  
Procedure: **DCN 500901**  
Accuracy: **Class F**

Remarks: \* Many factors may cause the unit to drift out of calibration before the recommended due date. Any reported error is the absolute value between the reference and the unit. Uncertainties include the effects of the unit.

**This set meets Class F specifications.**  
**Received and returned eight (8) masses in a black case secured by a rubber band.**

### Standards Used

Std ID	Manufacturer	Model	Nomenclature	Due Date	Trace ID
723A	Rice Lake	1mg-200g (Class 0)	Mass Set,	03/23/2019	668240
800A	Sartorius	MSA225W100DI	Analytical Balance	12/11/2018	663857

### Measurement Data

Parameter	Measurement Description	Range Unit	Reference	Min	Max	*Error	UUT	Uncertainty
<b>Before/After</b>								Accredited = ✓
<b>Mass</b>								
Dot	200 mg	200.00030	199.4603	200.5403	0.0500	200.0503 mg	6.2E-01	✓
	1 g	1.0000880	0.9991088	1.0009088	0.0000000	1.000088 g	1E-03	✓
	2 g	2.00001470	1.9989147	2.0011147	0.0003250	2.0003397 g	1.3E-03	✓
	5 g	5.00000840	4.9985084	5.0015084	0.0000400	4.9999684 g	1.7E-03	✓
	10 g	10.0000100	9.998010	10.002010	0.000245	9.999765 g	2.3E-03	✓
Dot	20 g	20.0000140	19.996014	20.004014	0.000990	20.001004 g	4.6E-03	✓
	50 g	49.9999660	49.989966	50.009966	0.000595	49.999371 g	1.1E-02	✓
	100 g	100.000000	99.98000	100.02000	0.00194	99.99806 g	2.3E-02	✓

JJ Calibrations, Inc. certifies that this instrument has been calibrated in accordance with the JJ Calibrations Quality Assurance Manual with the stated procedure using standards that are traceable to the National Institute of Standards and Technology (NIST), or other National Measurement Institutes (NMI's), or by using natural physical constants, intrinsic standards or ratio calibration techniques. The quality system and this certificate are in compliance with ANSI/NCCL Z540-1-1994, ISO/IEC 17025-2005, ISO 10012-1, the ISO 9000 family and QS 9000. The expanded uncertainties of measurements for this calibration are based upon 95% (2 sigma) confidence limits. Unless otherwise stated, a test accuracy ratio (TAR) of 4:1, if achievable, is maintained. The results reported herein apply only to the calibration of the item described above. This report may not be reproduced, except in full, without prior written consent of JJ Calibrations, Inc.  
JJ Calibrations, Inc. quality system has been assessed and accredited to ISO/IEC 17025:2005.

  
Reviewer

3 Issued 10/29/2018 Rev # 15

  
Inspector


# Thermal Metering System Calibration

## Y Factor

Manufacturer: Apex  
 Model: XC-60-EP  
 Serial Number: 0702003  
 OMNI Tracking No.: OMNI-00371  
 Calibrated Orifice:  Yes

<b>Average Gas Meter y Factor</b>
<b>0.992</b>

<b>Orifice Meter dH@</b>
<b>N/A</b>

Calibration Date: 07/02/19  
 Calibrated by: B. Davis  
 Calibration Frequency: 6 months  
 Next Calibration Due: 7/17/2019  
 Instrument Range: 1.000 cfm  
 Standard Temp.: 68 oF  
 Standard Press.: 29.92 "Hg  
 Barometric Press., Pb: 30.2 "Hg  
 Signature/Date:  7/21/2017

### Previous Calibration Comparison

Date	<u>1/17/2019</u>	Acceptable Deviation (5%)	Deviation
y Factor	<u>1.009</u>	0.05045	0.017
Acceptance	<b>Acceptable</b>		

### Current Calibration

Acceptable y Deviation	0.020
Maximum y Deviation	0.005
Acceptable dH@ Deviation	N/A
Maximum dH@ Deviation	N/A
Acceptance	<b>Acceptable</b>

### Reference Standard \*

Standard	Model	Standard Test Meter
Calibrator	S/N	<u>OMNI-00001</u>
	Calib. Date	<u>18-Nov-18</u>
	Calib. Value	<u>0.9981</u> y factor (ref)

Calibration Parameters	Run 1	Run 2	Run 3
Reference Meter Pressure ("H2O), Pr	0.00	0.00	0.00
DGM Pressure ("H2O), Pd	3.00	1.70	1.00
Initial Reference Meter	187.8	193	198.9
Final Reference Meter	192.9	198.8	204.505
Initial DGM	0	0	0
Final DGM	5.073	5.848	5.668
Temp. Ref. Meter (°F), Tr	72.5	72.1	72.5
Temperature DGM (°F), Td	73.0	74.0	75.0
Time (min)	26.8	47.1	52.1
Net Volume Ref. Meter, Vr	5.100	5.800	5.605
Net Volume DGM, Vd	5.073	5.848	5.668
<b>Gas Meter y Factor =</b>	<b>0.997</b>	<b>0.989</b>	<b>0.989</b>
<b>Gas Meter y Factor Deviation (from avg.)</b>	0.005	0.003	0.003
<b>Orifice dH@</b>	N/A	N/A	N/A
<b>Orifice dH@ Deviation (from avg.)</b>	N/A	N/A	N/A

where:

1. Deviation = |Average value for all runs - current run value|
- \*\* 2.  $y = [Vr \times (y \text{ factor (ref)}) \times (Pb + (Pr / 13.6)) \times (Td + 460)] / [Vd \times (Pb + (Pd / 13.6)) \times (Tr + 460)]$
- \*\* 3.  $dH@ = 0.0317 \times Pd / (Pb (Td + 460)) \times [(Tr + 460) \times \text{time}] / Vr ]^2$

\* Reference calibration is traceable to NIST through NIST Test # 40674, Kimble ASTM E1272, or NIST traceable laboratory

\*\* Equations come from EPA Method 5

The uncertainty of measurement is  $\pm 0.14 \text{ ft}^3/\text{min}$ . This is based on the reference standard having a TAR (Test Accuracy Ratio) of at least 4:1.


Reviewed By

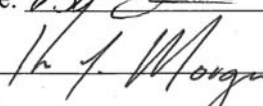


8/27/19

Temperature Calibration EPA Method 28R, ASTM 2515								
BOOTH:	TEMPERATURE MONITOR TYPE:					EQUIPMENT NUMBER:		
Mobile	National Instruments Logger					00371, 00372		
REFERENCE METER EQUIPMENT NUMBER: 00373				Calibration Due Date: 8/02/17				
CALIBRATION PERFORMED BY:			DATE:	AMBIENT TEMPERATURE:		BAROMETRIC PRESSURE:		
B. Davis			7/02/19	74		30.21		
Input Temperature (F)	Ambient	Meter A					Tunnel	FB Interior
			Meter B	Filter A	Filter B			
0	-1	0	0	0	-0	1	1	
100	99	100	100	100	99	101	101	
300	299	300	300	300	299	300	300	
500	499	500	500	500	499	500	500	
700	699	700	700	700	700	701	700	
1000	999	1000	1000	1000	1000	1000	1000	

Input (F)	FB Top	FB Bottom	FB Back	FB Left	FB Right	Imp A	Imp B	Cat	Stack
0	1	1	1	1	0	0	-0	0	1
100	101	101	101	101	101	100	100	100	101
300	300	300	300	300	300	299	299	299	301
500	500	500	500	500	501	499	499	499	501
700	700	700	700	700	700	699	699	699	700
1000	1001	1000	1001	1000	1001	1000	1000	1000	1001
1500								1499	
2000								1999	

Technician signature:  Date: 7/2/19

Reviewed By:  Date: 08/27/19

## DIFFERENTIAL PRESSURE GAUGE CALIBRATION DATA SHEET

Instrument to be calibrated: Pressure Transducer

Maximum Range: 0-2" WC ID Number: OMNI-00371

Calibration Instrument: Digital Manometer ID Number: OMNI-00395

Date: 7/15/19 By: B. Davis

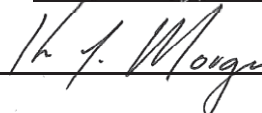
**This form is to be used only in conjunction with Standard Procedure C-SPC.**

Range of Calibration Point ("WC)	Digital Manometer Input ("WC)	Pressure Gauge Response ("WC)	Difference (Input - Response)	% Error of Full Span*
0-20% Max. Range 0 - 0.4	0.045	0.042	0.003	0.15
20-40% Max. Range 0.4 - 0.8	0.444	0.437	0.003	0.15
40-60% Max. Range 0.8 - 1.2	0.854	0.850	0.004	0.20
60-80% Max. Range 1.2 - 1.6	1.370	1.368	0.002	0.10
80-100% Max. Range 1.6 - 2.0	1.706	1.695	0.011	0.55

\*Acceptable tolerance is 4%.

The uncertainty of measurement is  $\pm 0.4$ " WC. This is based on the reference standard having a TAR (Test Accuracy Ratio) of at least 4:1.

Technician signature:  Date: 8/2/19

Reviewed by:  Date: 08/27/19




# Thermal Metering System Calibration Y Factor

Manufacturer: Apex  
 Model: XC-60-EP  
 Serial Number: 0702004  
 OMNI Tracking No.: OMNI-00372  
 Calibrated Orifice:  Yes

<b>Average Gas Meter y Factor</b>
<b>0.989</b>

<b>Orifice Meter dH@</b>
<b>N/A</b>

Calibration Date: 07/02/19  
 Calibrated by: B. Davis  
 Calibration Frequency: 6 months  
 Next Calibration Due: 7/17/2019  
 Instrument Range: 1.000 cfm  
 Standard Temp.: 68 oF  
 Standard Press.: 29.92 "Hg  
 Barometric Press., Pb: 30.2 "Hg  
 Signature/Date:  8/27/19

### Previous Calibration Comparison

Date	<u>1/17/2019</u>	Acceptable Deviation (5%)	Deviation
y Factor	<u>0.996</u>	0.0498	0.007
Acceptance	<b>Acceptable</b>		

### Current Calibration

Acceptable y Deviation	0.020
Maximum y Deviation	0.004
Acceptable dH@ Deviation	N/A
Maximum dH@ Deviation	N/A
Acceptance	<b>Acceptable</b>

### Reference Standard \*

Standard Calibrator	Model	Standard Test Meter
	S/N	<u>OMNI-00001</u>
	Calib. Date	<u>14-Nov-18</u>
	Calib. Value	<u>0.9981</u> y factor (ref)

Calibration Parameters	Run 1	Run 2	Run 3
Reference Meter Pressure ("H2O), Pr	0.00	0.00	0.00
DGM Pressure ("H2O), Pd	2.00	1.00	0.80
Initial Reference Meter	204.6	212.1	218.7
Final Reference Meter	212	218.6	226
Initial DGM	0	0	0
Final DGM	7.432	6.584	7.406
Temp. Ref. Meter (°F), Tr	72.7	72.8	73.7
Temperature DGM (°F), Td	75.0	75.0	76.0
Time (min)	41.3	51.5	64.5
Net Volume Ref. Meter, Vr	7.400	6.500	7.300
Net Volume DGM, Vd	7.432	6.584	7.406
<b>Gas Meter y Factor =</b>	<b>0.993</b>	<b>0.987</b>	<b>0.986</b>
<b>Gas Meter y Factor Deviation (from avg.)</b>	0.004	0.002	0.003
<b>Orifice dH@</b>	N/A	N/A	N/A
<b>Orifice dH@ Deviation (from avg.)</b>	N/A	N/A	N/A

where:

1. Deviation = |Average value for all runs - current run value|
- \*\* 2.  $y = [Vr \times (y \text{ factor (ref)}) \times (Pb + (Pr / 13.6)) \times (Td + 460)] / [Vd \times (Pb + (Pd / 13.6)) \times (Tr + 460)]$
- \*\* 3.  $dH@ = 0.0317 \times Pd / (Pb (Td + 460)) \times [(Tr + 460) \times \text{time}] / Vr ]^2$

\* Reference calibration is traceable to NIST through NIST Test # 40674, Kimble ASTM E1272, or NIST traceable laboratory

\*\* Equations come from EPA Method 5

The uncertainty of measurement is  $\pm 0.14 \text{ ft}^3/\text{min}$ . This is based on the reference standard having a TAR (Test Accuracy Ratio) of at least 4:1.


Reviewed By

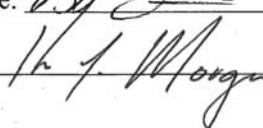


8/27/19

Temperature Calibration EPA Method 28R, ASTM 2515								
BOOTH:		TEMPERATURE MONITOR TYPE:			EQUIPMENT NUMBER:			
Mobile		National Instruments Logger			00371, 00372			
REFERENCE METER EQUIPMENT NUMBER: 00373				Calibration Due Date: 8/02/17				
CALIBRATION PERFORMED BY:		DATE:		AMBIENT TEMPERATURE:		BAROMETRIC PRESSURE:		
B. Davis		7/02/19		74		30.21		
Input Temperature (F)	Ambient	Meter A					Tunnel	FB Interior
			Meter B	Filter A	Filter B			
0	-1	0	0	0	-0	1	1	
100	99	100	100	100	99	101	101	
300	299	300	300	300	299	300	300	
500	499	500	500	500	499	500	500	
700	699	700	700	700	700	701	700	
1000	999	1000	1000	1000	1000	1000	1000	

Input (F)	FB Top	FB Bottom	FB Back	FB Left	FB Right	Imp A	Imp B	Cat	Stack
0	1	1	1	1	0	0	-0	0	1
100	101	101	101	101	101	100	100	100	101
300	300	300	300	300	300	299	299	299	301
500	500	500	500	500	501	499	499	499	501
700	700	700	700	700	700	699	699	699	700
1000	1001	1000	1001	1000	1001	1000	1000	1000	1001
1500								1499	
2000								1999	

Technician signature:  Date: 7/2/19

Reviewed By:  Date: 08/27/19

## DIFFERENTIAL PRESSURE GAUGE CALIBRATION DATA SHEET

Instrument to be calibrated: Pressure Transducer

Maximum Range: 0-2" WC ID Number: OMNI-00372

Calibration Instrument: Digital Manometer ID Number: OMNI-00395

Date: 7/15/19 By: B. Davis

**This form is to be used only in conjunction with Standard Procedure C-SPC.**

Range of Calibration Point ("WC)	Digital Manometer Input ("WC)	Pressure Gauge Response ("WC)	Difference (Input - Response)	% Error of Full Span*
0-20% Max. Range 0 - 0.4	0.034	0.032	0.002	0.10
20-40% Max. Range 0.4 - 0.8	0.760	0.761	0.001	0.05
40-60% Max. Range 0.8 - 1.2	0.982	0.979	0.003	0.15
60-80% Max. Range 1.2 - 1.6	1.384	1.383	0.001	0.05
80-100% Max. Range 1.6 - 2.0	1.750	1.751	0.001	0.05

\*Acceptable tolerance is 4%.

The uncertainty of measurement is  $\pm 0.4$ " WC. This is based on the reference standard having a TAR (Test Accuracy Ratio) of at least 4:1.

Technician signature:  Date: 8/2/19

Reviewed by: \_\_\_\_\_ Date: \_\_\_\_\_

# Certificate of Calibration

Certificate Number: **686722**



**JJ Calibrations, Inc.**  
 7007 SE Lake Rd  
 Portland, OR 97267-2105  
 Phone 503.786.3005  
 FAX 503.786.2994

**Omni-Test Laboratories**  
 13327 NE Airport Way  
 Portland, OR 97230



PO: **180192**  
 Order Date: **10/22/2018**  
 Authorized By: **N/A**  
 Calibrated on: **10/30/2018**  
 \*Recommended Due: **10/30/2019**  
 Environment: **22 °C 44 % RH**  
 \* As Received: **Limited**  
 \* As Returned: **Limited**  
 Action Taken: **Calibrated**  
 Technician: **111**

Property #: **OMNI-00410**  
 User: **N/A**  
 Department: **N/A**  
 Make: **Dwyer**  
 Model: **1430**  
 Serial #: **OMNI-00410**  
 Description: **Microtector**  
 Procedure: **DCN 500908**  
 Accuracy: **±0.00025" WC**

Remarks: \* Many factors may cause the unit to drift out of calibration before the recommended due date. Any reported error is the absolute value between the reference and the unit. Uncertainties include the effects of the unit.

Previous limitation of micrometer head calibrated only continued. .001" reading micrometer head ±.001" (LSD) tolerance applied.

### Standards Used

Std ID	Manufacturer	Model	Nomenclature	Due Date	Trace ID
541A	Select	E8FED2	Gage Block Set, 8pc	12/18/2018	663864

### Measurement Data

Parameter	Measurement Description	Range	Unit	Reference	Min	Max	*Error	UUT	Uncertainty
<b>Before/After Length</b>			Inch	0.1300	0.129	0.131	0.001	0.129 Inch	1.1E-03 ✓
			Inch	0.3850	0.384	0.386	0.001	0.384 Inch	1.1E-03 ✓
			Inch	0.6150	0.614	0.616	0.001	0.614 Inch	1.1E-03 ✓
			Inch	0.8700	0.869	0.871	0.001	0.869 Inch	1.1E-03 ✓
			Inch	1.0000	0.999	1.001	0.001	0.999 Inch	1.1E-03 ✓

JJ Calibrations, Inc. certifies that this instrument has been calibrated in accordance with the JJ Calibrations Quality Assurance Manual with the stated procedure using standards that are traceable to the National Institute of Standards and Technology (NIST), or other National Measurement Institutes (NMI's), or by using natural physical constants, intrinsic standards or ratio calibration techniques. The quality system and this certificate are in compliance with ANSI/NC SL Z540-1-1994, ISO/IEC 17025-2005, ISO 10012-1, the ISO 9000 family and QS 9000. The expanded uncertainties of measurements for this calibration are based upon 95% (2 sigma) confidence limits. Unless otherwise stated, a test accuracy ratio (TAR) of 4:1, if achievable, is maintained. The results reported herein apply only to the calibration of the item described above. This report may not be reproduced, except in full, without prior written consent of JJ Calibrations, Inc.  
 JJ Calibrations, Inc. quality system has been assessed and accredited to ISO/IEC 17025:2005.

  
 Reviewer

3 Issued 10/31/2018 Rev # 15

  
 Inspector

# Calibration Record

Vaneometer Air Velocity Meter OMNI-00559

## Calibration Service Record

Date	By	Results	Date of next Calibration
11/17/17	BD	Installed New Vane From Manufacturer	5/17/18
7/12/18	BD	Installed New Vane From Manufacturer	1/12/19
1/12/19	BD	Installed New Vane From Manufacturer	6/15/19
6/13/19	BD	Installed New Vane From Manufacturer	12/13/19

## VWR Temperature Hygrometer Calibration Procedure and Data Sheet

Frequency: Every Two Years

Step 1: Locate NIST traceable standard.

Step 2: Place unit to be calibrated, tracking No. OMNI-00592, inside OMNI desiccate box on the same shelf with the NIST traceable standard.

Step 3: After a period of not less than four hours record the temperature and humidity of both units in the spaces provide below.

Step 4: If the unit to be calibrated matches the NIST standard within  $\pm 4\%$ , it is acceptable. If not, the unit needs to be sent to a repair company or replaced.

### Verification Data:

Date: 1/29/19  
1/29/19 Technician: B. Davis

Time in desiccate: 0840 Recording time: 1415

NIST Standard Temperature: 70.2 °F NIST Standard Humidity: 14.6

Test Unit Temperature Reading: 69.9 °F Test Unit Humidity Reading: 12.1

Test unit OMNI-00592 is  or was not  within acceptable limits.

Technician Signature: [Signature]

Comments: A difference of 2.5% was found, with a full scale of 90%  
on the instrument this gives a 2.77% deviation.

---

---

---

---

---

---

# ZRE

# NDIR/O<sub>2</sub>



# USER'S

# MANUAL



1312 West Grove Avenue  
Orange, CA 92865-4134  
Phone: 714-974-5560 Fax: 714-921-2531  
[www.gasanalyzers.com](http://www.gasanalyzers.com)

# Certificate of Calibration

Certificate Number: **704810**



**JJ Calibrations, Inc.**  
 7007 SE Lake Rd  
 Portland, OR 97267-2105  
 Phone 503.786.3005  
 FAX 503.786.2994

**Omni-Test Laboratories**  
 13327 NE Airport Way  
 Portland, OR 97230

OnSite

PO: **190241**  
 Order Date: **07/10/2019**  
 Authorized By: **N/A**



Property #: **OMNI-00637**  
 User: **N/A**  
 Department: **N/A**  
 Make: **Mettler Toledo**  
 Model: **MS104TS/00**  
 Serial #: **B729400181**  
 Description: **Analytical Scale, 120g**  
 Procedure: **DCN 500887**  
 Accuracy: **±0.0005g**

Calibrated on: **07/10/2019**  
 \*Recommended Due: **01/10/2020**  
 Environment: **21 °C 39 % RH**  
 \* As Received: **Within Tolerance**  
 \* As Returned: **Within Tolerance**  
 Action Taken: **Calibrated**  
 Technician: **111**

Remarks: \* Many factors may cause the unit to drift out of calibration before the recommended due date. Any reported error is the absolute value between the reference and the unit. Uncertainties include the effects of the unit.

### Standards Used

Std ID	Manufacturer	Model	Nomenclature	Due Date	Trace ID
723A	Rice Lake	1mg-200g (Class 0)	Mass Set,	05/22/2020	694890

### Measurement Data

Parameter	Measurement Description	Range Unit	Reference	Min	Max	*Error	UUT	Uncertainty
Before/After	Force							Accredited = ✓
		g	10.00000	9.9995	10.0005	0.0000	10.0000 g	1.2E-05 ✓
		g	30.00000	29.9995	30.0005	0.0000	30.0000 g	1.3E-05 ✓
		g	60.00000	59.9995	60.0005	0.0001	60.0001 g	1.8E-05 ✓
		g	90.00000	89.9995	90.0005	0.0000	90.0000 g	2.1E-05 ✓
		g	120.00000	119.9995	120.0005	0.0001	119.9999 g	2.9E-05 ✓

JJ Calibrations, Inc. certifies that this instrument has been calibrated in accordance with the JJ Calibrations Quality Assurance Manual with the stated procedure using standards that are traceable to the National Institute of Standards and Technology (NIST), or other National Measurement Institutes (NMI's), or by using natural physical constants, intrinsic standards or ratio calibration techniques. The quality system and this certificate are in compliance with ANSI/NCSL Z540-1-1994, ISO/IEC 17025-2005, ISO 10012-1, the ISO 9000 family and QS 9000. The expanded uncertainties of measurements for this calibration are based upon 95% (2 sigma) confidence limits. Unless otherwise stated, a test accuracy ratio (TAR) of 4:1, if achievable, is maintained. The results reported herein apply only to the calibration of the item described above. This report may not be reproduced, except in full, without prior written consent of JJ Calibrations, Inc.  
 JJ Calibrations, Inc. quality system has been assessed and accredited to ISO/IEC 17025:2005.

Reviewer

3 Issued 07/12/2019

Rev # 15

Inspector



## **Example Calculations**

## Equations and Sample Calculations

Manufacturer: Hearth & Home  
Model: Dauntless NC  
Run: 2  
Category: 1

Equations used to calculate the parameters listed below are described in this appendix. Sample calculations are provided for each equation. The raw data and printout results from a sample run are also provided for comparison to the sample calculations.

$M_{FTAdb}$  - Total weight of fuel crib excluding nails, dry basis, kg

BR - Dry burn rate, kg/hr

$V_s$  - Average gas velocity in the dilution tunnel, ft/sec

$Q_{sd}$  - Average gas flow rate in dilution tunnel, dscf/hr

$V_{m(std)}$  - Volume of gas sampled, corrected to dry standard conditions, dscf

$m_n$  - Total particulate matter collected, mg

$C_s$  - Concentration of particulate matter in tunnel gas, dry basis, corrected to standard conditions, g/dscf

$E_T$  - Total particulate emissions, g

PR - Proportional rate variation

$PM_R$  - Particulate emissions for test run, g/hr

$PM_F$  - Particulate emission factor for test run, g/dry kg of fuel burned

**BR – dry burn rate, kg/hr**

ASTM E2780 equation (5)

$$BR = \frac{60 M_{FTAdb}}{\theta}$$

Where,

$\theta$  = Total length of test run, min

Sample Calculation:

$$M_{Bdb} = 7.58 \quad \text{kg}$$

$$\theta = 480 \quad \text{min}$$

$$BR = \frac{60 \times 7.575}{480}$$

$$BR = \mathbf{0.95} \quad \text{kg/hr}$$

**V<sub>s</sub> – Average gas velocity in the dilution tunnel, ft/sec**

ASTM E2515 equations (9)

$$V_s = F_p \times k_p \times C_p \times (\sqrt{\Delta P})_{avg} \times \sqrt{\frac{T_{s(avg)}}{P_s \times M_s}}$$

Where:

- F<sub>p</sub> = Adjustment factor for center of tunnel pitot tube placement,  $F_p = \frac{V_{strav}}{V_{scent}}$ , ASTM E2515 Equation (1)
- V<sub>scent</sub> = Dilution tunnel velocity calculated after the multi-point pitot traverse at the center, ft/sec
- V<sub>strav</sub> = Dilution tunnel velocity calculated after the multi-point pitot traverse, ft/sec
- k<sub>p</sub> = Pitot tube constant, 85.49
- C<sub>p</sub> = Pitot tube coefficient: 0.99, unitless
- ΔP\* = Velocity pressure in the dilution tunnel, in H<sub>2</sub>O
- T<sub>s</sub> = Absolute average gas temperature in the dilution tunnel, °R; (°R = °F + 460)
- P<sub>s</sub> = Absolute average gas static pressure in dilution tunnel, = P<sub>bar</sub> + P<sub>g</sub>, in Hg
- P<sub>bar</sub> = Barometric pressure at test site, in. Hg
- P<sub>g</sub> = Static pressure of tunnel, in. H<sub>2</sub>O; (in Hg = in H<sub>2</sub>O/13.6)
- M<sub>s</sub> = \*\*The dilution tunnel wet molecular weight; M<sub>s</sub> = 28.78 assuming a dry weight of 29 lb/lb-mole

Sample calculation:

$$F_p = \frac{18.84}{19.74} = 0.955$$

$$V_s = 0.955 \times 85.49 \times 0.99 \times 0.296 \times \left( \frac{89.9 + 460}{\left( \frac{29.70 + \frac{-0.28}{13.6}}{28.78} \right)^{1/2}} \right)$$

$$V_s = \mathbf{19.19 \text{ ft/s}}$$

\*The ASTM test standard mistakenly has the square root of the average delta p instead of the average of the square root of delta p. The current EPA Method 2 is also incorrect. This was verified by Mike Toney at EPA.

\*\*The ASTM test standard mistakenly identifies M<sub>s</sub> as the dry molecular weight. It should be the wet molecular weight as indicated in EPA Method 2.

**Q<sub>sd</sub> – Average gas flow rate in dilution tunnel, dscf/hr**

ASTM E2515 equation (3)

$$Q_{sd} = 3600 \times (1 - B_{ws}) \times v_s \times A \times \frac{T_{std}}{T_{s(avg)}} \times \frac{P_s}{P_{std}}$$

Where:

- 3600 = Conversion from seconds to hours (ASTM method uses 60 to convert in minutes)
- B<sub>ws</sub> = Water vapor in gas stream, proportion by volume; assume 2%
- A = Cross sectional area of dilution tunnel, ft<sup>2</sup>
- T<sub>std</sub> = Standard absolute temperature, 528 °R
- P<sub>s</sub> = Absolute average gas static pressure in dilution tunnel, = P<sub>bar</sub> + P<sub>g</sub>, in Hg
- T<sub>s(avg)</sub> = Absolute average gas temperature in the dilution tunnel, °R; (°R = °F + 460)
- P<sub>std</sub> = Standard absolute pressure, 29.92 in Hg

Sample calculation:

$$Q_{sd} = 3600 \times (1 - 0.02) \times 19.19 \times 0.196 \times \frac{528}{89.9 + 460} \times \frac{29.7 + \frac{-0.28}{13.6}}{29.92}$$

Q<sub>sd</sub> = **12658.0** dscf/hr

$V_{m(std)}$  – Volume of Gas Sampled Corrected to Dry Standard Conditions, dscf  
 ASTM E2515 equation (6)

$$V_{m(std)} = K_1 V_m Y \frac{P_{bar} + \left(\frac{\Delta H}{13.6}\right)}{T_m}$$

Where:

- $K_1$  = 17.64 °R/in. Hg
- $V_m$  = Volume of gas sample measured at the dry gas meter, dcf
- $Y$  = Dry gas meter calibration factor, dimensionless
- $P_{bar}$  = Barometric pressure at the testing site, in. Hg
- $\Delta H$  = Average pressure differential across the orifice meter, in. H<sub>2</sub>O
- $T_m$  = Absolute average dry gas meter temperature, °R

Sample Calculation:

Using equation for Train 1:

$$V_{m(std)} = 17.64 \times 79.643 \times 0.992 \times \frac{\left( 29.7 + \frac{2.28}{13.6} \right)}{\left( 81.6 + 460 \right)}$$

$$V_{m(std)} = \mathbf{76.850} \text{ dscf}$$

Using equation for Train 2:

$$V_{m(std)} = 17.64 \times 83.642 \times 0.989 \times \frac{\left( 29.7 + \frac{1.79}{13.6} \right)}{\left( 80.0 + 460 \right)}$$

$$V_{m(std)} = \mathbf{80.597} \text{ dscf}$$

Using equation for ambient train:

$$V_{m(std)} = 17.64 \times 0.00 \times 0 \times \frac{\left( 29.7 + \frac{0.00}{13.6} \right)}{\left( 76.4 + 460 \right)}$$

$$V_{m(std)} = \mathbf{0} \text{ dscf}$$

**$m_n$  – Total Particulate Matter Collected, mg**

ASTM E2515 Equation (12)

$$m_n = m_p + m_f + m_g$$

Where:

$m_p$  = mass of particulate matter from probe, mg

$m_f$  = mass of particulate matter from filters, mg

$m_g$  = mass of particulate matter from filter seals, mg

Sample Calculation:

Using equation for Train 1 (first hour):

$$m_n = 0.0 + 0.2 + 0.0$$

$$m_n = 0.2 \text{ mg}$$

Using equation for Train 1 (post-first hour):

$$m_n = 0.0 + 1.7 + 0.0$$

$$m_n = 1.7 \text{ mg}$$

Train 1 aggregate:

$$m_n = 0.2 + 1.7$$

$$m_n = 1.9 \text{ mg}$$

Using equation for Train 2:

$$m_n = 0 + 2.2 + 0.1$$

$$m_n = 2.3 \text{ mg}$$

**C<sub>s</sub> - Concentration of particulate matter in tunnel gas, dry basis, corrected to standard conditions, g/dsc**  
ASTM E2515 equation (13)

$$C_s = K_2 \times \frac{m_n}{V_{m(\text{std})}}$$

Where:

K<sub>2</sub> = Constant, 0.001 g/mg

m<sub>n</sub> = Total mass of particulate matter collected in the sampling train, mg

V<sub>m(std)</sub> = Volume of gas sampled corrected to dry standard conditions, dscf

Sample calculation:

For Train 1:

$$C_s = 0.001 \times \frac{1.9}{76.85}$$

$$C_s = \mathbf{0.00002} \text{ g/dscf}$$

For Train 2

$$C_s = 0.001 \times \frac{2.3}{80.60}$$

$$C_s = \mathbf{0.00003} \text{ g/dscf}$$

For Ambient Train

$$C_r = 0.001 \times \frac{0.0}{0}$$

$$C_r = \mathbf{0} \text{ g/dscf}$$



**$E_T$  – Total Particulate Emissions, g**

ASTM E2515 equation (15)

$$E_T = (C_s - C_r) \times Q_{std} \times \theta$$

Where:

- $C_s$  = Concentration of particulate matter in tunnel gas, g/dscf
- $C_r$  = Concentration particulate matter room air, g/dscf
- $Q_{std}$  = Average dilution tunnel gas flow rate, dscf/hr
- $\theta$  = Total time of test run, minutes

Sample calculation:

For Train 1

$$E_T = ( \underline{0.000025} - 0 ) \times \underline{12658.0} \times \underline{480} / 60$$
$$E_T = \underline{2.50} \text{ g}$$

For Train 2

$$E_T = ( \underline{0.000029} - 0 ) \times \underline{12658.0} \times \underline{480} / 60$$
$$E_T = \underline{2.89} \text{ g}$$

Average

$$E = \underline{2.70} \text{ g}$$

Total emission values shall not differ by more than 7.5% from the total average emissions

$$7.5\% \text{ of the average} = \underline{0.20}$$

$$\text{Train 1 difference} = \underline{0.19}$$

$$\text{Train 2 difference} = \underline{0.19}$$

**PR - Proportional Rate Variation**

ASTM E2515 equation (16)

$$PR = \left[ \frac{\theta \times V_{mi} \times V_s \times T_m \times T_{si}}{\theta_i \times V_m \times V_{si} \times T_{mi} \times T_s} \right] \times 100$$

Where:

- $\theta$  = Total sampling time, min
- $\theta_i$  = Length of recording interval, min
- $V_{mi}$  = Volume of gas sample measured by the dry gas meter during the "ith" time interval, dcf
- $V_m$  = Volume of gas sample as measured by dry gas meter, dcf
- $V_{si}$  = Average gas velocity in the dilution tunnel during the "ith" time interval, ft/sec
- $V_s$  = Average gas velocity in the dilution tunnel, ft/sec
- $T_{mi}$  = Absolute average dry gas meter temperature during the "ith" time interval, °R
- $T_m$  = Absolute average dry gas meter temperature, °R
- $T_{si}$  = Absolute average gas temperature in the dilution tunnel during the "ith" time interval, °R
- $T_s$  = Absolute average gas temperature in the dilution tunnel, °R

Sample calculation (for the first 1 minute interval of Train 1):

$$PR = \left( \frac{480 \times 0.14 \times 19.19 \times (133.0 + 460) \times (81.6 + 460)}{1 \times 79.64 \times 20.20 \times (89.9 + 460) \times (83.0 + 460)} \right) \times 100$$

$$PR = \underline{86} \%$$

**PM<sub>R</sub> – Particulate emissions for test run, g/hr**

ASTM E2780 equation (6)

$$PM_R = 60 (E_T/\theta)$$

Where,

E<sub>T</sub> = Total particulate emissions, grams

θ = Total length of full integrated test run, min

Sample Calculation:

$$E_T (\text{Dual train average}) = 2.70 \text{ g}$$

$$\theta = 480 \text{ min}$$

$$PM_R = 60 \times ( 2.70 / 480 )$$

$$PM_R = \mathbf{0.34} \text{ g/hr}$$

**PM<sub>F</sub>** – Particulate emission factor for test run, g/dry kg of fuel burned  
ASTM E2780 equation (7)

$$PM_F = E_T / M_{FTAdb}$$

Sample Calculation:

$$\begin{aligned} E_T (\text{Dual train average}) &= 2.70 \text{ g} \\ M_{Bdb} &= 7.58 \text{ kg} \\ PM_F &= 2.70 / 7.58 \\ PM_F &= \mathbf{0.36} \text{ g/kg} \end{aligned}$$

## **Alt 125 Letter**



UNITED STATES ENVIRONMENTAL PROTECTION AGENCY  
RESEARCH TRIANGLE PARK, NC 27711

FEB 28 2018

Mr. Justin White

OFFICE OF  
AIR QUALITY PLANNING  
AND STANDARDS

Dear Mr. White,

I am writing in response to your letter dated January 12, 2018, regarding wood heaters manufactured by Hearthstone QHPP, Inc. (Hearthstone). This response, dated February 28, 2018, supercedes our previous response (dated February 26, 2018) to correct an inaccuracy regarding required changes to ASTM E3053-17.

You are requesting to use an alternative test method, using cord wood, as referenced in section 60.532(c) of 40 CFR part 60, Subpart AAA, Standards of Performance for New Residential Wood Heaters (Subpart AAA) to meet the 2020 cord wood alternative compliance option. The 2020 cord wood alternative compliance option states that each affected wood heater manufactured or sold at retail for use in the United States on or after May 15, 2020, must not discharge into the atmosphere any gases that contain particulate matter in excess of 2.5 g/hr. Compliance must be determined by a cord wood test method approved by the Administrator along with the procedures in 40 CFR 60.534. You have requested approval to use the procedures and specifications found in ASTM Method E3053-17, a cord wood test method titled, "Standard Test Method for Determining Particulate Matter Emissions from Wood Heaters using Cordwood Test Fuel," in conjunction with ASTM E2515-11 and Canadian Standards Administration (CSA) Method CSA-B415.1-10, which are specified in 40 CFR 60.534.

We understand that Hearthstone is also requesting that the alternative method proposed above be approved to apply broadly to all wood heaters manufactured by Hearthstone meeting the requirements of Subpart AAA, from the approval date of this request until such time that Subpart AAA is revised or replaced to require a different cord wood certification method, providing all requirements of section 60.533 of Subpart AAA are met.

With the caveats set forth below, we approve your alternative test method request for certifying wood heaters using ASTM E3053-17 in conjunction with section 60.534 of Subpart AAA to meet the 2020 cord wood compliance option until such time that Subpart AAA is revised or replaced to require a different cord wood certification method. We also approve application of this alternative method to all wood heaters manufactured by Hearthstone meeting the requirements of Subpart AAA.

As required in Subpart AAA, section 60.354(d), you or your approved test laboratory must also measure the first hour of particulate matter emissions for each test run using a separate filter in one of the two parallel sampling trains. These results must be reported separately and also included in the total particulate matter emissions per run. Also, as required by Subpart AAA, section 60.534(e), you must have your approved laboratory measure the efficiency, heat output, and carbon monoxide emissions of the tested wood heater using CSA-B415.1-10. For measurement of particulate matter emission concentrations, ASTM 2515-11 must be used.

The following change to ASTM E3053-17 must be followed:

1. Coal bed conditions prior to loading test fuel. The coal bed shall be a level plane without valleys or ridges for all test runs in the high, low, and medium burn rate categories.

The following changes to ASTM E2515-11 must be followed:

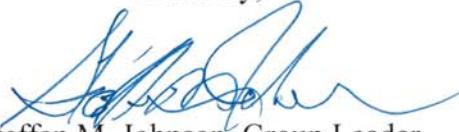
1. The filter temperature must be maintained between 80 and 90 degrees F during testing.
2. Filters must be weighed in pairs to reduce weighing error propagation; see ASTM 2515-11, Section 10.2.1 Analytical Procedure.
3. Sample filters must be Pall TX-40 or equivalent Teflon-coated glass fiber, and of 47 mm, 90 mm, 100 mm, or 110 mm in diameter.
4. Only one point is allowed outside the +/- 10 percent proportionality range per test run.

A copy of this letter must be included in each certification test report where this alternative test method is utilized.

It is reasonable that this alternative test method approval be broadly applicable to all wood heaters subject to the requirements of 40 CFR part 60, Subpart AAA. For this reason, we will post this letter as ALT-125 on our website at <http://www3.epa.gov/ttn/emc/approalt.html> for use by other interested parties. As noted earlier in this letter, this alternative method approval is valid until such time that Subpart AAA is revised or replaced to require a different cord wood certification method, and at such time, this alternative will be reconsidered and possibly withdrawn.

If you have additional questions regarding this approval, please contact Michael Toney of my staff at 919-541-5247 or [toney.mike@epa.gov](mailto:toney.mike@epa.gov).

Sincerely,



Steffan M. Johnson, Group Leader  
Measurement Technology Group

cc: Amanda Aldridge, EPA/OAQPS/OID  
Adam Baumgart-Getz, EPA/OAQPS/OID  
Rafael Sanchez, EPA/OECA  
Michael Toney, EPA/OAQPS/AQAD



*Model: Dauntless FlexBurn  
Hearth and Home Technologies, Inc.  
352 Mountain House Road  
Halifax, PA 17032*

# **APPENDIX A**

## **Firebox Volume**

Firebox Volume

Hearth & Home Technologies

BDAWS  
10/1/19

Dauntless Flexburn CAT and Non-Cat model.  
0061WS104E  
# 2389

<u>H</u>	<u>W</u>	<u>D</u>
17.0	18.5	10.0

$$V_1 = 17.0 \times 18.5 \times 10 = \underline{1.82 \text{ ft}^3}$$

